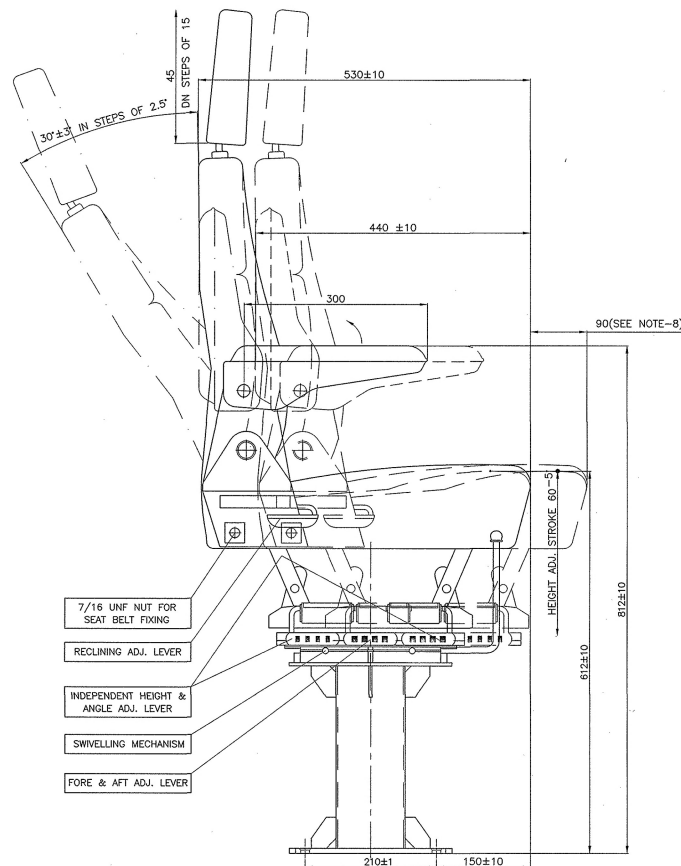
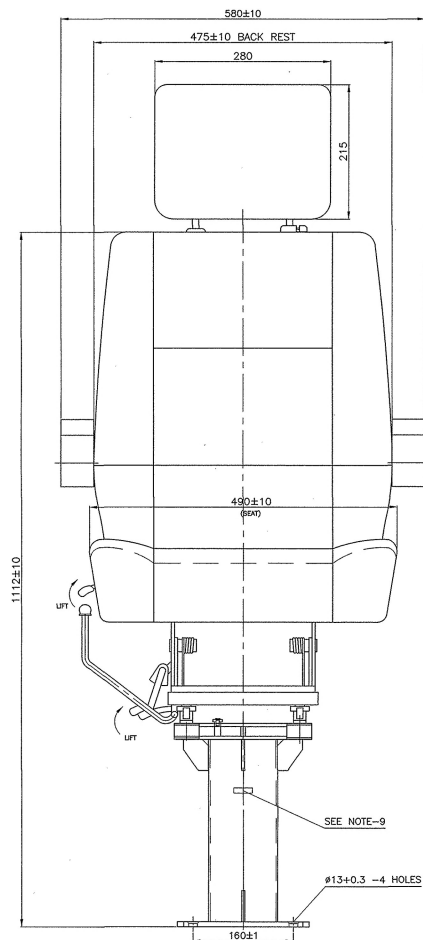
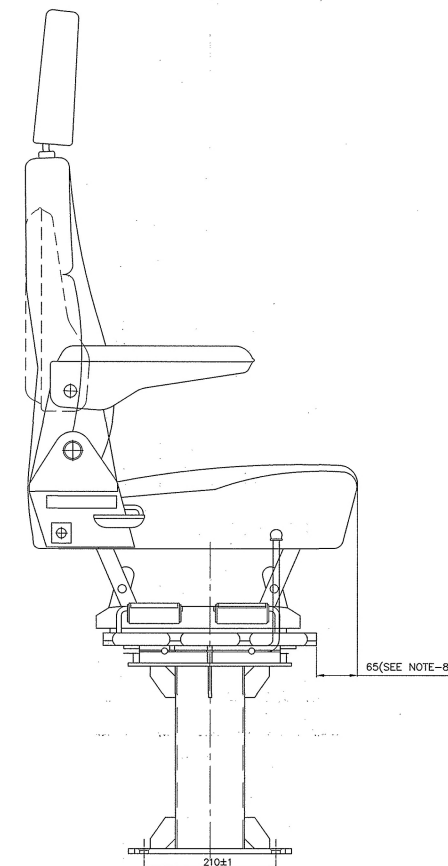


②	06/2011	▽ ROUGH MACHINED	① ROUGH CLEANING	ALTERATION
QTY. FOR DMU/DPC/SS		▽▽ FINISH MACHINED		① 01/2018
ADDED.		▽▽▽ FINE FINISH MACHINED		GUIDE RAIL DIMENSION FOR FRONT AND BACK MOVEMENT INTRODUCED & NOTE-8 REVISED.
sd/-	sd/-			
SSE/D	SME/DSS			



FORWARD MOVEMENT

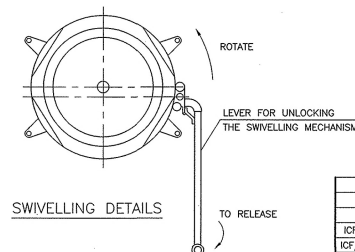


BACKWARD MOVEMENT

NOTE:--

- GENERAL TOLERANCE ON FOAM ± 10
- GENERAL TOLERANCE ON METAL PARTS ± 2
- SURFACE TREATMENT OF METAL PARTS : ZINC PHOSPHATED & BLACK POWDER COATED, ZINC PLATED & PASSIVATED
- SEATBASE & BACKREST CUSHION MATERIAL TO BE MOULDED PU FOAM
- UPHOLSTERY MATERIAL : REXINE- TAPESTRY BLUE AND OXFORD GREY COMBINATION
- TO SWIVEL OPEN THE LEVER & ROTATE
- SWIVELLING ANGLE IS 180° SEAT CAN BE ROTATED ANTI CLOCK DIRECTION TO LOCK AT 180°
- FORE & AFT MOVEMENT UPTO 90 mm IN STEPS OF 15 mm SHALL BE PROVIDED. WHEN THE SEAT IS MOVED BACKWARD FULLY, THE SLIDER RAIL ASSY. SHOULD BE 65mm AWAY FROM SEAT CUSHION FRONT.
- METALLIC NAME PLATE OF THE MANUFACTURER WITH MONTH & YEAR OF MANUFACTURE OF SIZE NOT MORE THAN 25x50mm SHALL BE SCREWED HERE.
- REFERENCE DRG FOR DRIVERS SEAT-HARITHA SEATING SYSTEMS LTD. TO DRG. NO. R 181 00 069A
- TABULAR FORM GIVEN BELOW

SL. NO	MATERIAL	APPLICABLE STD	WHERE USED
1	ROUND TUBE	IS:3074-05; ERW GRADE	FRAME STRUCTURE
2	CR SHEET (UP TO 2.5 mm THICK)	IS:513-94	FRAME STRUCTURE, SUDER
3	HR SHEET (> 2.5 mm THICK)	IS:1079-94 OR IS:2062-06	FRAME STRUCTURE, HT.ADJ. GUSSET & MTG PLATE
4	MS PIPE	IS:1239 PART-I	PEDESTAL
5	PU FOAM (FLAMMABILITY REQUIREMENT)	IS:15081-02 3.2/4.1 (ANNEX 'A') FOR HORIZONTAL BURNING RATE	SEATBASE FOAM & BACKREST FOAM



SWIVELLING DETAILS

DMU/DPC13, DMU/DPC10, DMU/DPC/SS
ICF/SR/DMU/DTC/B, ICF/SR/DMU/DPC/B

NO	OFF	2	DRIVER'S SEAT	1	SEE NOTE	WEIGHT/UNIT	REMARKS
IV	III	I	DESCRIPTION & DIMENSION	ITEM	REF.DRG	MAT.& SPECN	
			GROUP :- 6-1 SEATS & BERTHS				
							SUPERSEDED BY
							SCALE SSE/D
							1:4
							CHD
							ALT
							DRN
							G.Shg
							ALT.
							g
							INTEGRAL COACH FACTORY CHENNAI-38
							ICF/SR/DMU/DPC/E-6-1-008

DRIVER'S SEAT

INDIAN RAILWAY
STANDARDSSHEET
1 OF 1