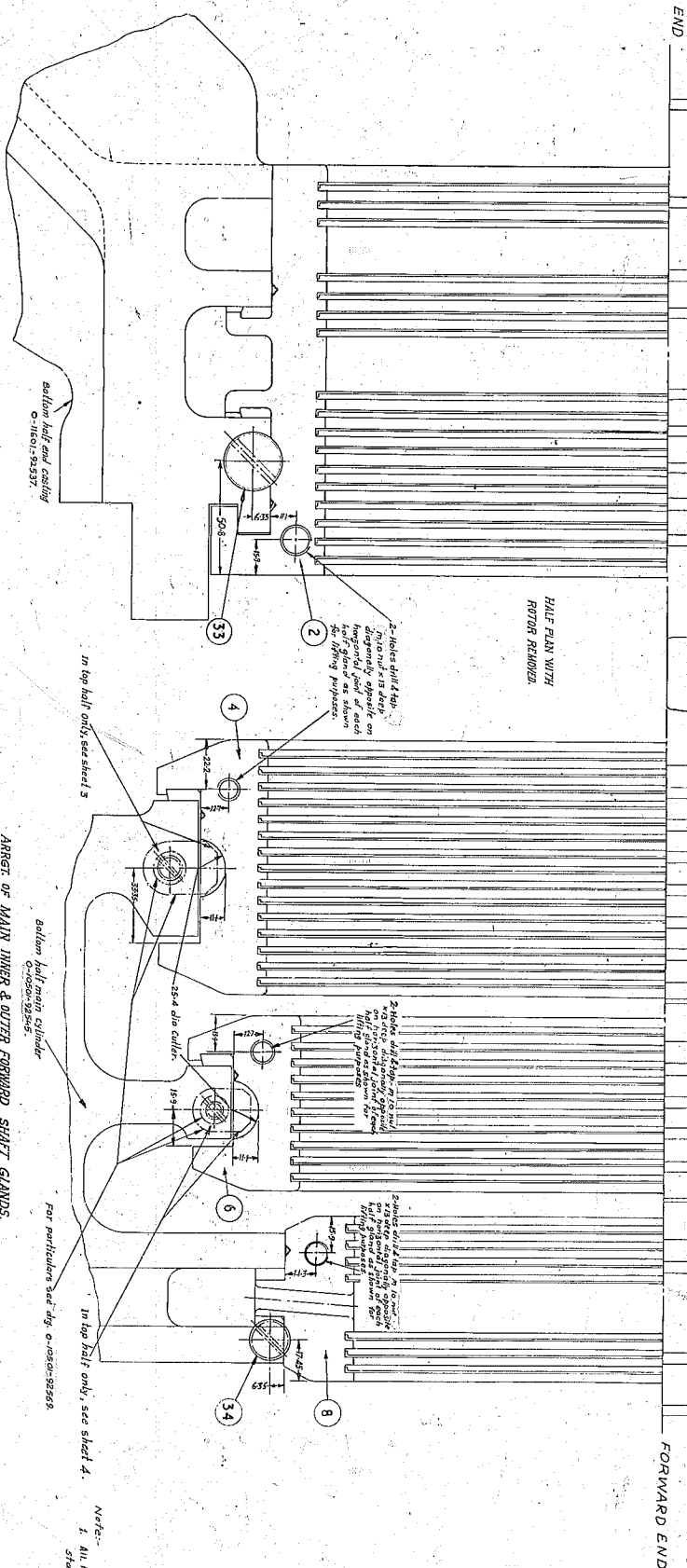


VESSEL	CONTRACTOR		ACTION OR REMARKS	AUTHORITY APPROVAL FOR INDIAN NAVY	SIGNATURE DATE
	NAME	SIGNATURE DATE			
LEADER Y 160	B. H. K.		FOR SUBMISSION		



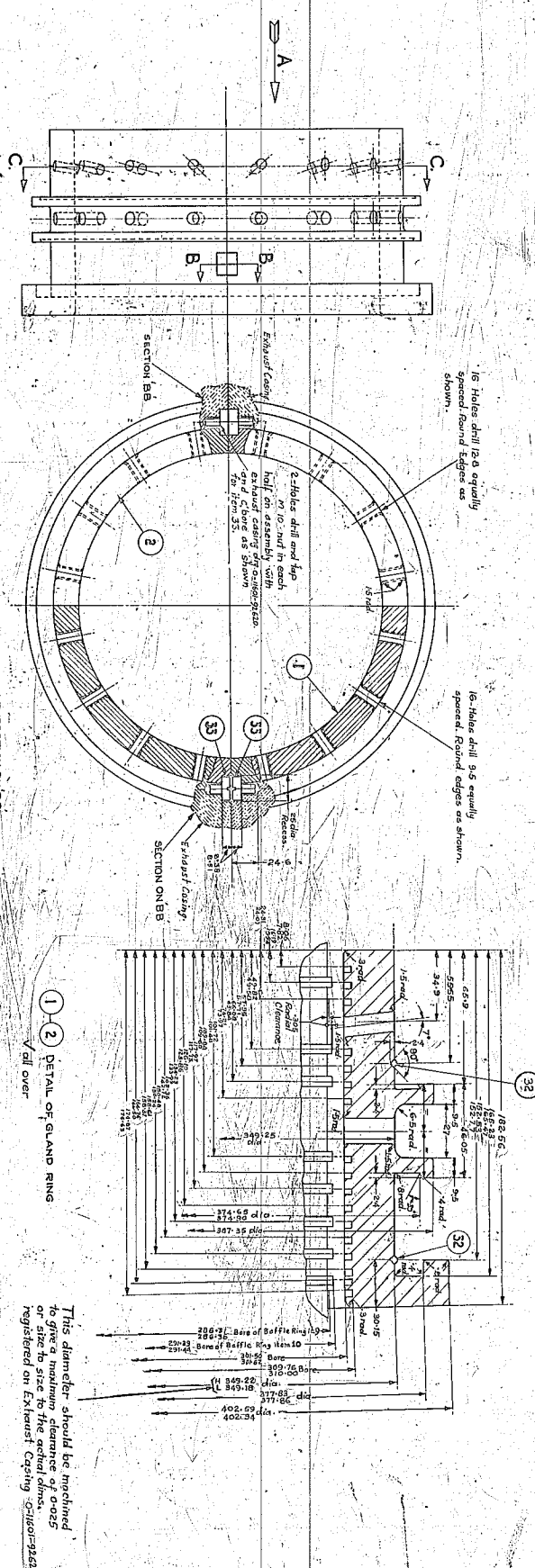
ARRGT. OF MAIN INNER & OUTER FORWARD SHAFT GLANDS
For all other details see views on sheets 3 & 4

DRAWING REFERENCE		REF. # 212/7996/EE/12424568.4x3.	
BIHARAT HEAVY ELECTRICALS . LIMITED		BOHPAL	
MAIN TURBINE GLANDS			
MARINE MAIN STEAM TURBINE			
MATERIALS		MS-30-13529 0-10505-92568	
SCALE 1:1		N.T.S.	
SHEET 2 OF 4 SHEETS.		PREFR NO. 2009.	

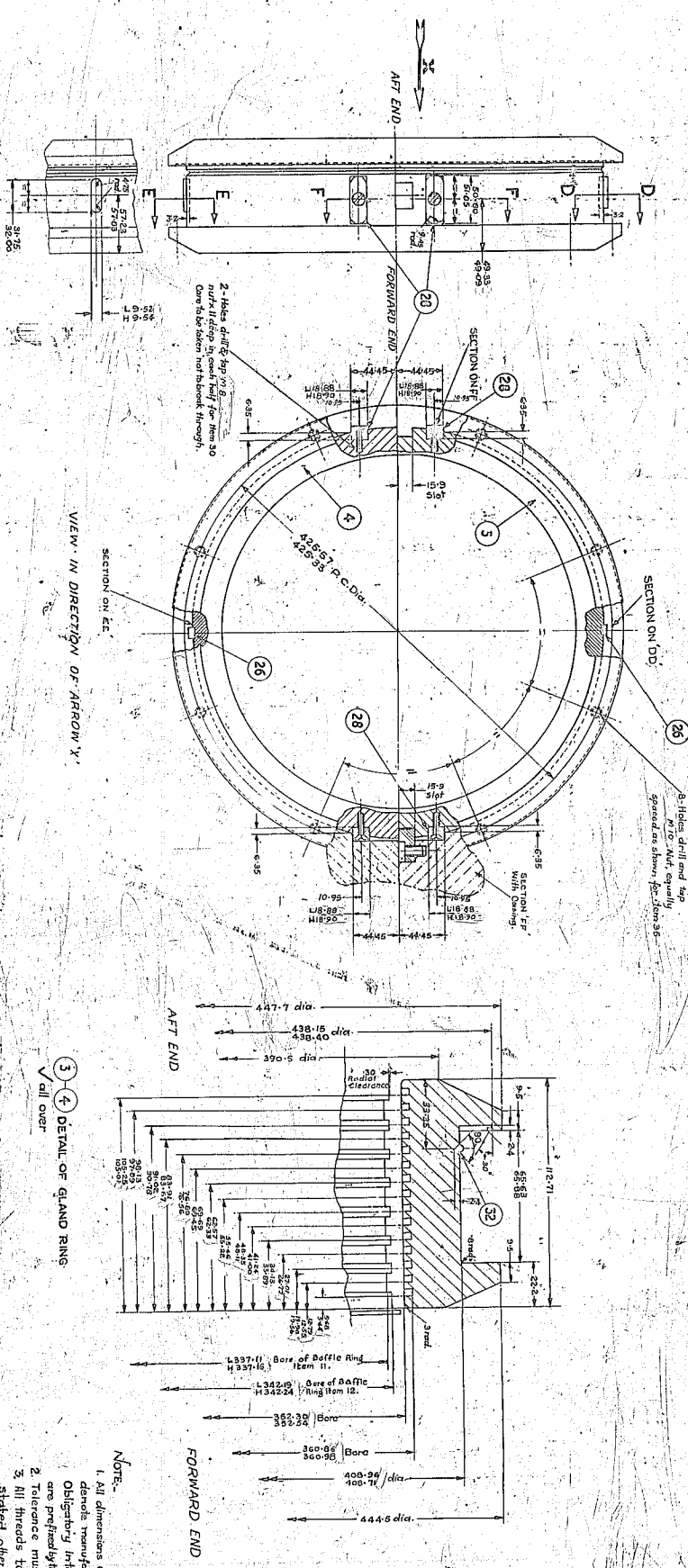
THIRD ANGLE PROJECTION

	CONTRACTOR	ACTION	AUTHORITY OK FOR LEAVING INDIAN NAVY	SUBMISSION
VESSEL	NAME	SIGN DNT	REMARKS	FOR
NAVINSR	G.H.D.			
T-160				

THIS SIDE OF DRAWING TO BE USED ONLY FOR ENDORSEMENT
BY BUREAU REPRESENTATIVE OF INDIAN NAVY IN TABULATED FORM



This diameter should be machined to give a maximum clearance of 0.025 or size to size to the actual dilms. registered on Exhaust Casing -011501-9262



1. All

- denote manufacturing requirements. Obligatory interchangeability dimensions are prefixed by the letters "H" and "L".
2. Tolerance must not be cumulative.
 3. All threads to be medium class unless stated otherwise.

DRAWING REFERENCE					
REF. R 212/799/D/E/E / 22.01.58; rev. 2					
BHARAT HEAVY ELECTRICALS LIMITED,					
BHOPAL					
MAIN TURBINE CLANS					
MARINE MAIN STEAM TURBINE					
SCALE : mm					
W.C. 16.92 x 38.75 16.93 x 38.75					
[0-10] 05-92 568					
SHEET 3 OF 4 SHEETS					
PREPARED BY NO. 2009					

0-16505-925685HT.3 OF 4 SHTS.

ALL DIMENSIONS ARE IN MM. UNLESS OTHERWISE STATED.

2

3

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THIRD ANGLE PROJECTION

6

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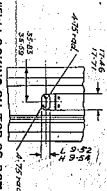
11

12

THIS SIDE OF DRAWING TO BE USED FOR ENDORSEMENT BY			
ENGINEER'S OFFICE OR MANUFACTURER'S OFFICE			
Contractor	Author	Inspector	Reviewer

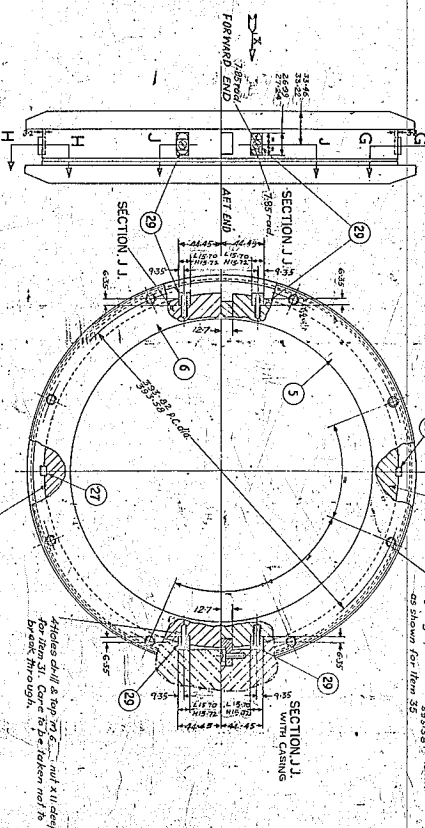
0-10505-92568, SH1, 4 OF 4 SH1S.

VIEW LOOKING ON TOP OR BOTTOM KEYWAY



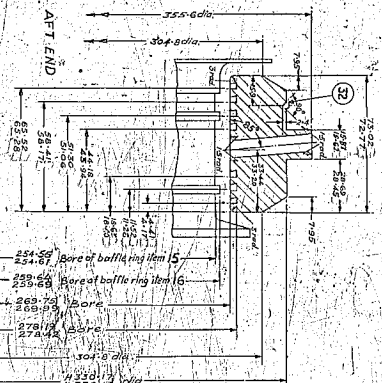
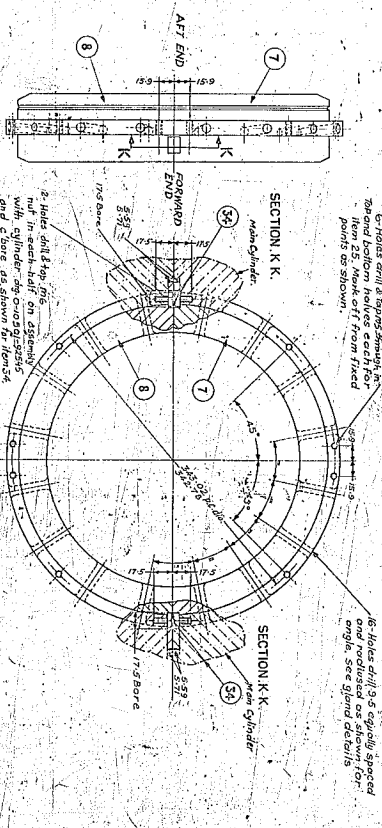
SECTION G.G.

8-holes drill a top hole. Lift equally spaced on 38.1 mm (1.5 in) as shown for item 35.



SECTION H.H.

VIEW IN THE DIRECTION OF ARROW 'X'



SECTION K.K.

SECTION L.L.

SECTION M.M.

SECTION N.N.

SECTION O.O.

SECTION P.P.

SECTION Q.Q.

SECTION R.R.

SECTION S.S.

SECTION T.T.

SECTION U.U.

SECTION V.V.

SECTION W.W.

SECTION X.X.

SECTION Y.Y.

SECTION Z.Z.

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SECTION BB.BB.

SECTION CC.CC.

SECTION DD.DD.

SECTION EE.EE.

SECTION FF.FF.

SECTION GG.GG.

SECTION HH.HH.

SECTION II.II.

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