



BPC 0007

ENQUIRY
TWO PART BID

भारत हेवी इलेक्ट्रिकल्स लिमिटेड, पिपलानी, भोपाल - ४६२०२२(भारत)
सामग्री प्रबंधन विभाग
BHARAT HEAVY ELECTRICALS LIMITED, PIPLANI, BHOPAL - 462022(INDIA)
MATERIALS MANAGEMENT DIVISION

TIN NO. 23573600001 ECC NO.AAACB4146PXM009 MPCT NO. HEL/05/01/0001/S15/11/79
PHONE: 91-755-2500100 (7 LINE) FAX: 91-755-2500023 WWW.BHEL.BHOPAL.COM

ENQUIRY NO E1013089
ENQUIRY DATE 28/03/22
ENQUIRY DUE DATE 19/04/22

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SUPP NAME AND ADDRESS	SUPP CODE	REV CD	REV NO	REV DATE	NO OF CATY2	NO OF CATY3	ENQ NO OF ITEMS	INDENT NO
		1	0	NA	0	0	4	820210034
OFFICE COPY	GUARANTEE CERTIFICATE		Y	SUPPLY CONDITION SUITABLY PACKED				
	TEST CERTIFICATE		Y					
	INSTRUCTION BOOKLET		N	TECHNICAL CONDITION AS PER DESCRIPTION				
	SAMPLE		N					
	GATE PASS		Y	INSPECTION CONDITION AS PER QAP AT BHEL. FINAL ACCEPTANCE OF MATERIAL SHALL BE GIVEN ONLY AFTER SUCCESSFUL TRIAL AT BHEL.				

NOTE: QUOTE PRICE BOTH IN FIGURES & WORDS. IN CASE OF MISMATCH PRICE IN WORDS WILL BE VALID, QUOTATIONS NOT BEARING ENQUIRY NO AND DUE DATE LIABLE TO BE REJECTED.

SL NO	MATERIAL CODE	DESC	UNIT	ITEM QTY	LOT NO	LOT QTY	DEST	DELIVERY DATE
1	HT6260304401	HOLDER (RH) 40MM X 40 MM X LG 250MM TO 300 MM HAVING APPROACH LENGTH UP TO 30 MM TO 40MM AS PER SKETCH-1, FOR 10 MM INSERT. HARDNESS OF TOOL HOLDER MUST HAVE SUFFICIENT HARDNESS SO THAT IT CANNOT BE BEND OR DEFLECT DURING MACHINING AT THE DEPTH MORE THAN 100 MM. THERE SHOULD BE PROPER ARRANGEMENT FOR INSERT SITTING IN TOOL HOLDER.	NO	4.000	1	4.000	202	24/04/22
2	HT6260304101	HOLDER (LH) 40 MM X 40 MM X LG 250 MM TO 300 MM HAVING APPROACH LENGTH UP TO 30 MM TO 40 MM AS PER SKETCH-1, FOR 10 MM INSERT. HARDNESS OF TOOL HOLDER MUST HAVE SUFFICIENT HARDNESS SO THAT IT CANNOT BE BEND OR DEFLECT DURING MACHINING AT THE DEPTH MORE THAN 100 MM. THERE SHOULD BE PROPER ARRANGEMENT FOR INSERT SITTING IN TOOL HOLDER.	NO	4.000	1	4.000	202	24/04/22
3	HT6260302109	INSERTS 10 MM WIDTH SUITED TO ITEM #1 & #2. INSERT MUST BE COATED CVD/PVD SO THAT TO ACHIVE DESIRE FINISH IN SEAL GROOVE.	NO	300.000	1	300.000	202	24/04/22
4	HT6260304201	SCREWS SUITED TO ITEM #1, #2 & #3. SCREWS LENGTH MUST BE SUFFICIENT TO HOLD THE INSERT IN TO THE TOOL HOLDER.	NO	75.000	1	75.000	202	24/04/22

REMARK (1) THIS ENQUIRY ISSUED ON E-PROCUREMENT (NIC). (2) ALL ITEMS #1, #2, #3 & #4 SHALL BE PURCHASED FROM SAME MAKE/SINGLE SOURCE FOR PROPER FITMENT AND ENSURE SUPPLY IN ONE LOT. (3) ITEMS MUST BE SUITABLE FOR MACHINING DIFFERENT GRADE OF S.S MATERIAL AS PER PQR. (4) THERE IS NO COOLANT PROVISION IN MACHINES ON WHICH THESE TOOLS SHALL BE USED. (5) PARAMETERS USED ON MACHINE WHILE GROOVING DIFFERENT GRADE OF S.S. MATERIAL SUCH AS ASTM A240, ASTM A743 CA6NM ARE: A) RPM = 1 TO 2 & B) FEED = 0.2 TO 0.3 MM/REVOLUTION. (6) GROOVING TOOL IS REQD FOR DIA RANGE 3 TO 6 MTR.

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NOTE: BHEL, BHOPAL'S Standard Terms & Conditions BP4255/MM5533 rev02 for imports and BP4255/MM5527 rev03 for indigeneous procurements form a part of this Enquiry. Bidders may obtain from us copies of these terms and conditions if not already available.

SPECIAL REMARKS

NAME: JITENDRA KUMAR SONI

DESG: DY. MANAGER

सोनी / Jitendra Kumar Soni
उप प्रबंधक / Dy. Manager
सा.प्र.-हाइड्रो / MM-Hydro
बी.एच.ई.एल., भोपाल / BHEL, Bhopal



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S.NO	INDENT NO	ITEM NO	CATEGORY	ENQUIRY QTY.
1	820210034	1	626030	4.000
2	820210034	2	626030	4.000
3	820210034	3	626030	300.000
4	820210034	4	626030	75.000

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