

DRG. NO. 34451691259

STYLE NO.

DESCRIPTION

ST. NO.

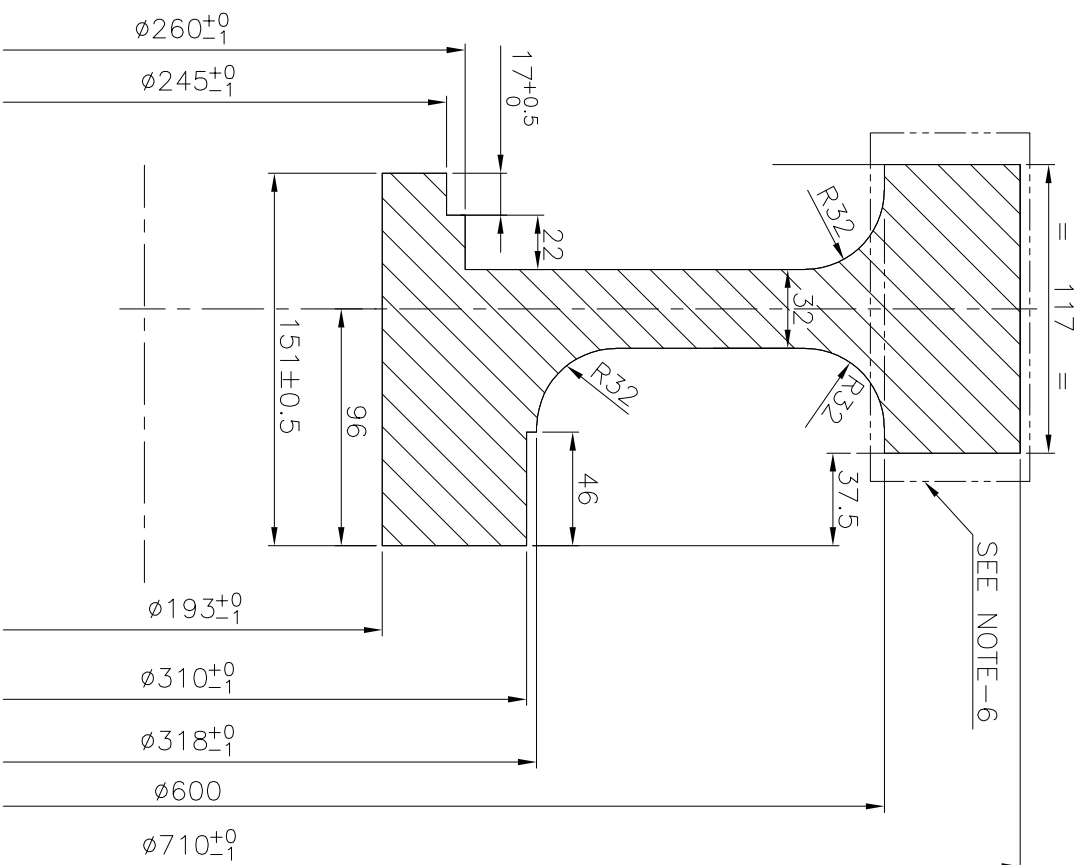
001

COMMON GEAR WHEEL BLANK
ROUGH M/CD

BP9094868326

NOTES: —

1. MACHINE ALL OVER $\nabla^{6.3/}$.
2. THIS BLANK IS SUITABLE FOR MANUFACTURE OF GEAR WHEEL TO DRG. TO 24451691076 & 24451691251.
3. TOLERANCE ON UNTOLERANCED DIMENSION ± 0.5 MM.
4. MAXIMUM PERMISSIBLE CONCENTRICITY WITHIN ± 1 MM.
5. ALL CORNERS RADIUS SHALL BE 0.5 EXCEPT WHERE STATED.
6. GEAR BLANK TO BE ULTRASONICALLY TESTED ON RIM PORTION (AS SHOWN BY CHAIN DOTTED LINE) TO AA0850118 CATEGORY-2



				001	GEAR WHEEL BLANK (R/MC)														KG	212.4	
																			NA	<div></div>	
59	64	65	75	78	79	25	27	29	58	59	60	77	29	31	34	45	55	56- 57	58	65	72
VAR.OO		REMARKS		VAR NO.		ITEM NO.			DESCRIPTION	STD.	DRAWING NO.		IT.NO.		MATL. CODE		A	C	LIN	UNIT WT.	
													32	33	46	54			68	QTY.	71
													VAR.		MATL. SPCN.						

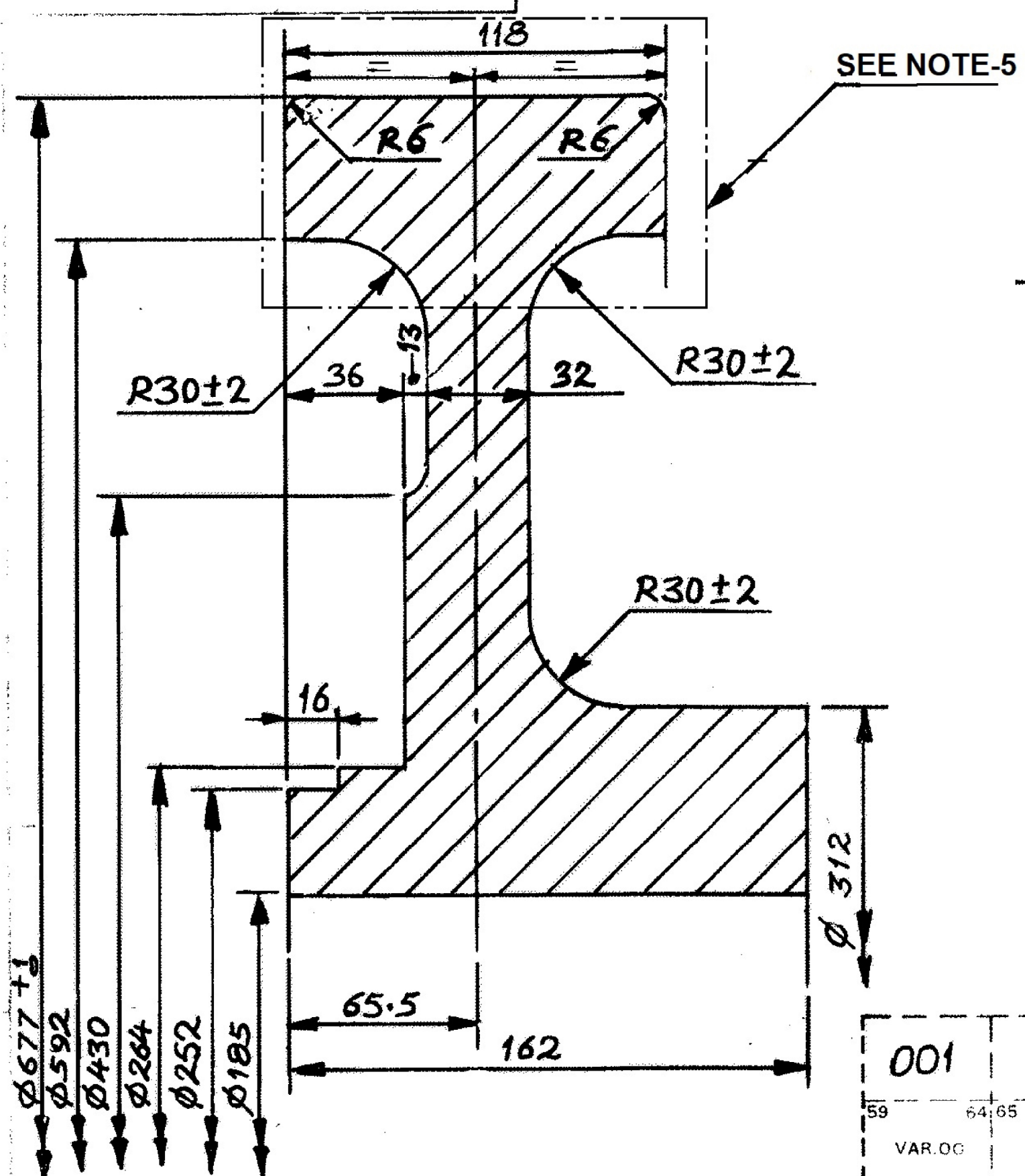
28 → CARD TYPE-3

28 → CARD TYPE-1

28 → CARD TYPE-2

[illegible]

DRG. NO. 3-439-16-53-003



SEE NOTE-5

NOTES:-

1. MACHINE ALL OVER. $\frac{6.3}{\sqrt{\quad}}$
2. TOLERANCE ± 0.5 ON ALL DIMENSIONS.
3. CONCENTRICITY OF BORES & O/D WITHIN 1 mm.
4. STYLE NO. - 9404679925.
5. GEAR TO BE ULTRASONICALLY TESTED ON RIM PORTION (AS SHOWN BY CHAIN DOTTED LINE) TO AA0850118 CATEGORY 2.

001		001		GEAR BLANK FORGING		1				AA19359		A K6 193			
59	64	65	75	78	79	25	27	29	58	59	60	77	79		
VAR.OG		REMARKS		VAR. NO.		ITEM NO.		DESCRIPTION		STD.		DRAWING NO.			
28 → CARD TYPE - 3		28 → CARD TYPE - 1		28 → CARD TYPE - 2											
ADDITIONAL INFORMATION				STATUS OF DRAWING				DISTRIBUTION OF PRINTS				TME-1,TXM-3,TNX-1			
उत्पाद का प्रकार या ग्राहक/परियोजना का नाम				TYPE OF PRODUCT OR NAME OF CUSTOMER / PROJECT				TM4501AV							
वॉल्यूम ई एम भारत हेवी इलेक्ट्रिकल्स लिमिटेड भोपाल BHARAT HEAVY ELECTRICALS LTD. BHOPAL				MM JOSHI O.P. Verma N SINGH				DATE 12/5/05 12.5.05 13.5.05				SIGNATURE			
REV. DATE ALTERED AJHARIA R.C. APPROVED R.C.				DEPT TME CONTROL DIMS. GR.				SCALE 1:2,NTS 193				ITEM NO. 01			
ZONE NOTE-5 ADDED.				GEAR BLANK				DRAWING NO. 3-439-16-53-003				ITEM NO. 01			

A3 SIZE