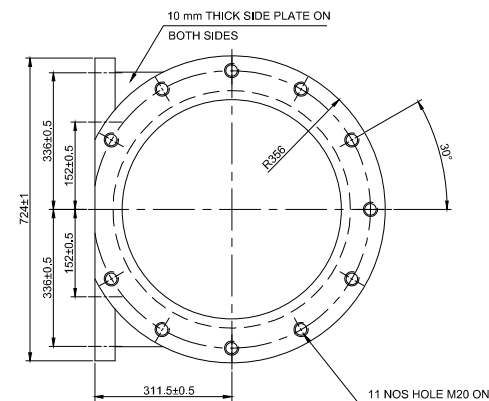
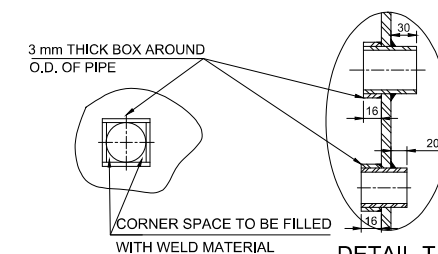


SHEET NO./DRAWING NO.



VIEW-M



DETAIL-T

NOTES:-

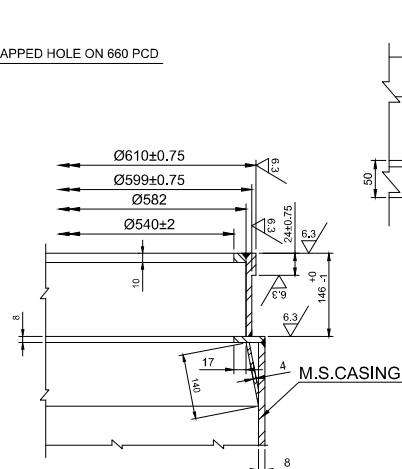
- 01 MATERIAL M.S., TO CONFORM TO IS:2062 Gr.- E 250 QUALITY A (LATEST REV.)
02 CASING TO BE CLEANED & PAINTED WITH RED-OXIDE ON OUTSIDE ONLY AS PER E&D:330.
03 TOLERANCE ON THICKNESS OF CASING AS PER IS:1852 CLAUSE 7.3 (LATEST REV.).
04 D.P. TEST ON WELDED JOINT TO BE CARRIED OUT AS PER E&D:331 (LATEST REV.).
05 PATTERN NO. TO BE WELD DEPOSITED ON OUTER SIDE AS FOLLOWS:-

0-61-488-00507-883-XRP

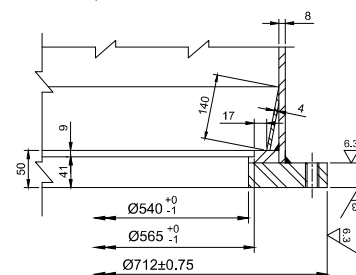
06 MFG. & INSP. SHOULD BE DONE AS PER E&D:306 (LATEST REV.).

07 FLANGE IS TO BE FULL WELDED ON EACH END OF CASING.

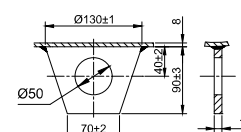
08 WELDING TO BE CARRIED OUT AS PER PROCEDURE E&D:330 (LATEST REV.).



DET. ITEM NO-01



DET. ITEM NO-02

LUG DET.-S

WT.- 0.67 Kg (Approx.)

05	M.S. BLOCK	M.S.	01	1.0
04	DOOR FRAME	M.S.	01	33.2
03	CASING	M.S.	01	98.9
02	BOTTOM FLANGE	M.S.	01	39.0
01	TOP FLANGE	M.S.	01	22.9
ITEM NO.	DESCRIPTION	MATERIAL	QTY.	WT./UNIT Kg (Approx.)

		भारत हेवी इलेक्ट्रिकल्स लिमिटेड, जगदीशपुर, अनेरी BHARAT HEAVY ELECTRICALS LIMITED, JAGDISHPUR, AMETHI		अनुपना प्रम. चक्र चक्र चक्र	रंग/NAME C.S.JOSHAI Sd/- A.K. SHARMA	हस्ताक्षर/SIGN Sd/- Sd/- Sd/-	दिनांक/DATE 25.05.10 25.05.10 25.05.10	वीरूपाक्ष वर्क वर्क वर्क
विभाग ऑपरेशनल DEPTT. ENGG.	कोड/CODE 400	 पैमाना/SCALE N.T.S.	भार कि. ग्रा. WEIGHT (KG) 195 KG (Approx.)	अभियंता अधिकृत का नाम REFER TO ASSLY. DRG.			नॉ. कार्य ITEM NO.	वीरूपाक्ष वर्क वर्क वर्क
शीटिंग/TITLE M.S. CASING FOR VALVE BODY				कार्ड कोड CARD CODE	अभिकल्प मंचन/DRAWING NO. 2-986-03-00507		REV. 04	
				पृष्ठ संख्या/Sheets No. 01 कुल पृष्ठ संख्या/No. of Sheets 01				

REV. 04	DATE 02.11.20	DESIGNED BY Sd/=	DATE 02.11.20	DESIGNED BY Sd/=	REV. 03	DATE 27.09.18	DESIGNED BY Sd/=	DATE 27.09.18	DESIGNED BY Sd/=	REV. 02	DATE 21.03.12	DESIGNED BY Sd/=	DATE 21.03.12	DESIGNED BY Sd/=	REV. 01	DATE 27.09.10	DESIGNED BY Sd/=	DATE 27.09.10	DESIGNED BY Sd/=
REF. NO. - 2882					REF. NO. - 2755					REF. NO. - 2318					REF. NO. - 2174				

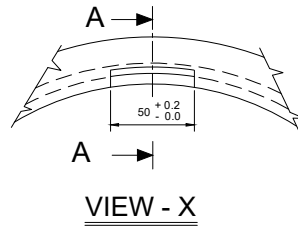
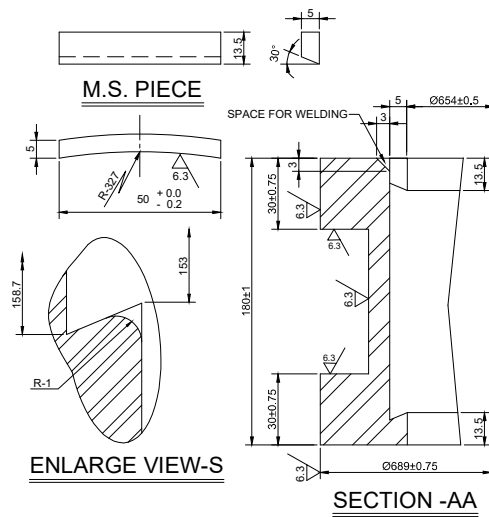
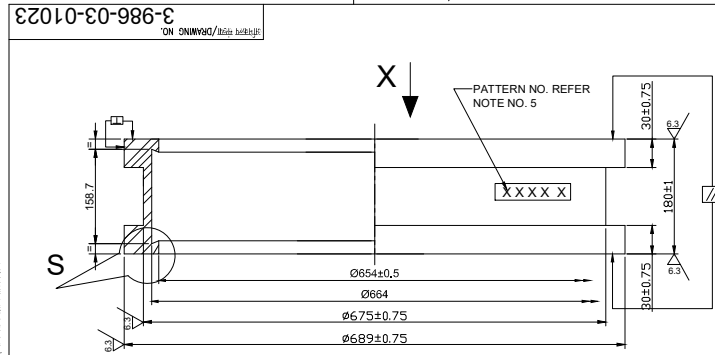
प्रथम कोण परावर्ण/FIRST ANGLE PROJECTION

सभी विमाण निर्दिष्टीकरण में हैं।/ALL DIMENSIONS ARE IN mm.

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Dimensions to be controlled
When parts are shown with
machining tolerances, 0.25 mm
tolerance shall be applied unless
otherwise shown.
Non-machining tolerance, 0.5 mm
shall be applied.

Inventory No. 3-01862-01
Rev. 01
Date 23.10.18
Drawing No. 3-01862-01
Drawing Date 23.10.18
Drawing By D.R. Chauhan
Drawing Date 23.10.18
Drawing By D.R. Chauhan



NOTES :-

- 01 MATERIAL M.S. TO CONFORM TO IS:2062 Gr.- E 250 QUALITY A (LATEST REV.).
- 02 CASING TO BE CLEANED & PAINTED AS PER PAINTING SCHEME ON OUTER SIDE ONLY.
- 03 TOLERANCE ON THICKNESS OF CASING AS PER IS:1852 CLAUSE 7.3 (LATEST REV.).
- 04 D.P. TEST ON WELDED JOINT TO BE CARRIED OUT AS PER E&D:331(LATEST REV.).
- 05 PATTERN NO. IS TO BE WELD DEPOSITED OF HEIGHT 3 mm ON THE OUTER PERIPHERY.
- 06 A CUT-OUT FOR 50 mm LONG TO BE PROVIDED AS SHOWN IN VIEW-X .
A SUITABLE PIECE FOR FILLING CUT-OUT TO BE SUPPLIED SEPARATELY .
- 07 WELDING IS TO BE CARRIED OUT AS PER PROCEDURE E&D:330 (LATEST REV.).

भारत हेवी इलेक्ट्रिकल्स लिमिटेड, जगदीशपुर, अमेठी BHARAT HEAVY ELECTRICALS LIMITED, JAGDISHPUR, AMETHI		नाम/NAME C.S.JOSHI Sd/- 05.11.18	हस्ताक्षर/SIGN Sd/- 05.11.18	दिनांक/DATE 05.11.18	संशोधन/REV. 01
विभाग/DEPT. कोड/CODE 400	अभियंता/ENGR. कोड/CODE 400	पैमाना/SCALE N.T.S.	भार/WEIGHT (KG) 27.8 Kg (Approx.)	अभियंता/ENGR. कोड/CODE 400	संशोधन/REV. 01
शीर्षक/TITLE M.S. CASING FOR ORIFICE		अभियंता/ENGR. कोड/CODE 400		अभियंता/ENGR. कोड/CODE 400	संशोधन/REV. 01

REF. NO. : 2814

M.S. CASING FOR ORIFICE

अभियंता/ENGR.
कोड/CODE 400अभियंता/ENGR.
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कोड/CODE 400अभियंता/ENGR.
कोड/CODE 400अभियंता/ENGR.
कोड/CODE 400

A3 शीट/A3 SIZE