

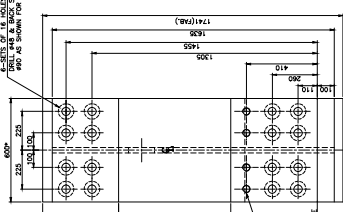
TECHNICAL REQUIREMENTS:-

1. ALL WELDS ARE TO BE MADE BY THE TIG WELDING PROCESS AND ARE TO BE CONTINUOUS UNLESS OTHERWISE STATED.
2. AFTER TIG WELDING, THE WELDS ARE TO BE GRIND TO A FINISH OF 100 MICRONS.
3. AFTER TIG WELDING, THE WELDS ARE TO BE GRIND TO A FINISH OF 100 MICRONS.
4. AFTER TIG WELDING, THE WELDS ARE TO BE GRIND TO A FINISH OF 100 MICRONS.
5. AFTER TIG WELDING, THE WELDS ARE TO BE GRIND TO A FINISH OF 100 MICRONS.
6. AFTER TIG WELDING, THE WELDS ARE TO BE GRIND TO A FINISH OF 100 MICRONS.
7. AFTER TIG WELDING, THE WELDS ARE TO BE GRIND TO A FINISH OF 100 MICRONS.
8. AFTER TIG WELDING, THE WELDS ARE TO BE GRIND TO A FINISH OF 100 MICRONS.
9. AFTER TIG WELDING, THE WELDS ARE TO BE GRIND TO A FINISH OF 100 MICRONS.
10. AFTER TIG WELDING, THE WELDS ARE TO BE GRIND TO A FINISH OF 100 MICRONS.
11. AFTER TIG WELDING, THE WELDS ARE TO BE GRIND TO A FINISH OF 100 MICRONS.
12. AFTER TIG WELDING, THE WELDS ARE TO BE GRIND TO A FINISH OF 100 MICRONS.
13. AFTER TIG WELDING, THE WELDS ARE TO BE GRIND TO A FINISH OF 100 MICRONS.
14. AFTER TIG WELDING, THE WELDS ARE TO BE GRIND TO A FINISH OF 100 MICRONS.
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16. AFTER TIG WELDING, THE WELDS ARE TO BE GRIND TO A FINISH OF 100 MICRONS.

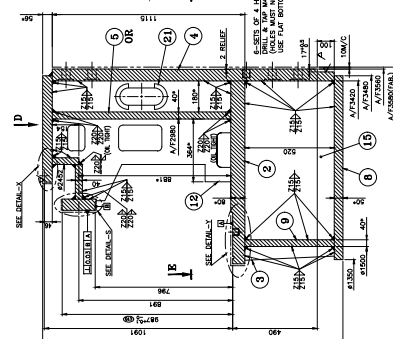
TOOL LIST

ITEM NO.	DESCRIPTION
1.	1. 1000010001

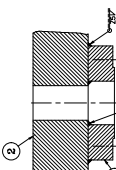
VIEW AS ARROW-M



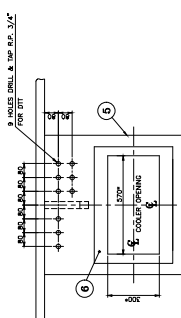
SECTION-QQ (ARM FACE)



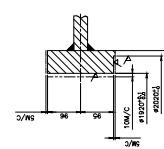
SECTION-BB (OIL TIGHT WELDING FOR OIL DRAINAGE)



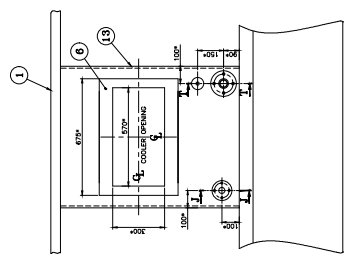
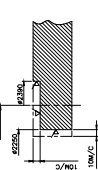
VIEW AS ARROW-D



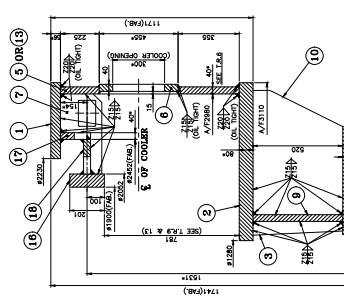
ENLARGED DETAIL-S



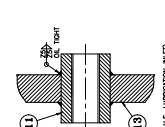
DETAIL-X



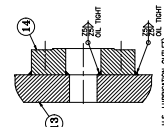
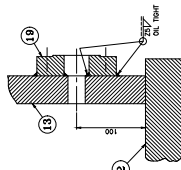
VIEW AS ARROW-B



SECTION-PP (COOLER FACE)



SECTION-JJ (FOR OIL LEVEL INDICATOR)



SECTION-IT (FOR OIL LEVEL INDICATOR)

ITEM NO.	DESCRIPTION	QTY	UNIT	REMARKS
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002	2. 1000010002	1	PC	
003	3. 1000010003	1	PC	
004	4. 1000010004	1	PC	
005	5. 1000010005	1	PC	
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007	7. 1000010007	1	PC	
008	8. 1000010008	1	PC	
009	9. 1000010009	1	PC	
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