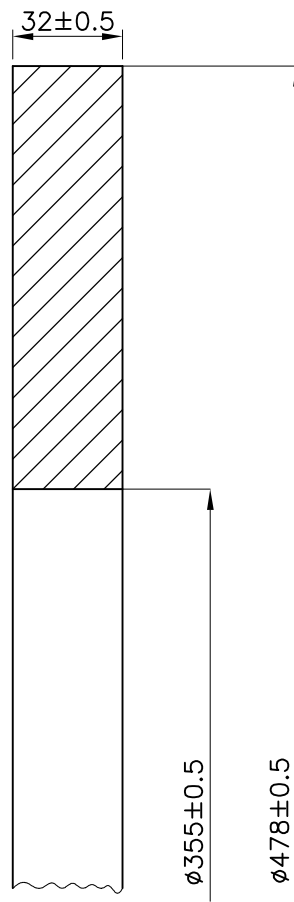


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WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY.

| REV. | DATE | ALTERED | REV. | DATE | ALTERED | ADDITIONAL INFORMATION |
|------|--------------------|-------------------------|------|--------------------------|----------|--|
| 02 | 03.06.14 | CHECKED P. 03.06.14 | 01 | 14.01.11 | CHECKED | |
| | | APPROVED P. 03.06.14 | | | APPROVED | |
| ZONE | NOTE-5 WAS NOT ON. | | ZONE | DRG. UPDATED & DIGITIZED | | STATUS OF DRAWING |
| | | | | | | DISTRIBUTION OF PRINTS TME-1, TXM-3 TNX-1 |

**NOTE:-**

1. MACHINE ALL OVER TO FINISH $\nabla^{12.5}$
2. ALLOWANCES ON FORGING TO BE ADDED AS REQUIRED.
3. MATERIAL SHOULD BE AS PER RDSO SPEC. NO. RDSO/2008/EL/SPEC/0064.
4. LATEST VERSION (AS ON DATE OF TENDERING) OF ABOVE RDSO SPEC. TO BE FOLLOWED.
5. RESISTANCE RING TO BE TESTED ULTRASONICALLY.

| | | | | | | | | | | | | | | |
|-------------------|----------|---------|-----|--|----|-------------|----|-------------------|-------------|------|----|------|----------|----|
| | SEE NOTE | | 001 | RES. RING CU FORGING 478 O/DX355 I/DX32 | | | | | KG | 23.3 | | | | |
| 59 | 64 | 65 | 75 | 25 | 27 | 29 | 58 | 59 | 34 | 45 | 55 | 56 | 58 | 65 |
| VAR00 | | REMARKS | | ITEM NO. | | DESCRIPTION | | STD | MATL. CODE | | A | UNIT | UNIT WT. | |
| | | | | | | | | | MATL. SPCN. | | C | | QTY. | |
| 28 —→ CARD TYPE-3 | | | | 28 —→ CARD TYPE-1 | | | | 28 —→ CARD TYPE-2 | | | | | | |



BHARAT HEAVY ELECTRICALS LTD.
BHOPAL

| | NAME | SIGN | DATE | NO. OF VAR. |
|-------|---------|------|----------|-------------|
| DRN. | SANTOSH | -sd- | 10.09.10 | |
| CHD. | D.K. | -sd- | 10.09.10 | |
| APPD. | V.R. | -sd- | 10.09.10 | |

| DEPT. | TME | UNTOL. DIMS. GR. | SCALE | WEIGHT (K.G.) | REF. TO ASSY. DRG. | ITEM NO. | NO. OF ITEM |
|---|-----|------------------|-------|---------------|--------------------|----------|----------------|
| CODE | 405 | | NTS | 23.3KG | 34454564052 | 001 | 01 |
| TITLE ZIRCONIUM COPPER RESISTANCE RING ROUGH FINISHED (SLOTTED DESIGN) | | | | | DRAWING NO. | | REV. |
| 6FRA 6068 | | | | | 4 445 45 64 055 | | 02 |
| | | | | | SHT. NO. | 01 | NO. OF SHT. 01 |