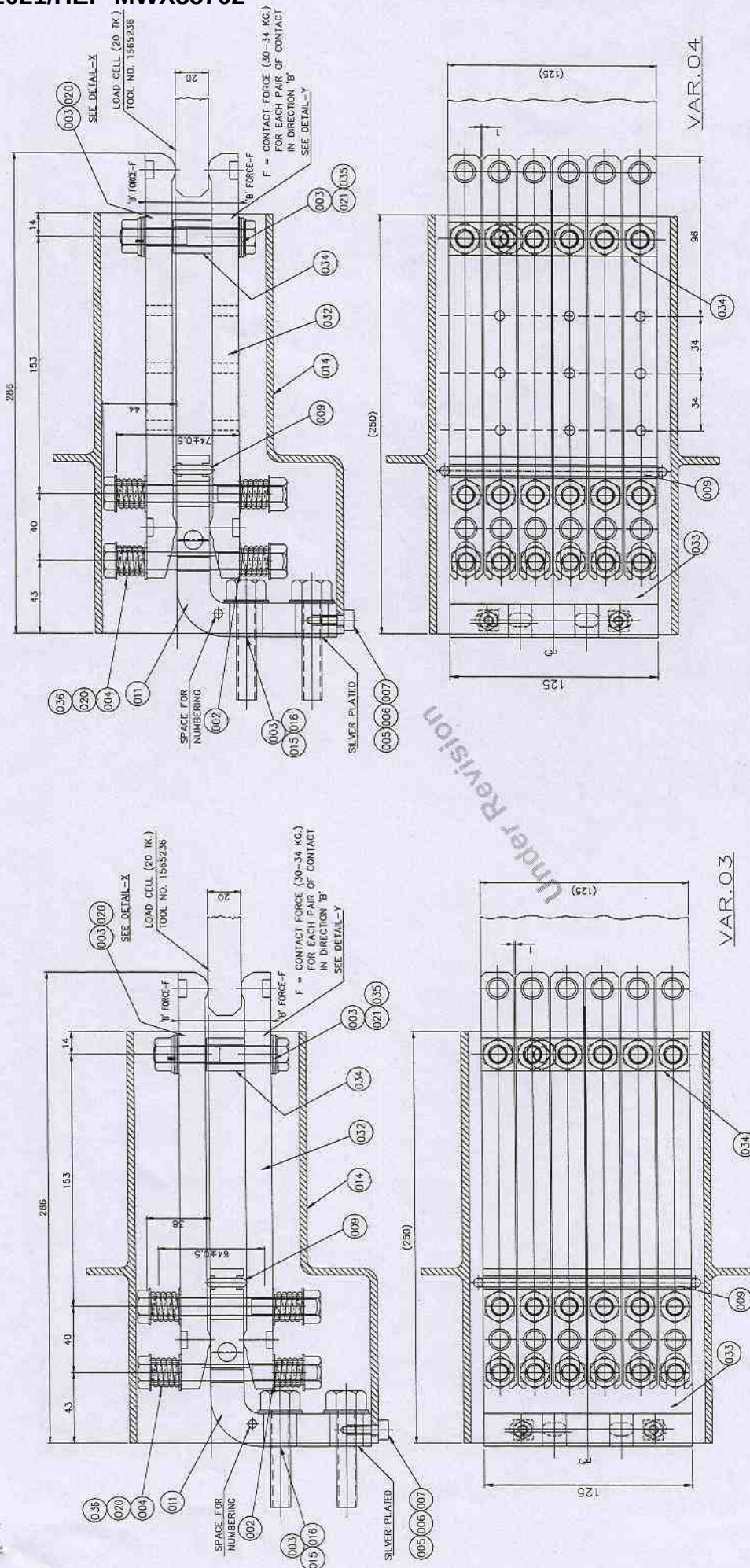


FIRST ANGLE PROJECTION

25212001563



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25212001563-06 -02
REF. DRG. NO.

SIGN AND DATE
INVENTORY NO.

REMARKS	VAR. ITEM NO.	DESCRIPTION	SH. SP. (4)	BRAVING NO.	IT. NO.	MATL. CODE	MATL. SPEC.	UNIT	WT.	QTY.
28 -- CARB TYPE-3	27	29	30	31	32	33	34	35	36	37
28 -- CARB TYPE-2	27	29	30	31	32	33	34	35	36	37

REV.	DATE	ALTERED BY	SKG	AKHIL	AD
08	21.05.19	REVISION			
NOTE 2 UPDATED.					
04	03.03.12	APPROVED	AKHIL		
03	10.03.10	APPROVED	AKHIL		
02	07.02.08	APPROVED	AKHIL		
01	05.05.07	APPROVED	AKHIL		

REV.	DATE	ALTERED BY	SKG	AKHIL	AD
04	03.03.12	APPROVED	AKHIL		
03	10.03.10	APPROVED	AKHIL		
02	07.02.08	APPROVED	AKHIL		
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01	05.05.07	APPROVED	AKHIL		

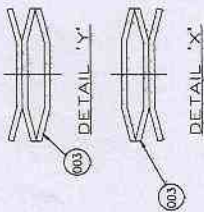
REV.	DATE	ALTERED BY	SKG	AKHIL	AD
04	03.03.12	APPROVED	AKHIL		
03	10.03.10	APPROVED	AKHIL		
02	07.02.08	APPROVED	AKHIL		
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02	07.02.08	APPROVED	AKHIL		
01	05.05.07	APPROVED	AKHIL		

FIRST ANGLE PROJECTION

25212001563 NO. 5RD

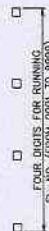


IT, VAR.	TOOL	DESCRIPTION
VAR 00-01	1584250	SETTING FIXTURE
VAR 00-01	1585238	LOAD CELL

ORDERING TABLE

PARTICULARS			
VAR.	PHASE	RATED NORMAL CURRENT IN AMP.	SHORT TIME CURRENT FOR 3 SEC. IN KA.
00	R Y B	3150/2500	40/44/50
01	R Y B	2750	40/44
02	R Y B	FOR FARTHING TRUCK OF I/C PANELS OF 25000 A	40/44/50
03	R Y B	3500, 50°C	50
04	R Y B	3500, 50°C	50
05	R Y B	3150	40/44/50

- NOTES:-
1. AUTS ITEM 021 TO BE 50 ADJUSTED THAT CONTACT FORCE "F" APPLIED IN VERTICAL DIRECTION "B" (SEE TABLE 1) AS UNDER 30-15 KG. PER PAIR OF FINGERS WITH THE HELP OF PRESSURE GAUGE TESTING TOOL. MOUNTED ON 25000.
 2. AFTER TESTING THE LOCKOUTS (ITEM 021) BY 4.5 KG. M. TORQUE USING TORQUE SPANNER, SHEAR "LOCITE" PERMITTING THE LOCKOUTS (ITEM 021) BY 4.5 KG. M. TORQUE USING TORQUE SPANNER, SHEAR "LOCITE".
 3. PERMITTING THE LOCKOUTS (ITEM 021) BY 4.5 KG. M. TORQUE USING TORQUE SPANNER, SHEAR "LOCITE".
 4. EVERY ASSEMBLY SHALL BE MARKED WITH SL. NO. -----AND "TESTED OK" BY JCK AT LOCATION MARKED. THIS ID AND SHALL BE MAINTAINED IN RECORD REGISTER.
 5. SCHEME FOR NUMBERING OF CONTACT ASST. SHALL BE AS UNDER-



EXAMPLE - 94 95

ADDITIONAL INFORMATION

STATUS OF DRAWING

DISTRIBUTION OF PRINTS

REV. DATE

REV. DATE

REV. DATE

REV. DATE

REV. DATE

REV. DATE

REV. DATE

REV. DATE

VM-12

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JAW TYPE ISOLATING CONTACT ASSY.

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