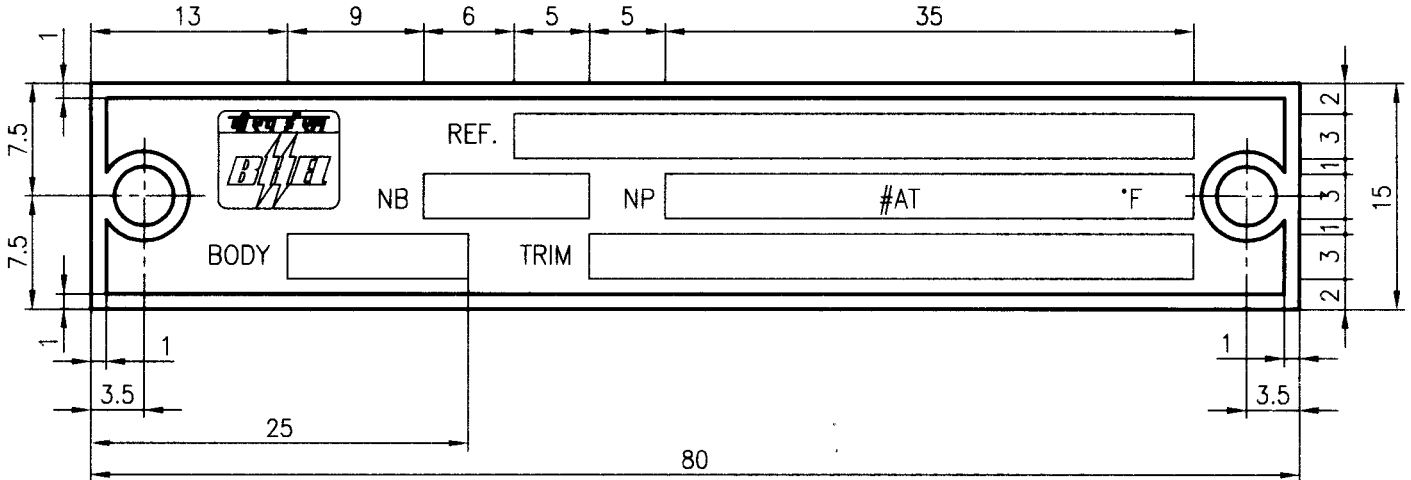


ALL DIMENSIONS ARE IN MILLIMETRES.

FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING MANUFACTURE REFER RELEVANT QCP/QP


|   |                  |   |
|---|------------------|---|
| REV<br>01   | DATE<br>23.03.00 | ALTERED K.P.LEON <i>John</i><br>CHD & APPD <i>Whe</i> |
| DIMENSION 80 WAS 75.<br>DIMENSION 25 INTRODUCED.<br>DIMENSION 35 WAS 30.<br>TRIM SPACING INCREASED BY 5mm.<br>REFER DCN:CS:1081 |                  |   |

| SIZE OF LETTERS |         | ~Wt./1000<br>in kg. |
|-----------------|---------|---------------------|
| ENAMELLED       | PUNCHED |                     |
| 2.0             | 1.5     | 4.43                |



## NOTES:

1. MATERIAL : 18/8 Cr.Ni. STEEL SHEET 0.5 mm THICK.
2. THE NAME PLATE SHALL HAVE RAISED BRIGHT POLISHED LETTERS. SPACES FOR DATA, EMBLEM AND BORDER ON ETCHED BLACK BACKGROUND.
3. THE MATERIAL OF WHICH THE BODY AND THE TRIM ARE MADE SHALL BE INDICATED BY CODES AS PER MSS-SP:25.
4. SCREW NAILS FOR FIXING NAME PLATES: SCREW NAILS SIZE 3 x 8 AS PER APPLICABLE STANDARDS.
5. THE NOMINAL BORE 'NB' WILL REPRESENT THE NOMINAL PIPE SIZE IN INCHES AND NOMINAL PRESSURE 'NP' WILL REPRESENT PRIMARY SERVICE PRESSURE IN (psig) AND CORRESPONDING SERVICE TEMPERATURE IN °F.
6. THE NAME PLATE SHALL BE CRACK-RESISTING SO THAT WHEN BENT THE ETCHING DOES NOT CRACK.
7. THE LOCATION OF THE NAME PLATE ON VALVES SHALL BE SPECIFIED BY THE DESIGNER.
8. AFTER FINALISING THE PURCHASE ORDER, SAMPLES OF THE NAME PLATE SHOULD BE TESTED IN THE LABORATORY FOR DURABILITY OF MATERIAL, ETCHING QUALITY ETC. BEFORE BULK SUPPLY IS EFFECTED.
9. THE EMBLEM SHALL BE BASED ON LATEST APPLICABLE STANDARDS.

|   |               |                  |                 |   |                |             |               |              |         |     |               |                  |               |           |     |              |              |          |      |           |            |          |
|---|---------------|------------------|-----------------|---|----------------|-------------|---------------|--------------|---------|-----|---------------|------------------|---------------|-----------|-----|--------------|--------------|----------|------|-----------|------------|----------|
| NO OFF  | DESCRIPTION   | MATL CODE        | MATL SPECN      | HEAT TREATMENT                                | SCRAP SORT     | NET WT (kg) | GROSS WT (kg) | DRAWING No   | ITEM No |     |               |                  |               |           |     |              |              |          |      |           |            |          |
| <div style="display: flex; justify-content: space-between;"> <div>  <p><b>BHARAT HEAVY ELECTRICALS LTD.</b><br/>UNIT: HIGH PRESSURE BOILER PLANT.<br/>TIRUCHIRAPALLI 620014.</p> </div> <div> <table border="1"> <tr> <td>DRN</td> <td>NAME K.P.LEON</td> <td>SIGN <i>John</i></td> <td>DATE 23.03.2k</td> <td rowspan="3">NO.OF VAR</td> </tr> <tr> <td>CHD</td> <td>T.R.R.MURTHY</td> <td><i>T.L.L</i></td> <td>23.03.2k</td> </tr> <tr> <td>APPD</td> <td>K.S.RAMAN</td> <td><i>Whe</i></td> <td>23.03.2k</td> </tr> </table> </div> </div> |               |                  |                 |   |                |             |               |              |         | DRN | NAME K.P.LEON | SIGN <i>John</i> | DATE 23.03.2k | NO.OF VAR | CHD | T.R.R.MURTHY | <i>T.L.L</i> | 23.03.2k | APPD | K.S.RAMAN | <i>Whe</i> | 23.03.2k |
| DRN   | NAME K.P.LEON | SIGN <i>John</i> | DATE 23.03.2k   | NO.OF VAR                                     |                |             |               |              |         |     |               |                  |               |           |     |              |              |          |      |           |            |          |
| CHD   | T.R.R.MURTHY  | <i>T.L.L</i>     | 23.03.2k        |   |                |             |               |              |         |     |               |                  |               |           |     |              |              |          |      |           |            |          |
| APPD  | K.S.RAMAN     | <i>Whe</i>       | 23.03.2k        |   |                |             |               |              |         |     |               |                  |               |           |     |              |              |          |      |           |            |          |
| DEPT VL   | CODE 320      | SCALE 2:1        | WEIGHT (KG). -- | REFERENCE INFORMATION                         |                |             |               | NO. OF ITEMS |         |     |               |                  |               |           |     |              |              |          |      |           |            |          |
|   |               |                  |                 | Component Code : 220746490000<br>CAD :C404047 |                |             |               |              |         |     |               |                  |               |           |     |              |              |          |      |           |            |          |
| TITLE   |               |                  |                 | CARD CODE                                     | DRAWING NO.    |             |               |              | REV     |     |               |                  |               |           |     |              |              |          |      |           |            |          |
| NAME PLATE FOR VALVES (SS)  |               |                  |                 | U 01  | 4-V-1373-04047 |             |               |              | 01      |     |               |                  |               |           |     |              |              |          |      |           |            |          |

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