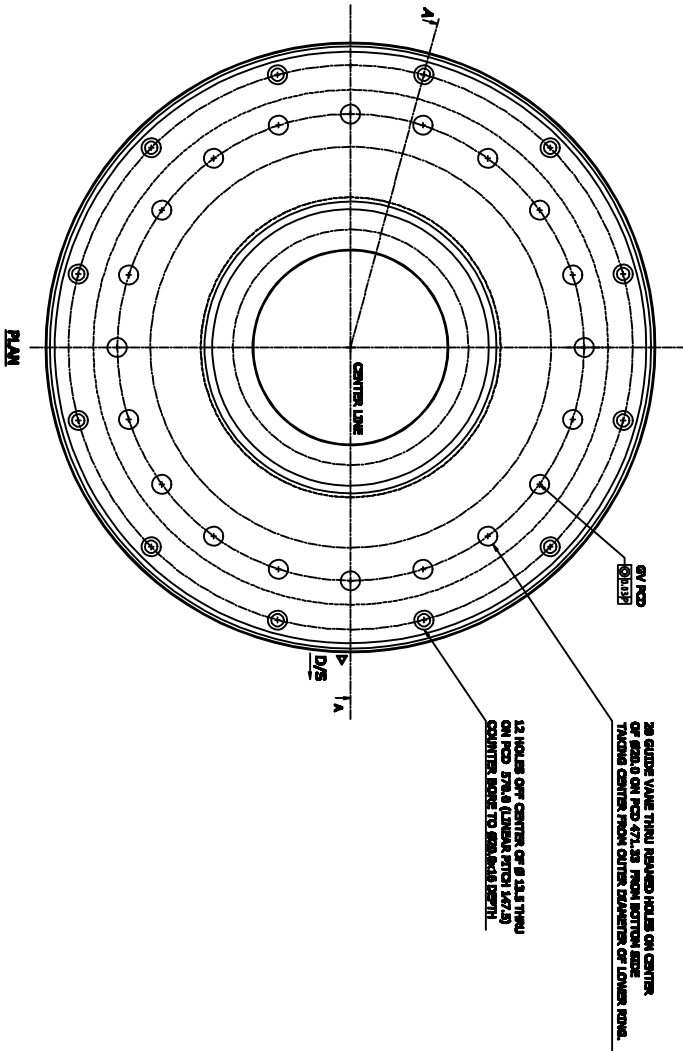
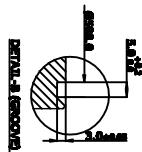
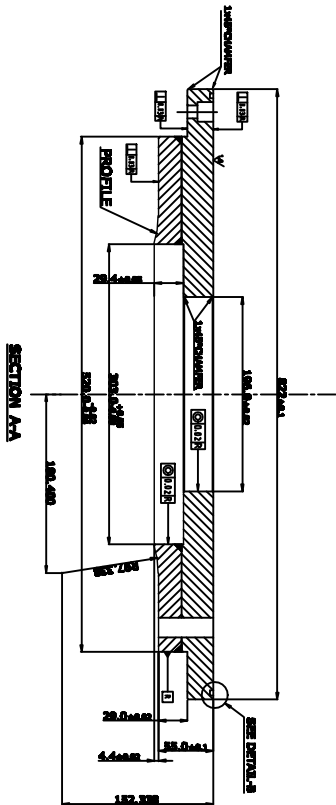


BHEL TEST PIECE FOR SLANT BED CNC TURNING CENTER



NOTE:

1. OPERATIONS TO BE PERFORMED DURING PROVE OUT:
 - (A) TURNING OF OD AND ID.
 - (B) PROFILING
 - (C) DRILLING & REAMING
 - (D) GROOVING
 - (E) CHAMFERING
2. MATERIAL : AISI 304 (RAW MATERIAL NEEDED FOR MACHINING OF THIS PROVE-OUT COMPONENT WILL BE ISSUED BY BHEL, BHOPAL)
3. Ø622, Ø520 & Ø303 ARE TO BE MACHINED DURING PROVE OUT.
4. ONLY 4 HOLES OF EACH TYPE TO BE MADE DURING PROVE OUT
5. SURFACE FINISH OF 1.6 MICRONS OR BETTER IS TO BE ACHIEVED ON ALL MACHINED SURFACES

REVISION	DATE	DESCRIPTION	BY	CHKD	DATE	REVISION	DATE	DESCRIPTION	BY	CHKD	DATE

DATE	DATE	DATE	DATE	DATE	DATE	DATE	DATE	DATE	DATE	DATE	DATE

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