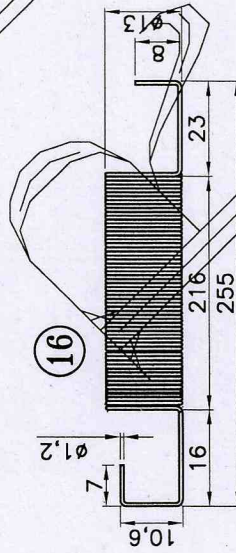
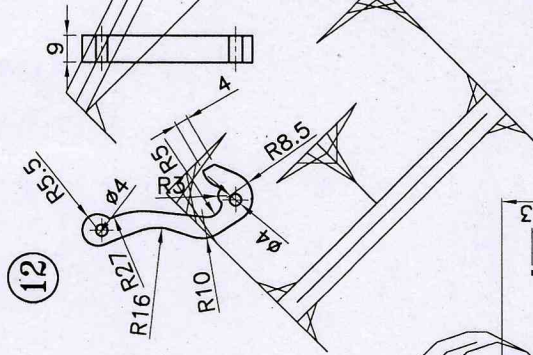
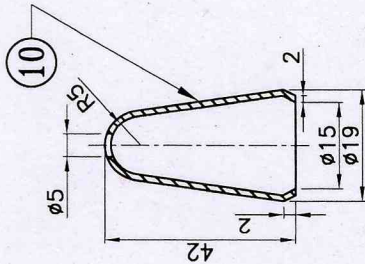
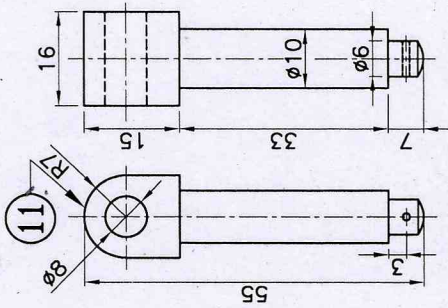
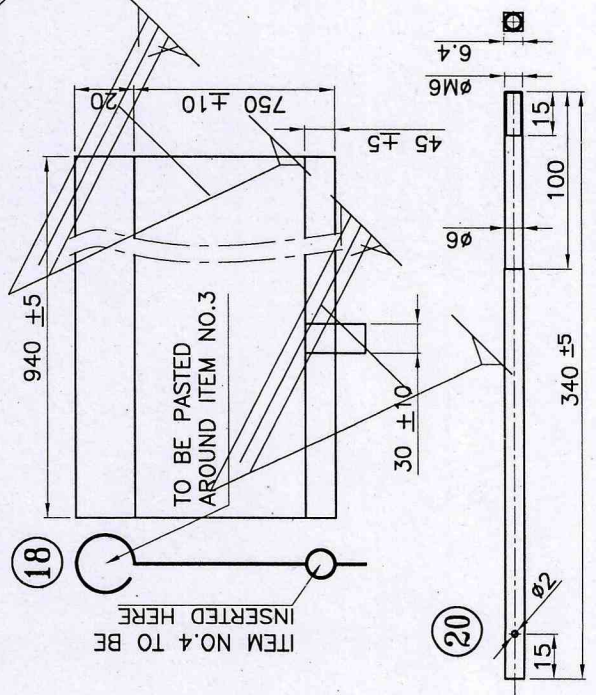
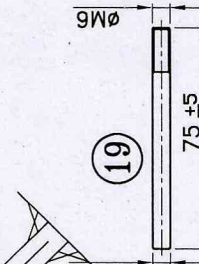


NOTES

1. ADVANCE SAMPLE TO BE GOT APPROVED BY CONSIGNEE BEFORE PUTTING IN BULK SUPPLY.
2. ALL DIMENSIONS ARE IN MM.
3. FINE FINISH ALL OVER.
4. TOLERANCES ON ALL NYLON MOULDED ITEMS TO BE CONSIDERED $\pm 1.0\text{MM}$
5. TOLERANCES ON ALL OTHER DIMENSIONS TO BE AS PER IS:2102C(PART 1) 1993



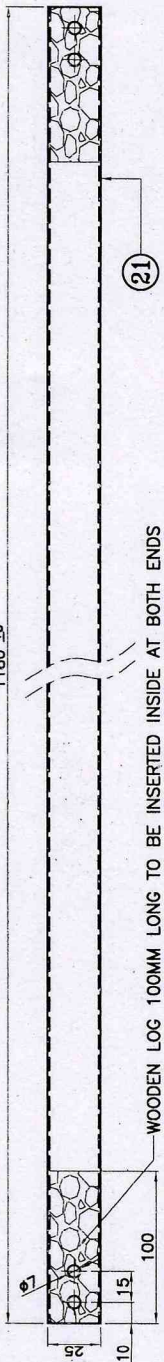
15
TORSION SPRING
O/D 5MM
WIRE ϕ 0.8MM
LENGTH 930MM



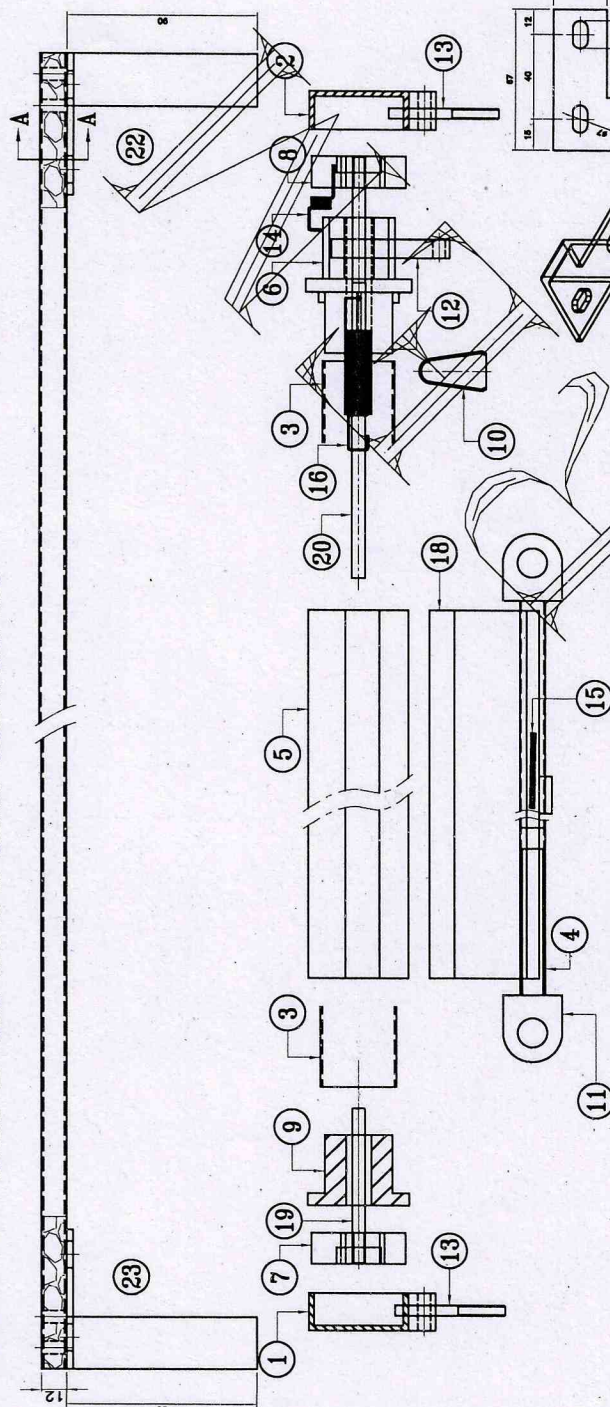
CLIENT: M/S BHEL, BHOPAL

20	STUD 1/4" SQUARE (DE)	IS :2062-84 Fe410WC	1
19	STUD ϕ M6 (NDE)	IS :2062-84 Fe410WC	1
18	POLYESTER FABRIC WITH SINGLE SIDE PVC COATING	IS:15061-2002 (A)	1
17	NYLON ROPE ϕ 1X250 LONG	IS:9936 - 1992	2
16	SPRING	IS:4454 (PART-1)	1
15	SPRING	IS:4454 (PART-1)	1
14	SPRING	IS:4454 (PART-1)	1
13	GUIDE RODS	STAINLESS STEEL AISI 304	2
12	LATCH HOOK - NYLON	IS:13463 30% GLASS FILLED	1
11	HOLDER FOR GUIDE RODS	IS:13463 30% GLASS FILLED	2
10	HOLDER FOR NYLON ROPE	IS:13463 30% GLASS FILLED	1
9	GUIDE - NYLON	IS:13463 30% GLASS FILLED	1
Sr.	DESCRIPTION	SPECIFICATION	QTY
SUN VISOR SYSTEM FOR 3 PHASE MEMU RAKES			
DRG No.SUN VISOR BHEL BPL 11/2020			
SHEET 2/3			

1180 ±5



WOODEN LOG 100MM LONG TO BE INSERTED INSIDE AT BOTH ENDS



DETAIL SHOWING ASSEMBLY SEQUENCE

NOTES

1. ADVANCE SAMPLE TO BE GOT APPROVED BY CONSIGNEE BEFORE PUTTING IN BULK SUPPLY.
2. ALL DIMENSIONS ARE IN MM.
3. FINE FINISH ALL OVER.
4. TOLERANCES ON ALL NYLON MOULDED ITEMS TO BE CONSIDERED $\pm 1.0\text{MM}$
5. TOLERANCES ON ALL OTHER DIMENSIONS TO BE AS PER IS:2102C(PART 1) 1993

CLIENT: M/S BHEL, BHOPAL

23	CLAMP LH	IS :2062-84 Fe410WC	1
22	CLAMP RH	IS :2062-84 Fe410WC	1
21	RECTANGLE ALUMINIUM HOLLOW TUBE - 25X12MM	IS:1285 - 2002	1
Sr.	DESCRIPTION	SPECIFICATION	QTY
SUN VISOR SYSTEM FOR 3 PHASE MEMU RAKES			
DRG No.SUN VISOR BHEL BPL 11/2020			
			SHEET 3/3