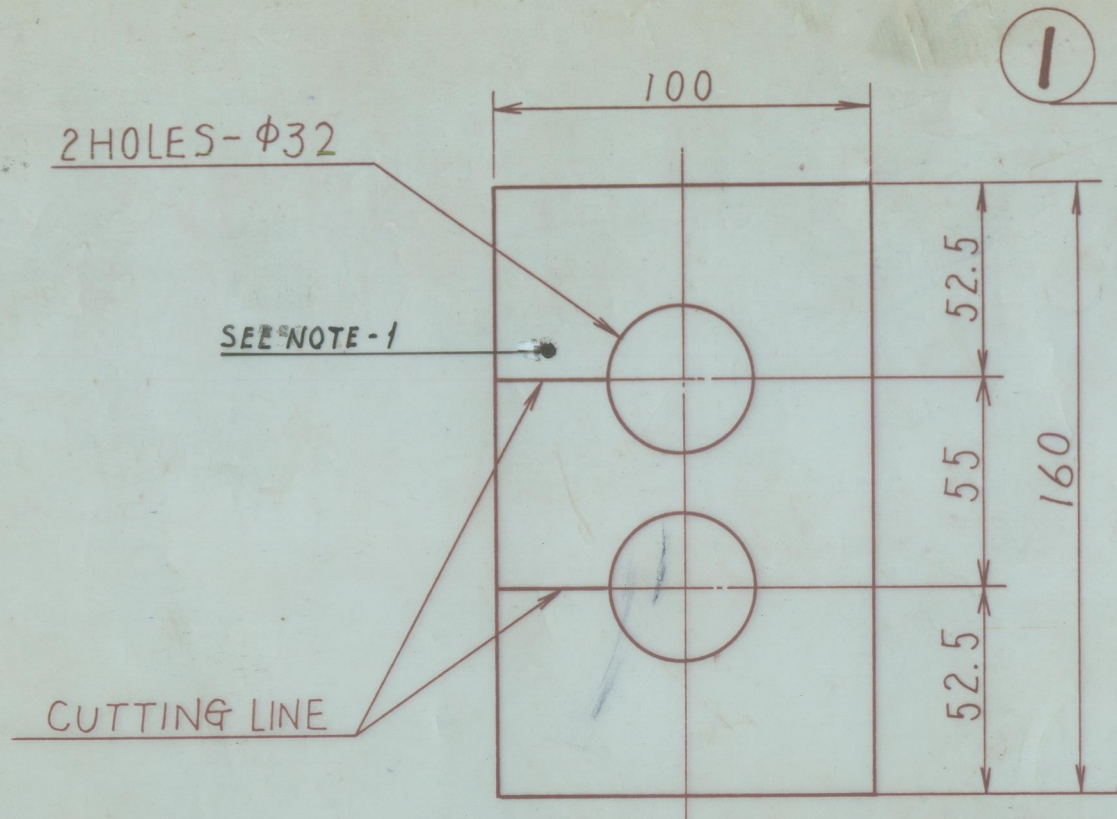


352965/2024/HEP-TXM20500

NO.	REVISIONS	DATE	REV'D.	CHKD.
A	ADDED SPECIFICATION	88.03.29	Pradip Kumar Mondal	1/1
B	ASTM SPECN. UPDATED VIDE ELT/M/2013 DT. 30-4-01	08-06-2001	Pradip Kumar Mondal	1/1
C	NOTE - 1 ADDED REF. L. NO. ELT/M/2013 DT. 29.8.2002	04-9-02	Pradip Kumar Mondal	1/1



NOTE -



1. MANUFACTURERS IDENTIFICATION
TO BE STAMPED AT THE LOCATION
SHOWN

MATL:- Neoprene Rubber to
JIS K 6380 Gr. A407, with the following Physical
Properties.

Hardness Hs(A) - 40 ± 5
Tensile strength - 70 kgf/cm^2 (min)
Elongation - 400% (min)
Compression - 50% (min)
Permanent λ (70°C at 22 hrs.)
OR

ASTM D735 GR. NO. SC 625 B.
ASTM D-2000 GR. BC 407-1995

1	PACKING	1	NEOPREN RUBBER- 5T	100-160	JISK6380	A407		A407 (Table-4)
ITEM NO.	PARTS NAME	NO. OF PIECES PER MOTOR	NAME OF MATERIAL	RAW MATERIAL	SPECIFI- CATION	RAW WEIGHT OF MATERIAL PER MOTOR	FINISHED	REMARKS

DWN.	E. Prasad	88-02-03	THIRD ANG. PROJ. SCALE 1:2	TITLE HS15250A PACKING
CHKD.	H. Hara	88-02-05		
APPD.	Pradip Kumar Mondal	88-02-05		
Hitachi, Ltd. Tokyo Japan			HITACHI WORKS DWG. NO. 10T835-011	
			REV'D. AB C	

124

10T835-011

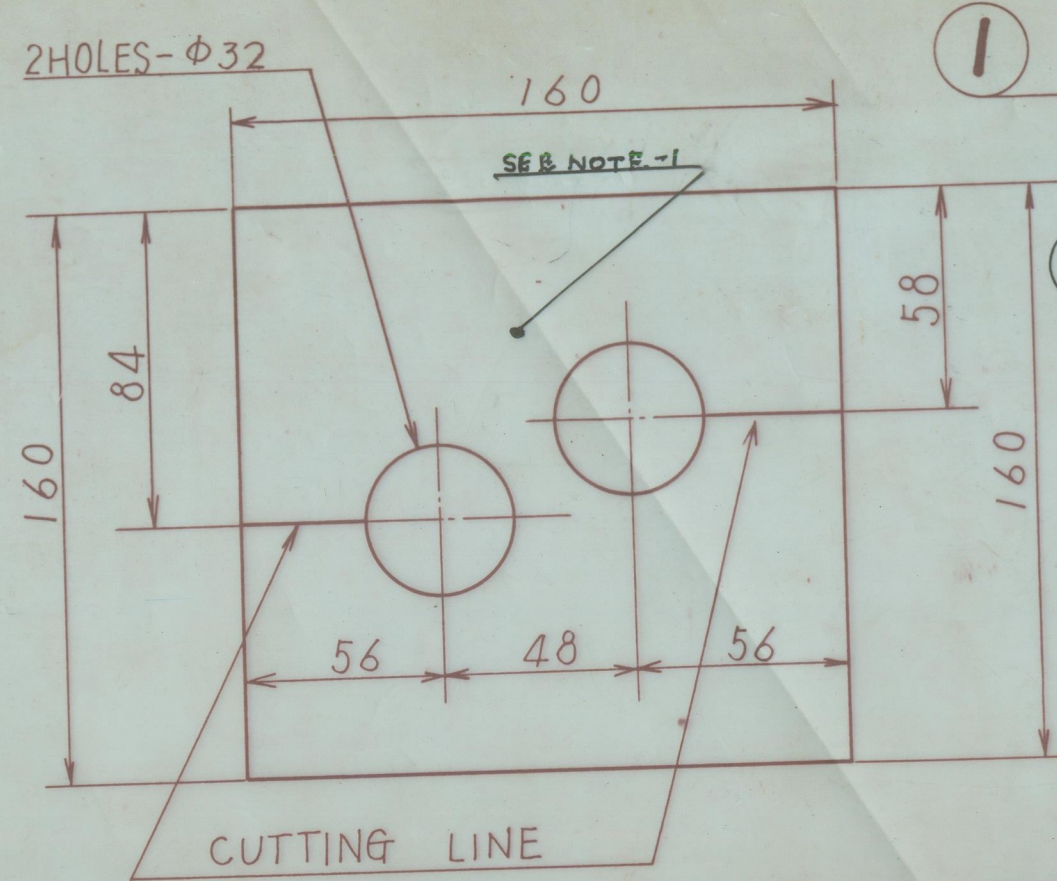
Signature Not
Verified

Digitally signed by
Pradip Kumar Mondal
Date: 2022.04.26
15:46:41 +05'30'
Reason: IREPS-CRIS
Location: New Delhi

S A H G

S 221315 (A4 輪郭付)

NO.	REVISIONS	DATE	REV'D.	CHK'D.
A	ADDED SPECIFICATION	88.03.29	88.03.29	Hara
B	ASTM SPECN. UPDATED VIDE EL/TM/2013 DT 30-4-01	08.06.2001	08.06.2001	DECEITAD
C	NOTE-1 added. Ref. 1/No. EL/TM/2013 dt- 29.8.02	04.9.02	04.9.02	Hara



NOTE
1. Manufacturer's identification to be stamped at the location shown.
ALT C

MATL:- Neoprene Rubber To JISK6380 Gr. A407, with the following Physical Properties:-

Hardness Hs (A) - 40 ± 5
Tensile Strength - 70 Kgf/cm² (min)
Elongation - 400% (min)
Compression - 50% (min)
Permanent set (70°C at 22hrs)
OR

ASTM-D735 GR. NO. SC625B.
ASTM-D2000 GR. BC 407-1995

ITEM NO.	PARTS NAME	NO. OF PIECES PER MOTOR	NAME OF MATERIAL	RAW MATERIAL	SPECIFICATION	RAW	FINISHED	REMARKS
1	PACKING	1	NEOPREN RUBBER-5T	160-160	JIS K6380-A407			A407 (Table-4)

DWN.	E. Masaoaka	88-02-03	THIRD
CHKD.	H. Hara	88-02-05	ANG. PROJ.
APPD.	J. K. Hara	88-02-05	REGD. 88.02.10

TITLE HSI5250A
PACKING

Hitachi, Ltd.
Tokyo Japan

HITACHI WORKS DWG. NO.
10T835-010

SAHG S 221315 (A4 輪郭付)

Signature Not Verified
Digitally signed by Pradip Kumar Mondal
Date: 2022.04.26 15:43:46
Reason: IREPS-CRIS
Location: New Delhi