

**Duly filled Technical Pre-Qualification Requirements to be submitted  
along with the offer by vendor**

**Technical Pre-Qualification Requirements (PQR) for  
"Suspension tube & component kit"**

**Vendor should comply with the following clauses in order to qualify for supply of Suspension tube & component kit (duly filled PQR shall be submitted along with the offer by vendor):**

Cl. No.	Description	Vendor to comment	
		Complied / Not complied	Supporting relevant document to be submitted along with offer
1	Vendor shall supply "suspension tube & component kit" as per drawing no. mentioned in enquiry, without any deviation. Vendor shall ensure that "suspension tube & component kit" supplied conforms to quality requirements as per drawing & specification.	Yes/No	Not Required
2	Vendor should be a machinist with in-house CNC machining & CMM (coordinate measuring machine) facility and not a trader.	Machinist with in-house facility/ Trader	Not Required
3	Casting raw materials should be from Class- 'A' foundry (as per IS: 12117: 1996) listed in document no. TM22604.	Yes/No	Not Required
4	a) Vendor shall confirm compliance of QA plan no.TM12545 rev.07 (or latest).	Yes/No	Not Required
	b) Vendor to confirm submission of 3D CMM report of suspension tube & component kit along with the consignment as per QA plan (TM12545 rev.07 (or latest)) requirement.	Yes/No	Not Required
5	Vendor should have past experience of successfully manufacturing & supply of at least 40 nos. of suspension tube of radiography level-2 (at end portions i.e. bearing/bearing housing sitting area) to Indian Railways/ traction motor manufacturers, in preceding 2 years from date of enquiry.  Vendor to ensure that documents submitted against b) & d) shall correlate with the submitted P.O. copy. Document submitted against c) shall correlate with item description/drawing no. mentioned in PO. If desired, price details in PO, invoice may be hidden.	Yes/No	a. PO copies. b. Drawing of supplied item. c. Radiography Report. d. Supply proof i.e. invoice (of at least 40 nos. suspension tube).

6	For verification of information furnished by vendor, additional documents proofs etc. may be required by BHEL. Vendor to confirm providing the same.	Yes/No	Not Required
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**Notes:**

1. Compliance of all the points in above T-PQR is mandatory. In absence of compliance of above, vendor's offer is liable to be rejected.
2. Declaration by vendors regarding information / compliance submitted by vendor shall be correct in all respect. In case any deviation/false information is revealed later on, BHEL is free to initiate appropriate punitive proceeding as per prevalent processes and guidelines of company.