

FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm) 7/16

1827954/2023/HEP-SWM20961

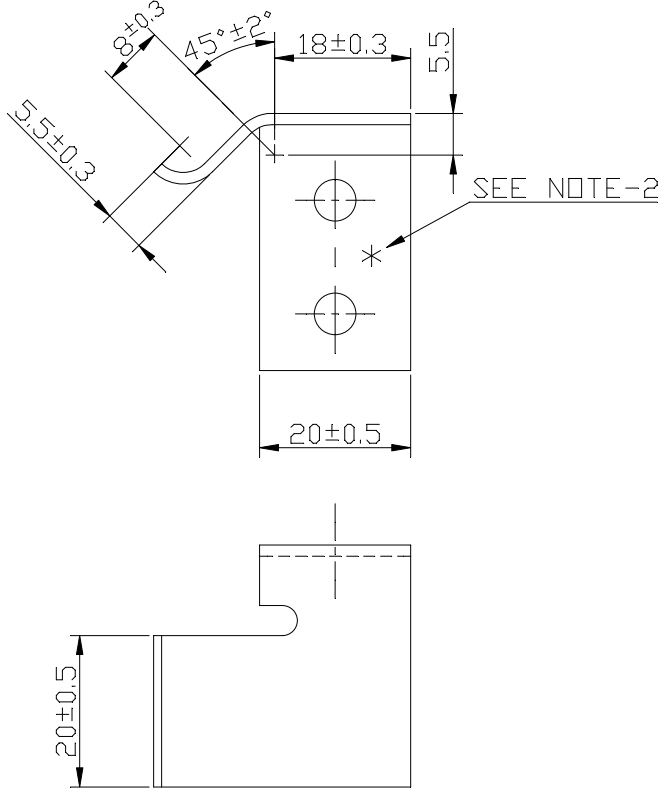
REV. 04	DATE 28.09.2005	ALTERED CHECKED APPROVED	REV. 03	DATE 05.06.03	ALTERED CHECKED APPROVED	ADDITIONAL INFORMATION			
Ctq ADDED (DCA.NO.20986)			DRG. REDRAWN. HARDNESS WAS 215 HV NOTE 3 ADDED (DCA NO.)			STATUS OF DRAWING B			
						DISTRIBUTION OF PRINTS	SWE 1	SWM 3	TCX 1

FINISH : - NATURAL

TOOL LIST :-

1492662 - BENDING TOOL


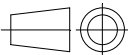
1492663 - BENDING TOOL

ALL BENDING RADIUS R4⁺⁰

REFERENCE TABLE	
DRG. NO.	IT. NO.
35211001556	002
05211030501	002
35211001613	002
35216001518	002
15211030501	002
15191000502	002
15171000502	002
15213030565	002

NOTE :-

- 1) COMPONENT SHOULD BE MADE WITHOUT ANEALING. HARDNESS SHOULD BE 170 ±10 HV.
- 2) * SUPPLIERS IDENTIFICATION MARK TO BE PROVIDED.
- 3) REFER PRODUCT STANDARD SG 12753 FOR ACCEPTANCE CRITERIA.

4HT40900571 REF. DRG. NO.	SHEETED BY 170 - TO 1147.																								
	2) * SUPPLIERS IDENTIFICATION MARK TO BE PROVIDED.																								
	3) REFER PRODUCT STANDARD SG 12753 FOR ACCEPTANCE CRITERIA.																								
	BP9099431104		001	SPING CLIP				45211001605-IT. 001		KG.															
											001														
	REMARKS	ITEM NO.	DESCRIPTION	STD	DRG. NO.		UNIT	UNIT WT.	QTY.																
SIGN. & DATE	28 → CARD TYPE-3			28 → CARD TYPE-1			28 → CARD TYPE-2																		
	<div><div></div><div><div>HAKjr gsoh bysDV&hdYl fyfeVsM</div><div>HAKsiky</div><div>BHARAT HEAVY ELECTRICALS LTD.</div><div>BHOPAL</div></div></div> <table><tr><td>uke NAME</td><td>glrk SIGN</td><td>fnugkd DATE</td><td>osfj_ dh la[:k NO. OF VAR.</td></tr><tr><td>cuk;k DRN B.D.V.</td><td></td><td></td><td></td></tr><tr><td>tkapk CKD M.Z.G.</td><td>Sd/-</td><td>29.08.82</td><td>-</td></tr><tr><td>vuqeksfnr APPD R.K.G.</td><td>Sd/-</td><td>10.09.82</td><td></td></tr></table>										uke NAME	glrk SIGN	fnugkd DATE	osfj_ dh la[:k NO. OF VAR.	cuk;k DRN B.D.V.				tkapk CKD M.Z.G.	Sd/-	29.08.82	-	vuqeksfnr APPD R.K.G.	Sd/-	10.09.82
uke NAME	glrk SIGN	fnugkd DATE	osfj_ dh la[:k NO. OF VAR.																						
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tkapk CKD M.Z.G.	Sd/-	29.08.82	-																						
vuqeksfnr APPD R.K.G.	Sd/-	10.09.82																							
INVENTORY NO.	foHAKx DEPT SWE	vu_ Vky_ uki dh Js.kh UNTOL.DIMS. GR. M AA 0230208				vuqikr SCALE 1:1	HAKj fd_xk_ WEIGHT (K.G.)	vls_M&kbZax dk lanHAZ REF. TO ASSY. DRG. 35211001530		en d_ ITEM NO. 002	en la[:k NO. OF ITEM -														
	dkSM CODE 409																								
	'Ah"AZOE							vk.js[A d-DRAWING NO. 45211001552		iquREV. 04															
SPRING CLIP							i="B d-SOT. No. 01		i="Bksa dh la[:k OF SHT. 01																

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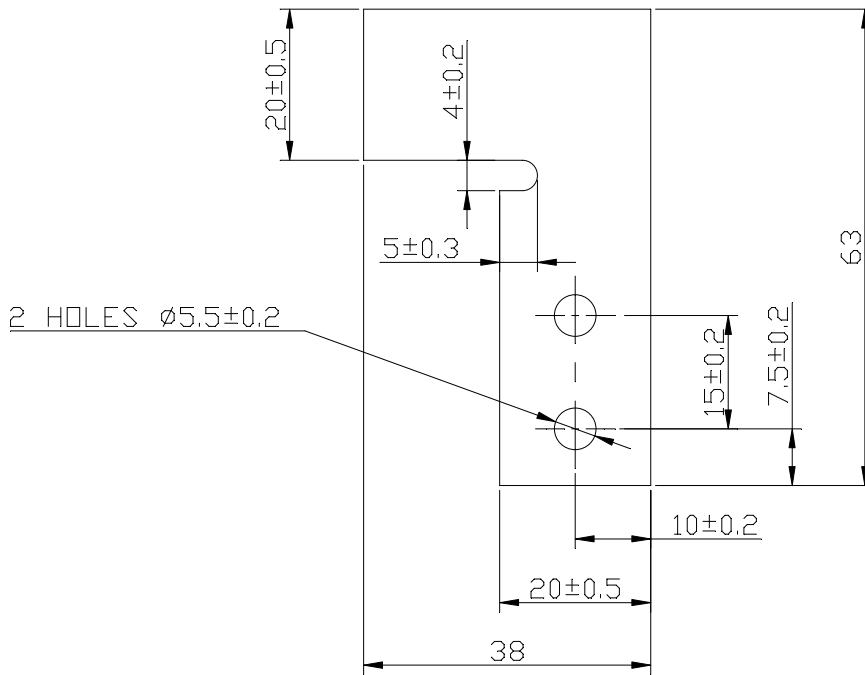
REV.	DATE	ALTERED	ADDITIONAL INFORMATION
03	05.06.03	CHECKED	
		APPROVED	
		DRG. REDRAWN.NOTE-2 ADDED. BEND TEST REMOVED FROM NOTE-1 (DCA NO.)	STATUS OF DRAWING B
		DISTRIBUTION OF PRINTS	SWE SWM TCX 1 3 1

TOOL LIST :-


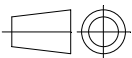
1492661 - PIERCING & BLANKING TOOL

NOTE :-

1-MATERIAL SHOULD BE TESTED FOR TENSILE & HARDNESS TEST.
2-FOR DETAIL INFORMATION OF MATERIAL SPEC.,REFER SG 12753.



DEVELOPMENT VIEW

4HT40900571 REF. DRG. NO.	DEVELOPMENT VIEW																			
			001	1.5TK. x 38 x 63 HALF HARD PHOSPHOR BRONZE STRIP							IS7814-1985			KG.	001					
	REMARKS		ITEM NO.	DESCRIPTION				STD	MATL. CODE		MATL. SPCN.		UNIT	UNIT WT.		QTY.				
SIGN. & DATE	28 → CARD TYPE-3				28 → CARD TYPE-1				28 → CARD TYPE-2											
	<div></div>				HAKjr gsoh bysDV&hdYl fyfeVsM HAKsiky BHARAT HEAVY ELECTRICALS LTD. BHOPAL				uke NAME B.D.V.		qlrk SIGN Sd/-		fnuakd DATE 09.09.82		osfj_ dh la[:k ND. OF VAR. 00					
INVENTORY NO.	foHakx DEPT SWE		vu_ Vky_ uki dh Js.kh UNTOL.DIMS. GR. M AA 0230208						vuqikr SCALE 1:1		HAKj fd_xk_— WEIGHT (K.G.)		vis_M&kbZax dk lanHAZ REF. TO ASSY. DRG. 45211001552				en d— ITEM NO. 001		en la[:k ND. OF ITEM 001	
	dksM CODE 409												45211001605				03			
	'Ah"AZD.E										vkjs[A d—DRAWING NO. 45211001605						iquREV. 03			
										i="B d—SOT. No. 01				i="Bksa dh la[:k OF SHT. 01						

SPRING CLIP