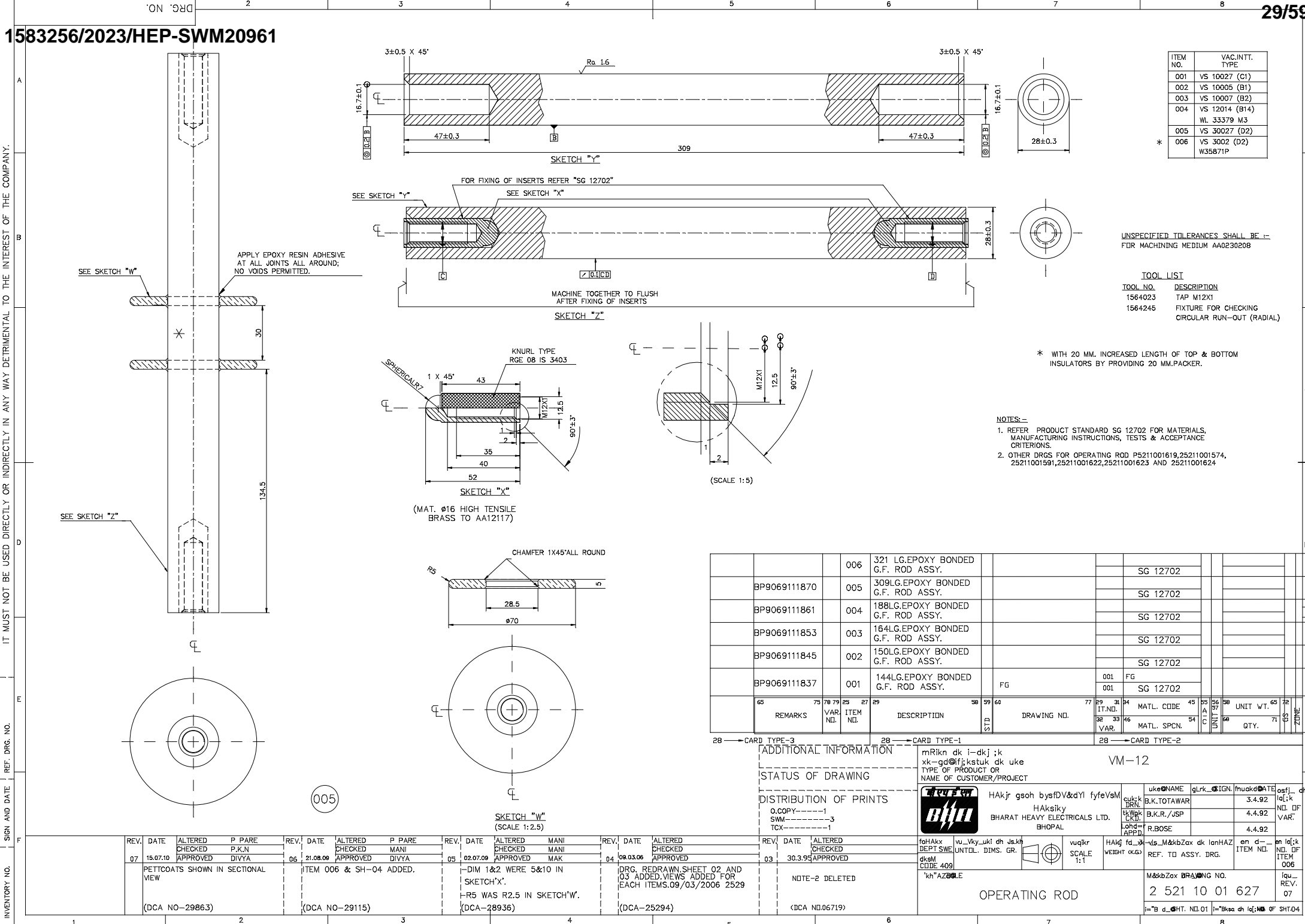
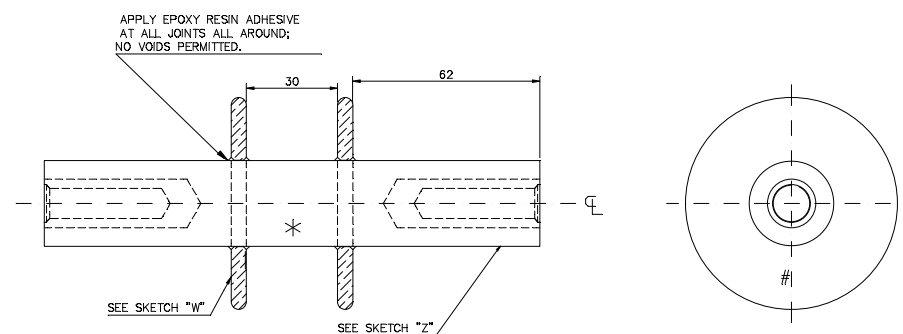
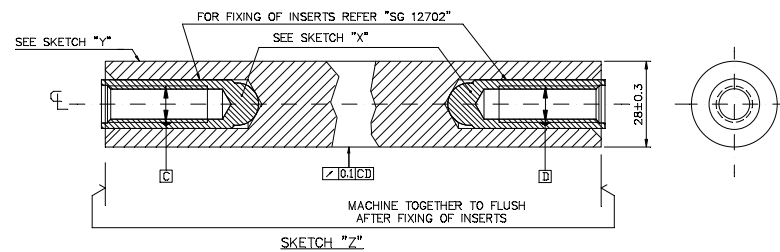
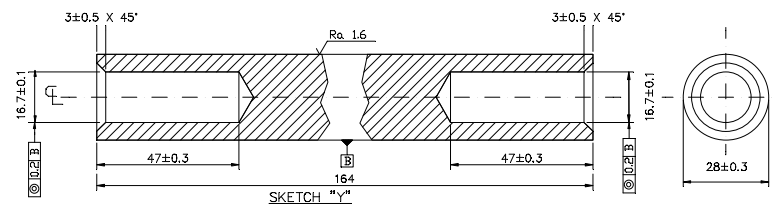


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IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY.



(003)

INVENTORY NO.

IN AND DATE

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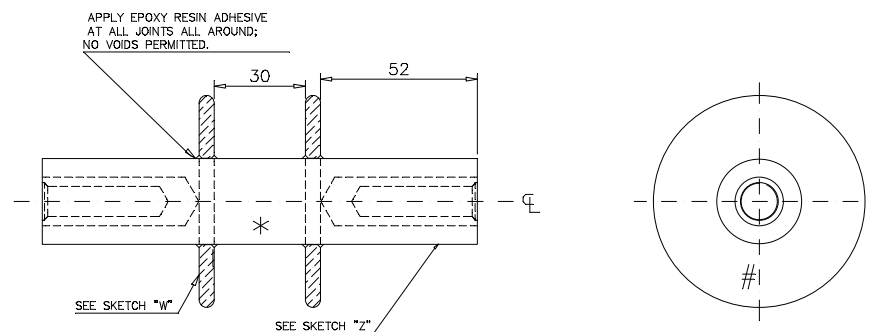
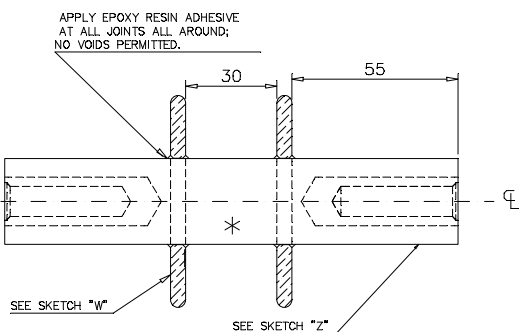
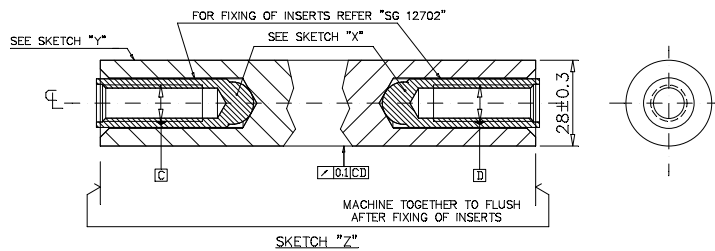
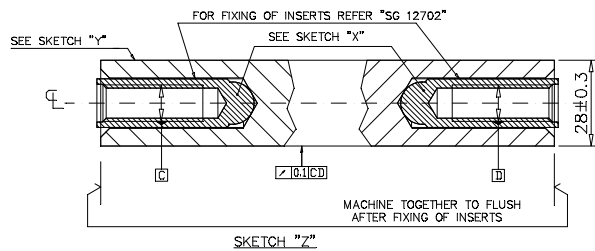
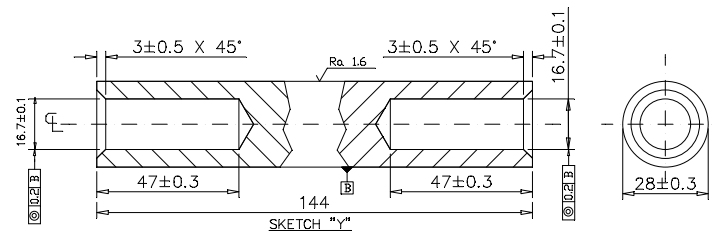
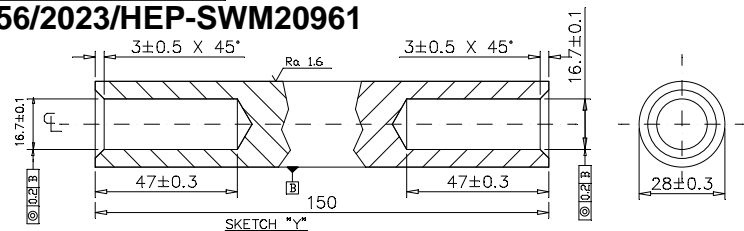
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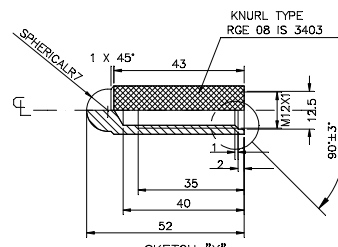
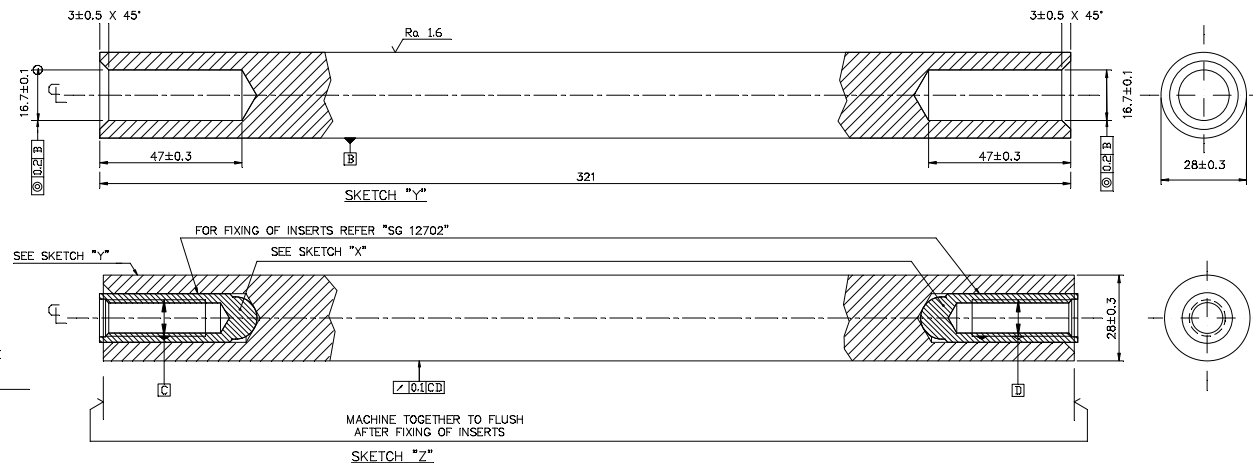
002

001

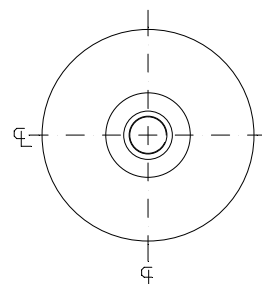
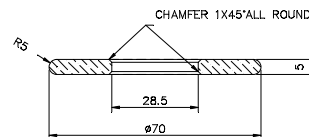
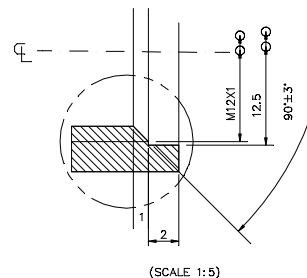
65	REMARKS	75	VAR. NO.	78	ITEM NO.	25	27	29	DESCRIPTION	58	59	60	STD	DRAWING NO.	77	29	31	34	MATL. CODE	45	55	56	58	UNIT W.T.	65	72	ZONE
28	CARD TYPE-3	28	CARD TYPE-1	28	CARD TYPE-2																						
ADDITIONAL INFORMATION															VM-12												
STATUS OF DRAWING															NAME OF CUSTOMER/PROJECT												
DISTRIBUTION OF PRINTS															NAME OF PRODUCT OR TYPE OF CUSTOMER/PROJECT												
O.COPY-----1															HAKSJ gsoh bysFDV&dYl fyfeVsM												
SWM-----3															HAKSJ gsoh bysFDV&dYl fyfeVsM												
TCX-----1															HAKSJ gsoh bysFDV&dYl fyfeVsM												
NOTE-2 DELETED															HAKSJ gsoh bysFDV&dYl fyfeVsM												
OPERATING ROD															HAKSJ gsoh bysFDV&dYl fyfeVsM												
2 521 10 01 627															HAKSJ gsoh bysFDV&dYl fyfeVsM												

1583256/2023/HEP-SWM20961

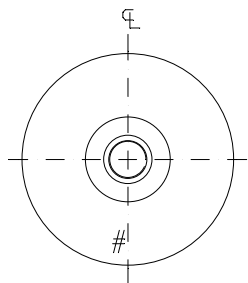
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(MAT. Ø16 HIGH TENSILE
BRASS TO AA12117)



SKETCH "W"
(SCALE 1:2.5)

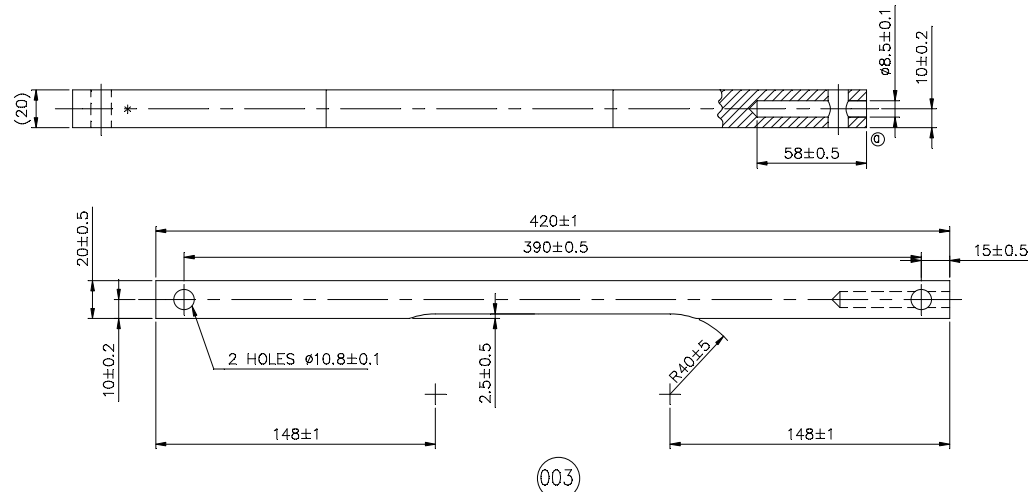
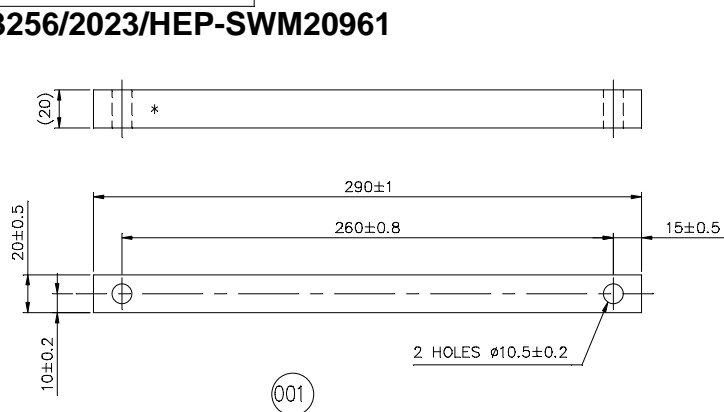


REV.	DATE	ALTERED CHECKED	P PARE P.K.N	REV.	DATE	ALTERED CHECKED	P PARE MANI	REV.	DATE	ALTERED CHECKED	P PARE MANI	REV.	DATE	ALTERED CHECKED	P PARE MANI
07	15.07.10	APPROVED	DIVYA	06	21.08.09	APPROVED	DIVYA	05	02.07.09	APPROVED	MAK	04	09.03.06	APPROVED	
PETCOATS SHOWN IN SECTIONAL VIEW				ITEM 006 & SH-04 ADDED.				DIM 1&2 WERE 5&10 IN SKETCH'X'.				DRG. REDRAWN SHEET 02 AND 03 ADDED.VIEWS ADDED FOR EACH ITEMS.09/03/2006 2525			
(DCA NO-29863)				(DCA NO-29115)				(DCA-28936)				(DCA-25294)			
								R5 WAS R2.5 IN SKETCH'W'.							

[illegible]

1583256/2023/HEP-SWM20961

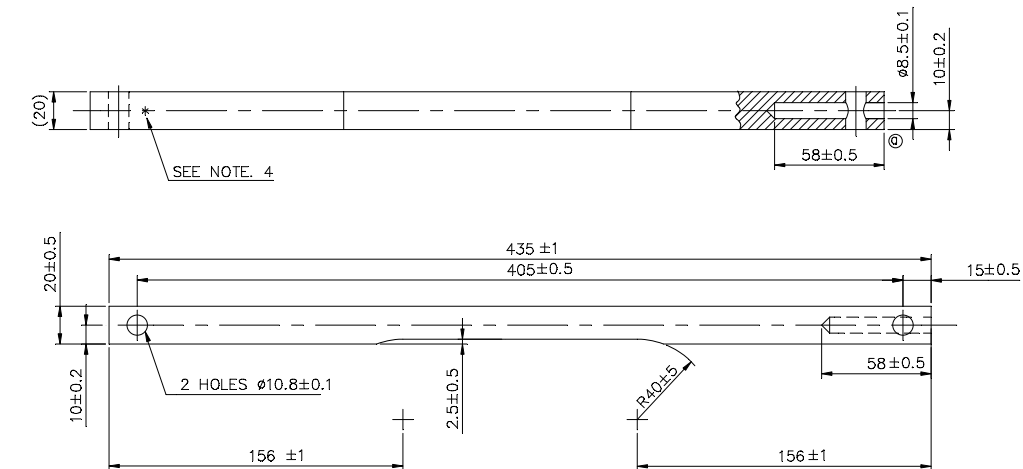
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(001)

(003)

(002) THIS IS SAME AS ITEM 003 BUT WITHOUT Ø8.5x58 HOLE



(004)

NOTES :-

1. 2 NOS. TEST SAMPLES SIZE AS PER PS 22415 TO BE SUPPLIED AGAINST EACH P.O. ALONG WITH 1ST CONSIGNMENT FOR ALL TEST AS PER PS.
2. FOLLOWING TEST TO BE DONE RANDOM SAMPLES FROM EACH CONSIGNMENT ON COMPONENTS.
 - A) TRACKING INDEX.
 - B) TENSILE STRENGTH.
 - C) INSULATION RESISTANCE.
3. FOR TEST REQUIREMENTS & ACCEPTANCE CRITERION REFER PRODUCT STANDARD SG 12716.
4. LOCATION (*) FOR IDENTIFICATION MARKINGS AS PER PRODUCT STANDARD SG 12716.
5. APPLY VARNISH AS PER SG15004 AFTER MACHINING.

ITEM 001 - ST 943281
ITEM 002 - ST 943730
ITEM 003 - ST 943731

[illegible]


ADDITIONAL INFORMATION

STATUS OF DRAWING	
1	1
2	2
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100	100

DISTRIBUTION OF PRINTS	
O.C. -1	TCX -1
SWM -3	

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mRikn dk i-dkj ;k
xk-gd@fj;kstuk dk uke
TYPE OF PRODUCT OR
NAME OF CUSTOMER/PROJECT
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VCB

	HAKjr gsoh bysfDV&dYl fyfeVsM HAKsiky BHARAT HEAVY ELECTRICALS LTD. BHOPAL	ukeNAME	gLrk__SIGN	fmkudATE	osfj al, k NO. OF VAR.
		B.D.V.	Sd/-	16.9.82	
		cuKk DRIN ukeWak CKD and and and	R.K.G.	Sd/-	16.9.82

foHAKx	wu_Vk
DEPTSW	UNTO
dkSM	AA
CODE409	
'kh"AZ	E

SUPPORT ROD


M&KbZax DRAWING NO.

2 521 10 01571

en la[;	NO. OF
ITEM	004
iqu_	REV.
07	

REV.	DATE	ALTERED CHECKED	P.PARE MANI	REV.	DATE	ALTERED CHECKED	REV.	DATE	ALTERED CHECKED
07	8.09.09	APPROVED	DIVYA	06	30.3.09	DIVYA APPROVED RM	05	26.2.01	APPROVED
		ITEM 004 ADDED.				DRG. REDRAWN			NOTE-5 ADDED.
		(DCA NO. 29175)				(DCA NO. 22628)			(DCA NO.)

REV.	DATE	ALTERED	Sd/-
04	8.11.96	CHECKED	Sd/-
		APPROVED	Sd/-
	ST. NOS. WERE IN		
	REMARKS COLMN.		
	(DCA NO. 08129)		

fofAky REP'S NAME	vu_Vky_ukd dh uskh UNITL, DIMS. GR.		vuqlkr SCALE	HAkH fd_uk WEIGHT (KG)	HAkH fd_uk REF. TO ASSY. DRG.	en d_uk ITEM NO.	en fAky ND, OF ITEM 004
dkelm CHID#409	AA 0230208		1:2		M&shZax DRAWING NO.		fAky REV. 07
'kh'AZBULE				SUPPORT ROD			
				2 521 10 01571			

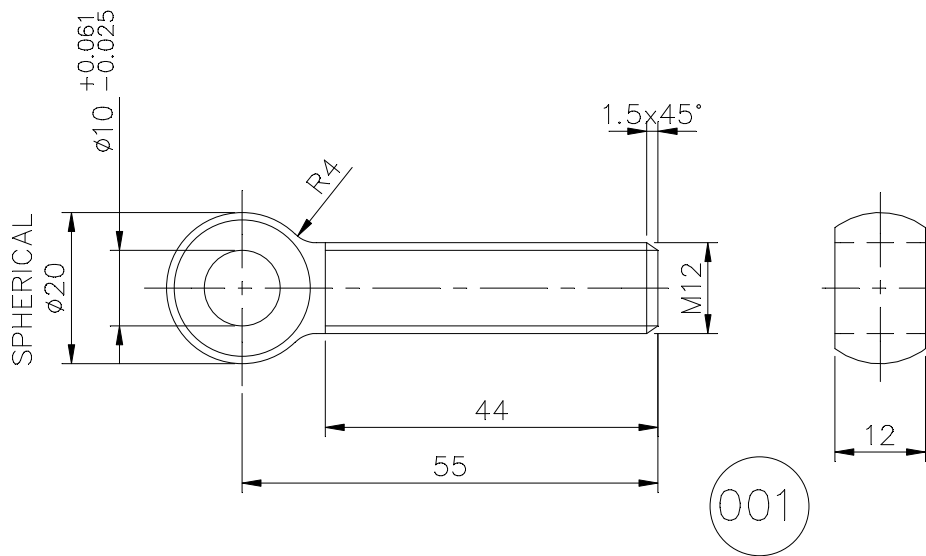
1583256/2023/HEP-SWM20961

[illegible]

1583256/2023/HEP-SWM20961

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REV. 05	DATE 17.03.09	ALTERED SSA CHECKED RRR APPROVED HRP	REV. 06	DATE 18.05.23	ALTERED SKG CHECKED SUMIT APPROVED AD	ADDITIONAL INFORMATION
NOTE-2 DELETED.			- THREADED PORTION INCREASED FOR ITEM-001.			STATUS OF DRAWING
(DCA NO. 28653)			(DCA NO.38188)			DISTRIBUTION □.C.-1 OF PRINTS TCX-1 SWM-4



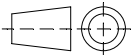
FINISH :-

ZINC PLATE & PASSIVATE TO AA0673603 & 0673604
(0.013 TK. MIN.)

NOTES :-

1. THREADS SHALL CONFIRM TO PRECISION CLASS MEDIUM AS PER DIN 267.
2. SURFACE FINISH OF THREADS 25KM.
3. FOR ADDITIONAL DESIGN PARAMETERS REFER SC7773112.

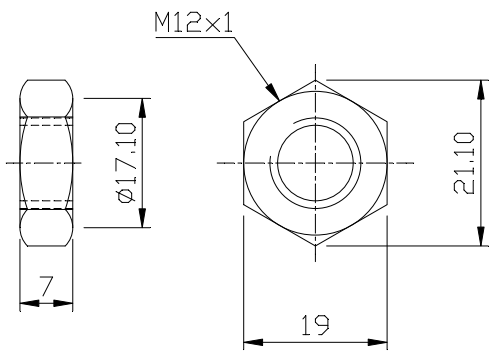
MATERIAL - STEEL FORGINGS TO AA19331.

REF. DRG. NO.	ST946110	003	M12x75 LG. SWING BOLT																
	ST946109	002	M12x65 LG. SWING BOLT																
	ST946609	001	M12x55 LG. SWING BOLT																
	REMARKS	ITEM NO.	DESCRIPTION	STD	MATL. CODE	MATL. SPCN.	UNIT	UNIT WT.	QTY.										
SIGN. & DATE	28 → CARD TYPE-3		28 → CARD TYPE-1		28 → CARD TYPE-2														
	<div><div><div>बी एच ई एल</div><div>BHEL</div></div><div>HAKjr gsob bysDV&hdYl fyfeVsM HAKsiky BHARAT HEAVY ELECTRICALS LTD. BHOPAL</div></div>			uke NAME		glrk SIGN		fnugkd DATE		osfj_ dh lo[];k NO. OF VAR.									
				cuk;k DRN		CD		Sd/-		21.1.89									
				tkapk CKD		MZG		Sd/-		-									
INVENTORY NO.				vugksfnr APPD		SMM		Sd/-		17.2.89									
	foHAKx DEPT SWE		vu_ Vky_ uki dh Js.kh UNTOL.DIMS. GR.				vugikr SCALE 1:1		HAKj fd_xk_ WEIGHT (K.G.) —		vis_M&kbZax dk lanHAZ REF. TO ASSY. DRG. 35211001679		en d_ ITEM NO. 001 002		en la[];k NO. OF ITEM 003				
	'Ah"AZD.E					SWING BOLT					vkjs[A d-DRAWING NO. 4 521 10 01716					iquREV. 06			
											i="B d-SOT. No. 01					i="Bksa dh la[];k OF SHT. 03			

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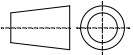
1583256/2023/HEP-SWM20961

REV.	DATE	ALTERED	REV.	DATE	ALTERED	ADDITIONAL INFORMATION			
		CHECKED			CHECKED				
		APPROVED			APPROVED				
6/2023/HEP-SWM20961			01	3.5.06	HRP	STATUS OF DRAWING			
			DRG. REDRAWN. (DCA. 26619)			B			
						DISTRIBUTION OF PRINTS	SWE	SWM	TCX
							1	3	1

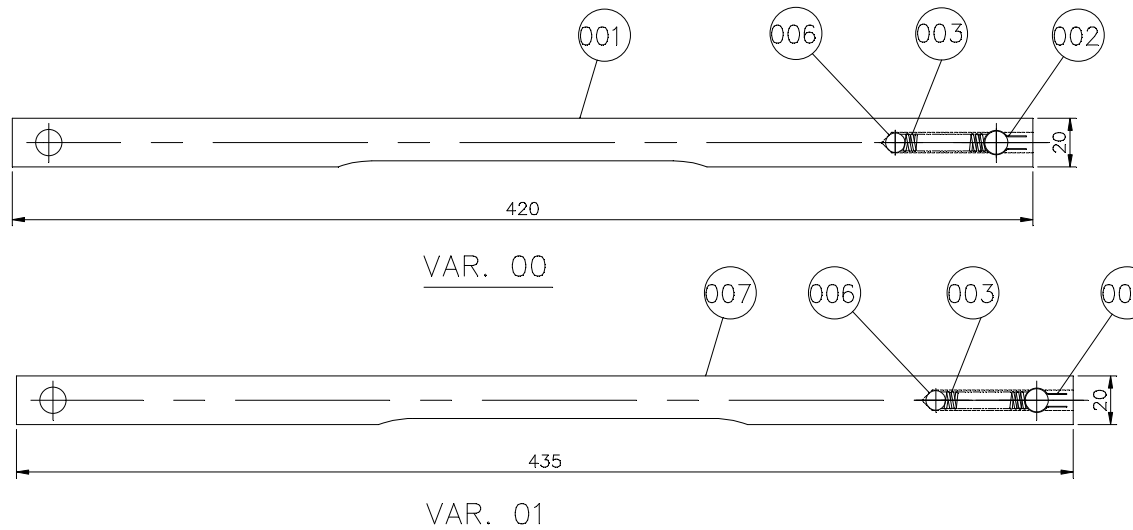


TOOL LIST :-
1564023-M12x1 TAP

FINISH:- ZINC PLATE & PASSIVATE TO PR.SPEC. 7608 & 7606
(0.013 TO 0.015 TK.)

FILE NAME			001	NICKLE CROM STEEL BAR		AA1050101081		KG.	0.017						
						AA10501			001						
	65	75	25	27	29	58	59		34	45	55				
	REMARKS	ITEM NO.		DESCRIPTION		MATL. CODE			UNIT WT.						
SIGN. & DATE						STD	MATL. SPCN.		UNIT	QTY.					
	28		28			28									
	CARD TYPE-3		CARD TYPE-1			CARD TYPE-2									
INVENTORY NO.	foHAKx DEPT SWE		vu_ Vky_ uki dh Js.kh		HAKjr gsosh bysDV&hdYl fyfeVsM		uke NAME		qlrk SIGN		fnuakd DATE		osfj dh		
	UNTOL.DIMS. GR.		HAKsiky		BHARAT HEAVY ELECTRICALS LTD.		cuk;k DRN CH.		Sd/-		6.2.89		NO. OF VAR.		
	dksM CODE 409		M		BHOPAL		tkapk CKD MZG		Sd/-		-		-		
	AA0230208		AA0230208		BHOPAL		vuqksfmr APPD RKG		Sd/-		23.2.89		-		
						vuqjkr SCALE 1: 1		HAKj fd_xk- WEIGHT <K.G> -		vis_M&kbZax dk lanHAZ REF. TO ASSY. DRG.		en d- ITEM NO.		en la; k NO. OF ITEM	
										35211001679		004		001	

1583256/2023/HEP-SWM20961

BP9099184115 FOR VAR-00
BP9089119531 FOR VAR-01

001	-			007	SUPPORT ROD	25211001571	004								
001	001	ST943407		006	BALL	45211001648	01								
	-			005	-										
	-			004	-										
001	001			003	SPRING	35211001593	001								
001	001	ST943406		002	SPRING STRIP	45211001647	001								
-	001			001	SUPPORT ROD	25211001571	003								
VAR 01	VAR 00	REMARKS	VAR. NO.	ITEM NO	DESCRIPTION	STD.	DRAWING NO.	IT.ND	MATL. CODE	UNIT	UNIT WT.	QTY.	UNIT	ZONE	
								VAR	MATL. SPECN.						

ADDITIONAL INFORMATION

STATUS OF DRAWING

B

DISTRIBUTION OF PRINTS

O.C - 1 TCX - 1
SWM - 3mRikn dk i-dkj ; k
xk-gd@fj;kstuk dk uke
TYPE OF PRODUCT OR
NAME OF CUSTOMER/PROJECTVACUUM CIRCUIT BREAKER
TYPE VN 36 3 AFHAKjr gsoh bysfDV&dYl fyfeVsM
HAKsiky
BHARAT HEAVY ELECTRICALS LTD.
BHOPAL

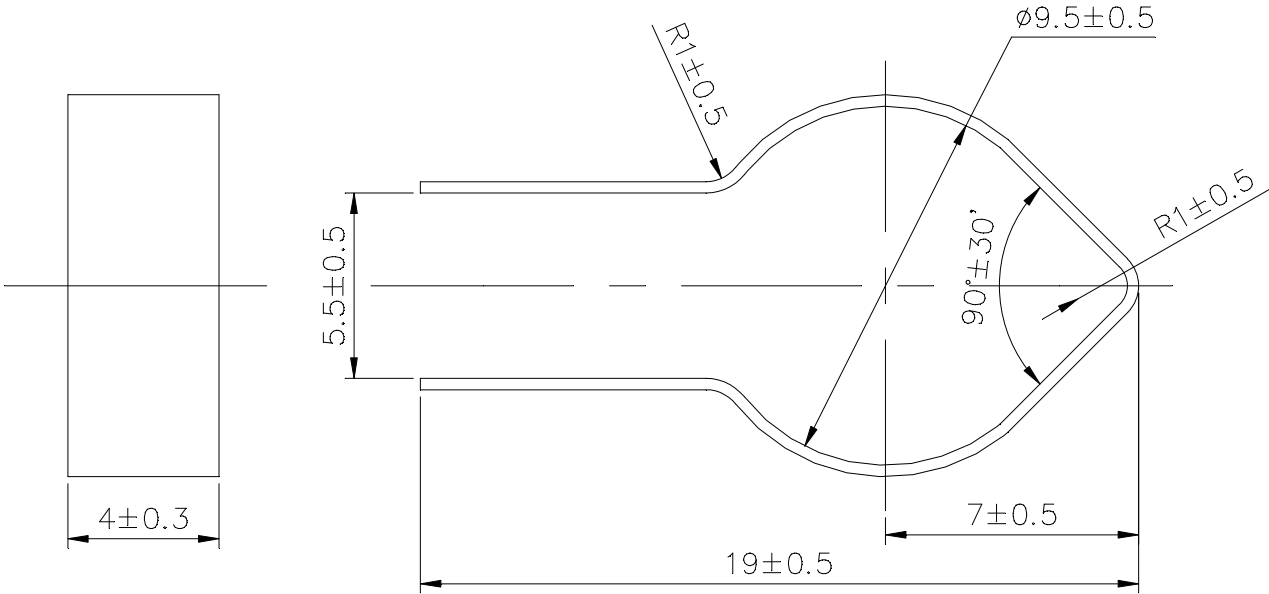
uKe@NAME	gLrk@SIGN	fnaukd@ATE	osfL dh
MP	Sd/-	23.4.83	NO. OF VAR
ASN	Sd/-	-	01
KGB	Sd/-	25.5.83	

INVENTORY NO.	REV.	DATE	ALTERED	P.PARE	REV.	DATE	ALTERED	REV.	DATE	ALTERED	Sd/—
	03	10.09.09	CHECKED	MANI	02	23.11.04	CHECKED	01	16.6.85	CHECKED	Sd/—
			APPROVED	DIVYA			APPROVED			Sd/—	
							RM			Sd/—	
			ITEM 007 & VAR. 01 ADDED.				DRG. REDRAWN.				DRG.NO.AGAINST ITEM 003 WAS NOT ON.
		(DCA NO.29179)				(DCA NO. 21580)					

forHAKs DEPT SWE	vu... Vky... uki dh jskh UNTOL.DIMS. GR.	HAkjr gsoh bysfDV&dYl fyfeVsM	HAkjr fd_xk- WEIGHT (K.G.)	vis... M&kbZax dk lanHAZ REF. TO ASSY. DRG.	en d-... ITEM NO.	en... la; k NO. OF ITEM
dkm CODE 409	M AA0230208	1: 2	05211030501	049	007	
'kh"AZ@GLE			vksjs[A d-@DRAWING NO.			
SUPPORT ROD ASSEMBLY			3 521 10 01 580 03			
i="B d-@S. No. 01			i="Bksa dh la; k NO. OF SHT. 01			

1583256/2023/HEP-SWM20961


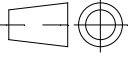
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4 HT 40900889
REF. DRG. NO.

SIGN. & DATE

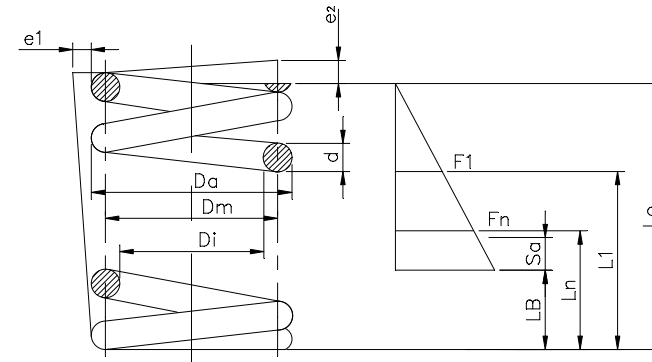
INVENTORY NO.

ST 943406	001	0.3TK.x4x44 EXTRA HARD PHOSPHOR BRONZE STRIP	BP 12198	Kg.	0.050
65	7525 2729	58	59 34	45	55
REMARKS	ITEM NO.	DESCRIPTION	MATL. CODE	UNIT	UNIT WT.
			MATL. SPCN.		QTY.
28	CARD TYPE-3	28	CARD TYPE-1	28	CARD TYPE-2
 <p>HAKjr gsob bysDV&hdYl fyfeVsM HAKsiky BHARAT HEAVY ELECTRICALS LTD. BHOPAL</p>			uke NAME	qlrk SIGN	fnugkd DATE
			cuk;k DRN	M.P.	Sd/-
			tkapk CKD	A.S. NAIK	Sd/-
			vuqksfmr APPD	K.G. BHATT	Sd/-
foHAKx DEPT SWE	vu_ Vky_ uki dh Js.kh UNTOL.DIMS. GR. M		vuqikr SCALE	HAKj fd_xk- WEIGHT (K.G.)	vis_M&kbZax dk lanHAZ REF. TO ASSY. DRG.
dkSM CODE 409	AA 0230208		5:1	0.050	3 521 10 01580
'Ah"AZD.E			vkjs[A d-DRAWING NO.		en d- ITEM NO.
SPRING STRIP			4 521 10 01647		en la;k NO. OF ITEM
			i="B d-SOT. No. 01		iquREV. 00
			i="Bkso dh la;k OF SHT. 01		

* ONLY CALCULATED VALUES

SPRING PARAMETERS :-

1	WIRE DIAMETERS $d = 0.6 \text{ mm}$ $\pm \text{ mm}$
2	WIRE MATERIAL IS 4454:1981 (PART I) CONFIRMS TO GRADE 3 STANDARD PATENTED COLD DRAWN SPRING STEEL WIRE MADE OF UNALLOYD STEEL
3	MEAN WINDING DIA $D_m = 6\text{mm.} *$ INSIDE WINDING DIA $D_i = 5.4\text{mm.}$ $\pm \text{ mm}$
4	DIRECTION OF WINDING RH
5	MODULUS OF RIGIDITY = 7300 Kg/mm^2
6	FREE LENGTH $L_o = 36\text{mm.}$
7	LENGTH $L_1 = 30\text{mm.}$ SPRING LOAD AT L_1 $F_n = 0.24\text{mm.}$ $\pm 0.02\text{Kg.}$
8	LENGTH $L_n = 26\text{mm.}$ SPRING LOAD AT L_n $F_n = 0.34\text{mm.}$ $\pm 0.04\text{Kg.}$
9	SOLID LENGTH $L_B = 10.5\text{mm.}$
10	NO. OF ACTIV TURN if = $16 *$ TOTAL NO. OF TURNS $i_g = 17.5$
11	SPRING ENDS CLOSED AND GROUND
12	SPRING TEMPERING REQUIRED
13	SHEAR STRESS $T^{Kn} = 27.4 \text{ Kg/mm}^2$ AT LOAD $F_n \leq \text{TZUL}$ (TZUL = PERMISSIBLE SHEAR STRESS)
14	BALANCE OF MANUFACTURING BY If, L_o AND d EFFORTS




ENDS CLOSED AND GROUNDED

NOTE: -

1. WIRE DIA ACCURECY SHALL TO CLASS 'C' AS PER DIN 2076.
2. REFER PRODUCT STD. SG 12712 FOR MANUFACTURING, TESTING AND ACCEPTANCE INTRUCTIONS.

[illegible]

MANUFACTURING BY M, L& ANE'S EFFORTS													ADDITIONAL INFORMATION —													mRikn dk i-dkj ;k xk-gd@ifj;kstuk dk uke TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT												
SIGN. & DATE													STATUS OF DRAWING M													HAKjr gsoh bysfDV&dYl fyfeVsm HAKsiky BHARAT HEAVY ELECTRICALS LTD. BHOPAL												
DISTRIBUTION OF PRINTS																										osfj_ dh la;k NO. OF VAR												
O.C — 1 TCX — 1 SWM — 3													DRN													uke@NAME glrk@ SIGN fnaukd@ATE												
													tWpk CxD vuqeksfhr APPD													M.S. CHANDRA												
																										P.S. SONKAR												
																										K.G. BHAT												
																										17.8.83												
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1583256/2023/HEP-SWM20961

REV.

DATE _____

ALTERED

CHECKED

APPROVED

ADDITIONAL INFORMATION	
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	STATUS OF DRAWING
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DISTRIBUTION	O/C -1	TCX -1
OF PRINTS	SWM -3	

THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF PHARAT HEAVY ELECTRICALS LIMITED
IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

DIN 53401
REF. DRG. NO.

SIGN. & DATE

INVENTORY NO.

6/2023/HEP-SWM20961				REV.		DATE		ALTERED		ADDITIONAL INFORMATION																																					
				REV.		DATE		CHECKED		STATUS OF DRAWING																																					
				REV.		DATE		APPROVED		DISTRIBUTION O/C -1 TCX -1 OF PRINTS SWM -3																																					
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<table><tr><td colspan="2">ST 943407</td><td colspan="2">001</td><td colspan="2">STEEL BALL 8 DIA. NOMINAL TO IS 2898:1976 GRADE 3</td><td colspan="2"></td><td colspan="2"></td><td colspan="2">Kg.</td></tr><tr><td colspan="2">REMARKS</td><td colspan="2">ITEM NO.</td><td colspan="2">DESCRIPTION</td><td colspan="2">STD</td><td colspan="2">MATL. CODE</td><td colspan="2">UNIT WT.</td></tr><tr><td colspan="2"></td><td colspan="2"></td><td colspan="2"></td><td colspan="2"></td><td colspan="2">MATL. SPCN.</td><td colspan="2">QTY.</td></tr></table>												ST 943407		001		STEEL BALL 8 DIA. NOMINAL TO IS 2898:1976 GRADE 3						Kg.		REMARKS		ITEM NO.		DESCRIPTION		STD		MATL. CODE		UNIT WT.										MATL. SPCN.		QTY.	
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REMARKS		ITEM NO.		DESCRIPTION		STD		MATL. CODE		UNIT WT.																																					
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<div><div>BH&E</div><div>HAKjr gsob bysDV&hdYl fyfeVsM HAKsiky BHARAT HEAVY ELECTRICALS LTD. BHOPAL</div></div>				<div><div></div><div>vukr SCALE 5:1</div></div>				<div><div><div>NAME M.P. A.S. NAIK K.G. BHATT</div><div>SIGN Sd/- Sd/- Sd/-</div></div><div>DATE 24.4.83 25.5.83</div></div>				<div><div>osfj_ dh la[i;k NO. OF VAR.</div><div>en d-- ITEM NO. en la[i;k NO. OF ITEM</div></div>																																			
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B d-- SET. No. 01				Bksa dh la[i;k NO. OF SHT. 01																																											

FILE NAME: - KANSARA-