

REF. DRG. NO. : 4HT 409 00246

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52029/2024/HEP-SWM20900

FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm) 14/63

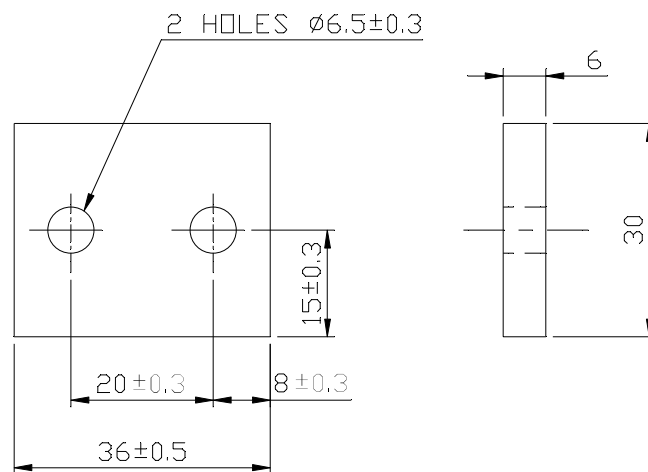
REV.	DATE	ALTERED	sd/-	ADDITIONAL
02	5.11.03	CHECKED	sd/-	INFORMATION
		APPROVED	sd/-	
DRG. REDRAWN		MATL. CODE & SPECN.		STATUS OF DRAWING
(DCA. 20198)		WAS BP 1010372211 & BP 10172		B
		(DCA. 10386)		DISTRIBUTION OF PRINTS
				SWE SWM TCX
				1 3 1

FINISH: -

ZINC PLATE & PASSIVATE
TO AA 0673603 & AA 0673604
(0.013 Tk. Min.)

TOOL LIST: -

1 492 626 : DRILL JIG.



BP 9099431465	001	30 x 6 x 36 Lg. BRT. S. FLAT	AA 1010312219	KG.	0.0509
65	7525 2729	58	59 34	45 55	56 58
REMARKS	ITEM NO.	DESCRIPTION	MATL. CODE	A	UNIT WT.
			MATL. SPCN.	C	QTY.

28	CARD TYPE-3	28	CARD TYPE-1	28	CARD TYPE-2
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HAKjr gsob bysDV&hdYl fyfeVsM
HAKsiky
BHARAT HEAVY ELECTRICALS LTD.
BHOPAL

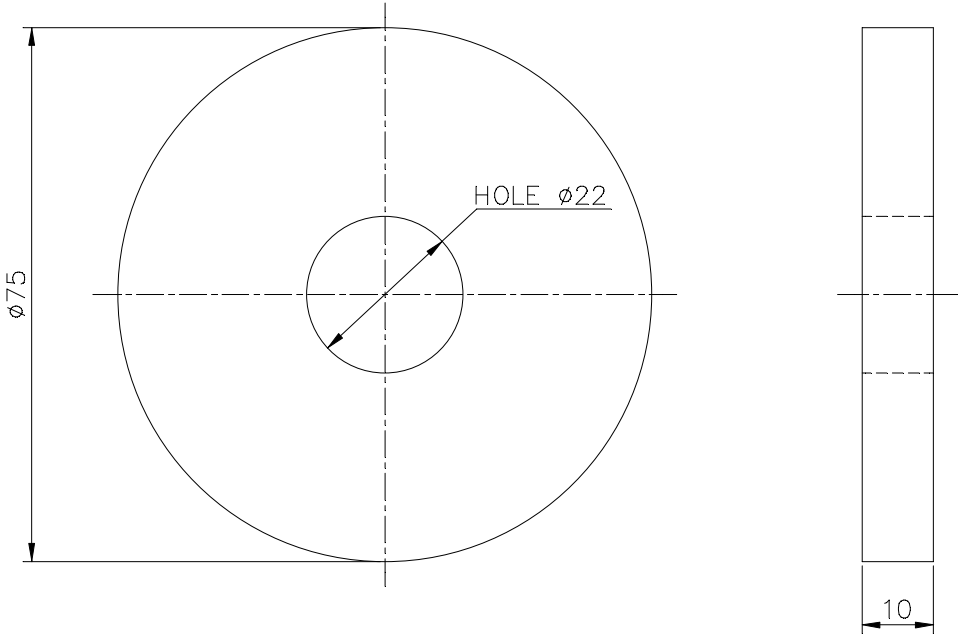
NAME	glnk SIGN	fnuakd DATE	osfj_ dh
cuk;k DRN	BDV	Sd/-	16.9.82
tkopk CKD	MZG	Sd/-	18.9.82
vugksfor APPD	BPN/RKG	Sd/-	25.9.82

foHAKx DEPT	SWE	vu_ Vky_ uki dh Js.kh	UNTOL.DIMS. GR.	M	AA 0230208	1:1	HAKj fd_xk-- WEIGHT (K.G.)	vis_M&kbZax dk lanHAZ REF. TD ASSY. DRG.	en d-- ITEM NO.	en la;k NO. OF ITEM
409								3 521 10 01556	063	001

'Ah"AZ	PLATE	vkjs[A d--DRAWING NO.	4 521 10 01542	02
i="B d--SET. No.	01	i="Bkso dh la;k NO. OF SHT.	01	

SDIS: 9893018671

52029/2024/HEP-SWM20900	REV.	DATE	ALTERED			ADDITIONAL INFORMATION
	CHECKED	03 03.04.03	CHECKED			
			DRG. REDRAWN.			STATUS OF DRAWING B
			(DCA 12266)			DISTRIBUTION OF PRINTS O/C-1 SWM-3 TCX-1





ITEM 001

NOTE: -
REMOVE SHARP EDGES.

FINISH: -
ZINC PLATE AND PASSIVATE TO AA 0673603
& AA 0673604 (0.013 TO 0.015 TK.)

UNSPECIFIED TOLERANCE MEDIUM TO AA 0230208

BP9099268050	001	10 TK. x 75 x 75 LG. BRT. ST. BAR		AA 1010212290	KG.	0.347
				AA 10112		001
REMARKS	ITEM NO.	DESCRIPTION	STD.	MATL. CODE	A - C	UNIT WT.
				MATL. SPECN		QTY.

<div><div>बी.एच.ई.एल.</div><div></div></div>	BHATAT HEAVY ELECTRICALS LIMITED BHOPAL					NAME		SIGN.		DATE	NO.OF VAR
					DRN	R.R.G.	Sd/—	—			
					CHD	C.R.K.	Sd/—	—			
					APPD	M.V.D.	Sd/—	17.05.80	—		
DEPT. SWE	UN. TOL.DIM.GR. M AA 0230208		SCALE 1:1	WEIGHT (Kg.)	REF. TO ASSY. DRG. 05096901500				ITEM MO. 007	NO.OF ITEMS 001	
CODE 409											
TITLE SPACER					DRAWING No. 4 509 69 01506					REV. 03	
					SHEET NO. 01		NO.OF SHEETS 01				

52029/2024/HEP-SWM20900

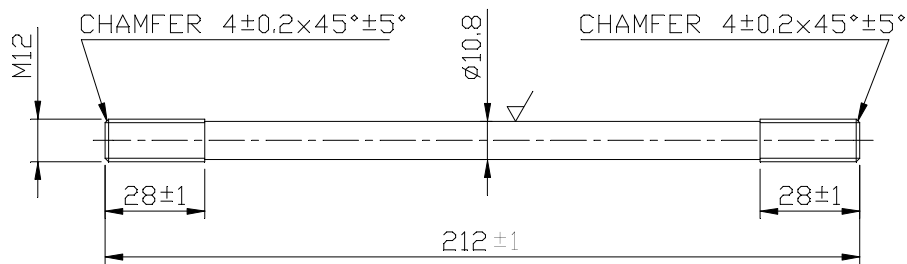
FIRST ANGLE PROJECTION (ALL DIMENSIONS ARE IN mm) 17/63

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REV.	DATE	ALTERED	sd/-	ADDITIONAL
03	5.11.03	CHECKED	sd/-	INFORMATION
		APPROVED	sd/-	
DRG. REDRAWN		MAT. SPECN. / CODE WAS		STATUS OF DRAWING
(DCA.20201)		BP 10172 / BP 1010272055		B
		FINISH WAS TO PR. S. 7608A		DISTRIBUTION
		(DCA. 06606)		OF PRINTS
				SWE
				SWM
				TCX
				1
				3
				1

FINISH: -

ZINC PLATE & PASSIVATE
TO PR. S. AA 0673603 &
AA 0673604.
(0.013 TO 0.015 TK.)

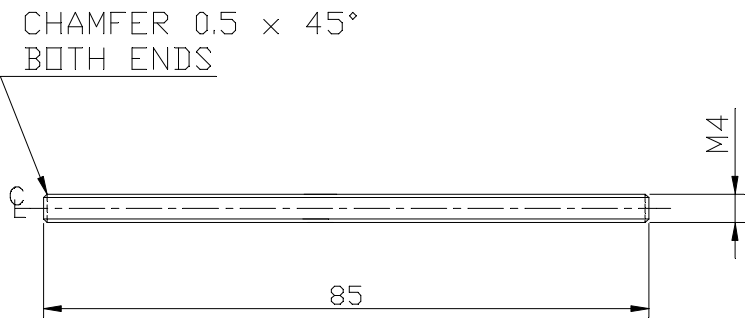


REF. DRG. NO. : 4HT409000596

45211001501-R03-S01	FILE NAME	BP9099431589	001	Ø12x 212 Lg. BRIGHT STEEL BAR	AA 1010212052	KG.	0.190
65	REMARKS	7525 2729	ITEM NO.	DESCRIPTION	AA 10112	UNIT	001
58	59	34	58	59	45	55	56
46					54	54	58
							68
							71
28	CARD TYPE-3	28	CARD TYPE-1	28	CARD TYPE-2		
				HAKjr gsOh bysDV&hdYl fyfeVsM HAKsiky BHARAT HEAVY ELECTRICALS LTD. BHOPAL			
foHAKx DEPT SWE		vu_ Vky_ ukl dh Js.kh UNTOL.DIMS. GR. M		HAKj fd_xk_		vis_M&kbZax dk lanHAZ REF. TO ASSY. DRG.	
dksM CODE 409		AA 0230205		vugkr SCALE 1: 2		en d_ _ ITEM NO.	
						en la;k NO. OF ITEM	
'Ah"AZdC				vkjs[A d-DRG.ING NO.			
ROD				4 521 10 01501			
				i="B d- _SOT. No. 01			
				i="Bkso dh la;k NO. OF SHT. 01			

52029/2024/HEP-SWM20900

REV.	DATE	ALTERED	ADDITIONAL INFORMATION
03	09/04/02	CHECKED	
DRG. REDRAWN (DCA 11601)			STATUS OF DRAWING B
			DISTRIBUTION OF PRINTS O/C-1 SWM-3 TCX-1



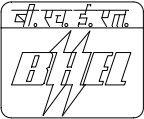
FINISH: – ZINC PLATED AND PASSIVATED TO AA 0673603
AA 0673604 (0.005 TO 0.008 TK.)
PLATING AREA : –11.19 SQ. CM.

45211001637-R03-S01

REF. DRG. No.

SIGN & DATE

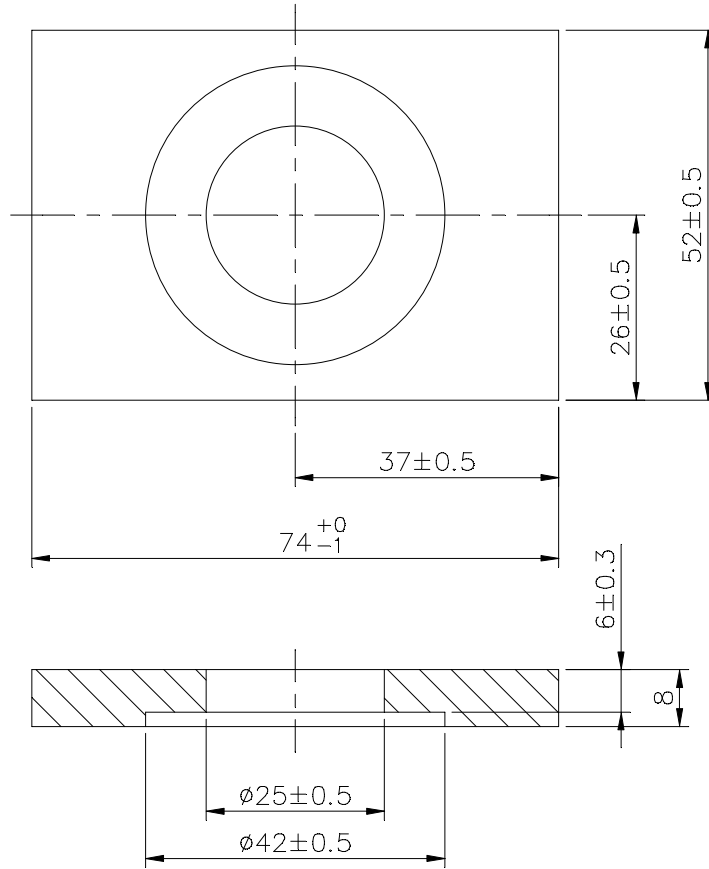
INVENTORY No.

ST 943304	001	ø5 X 85LG. BRIGHT STEEL BAR.	AA 1010212010 AA 10112	KG.	0.012 001		
REMARKS	ITEM NO.	DESCRIPTION	STD.	MATL. CODE MATL. SPECN	A - C UNITS UNIT WT. QTY.		
 BHATAT HEAVY ELECTRICALS LIMITED BHOPAL		DRN	B. L. K.	Sd/-	23.12.82	NO.OF VAR	
		CHD	M.Z.G.	Sd/-	01.01.83		
		APPD	B. P. N.	Sd/-	01.01.83		
		DEPT. SWE CODE 409	UN. TOL.DIM.GR. M AA0230208	SCALE 1:1	WEIGHT (Kg.) —	REF. TO ASSY. DRG. 25211001590	ITEM NO. 002
TITLE STOPPER			DRAWING No. 4 521 1001 637			REV. 03	
			SHEET NO.01		NO.OF SHEETS 01		

52029/2024/HEP-SWM20900

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REV.	DATE	ALTERED	ADDITIONAL INFORMATION	
CHECKED		CHECKED		
APPROVED		APPROVED HRP		
REV. 01			DATE 8.12.04	
DRG. REDRAWN.			STATUS OF DRAWING	
(DCA NO. 24144)			DISTRIBUTION □.C.-1 SWM-3 OF PRINTS TCX-1	



FINISH :- ZINC PLATE AND PASSIVATE TO AA0673603 & AA0673604
(0.013 TO 0.015 Tk. MIN.)

ST943215	001	8 TK.x52x74 STRUCTURAL S. PLATE	AA1011808056				
			AA10108				
REMARKS	ITEM NO.	DESCRIPTION	MATL. CODE	UNIT	UNIT	UNIT	UNIT
			MATL. SPCN.				

28 → CARD TYPE-3	28 → CARD TYPE-1	28 → CARD TYPE-2
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HAKjr gsOh bysDV&hdYl fyfeVsM
HAKsiky
BHARAT HEAVY ELECTRICALS LTD.
BHOPAL

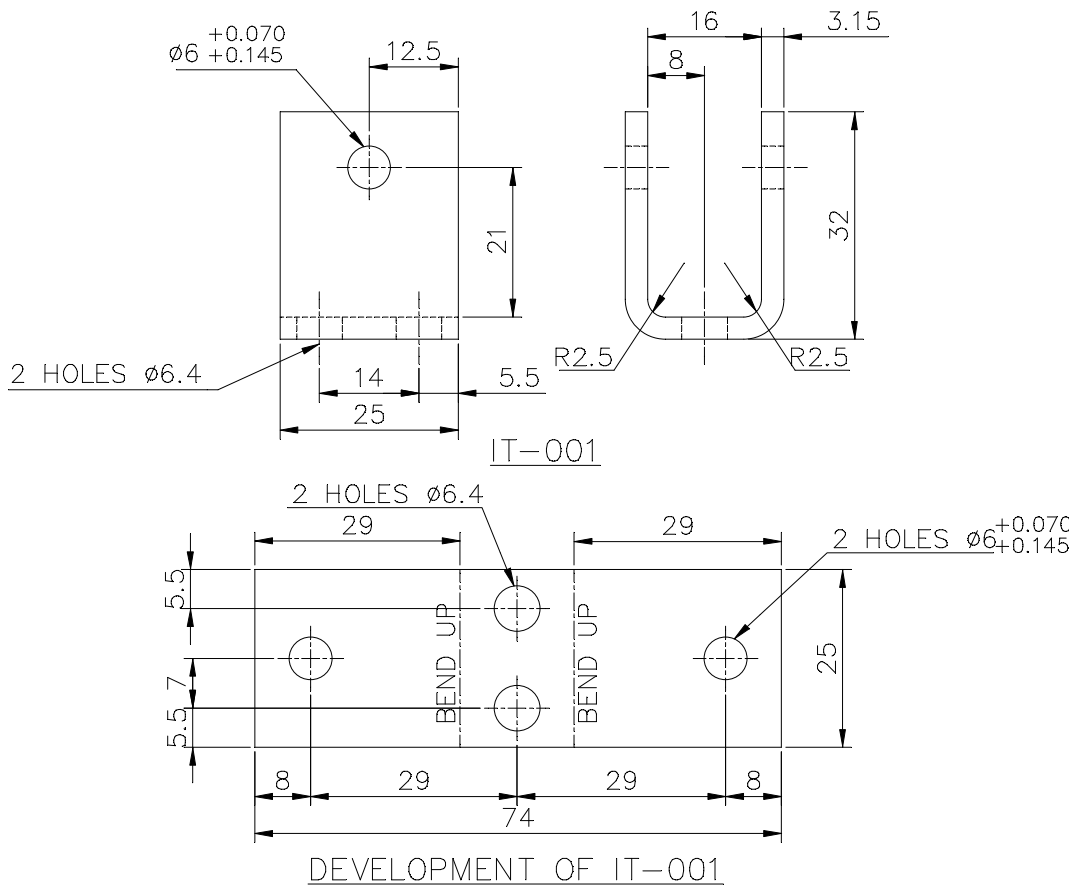
NAME	SIGN	DATE	dh
CHU	Sd/-	-	NO. OF VAR.
MZG	Sd/-	5.12.82	-
BPN/RKG	Sd/-	17.12.82	-

foHAKx DEPT SWE	vu_ Vky_ ukl dh Js.kh UNTOL.DIMS. GR. M AA0230208		vujkr SCALE 1:1	HAKj fd_xk- WEIGHT (K.G.) -	vis_M&kbZax dk lanHAZ REF. TO ASSY. DRG. 35211001560	en d- ITEM NO. 015	en la;k NO. OF ITEM 001
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'Ah"AZ	PLATE	vkjs[A d-DRAWING NO. 4 521 10 01610	iquREV. 01
i="B d-SHT. No. 01	i="Bkso dh la;k OF SHT. 01		

52029/2024/HEP-SWM20900				REV.	DATE	ALTERED	Sd/-	ADDITIONAL INFORMATION	
02	27.01.03	CHECKED		03	07.03.22	CHECKED	Sd/-		
DRG. REDRAWN.				DEVELOPMENT VIEW ADDED				STATUS OF DRAWING B	
(DCA 12295)								DISTRIBUTION OF PRINTS O/C-1 SWM-3 TCX-1	

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FINISH
ZINC PLATE AND PASSIVATE TO AA 0673603 & AA 0673604 (0.013 TO 0.015 TK.)

- TOOL LIST
- 1492758 U-BEND TOOL
 - 1498759 DRILL JIG
 - 1498721 6 C 11 REAMER
 - 1498722 6 C 11 PLUG GAUGE

ST 943075	001	3 TK. x 25 x74 LG. H.R.S. SHEET	STD.	AA 1011713136	KG.	-
				AA 10113		001
REMARKS	ITEM NO.	DESCRIPTION	STD.	MATL. CODE	A - C	UNIT WT.
				MATL. SPECN		QTY.

SIGN & DATE

BHARAT HEAVY ELECTRICALS LIMITED
BHOPAL

DEPT. SWE	UN. TOL.DIM.GR. M	SCALE 1:1	WEIGHT <Kg.>	REF. TO ASSY. DRG. 35211001532	ITEM NO. 001	NO.OF ITEMS 001
CODE 409	AA 0230208					

TITLE
BEARING BRACKET

DRAWING No. 4 521 10 01 514

SHEET NO. 01

NO.OF SHEETS 01

NAME T.S.E.

SIGN.

DATE 21.08.82

NO.OF VAR

CHD M.Z.G.

SIGN.

DATE 28.08.82

NO.OF VAR

APPD B.P.N.

SIGN.

DATE 28.08.82

NO.OF VAR

52029/2024/HEP-SWM20900

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REV. DATE	08 03.09.18	ALTERED CHECKED SKG AKHIL	REV. DATE	07 14.05.11	ALTERED BKT	ADDITIONAL INFORMATION
		APPROVED AD			CHECKED RKB	
					APPROVED SK	
ITEM 002 DIM UPDATED.			SHT.02 ADDED.			STATUS OF DRAWING B
(DCA 35607)			(DCA 30364)			DISTRIBUTION OF PRINTS O.C.-1 SWM-3 TCX-1

64
59
54.5
19.5
10
5
0
0 51 31 72 87 97

4 HOLES Ø4

2 HOLES Ø6

BENDING LINE

FINISH : -
ZINC PLATED & PASSIVATE TO PRS.
AA0673603 & AA0673604 (0.013 TK. MIN.)

DEVELOPED VIEW
PLATING AREA 149.90 SQ. CM.

NOTE : -
ALL CORNERS TO BE ROUNDED OFF.

64
28
75

001

001	3TK. x 64 x 97 LG. H.R.C.S. STEEL SHEET	AA1011713136	KG.	0.15
		AA10113		001
REMARKS	ITEM NO.	DESCRIPTION	MATL. CODE	UNIT WT.
			MATL. SPCN.	QTY.

28 → CARD TYPE-3	28 → CARD TYPE-1	28 → CARD TYPE-2
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	HAKjr gsOh bysDV&hdYl fyfeVsM HAKsiky BHARAT HEAVY ELECTRICALS LTD. BHOPAL		uke NAME	gLRk SIGN	fnuakd DATE	osfj_ dh NO. OF VAR.
			cuk;k DRN	M.P.	Sd/-	25.08.84
			tkapK CKD	A.S.N.	Sd/-	26.08.84
			vugeksfmr APPD	R.K.B.	Sd/-	28.08.84

foHAKx DEPT SWE	vu_ Vky_ ukl dh Js.kh		HAKj fd_xk_ WEIGHT (K.G.)	vis_M&kbZax dk lanHAZ REF. TO ASSY. DRG. 05213030502	en d_ ITEM NO. 075	en la;k NO. OF ITEM 002
dkSM CODE 409	UNTOL.DIMS. GR. M AA0230208					

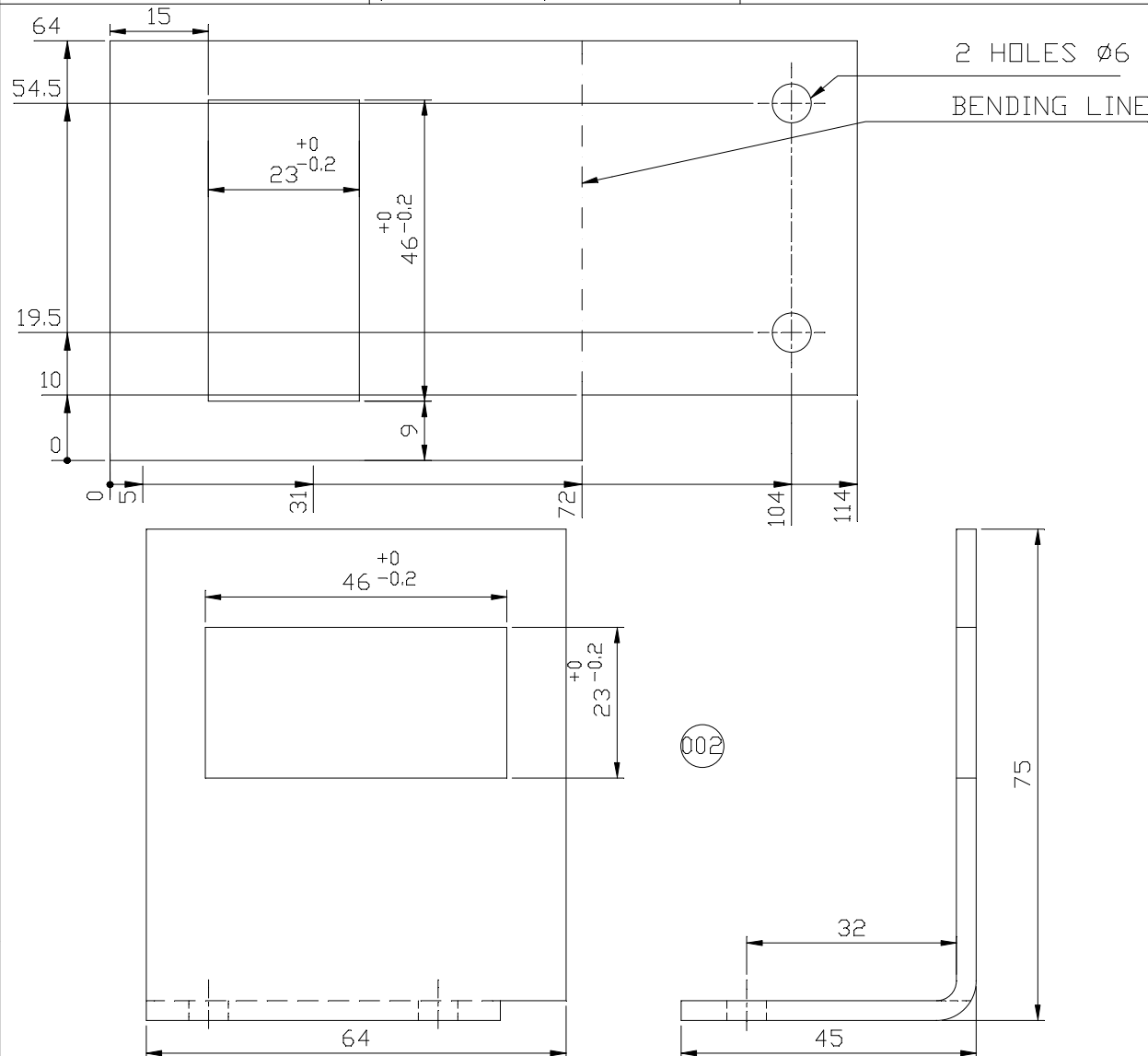
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		i="B d-SHT. No. 01		i="Bkso dh la;k NO. OF SHT. 02

COUNTER BRACKET

52029/2024/HEP-SWM20900

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REV.	DATE	ALTERED CHECKED	SKG AKHIL	REV.	DATE	ALTERED CHECKED	BKT RKB	ADDITIONAL INFORMATION
08	03.09.18	APPROVED	AD	07	14.05.11	APPROVED	SK	
ITEM 002 DIM UPDATED				SHT.02 ADDED.				STATUS OF DRAWING B
(DCA 35607)				(DCA 30364)				DISTRIBUTION OF PRINTS O.C.-1 SWM-3 TCX-1



002	3TK. x 64 x 114 LG. H.R.C.S. STEEL SHEET	AA1011713136	KG.	0.17
		AA10113		001
REMARKS	ITEM NO.	DESCRIPTION	MATL. CODE	UNIT WT.
			MATL. SPCN.	QTY.

28	CARD TYPE-3	28	CARD TYPE-1	28	CARD TYPE-2
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HAKjr gsOh bysDV&hdYl fyfeVsM
HAKsiky
BHARAT HEAVY ELECTRICALS LTD.
BHOPAL

NAME	SIGN	DATE	dh
BKT	Sd/-	14.05.11	NO. OF VAR.
RKB	Sd/-	14.05.11	
SK	Sd/-	14.05.11	

foHAKx DEPT SWE	vu_ Vky_ ukl dh Js.kh UNTOL.DIMS. GR. M AA0230208		vugjkr SCALE 1:1	HAKj fd_xk_— WEIGHT (K.G.)	vis_M&kbZax dk lanHAZ REF. TO ASSY. DRG. 05213030502	en d— ITEM NO. 075	en la; k NO. OF ITEM 002
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
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i="B d—SHT. No. 02	i="Bkso dh la; k—NO OF SHT. 02		

35211001844-00-01 REF. DRG. NO.

INVENTORY NO.

	REV.	DATE	ALTERED	SKG
	02	31.0.3.16	CHECKED	AKHIL
			APPROVED	MAK
			ITEM 002 ADDED	
			DCA—3384-3	


REV.	DATE	ALTERED	BKT
01	23.08.08	CHECKED	RKB
		APPROVED	SK
GROOVE ADDED FOR CIRCLIP			
DCA 27898			


ofAkx DEPT SWE	vu... Vky... uk... dn .us.kh UNTOLDMS. GR.		vudkr SCALE 1:2
pkam code. 409	k'h"AZ@E		

[illegible][illegible][illegible]

ADDITIONAL INFORMATION	
mRln dk [-dk] ;k	VM-12(800W)
xx-gd@fj;ksruk dk uke	
xx-gd@fj;ksruk dk uke	

STATUS OF DRAWING	TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT	VINH HAI (CO., LTD.)
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DISTRIBUTION OF PRINTS				HAKJR gsob bysfdV&dYl fyfeVsv HAKSiky BHARAT HEAVY ELECTRICALS LTD. BHOPAL		uke@NAME PARE MANI		gLRk@tE SON 24/03/2004 24/03/2004		osfj--dn ad:k NO. OF VAR		00	
0 COPY-----1													
SWM-----3													
TCX-----1													

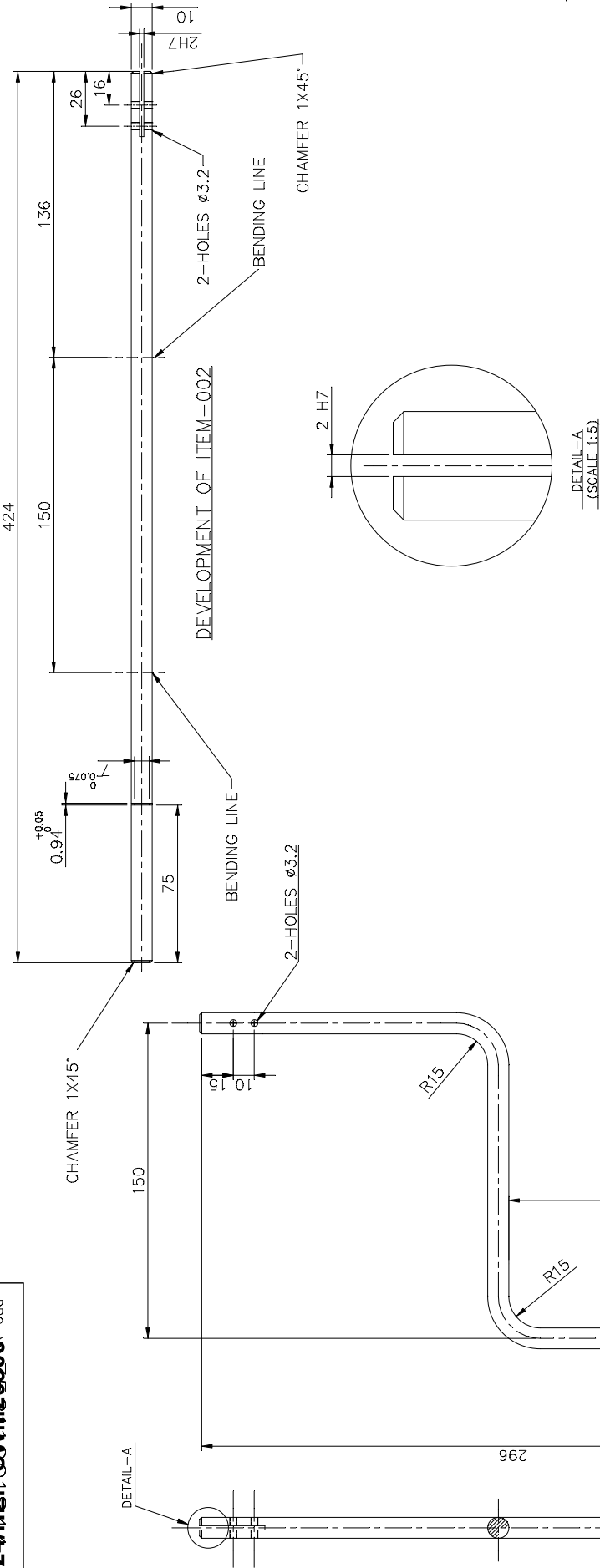
REV.	DATE	ALTERED CHECKED	BKT RKB		for Akx DEPT. SWE	v ₀ , V _{Ky} , u _z d _H us k _H UNLOADING, ON.		walsh S&L	HALL JTD sk- HIGHT (C.G.)	vis. Mdbbzox dk lenthAZ REF. TO ASST. DNG.	en d-- ITEM NO.	en la jk ITEM OF ITEM
01	23.08.08	APPROVED	SK		dskd code 409		1:2				002	002
GROOVE ADDED FOR CIRCLIP												
HAND CRANK												
vkjs(A d-BEAWING NO. 35211001844												
DCA. 27898												
I=B d=800 No. 0 I=Bkso dh laQ MO. OF SHIT. 02												

A3

52029/2024/HBP-SWM20900

DRG. NO. 52029/2024/HBP-SWM20900

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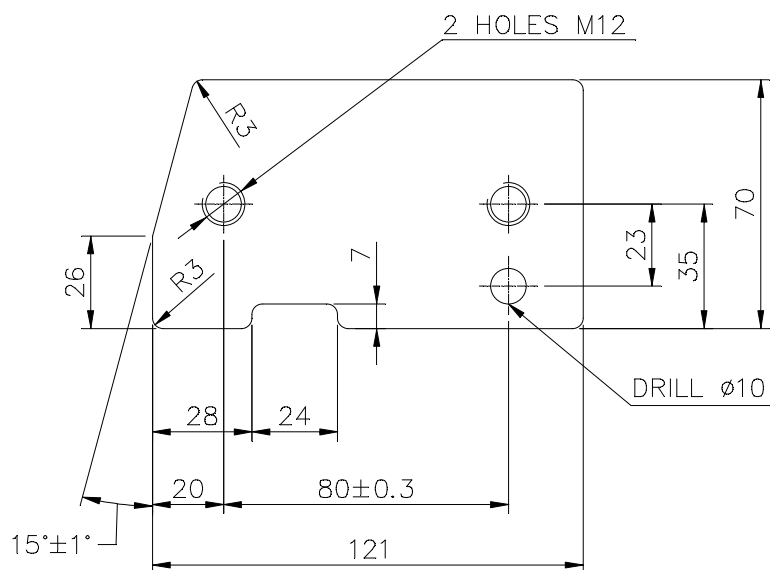
52029/2024/HEP-SWM20900

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REV.	DATE	ALTERED	CHECKED	APPROVED	ADDITIONAL INFORMATION
01	8.12.04			RM	
DRG. REDRAWN. ADDED			STATUS OF DRAWING		
(DCA NO. 24141)			DISTRIBUTION OF PRINTS		
			I.C.-1 SWM-3 TCX-1		

TOOL LIST

1492774 BURNOUT TEMPLATE
1492775 DRILL JIG



10 TK.


FINISH : —

ZINC PLATE AND PASSIVATE TO PR. SPEC. AA0673603 &
AA0673604 (0.05 Tk. MIN.)

REF. DRG. NO.

SIGN. & DATE

INVENTORY NO.

ST943324	001	10 TK.x70x121 STRUCTURAL STEEL PLATE	AA10118808072				
REMARKS	ITEM NO.	DESCRIPTION	MATL. CODE	MATL. SPCN.	UNIT	UNIT WT.	QTY.
28 —→ CARD TYPE-3	28 —→ CARD TYPE-1	28 —→ CARD TYPE-2					
 BHARAT HEAVY ELECTRICALS LTD. BHOPAL			NAME	SIGN.	DATE	NO. OF VAR.	
			BDV	Sd/-	24.8.82		
			MZG	Sd/-	25.8.82		
			BPN	Sd/-	28.8.82		
DEPT SWE	Vu_ Vky_ ukl dh Js.kh	UNTOL.DIMS. GR.	SCALE	HAkj fd_xk_	vis_M&kbZax dk lanHAZ	en d_	en la;:k
409	M	AA0230208	1:2	—	REF. TO ASSY. DRG.	ITEM NO.	NO. OF ITEM
'Ah"AZ@			DRAWING NO.				REV.
PLATE			4 521 10 01543				01
			B d_		Bkso dh la;:k		
			01		OF SHT. 01		

			003	2TK x 80 x 132 LG. HPCS SHEET
			002	2TK x 80 x 132 LG.

INVENTORY NO.

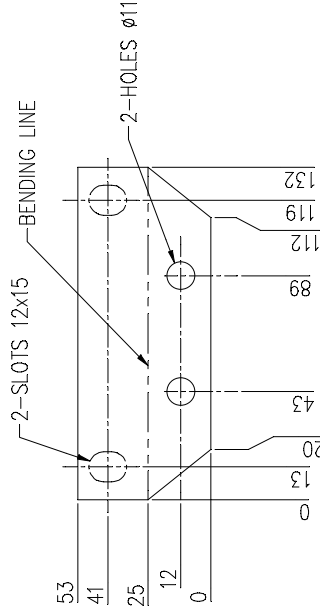
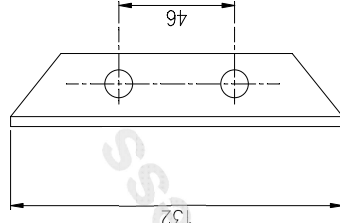
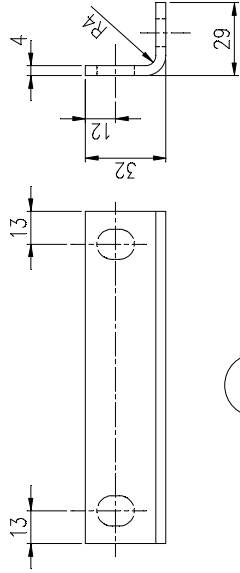
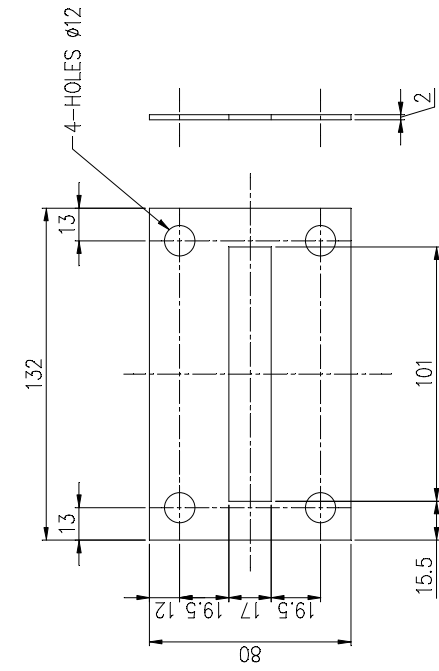
	REV.	DATE	ALTERED
			CHECKED
			APPROVED

SEALING PLATE & HOLDING
ANGLE FOR F.C. (SOB)

A3

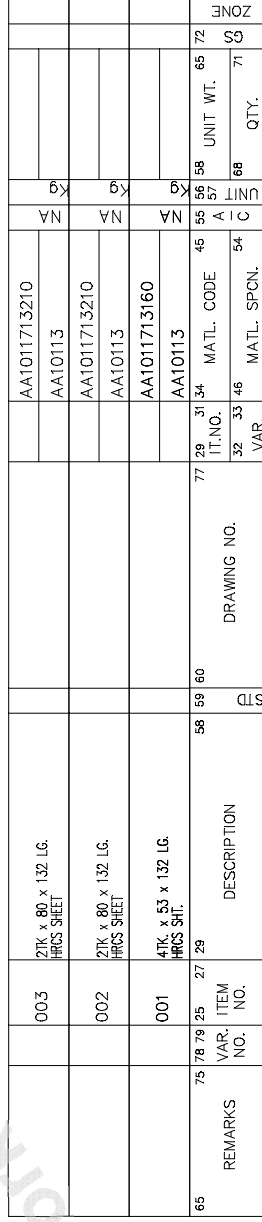
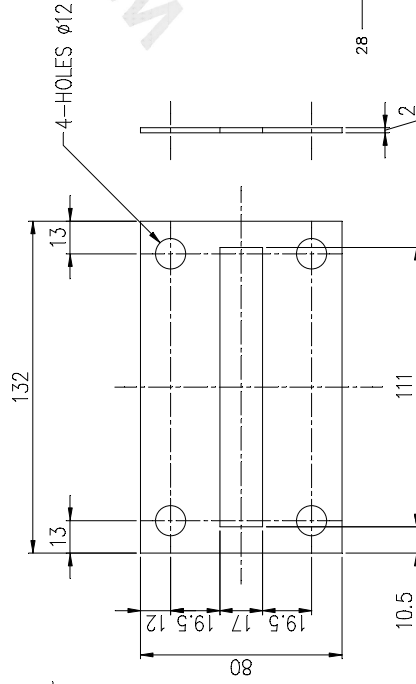
FINISH: —

ZINC PLATE & PASSIVATE TO AA0673603 & AA0673604 (0.013 TO 0.015Tk).



002

DEVELOPMENT OF IT.001



28	→	CARD TYPE-3	28	→	CARD TYPE-1
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ADDITIONAL INFORMATION

[illegible]

DISTRIBUTION OF PRINTS

O.COPY-----1
SWM-----3
TCX-----1

VM12

बी.एच.डी.एल

HAkjr gsoh bysfDV&dYl fyfeVsMauk;	DRN
HAksiky	tWpks
BHARAT HEAVY ELECTRICALS LTD.	CKD
BHOPAL	vaqgk

vuqlr
SCALE
1:1

COE 403

vk is [A d-DRAWING NO.

35216301620

! "B d-800. No. 01

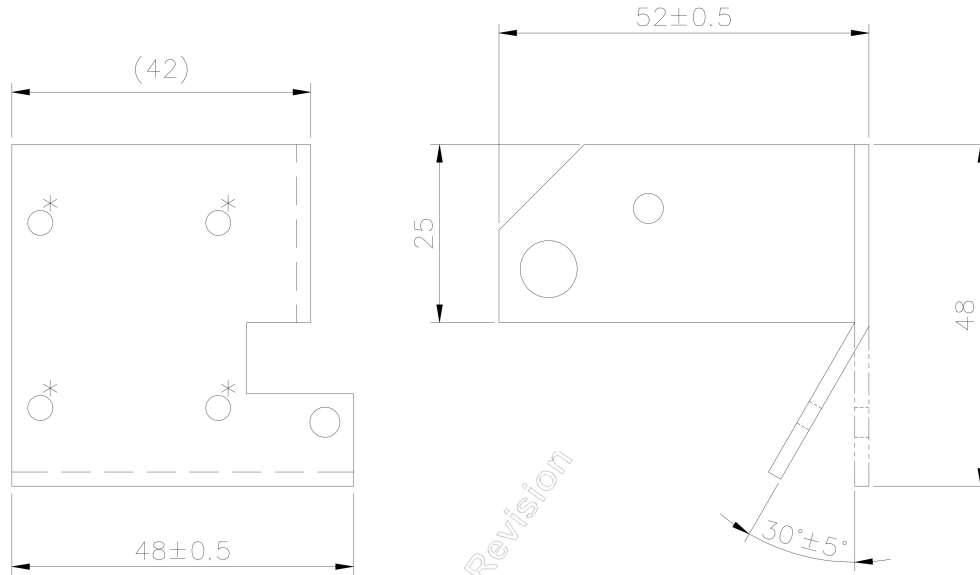
! "B d-888 No. 01	! "Bksc db d: No. of SHT. 01
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REV. 02	DATE 20.12.04	APPROVED RM	REV. 01	DATE 26.5.88	ALTERED CHECKED APPROVED	Sd/- Sd/- Sd/-	ADDITIONAL INFORMATION
DRG. DRDRAWN			4 HOLES MARKED * SHOWN AS PER REV. 02 OF DRAWING 45211001603.			STATUS OF DRAWING	
(DCA. NO. 24151)			(DCA. NO. 06750)			DISTRIBUTION □.C.-1 SWM-3 OF PRINTS TCX-1	


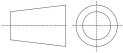
TOOL LIST

1492633 BENDING TOOL
FOR 30°

BENDING RADIUS = 2.5±0.5mm

FINISH :-

NATURAL

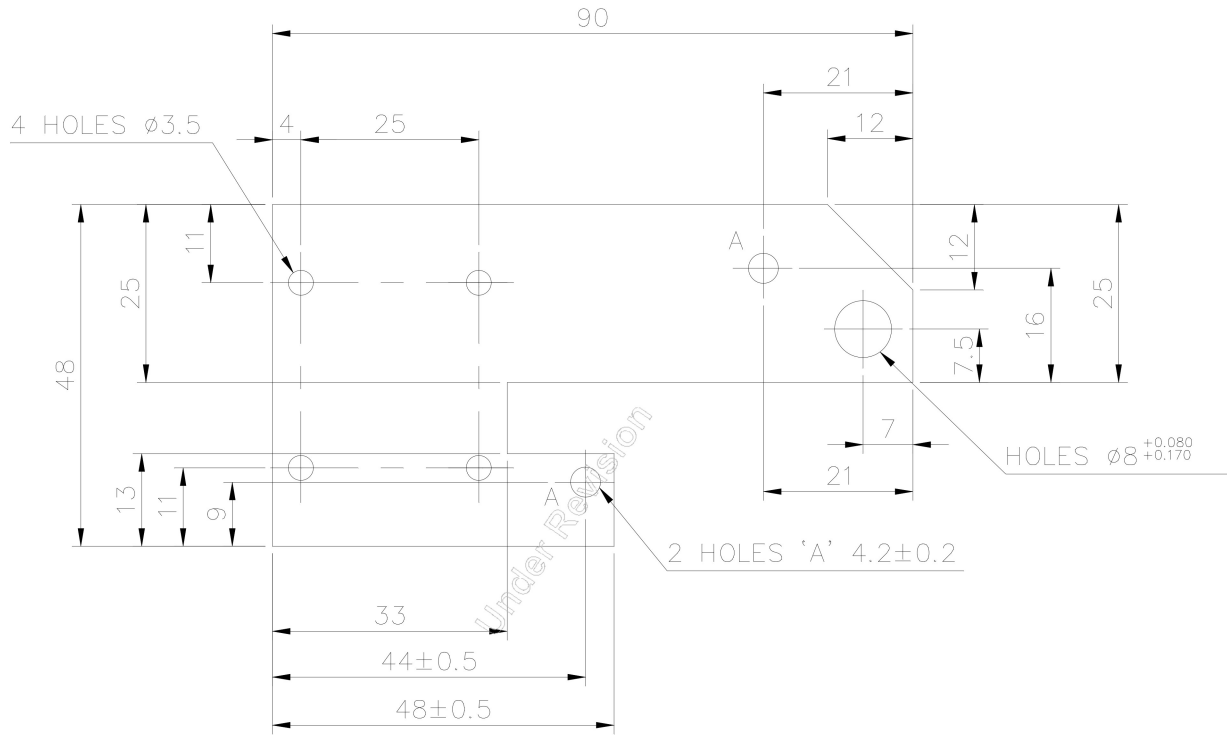
REF. DRG. NO.	001		BRACKET		45211001603					
					ITEM -001					
	REMARKS		ITEM NO.		DESCRIPTION		MATL. CODE		UNIT WT.	
SIGN. & DATE	28 → CARD TYPE-3		28 → CARD TYPE-1		28 → CARD TYPE-2					
			HAKjr gsOh bysDV&hdYl fyfeVsM HAKsiky BHARAT HEAVY ELECTRICALS LTD. BHOPAL		uke NAME cuk;k DRN TSE tkapK OKD MZG vuqeksfnr APPD RKG		gLrk SIGN Sd/- Sd/- Sd/-		fnuakd DATE - 28.8.82 10.9.82	
	foHAKx DEPT SWE dksM CODE 409		vu_ Vky_ uki dh Js.kh UNTOL.DIMS. GR. M AA0230208		HAKj fd_xk- WEIGHT (K.G.) -		vls_M&kbZax dk lanHAZ REF. TO ASSY. DRG. 35211001503		en d- ITEM NO. 001	
INVENTORY NO.	'Ah"AZdE				vujkr SCALE 1:1		vksjs[A d-DRAWING NO. 45211001572		en la;k NO. OF ITEM 002	
	BRACKET								iqu@REV. 02	
							i="B d- SHT. No. 01		i="Bkso dh la;k NO. OF SHT. 01	

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REV.	DATE	ALTERED	Sd/-	ADDITIONAL INFORMATION
03	8.12.04	CHECKED	Sd/-	
		APPROVED	Sd/-	
DRG. REDRAWN.		4 HOLES Ø3.5 ADDED.		STATUS OF DRAWING
(DCA NO. 25461)				DISTRIBUTION OF PRINTS □.C.-1 SWM-3 TCX-1

TOOL LIST :-

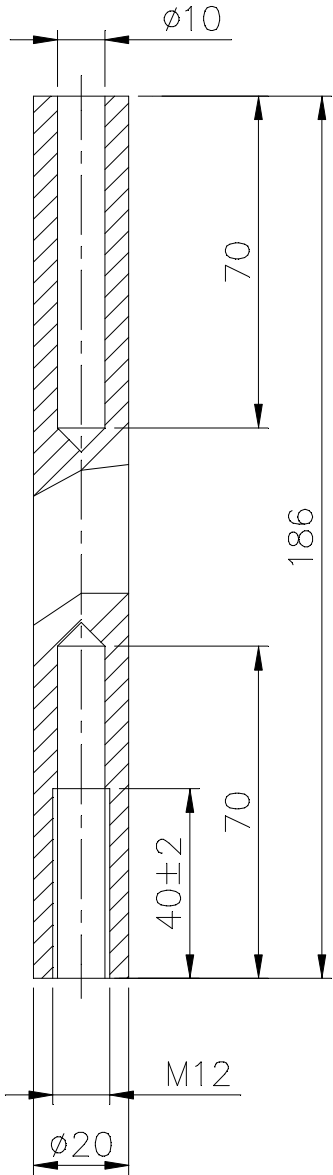
1492632 PIERCING &
BLANKING TOOL

DEVELOPMENT VIEW

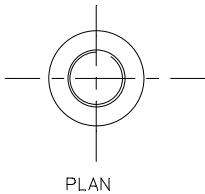
REF. DRG. NO.	DEVELOPMENT VIEW																	
SIGN. & DATE																		
INVENTORY NO.																		

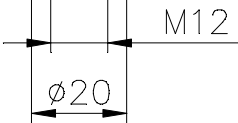
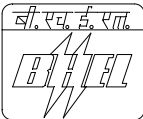

52029/2024/HEP-SWM20900	REV.	DATE	ALTERED	ADDITIONAL INFORMATION
	01	17.06.06	CHECKED	
MATERIAL CODE WAS BP1010272098 DRG.UPDATED				STATUS OF DRAWING
(DCA-25887)				DISTRIBUTION O/C-1, SWGR SHOP-4, OF PRINTS TCX-1

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IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY.



UNSPECIFIED TOLERANCES SHALL BE :-
FOR SHEARING OF FLATES AS PER AA0230409
FOR MACHINING MEDIUM AA0230208



INVENTORY No.	SIGN & DATE	45211001661	REF. DRG. No.							
			001	20ø X 186 LG. BRIGHT S. BAR		AA1010212095				0.458
						AA10112				001
	REMARKS	ITEM NO.	DESCRIPTION	STD.	MATL. CODE		A - C	UNITS	UNIT WT.	
					MATL. SPECN				QTY.	
		BHARAT HEAVY ELECTRICALS LIMITED BHOPAL					NAME	SIGN.	DATE	NO.OF VAR
						DRN	WM AMBIKAR	Sd/-		
						CHD	MZG	Sd/-	14.09.83	
						APPD	RKG	Sd/-	14.06.83	
DEPT. SWE	UN. TOL.DIM.GR.		SCALE	WEIGHT (Kg.)	REF. TO ASSY. DRG.				ITEM	NO.OF
CODE 409	C/M/F		1:1.5	—	45211001547				MO. 001	ITEMS 001
TITLE					DRAWING No.					REV.
ROD END					4 521 10 01 661					01
					SHEET NO. 01		NO.OF SHEETS			01