

Pre-Qualification Criteria

Doc No: STM/PLG/PI/25-26/072


PI No: 120150016

Date: 10-12-2025

Product: MACHINING OF MOVING BLADE


1. Pre- Qualification Criteria

- 1.1 Vendor have manufactured and supplied (Moving Blades and Guide Blades of steam turbine) to M/s BHEL/ Siemens India/ GE Power India / Triveni Turbines/ L& T for NTPC Project or NTPC Joint venture companies in last 10 years before the bid opening date.
- 1.2 To verify the clause 1.1 Bidder should submit Unpriced PO copy and its proof of supply of the items. If Project name is not mention in the PO in that case vendor to submit customer letter mentioning the project name against PO
- 1.3 Only NTPC-Approved/Qualified Vendor will be technically qualified.
- 1.4 Price bid of only technically qualified Vendor will be opened.
- 1.5 BHEL reserves the right to verify the information submitted by the vendor. In case the information is found to be false or incorrect, the offer shall be rejected.
- 1.6 All the details furnished by vendor regarding experience are subject to verification by purchaser. If any data submitted by vendor is found to be false or unsubstantiated, the offer is liable to be rejected or contract is liable to be terminated.


08-01-2026

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08/01/2026

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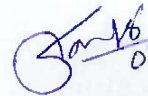
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TECHNICAL ANNEXURE-1


1. Free Issue Material- Material to be issued by BHEL on free issue basis.
2. Scope of Transportation- Transportation of raw materials to vendor works is in BHEL scope, Transportation of finished items from vendor works to BHEL Bhopal is in vendor's scope
3. Inspection Term- As per QAP
4. Quality Plan- (Sample QAP Attached) Vendor has to submit final QAP in line with Sample QAP for BHEL approval after placement of PO.
5. Vendor to fill Annexure-2 for approval from NTPC.
6. For non-NTPC approved vendor, credential will be submitted to NTPC for approval.
7. Only NTPC-Approved/Qualified Vendor will be technically qualified.
8. Price bid of only technically qualified Vendor will be opened.


06-01-2026


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	CORPORATE QUALITY ASSURANCE SUB-VENDOR QUESTIONNAIRE ANNEXURE-2		

i.	Item/Scope of Sub-contracting			
ii.	Address of the registered office	Details of Contact Person (Name, Designation, Mobile, Email)		
iii.	Name and Address of the proposed Sub-vendor's works where item is being manufactured	Details of Contact Person: (Name, Designation, Mobile, Email)		
iv.	Annual Production Capacity for proposed item/scope of sub-contracting			
v.	Annual production for last 3 years for proposed item/scope of sub-contracting			
vi.	Details of proposed works			
1.	Year of establishment of present works			
2.	Year of commencement of manufacturing at above works			
3.	Details of change in Works address in past (if any)			
4.	Total Area			
	Covered Area			
5.	Factory Registration Certificate	Details attached at Annexure – F2.1		
6.	Design/ Research & development set-up (No. of manpower, their qualification, machines & tools employed etc.)	Applicable / Not applicable if manufacturing is as per Main Contractor/purchaser design Details attached at Annexure – F2.2 (if applicable)		
7.	Overall organization Chart with Manpower Details (Design/Manufacturing/Quality etc)	Details attached at Annexure – F2.3		
8.	After sales service set up in India, in case of foreign sub-vendor (Location, Contact Person, Contact details etc.)	Applicable / Not applicable Details attached at Annexure – F2.4		
9.	Manufacturing process execution plan with flow chart indicating various stages of manufacturing from raw material to finished product including outsourced process, if any	Details attached at Annexure – F2.5		
10.	Sources of Raw Material/Major Bought Out Item	Details attached at Annexure – F2.6		

	CORPORATE QUALITY ASSURANCE SUB-VENDOR QUESTIONNAIRE ANNEXURE-2

11.	<i>Quality Control exercised during receipt of raw material/BOI, in-process , Final Testing, packing</i>			<i>Details attached at Annexure – F2.7</i>		
12.	<i>Manufacturing facilities (List of machines, special process facilities, material handling etc.)</i>			<i>Details attached at Annexure – F2.8</i>		
13.	<i>Testing facilities (List of testing equipment)</i>			<i>Details attached at Annexure – F2.9</i>		
14.	<i>If manufacturing process involves fabrication then-</i>			<i>Applicable / Not applicable</i>		
	<i>List of qualified Welders</i>			<i>Details attached at Annexure – F2.10</i>		
	<i>List of qualified NDT personnel with area of specialization</i>			<i>(if applicable)</i>		
15.	<i>List of out-sourced manufacturing processes with Sub-Vendors' names & addresses</i>			<i>Applicable / Not applicable</i>		
				<i>Details attached at Annexure. –F2.11 (if applicable)</i>		
16.	<i>Supply reference list including recent supplies</i>			<i>Details attached at Annexure – F2.12 (as per format given below)</i>		
	<i>Project/ package</i>	<i>Customer Name</i>	<i>Supplied Item (Type/Rating/Model /Capacity/Size etc)</i>	<i>PO ref no/date</i>	<i>Supplied Quantity</i>	<i>Date of Supply</i>
17.	<i>Product satisfactory performance feedback letter/certificates/End User Feedback</i>			<i>Attached at annexure - F2.13</i>		
18.	<i>Summary of Type Test Report (Type Test Details, Report No, Agency, Date of testing) for the proposed product (similar or higher rating) Note:- Reports need not to be submitted</i>			<i>Applicable / Not applicable</i>		
				<i>Details attached at Annexure – F2.14 (if applicable)</i>		
19.	<i>Statutory / mandatory certification for the proposed product</i>			<i>Applicable / Not applicable</i>		
				<i>Details attached at Annexure – F2.15 (if applicable)</i>		
20.	<i>Copy of ISO 9001 certificate (if available)</i>			<i>Attached at Annexure – F2.16</i>		
21.	<i>Product technical catalogues for proposed item (if available)</i>			<i>Details attached at Annexure – F2.17</i>		
<i>Name:</i>		<i>Desig:</i>		<i>Sign:</i>		<i>Date:</i>

Company's Seal/Stamp:-