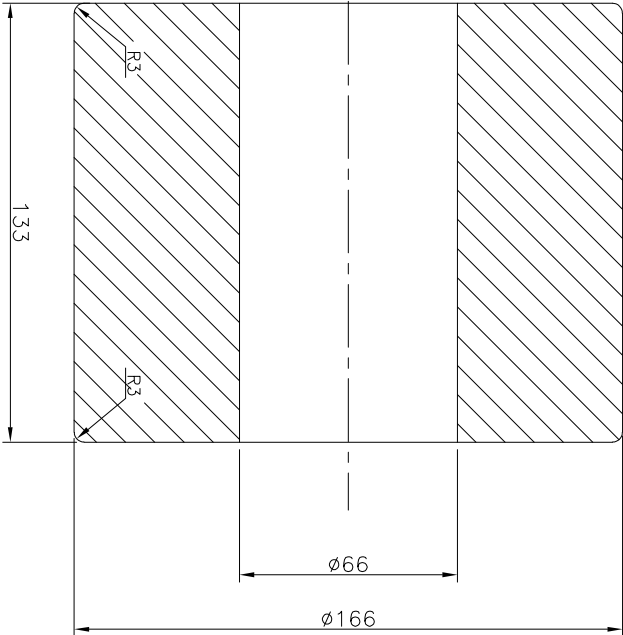


FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

2000891637c

DRG. NO.



NOTES:-

1. V/ALL OVER.
2. MACHINING TOLERANCE ± 0.5 mm.

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D4776152
REF. DRG. NO.

SIGN. & DATE

INVENTORY NO.

REV	DATE	ALTERED A.U.	CHECKED R.C.	APPROVED R.C.	REV	DATE	ALTERED A.U.	CHECKED R.C.	APPROVED R.C.
04	26.09.22				03	17.02.22			
AS PER TGM REQUIREMENT DIM.138 CHANGED TO 133									

REV	DATE	ALTERED A.U.	CHECKED R.C.	APPROVED R.C.	REV	DATE	ALTERED A.U.	CHECKED R.C.	APPROVED R.C.
02	9.6.90								
DIMS. $\phi 66$ & 138 WERE $\phi 58$ & 133. WT.19.7KG WAS 17.5KG.									

REV	DATE	ALTERED A.U.	CHECKED R.C.	APPROVED R.C.	REV	DATE	ALTERED A.U.	CHECKED R.C.	APPROVED R.C.
02	9.6.90								
DRAWING UPDATED & DIGITIZED.									

REV	DATE	ALTERED A.U.	CHECKED R.C.	APPROVED R.C.	REV	DATE	ALTERED A.U.	CHECKED R.C.	APPROVED R.C.
04	26.09.22				03	17.02.22			
AS PER TGM REQUIREMENT DIM.138 CHANGED TO 133									

VAR NO.	REMARKS	VAR NO.	ITEM NO.	DESCRIPTION	VAR NO.	ITEM NO.	DESCRIPTION	VAR NO.	ITEM NO.	DESCRIPTION
00		001		PINION BLANK						

ADDITION INFORMATION
STATUS OF DRAWING
DISTRIBUTION OF PRINT
TME-1 TGM-4
TXM-3 TGM (TCX)-1



BHARAT HEAVY ELECTRICALS LTD.
BHOPAL

TM 4303 BY
25 KV. BG. AC. EMU.

NAME	SIGN	DATE	NO. OF VAR
SANTOSH	Sd/-	09.06.99	-
D.K.	Sd/-	09.06.99	-
N.SINNGH	Sd/-	09.06.99	-

REF. TO ASSY. DRG.	ITEM NO.	NO. OF ITEMS
14391680002	001	001

DRAWING NO.	SHEET NO.	NO. OF SHEET
34391680002	01	01

SIZE A3

DRG. NO. 3 439 16 60015

139

Ø 317

Ø 100

NOTES :-

1. MC/G TOL ±0.5.

2. MACHINE ALL OVER $\sqrt{6.3}$

3. THIS BLANK IS SUITABLE FOR MANUFACTURING 23 TEETH PINION.

4. STYLE NO. FOR IT.001 IS 9-20-467112-2

001	001	PINION BLANK	2	BP19399	77.0
VAR.00	REMARKS	DESCRIPTION	DRAWING NO.	MATL. CODE	UNIT WT.
VAR.	VAR. NO.	ITEM NO.	VAR.	MATL. SPCN.	QTY.
28 → CARD TYPE-3			28 → CARD TYPE-1		28 → CARD TYPE-2
ADDITIONAL INFORMATION			HS 15250 A		
STATUS OF DRAWING			TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT		
DISTRIBUTION OF PRINTS			DRG. NAME		
O/C - 1, TGM - 4			Santosh		
TXM - 3, TCX(TGM) - 1			25K8		
TNX - 1			19-7-98		
REV.			DATE		
ALTERED			SIGNED		
CHECKED			APPROVED		
APPROVED			DEPT. JMB		
ZONE			UNITOL. DMS. GR.		
			AA0230208		
			1:2		
			77.0		
			1 439 16 60007		
			001		
			001		
			PINION BLANK		
			(R / MACHINED)		
			3 439 16 60015		
			01		
			01		

A3 SIZE