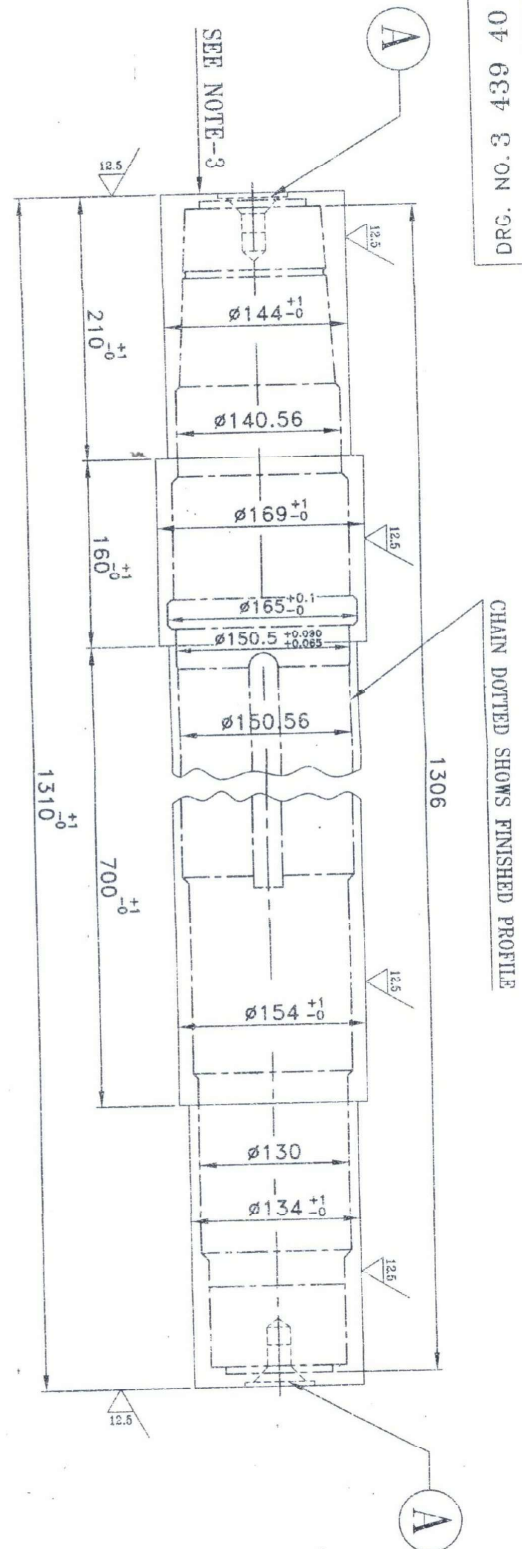


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FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

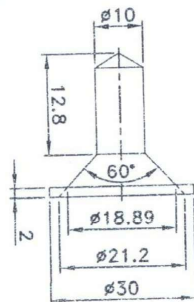
850 09 04 634 3 ON GRD



NOTE:-

1. THIS ITEM SHALL CONFORM TO BH&E SPECN NO. TM/0463.
2. HARDNESS SHOULD BE BETWEEN 310 TO 325 HB-300 TO 330 HB
3. MANUFACTURER TO PROVIDE THEIR METAL PUNCH-IDENTIFICATION MARK AT THE LOCATION SHOWN.
4. METALLURGICAL TESTING FOR BOTH PROTOTYPE AND BULK SUPPLIES SHALL BE CARRIED OUT BY BHEL.

DETAIL- A



INVENTORY NO.	SIGN. & DATE	REF. DRG. NO.
FILED OR ROUGH GRD	HARDENED & GROUND	GROUND
ROUGH GRD	ROUGH MACHD.	FINISH MACHD.
		FINE FINISH MACHD.
REV.	DATE	ALTERED
01	23-04-11	CHECKED
		APPROVED
Raw wt 250 kg was Not on Finish wt. 204 kg was 20-40 Due to Typographical Error.		
DEPT. TIME		
405		
TITLE		
ARMATURE SHAFT (ROUGH MACHINED)		
SHT. NO. 01		
NO. OF SHT. 01		
SIZE A3		
ADDITIONAL INFORMATION		
3TWD.095.010, (ALT.07)		
STATUS OF DRAWING		
DISTRIBUTION OF PRINTS		
TME-1, TXM-3, TNX-1		
NAME OF CUSTOMER/PROJECT		
BHARAT HEAVY ELECTRICALS LTD.		
BHO PAL		
TYPE OF PRODUCT		
OR		
TRACTION MOTOR		
TYPE:HS15250A		
DRA. S.D. BHAGAT		
CHKD. D.K. SARKAR		
APPD. S. ANAND		
REF. TO ASSY. DRG.		
ITEM NO.		
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