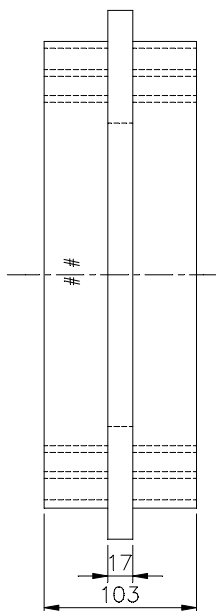
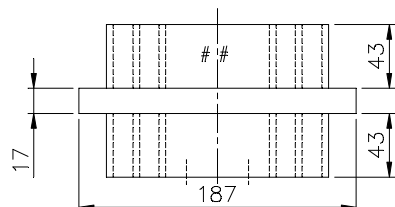


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

(001



BP9069127423				001		EPOXY MOULDING (SILICA FILLED)								BP22463		NA		Kg		4.600					
65				78		79		25		27		29		58		59		60		77		79			
REMARKS				VAR. NO.		ITEM NO.		DESCRIPTION				STD		DRAWING NO.				IT. NO.		34		MATL. CODE		45	
																		55		56		58		UNIT WT.	
																		32		33		46		54	
																		VAR.				MATL. SPCN.		68	
																		UNIT		C I		68		QTY.	
																						71		CS	
CARD TYPE-3								28 → CARD TYPE-1								28 → CARD TYPE-2									

REV.	DATE	ALTERED	SKG	REV.	DATE	ALTERED	SKG
10	06.05.23	CHECKED	PD	09	10.07.19	CHECKED	AKHIL
		APPROVED	AD			APPROVED	AD
	NOTE 03 ADDED FOR FLAMMABILITY CLASS UL94-V0.				NOTE 04 UPDATED.		
	(DCA NO. 38165)				(DCA. NO. 36039)		
REV.	DATE	ALTERED	SKG	REV.	DATE	ALTERED	SP
08	03.10.15	CHECKED	AKHIL	07	05.11.14	CHECKED	AKHIL
		APPROVED	MAK			APPROVED	MAK
	NOTE. — 07 ADDED TO ADD RESIN/HARDENER MAKES.				— NOTE 4 UPDATED. — NOTE 5&6 ADDED.		
	(DCA. NO. 33539)				(DCA. NO. 32776)		

ADDITIONAL INFORMATION			
STATUS OF DRAWING			
DISTRIBUTION OF PRINTS			
O.COPY-----1 SWM-----3 TCX-----1			
REV.	DATE	ALTERED	SP
06	15.09.14	CHECKED	AKHIL
		APPROVED	MAK
-NOTES UPDATED -IS/IEC NOS. ADDED IN TYPE TEST NOT -TEST SETUP FOR P.F.ADDED  (DCA. NO. 32729)			

mRikn dk i-dkj ; k		VM-12 (BT-III)			
xk-gd@fj;kstuk dk uke					
TYPE OF PRODUCT OR					
NAME OF CUSTOMER/PROJECT					
		HAKjr gsOh bysfDV&dYl fyfeVsm HAKsiky BHARAT HEAVY ELECTRICALS LTD. BHOPAL		uke@NAME gLrk@ SIGN fnaukd@ATE osfj_ d laj; k NO. OF VAR	
		tWpk CKD vtuksfmr APPD		MKN Sd/- 12.11.12 AKHIL Sd/- 12.11.12 MAK Sd/- 12.11.12	
foHAKx DEPT SWE		vu_ Vky_ uki dh Js.kh UNTOLD.BMS. GR. M		 vuqkr SCALE HAKj fd_xk- WEIGHT (K.G.)	
dkM CODE 409		AA0230208		en d_- ITEM NO. en_ laj NO. OF ITEM 001	
"kh"AZ@OLE				vkjs[A d_-@AWING NO. 35215002059 i="B d_-@F. No. 01 i="Bksa dh laj; NO. OF SHT. 0	
INTERPANEL SOB				10	

1. UNSPECIFIED RADIUS TO BE 1.5mm. (MAX.)
2. WHEREVER REQUIRED THE PERMISSIBLE DRAFT SHALL BE 1° (MAX.)
3. CREEPAGE SHOULD BE SUITABLY PROVIDED TO MEET P.F. OF MIN. 35KV  
FOR 1minute WHEN TWO BUSBARS ARE KEPT AS PER FIG.1
4. MANUFACTURER LOGO,PO NO,SERIAL NO,SUPPLY DATE AND BATCH NO. IS TO BE EMBOSSED /PRINTED AT LOCATION MARKED ## ON EACH PIECES (STICKER NOT ACCEPTABLE). BATCH NO.  
SHALL BE ISOB/YY/XXXX WHERE YY IS THE YEAR OF MANUFACTURING AND XXXX IS 4 DIGIT RUNNING SERIAL NUMBER. ALSO STYLE / BP CODE TO BE EMBOSSED / PRINTED (STICKER NOT ACCEPTABLE) IN SECOND LINE.
5. LETTER COLOUR SHALL BE WHITE. HT. OF LETTER SHALL BE 5mm.  
- GAP BETWEEN 2 LINE SHALL BE 5mm.
6. LOGO,BATCHNO,STYLE NO. SHALL BE IN FOLLOWING SEQUENCE.  
1ST LINE -LOGO-BATCH NO.-PO NO-SERIALNO- SUPPLY DATE  
2ND LINE-STYLE/BP CODE.
7. RESIN/HARDENER SHALL BE OF M/S ATUL LTD. OR M/S HUNTSMAN ONLY.  
M/S HUNTSMAN- RESIN CY205/HARDENER HY905.  
M/S ATUL LTD.- RESIN C17/HARDENER K12.
8. VENDOR SHALL FOLLOW & SUBMIT RECORD OF DOCUMENTS IN LINE  
WITH QUALITY ASSURANCE PLAN AS PER SG15213

TYPE TESTS:-

1. DRY POWER FREQUENCY WITH STAND VOLTAGE OF 35kV/1min AS PER FIG.1
2. PARTIAL DISCHARGE 10 PICO COULOMBS MINIMUM AS PER IS 9431
3. FLAMMABILITY CLASS UL94-V0.
4. COMPARATIVE TRACKING INDEX AS PER IEC-60112 SHALL NOT BE LESS THAN 600.
5. VENDOR TO FURNISH TYPE TEST REPORTS ALONG WITH THE OFFER/SUPPLY OF FIRST LOT. ALL TEST REPORTS MUST HAVE BATCH NO. OF MANUFACTURING LOT.

