

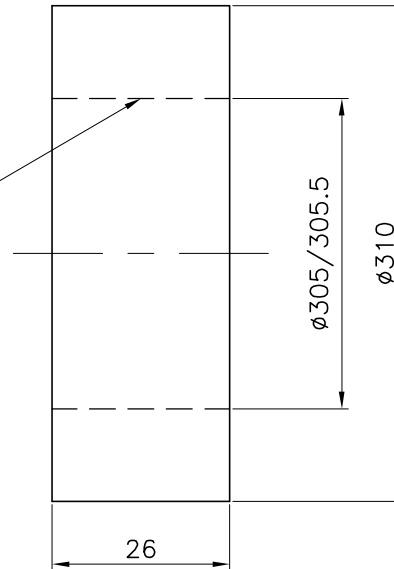
FIRST ANGLE PROJECTION
396221(1)/2021/HEP-TXM20500

(ALL DIMENSIONS ARE IN mm)

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REV.	DATE	ALTERED	REV.	DATE	ALTERED	ADDITIONAL INFORMATION
		CHECKED			CHECKED	
		APPROVED			APPROVED	
						STATUS OF DRAWING
						DISTRIBUTION OF PRINTS TME-1, TNX-1 TXM-3

SEE NOTE-1

**NOTES:-**

1. THE INNER SURFACE OF THE RING SHALL BE UNIFORMLY SODIUM ETCHED FOR BONDING ITEM WITH EPOXY COMPOUND.
2. PTFE RING SHALL BE SUPPLIED WITH 3-4% RESIDUAL STRAINS WITH SUITABLE IDENTIFICATION SUITABLE FOR FITMENT BY MECHANICAL EXPANSION. PTFE RING SHALL COME BACK TO ORIGINAL DIA. (305/305.5) WITHIN 30 MINUTES AFTER RELEASE FROM EXPANDED DIA. (305/305.5)+15mm. & KEPT FOR 5 MINUTES.
3. OUTER SURFACE SHALL HAVE SMOOTH GLOSSY FINISH OF 0.5 TO 1.5 MICRONS.

REF. DRG. NO.

SIGN. & DATE

INVENTORY NO.

001		PTFE RING		BP22899			
REMARKS	ITEM NO.	DESCRIPTION	STD	MATL. CODE	A/C	UNIT	UNIT WT.
				MATL. SPECN.			QTY.
CARD TYPE 3 → 28		28 → CARD TYPE 1		28 → CARD TYPE 2			
				NAME	SIGN	DATE	NO.OF VAR.
				DRN.	S.D.BHAGAT	21/09/20	
				CKD.	P.TELANG	21/09/20	
				APPD.	P.TELANG	21/09/20	00
DEPT. TME	UNTOL. DIMS. GR.		SCALE	WEIGHT(KG)	REF.TO ASSY.DRG.	ITEM NO.	NO.OF ITEM
CODE 405	Q/M/F TM20079		NTS	-	04394028002	063	
TITLE PTFE RING (TM4303BY)					DRAWING NO.		REV
					44394028010		
					SHT.NO 01	NO.OF.SHT.	01