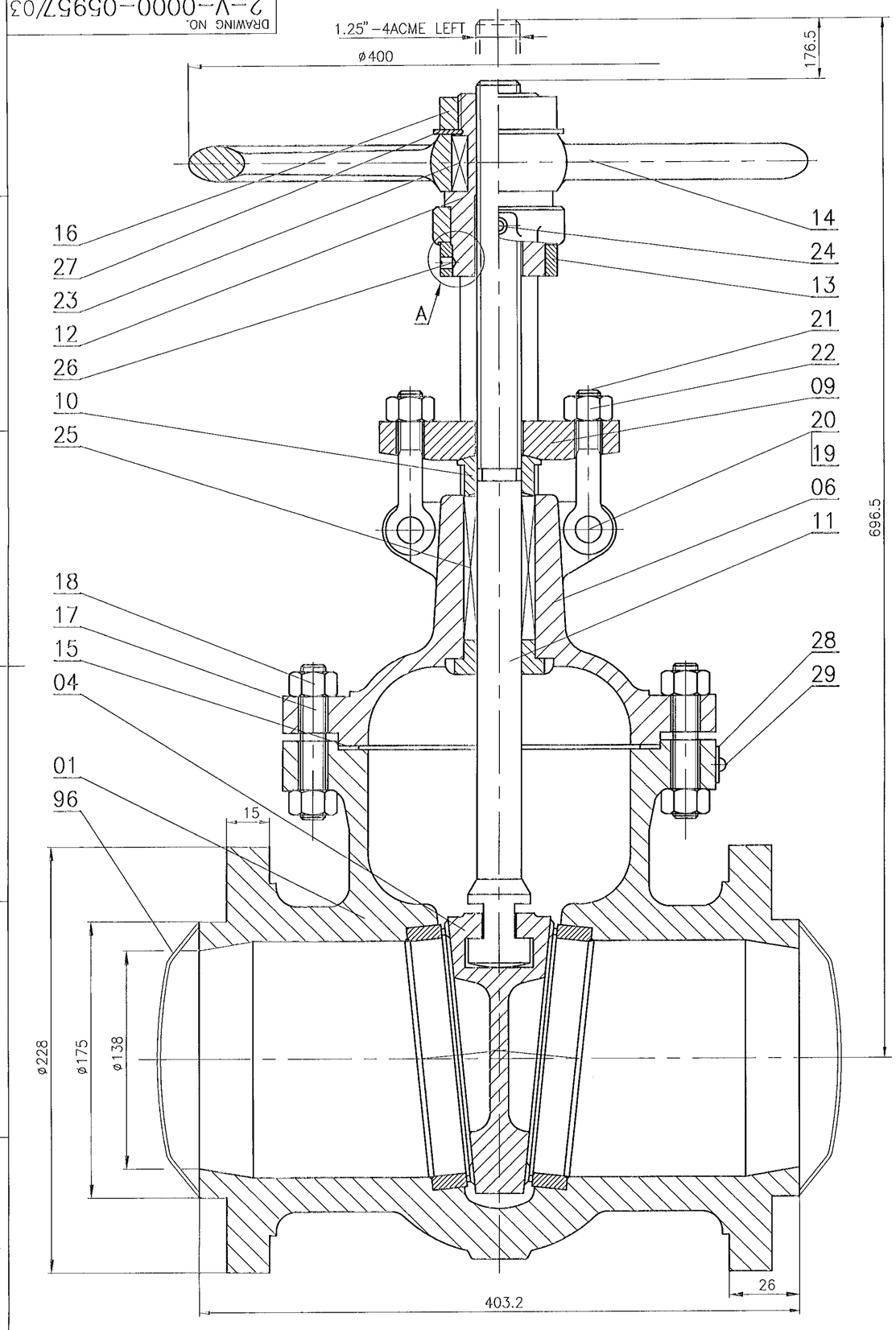
DRAWING NO. 2-V-0000-05957/03

ALL DIMENSIONS ARE IN MILLIMETRES. FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING MANUFACTURE REFER RELEVANT QCP / QP



NOTES:

1. THE BUTT WELD END EDGE PREPARATION AS PER PLANT STD. AND MAY VARY TO SUIT CUSTOMER'S REQUIREMENT.
2. HYDRAULIC TEST PROCEDURE SHALL BE AS PER LATEST APPLICABLE QUALITY PROCEDURE.
3. END COVER SHALL BE TACK WELD AT 3 EQUAL DISTANCED PLACES AFTER EDGE PREPARATION.

SL. No.	TYPE No.	ASSY. DRG No.	MATL. SPECN.	VALVE SPECN.
01	N250	2-V-N250-05957/01	A217 WC9	6"-300C WC9 BW GV HW
02	N249	2-V-N249-05957/01	A216 WCC	6"-300C WCC BW GV HW
03	N248	2-V-N248-05957/01	A216 WCB	6"-300C WCB BW GV HW
04	N233	2-V-N233-05957/01	A217 WC6	6"-300C WC6 BW GV HW
05	N688	2-V-N688-05957	A351 CF8M	6"-300C CF8M BW GV HW

REV	DATE	ALTERED K.P.Leon
03	18.11.97	CHD & APPD

ZONE

SL. NUMBER 05 INCLUDED.

CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.

No OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT: CS

DRAWING RETRACED WITH REVISION 02(DCN:CS:0653) ON 17.11.97

BHARAT HEAVY ELECTRICALS LTD.
UNIT: HIGH PRESSURE BOILER PLANT.
TIRUCHIRAPALLI -620014.
365-120

	NAME	SIGN	DATE	NO.OF VAR.
DRN	K.P.LEON		17.11.97	
CHD	N.DHANAPAL		17.11.97	
APPD	A.VISWANATHAN		17.11.97	

DEPT VL | CODE 320 | SCALE NTS. | WEIGHT (KG). 111 | REFERENCE INFORMATIONS CAD:C205957 | NO. OF ITEMS

TITLE: GATE VALVE ASSY. (6"-300C-BW-HW)

CARD CODE: U 01

DRAWING NO. 2-V-0000-05957 | REV 03

Size A2