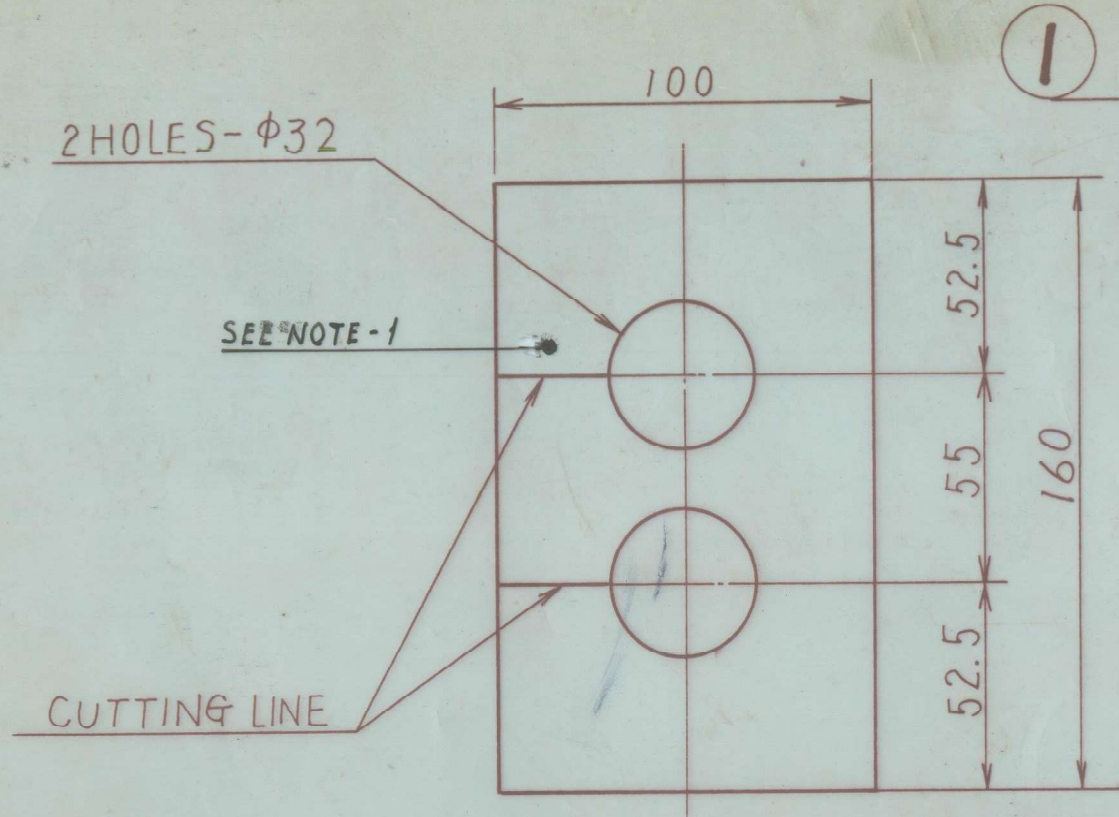


Q.D

NO.	REVISIONS	DATE	REV.D.	CHKD.
A	ADDED SPECIFICATION	88.03.29	Pradip Kumar Mondal	Hara
B	ASTM SPECN. UPDATED VIDE EL/TM/2013 DT-30-40	08.06.2001	Pradip Kumar Mondal	Hara
C	NOTE-1 ADDED REF. L. NO. EL/TM/2013	04-9-02	Pradip Kumar Mondal	Hara
	DT-29.8.2002			



NOTE -

ALT.
C

1. MANUFACTURERS IDENTIFICATION
TO BE STAMPED AT THE LOCATION
SHOWN

124

MATL:- Neoprene Rubber to
JIS K 6380 Gr. A407, with
the following Physical
Properties.

Hardness Hs(A) - 40 ± 5
Tensile strength - 70 kgf/cm^2 (min)
Elongation - 400% (min)
Compression - 50% (min)
Permanent set
(70°C at 22 hrs.)

OR
ASTM D735 GR. NO. SC 625B
ASTM D-2000 GR. BC 407-1995

ITEM NO.	PARTS NAME	NO. OF PIECES PER MOTOR	NAME OF MATERIAL	RAW MATERIAL	SPECIFICATION	RAW WEIGHT OF MATERIAL PER MOTOR	FINISHED WEIGHT OF MATERIAL PER MOTOR	REMARKS
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DWN.	E. Prasad	88-02-03	THIRD	TITLE HS15250A				
CHKD.	H. Hara	88-02-05	ANG. PROJ.	SCALE 1:2				
APPD.	Pradip Kumar Mondal	88-02-05	REGD.	PACKING				



Hitachi, Ltd.
Tokyo Japan

HITACHI WORKS DWG. NO.

10T835-011

REV'D.

AB
C

S A H G

S 221315 (A4 輪郭付)

10T835-011

Signature Not
Verified

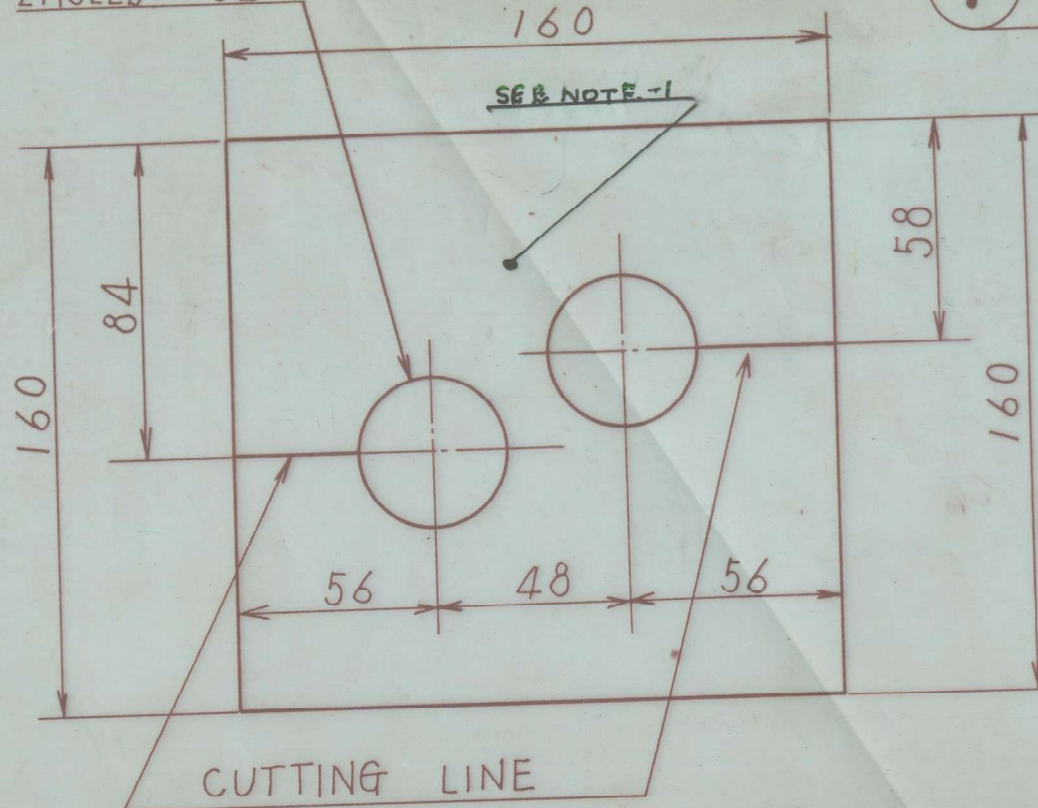
Digitally signed by
Pradip Kumar Mondal
Date: 2022.04.26
15:46:41 +05'30'

Reason: IREPS-ORIS
Location: NEW DELHI

File Path: H:\HEP-TXM20500\1304946\1304946-011.dwg (51/94/2025-HEP-TXM20500) (Computer No. 205653)

NO.	REVISIONS	DATE	REV'D.	CHK'D.
A	ADDED SPECIFICATION	88.03.29	Pradip Kumar Mondal	Hara
B	ASTM SPECN. UPDATED VIDE ELT/M/2013 DT 30-4-01	08-06-2011	Pradip Kumar Mondal	Hara
C	NOTE-1 added. Ref. I/No. EL/TM/2013-11-29.8-02	04-09-02	Pradip Kumar Mondal	Hara

2 HOLES - $\phi 32$



NOTE
1. Manufacturer's identification to be stamped at the location shown.
ALT C

MATL:- Neoprene Rubber To
JIS K6380 Gr. A407 with
the following Physical Properties:-

Hardness Hs (A) - 40 ± 5
Tensile strength - $70 \text{ Kgf/cm}^2 (\text{min})$
Elongation - $400\% (\text{min})$
Compression - $50\% (\text{min})$
Permanent set (70°C at 22hrs)
OR

ASTM D735 GR. NO. SC 625-B.

ALT B ASTM D2000 GR. BC 407-1995

ITEM NO.	PARTS NAME	NO. OF PIECES PER MOTOR	NAME OF MATERIAL	RAW MATERIAL	SPECIFICATION	RAW WEIGHT OF MATERIAL PER MOTOR	FINISHED WEIGHT OF MATERIAL PER MOTOR	REMARKS
1	PACKING	1	NEOPREN RUBBER-5T	160-160	JIS K6380-A407			A407 (Table-4)

DWN.	E. Masaoaka	88-02-03	THIRD	TITLE	HS15250A
CHKD.	H. Hara	88-02-05	ANG. PROJ.		
APPD.	G. K. Mondal	88-02-05	SCALE NTS		
 Hitachi, Ltd. Tokyo Japan				PACKING	
				HITACHI WORKS DWG. NO.	REV'D.
				10T835-010	A/B
					C

SAHG

S 221315 (A4 輪郭付)

10T835-010

Signature Not Verified

Digitally signed by
Pradip Kumar Mondal
Date: 2022.04.26
15:43:46 +05'30'

Reason: IREPS-CRIS
Location: New Delhi

File No. 1304946/2025/HEP-TXM20500 (Computer No. 205653)

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