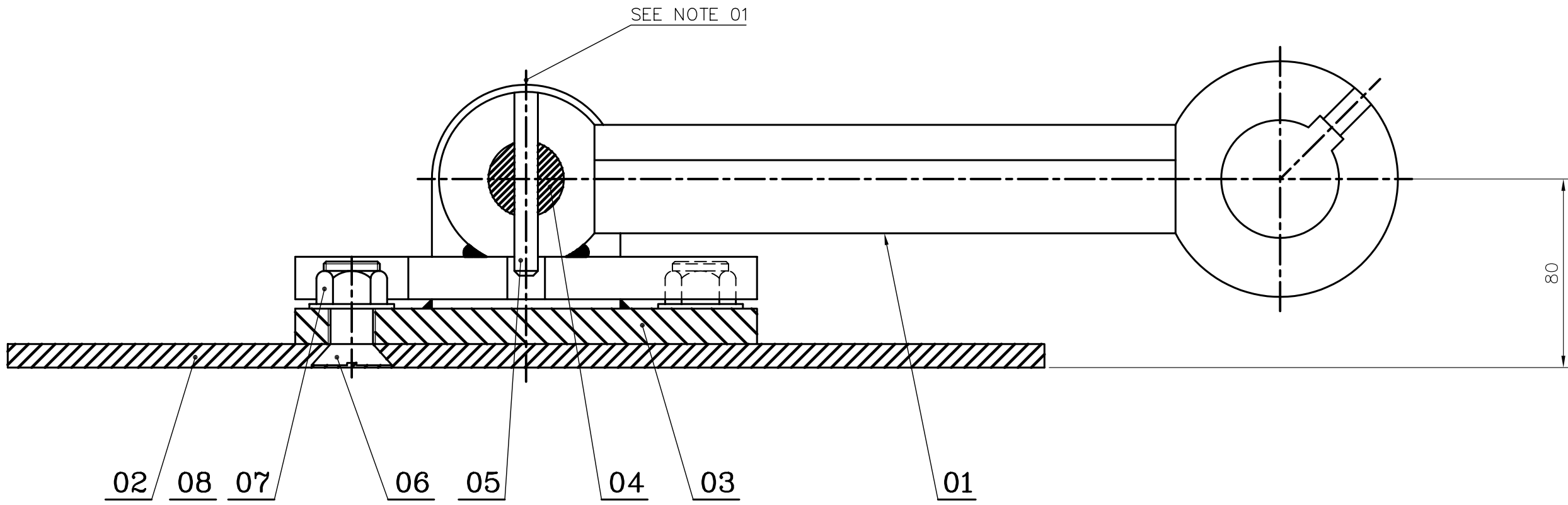


THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

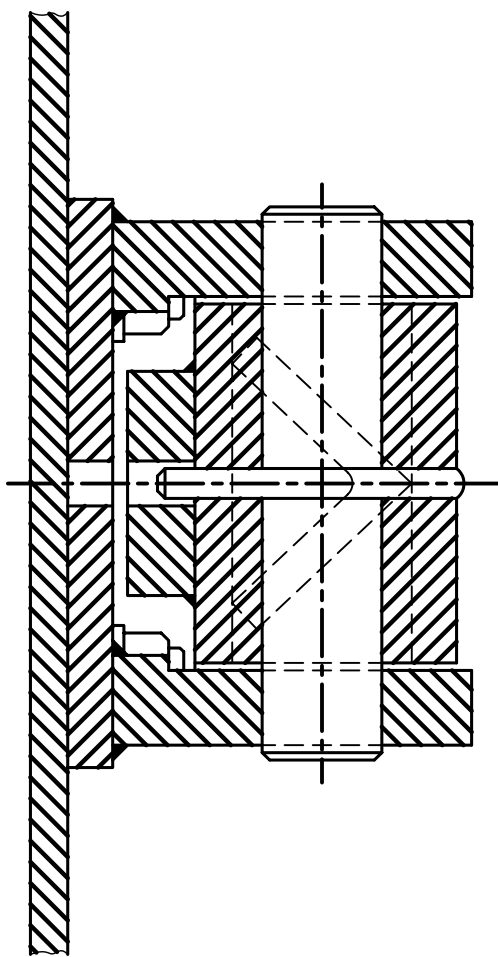
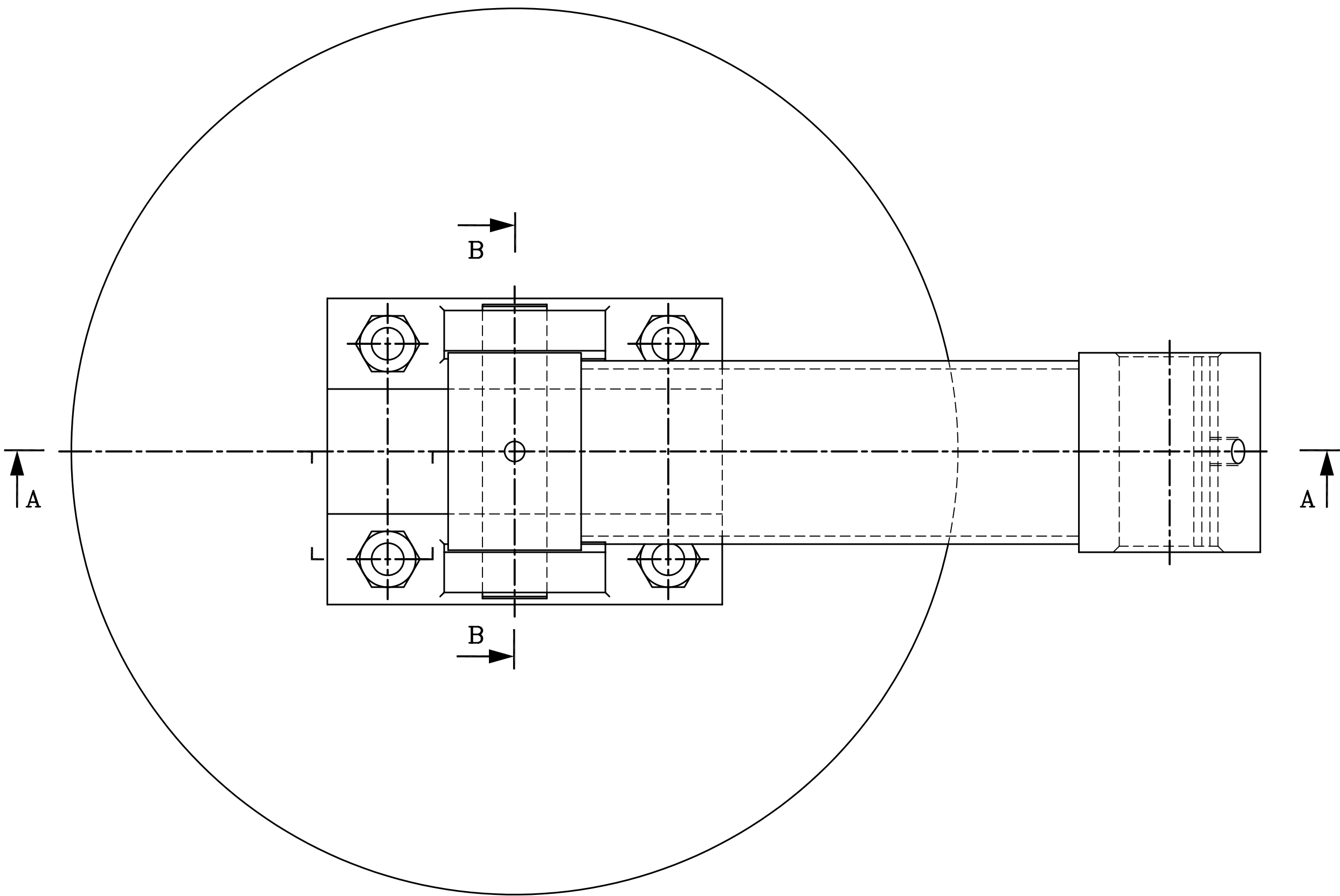
INVENTORY NO 16101331.DWG/1047
SIGN AND DATE REF. DRG. NO. COMPUTER FILE NAME

1-61-410-01331

SHEET NO. 01 OF 01
DRG. NO.



SECTION - AA



SECTION - BB

TABLE FOR ITEM NO. 02 OF BOM

VAR NO.	MILL TYPE	DRAWING NO.	WEIGHT	TOTAL WEIGHT
01	XRP 1103	2-61-404-02255	37.00	57.88
02	XRP 883	2-61-488-02054	23.00	43.88

NOTE :

01. HOLE $\phi 10$ H7 (FOR PIN D10x80 ITEM No. 05) TO BE DRILLED IN ASSEMBLY AFTER POSITIONING DISC-ITEM No. 02

08	WASHER M-16				AA7164002088	0.01	
					AA7164002	4	
07	NUT M-16				AA7151115059	0.03	
					AA7151115	4	
06	SLT. CSK. HD. SCREW M16x40				AA71222101312	0.07	
					AA71222101	4	
05	CYL. ROUND END PIN D10x80				HY7171001679	0.05	
					AA7171001	1	
04	PIN	4-61-480-00509			AA1020208155	1.19	
					AA10208	1	
03	DISC BRACKET	3-61-480-00353			WELDMENT	6.16	
						1	
02	DISC	REFER TABLE				REFER TABLE	
						1	
01	DISC ARM	2-61-410-02579				13.04	
					WELDMENT	1	
ITEM NO.	DESCRIPTION	DRAWING NO.	VAR. NO.	RAW MATERIAL SIZE OR CASTING DRG. NO. OR FORGING DRG. NO.	MATERIAL CODE	NET WT.	GROSS WT.
					MATERIAL SPECN.	QUANTITY	

THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED.

- REF. TO HY0230261 FOR UNSPECIFIED TOLERANCES.
- CHAMFER M/CD. SHARP EDGES AT 45°.
- INTERNAL M/CD. CORNER RADII 1 TO 0.7.
- THE SURFACE ROUGHNESS WHERE-EVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE THE BACK SLASH GIVEN OR THE TOP MOST RIGHT CORNER OF THE DRG.

TYPE OF PRODUCT

883/1103 XRP BOWL MILL

NAME OF CUSTOMER/PROJECT

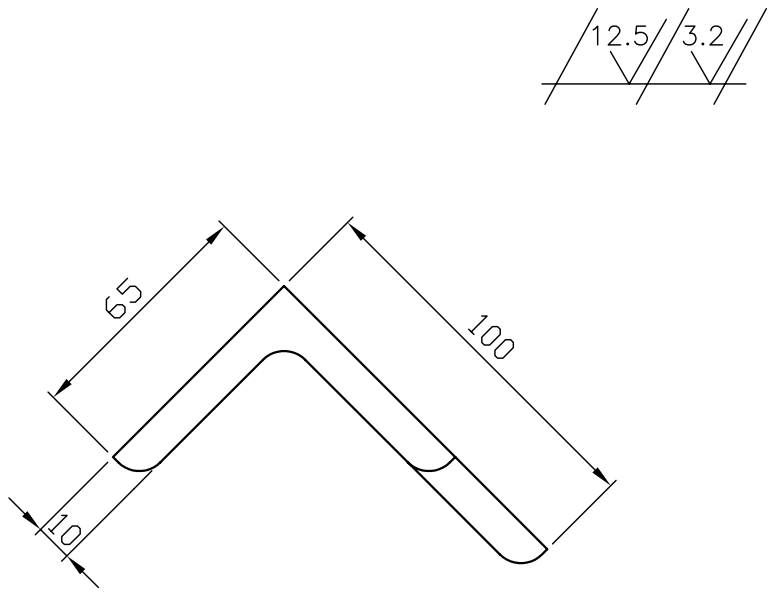
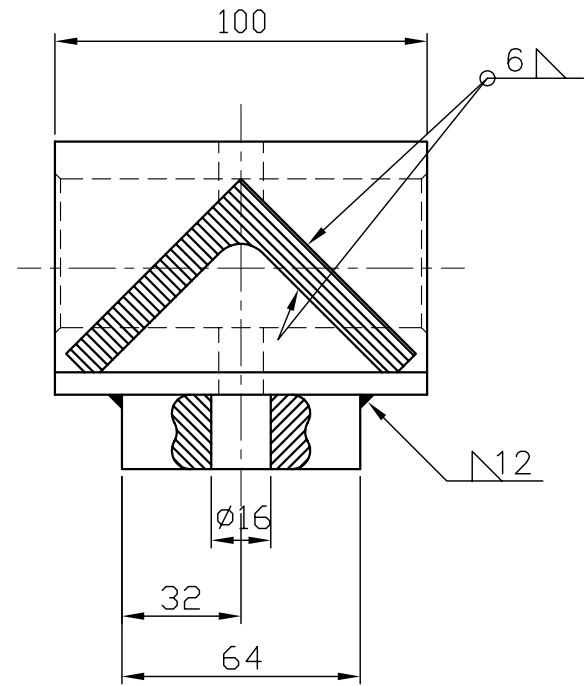
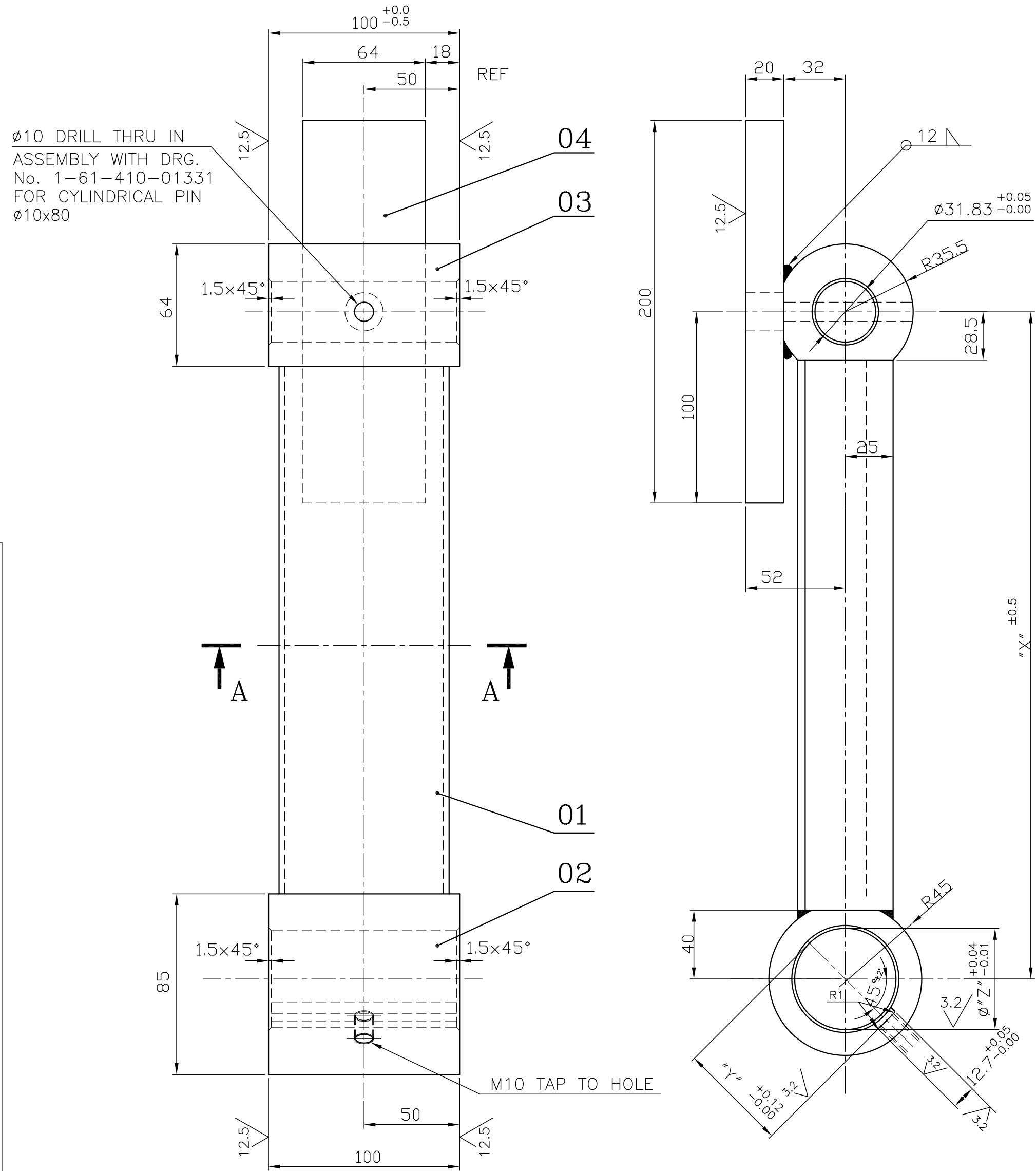
DRN.	NAME	SIG.	DATE	NO.OF VAR.
CHD. B M R	acs		26.7.96	
APPD. B.RAMAN			31.12.96	N.A.

DEPT. PULVENG. CODE 446	INTOL. DMS. GR. C/M/F	SCALE 1:2	WEIGHT (KG) REFER TABLE	REF. TO ASSY DRG. N.A.	ITEM NO. N.A.	NO.OF ITEMS N.A.
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TITLE	CARD CODE	DRAWING NO.	REV.
DISC ASSY. MILL DISCHARGE VALVE	N.A.	1-61-410-01331	01
		SHEET NO. 01	NO OF SHEETS 01

INVENTORY NO	SIGN. AND DATE	REF. DRG. NO. 2-61-404-02291 C-110.00182-10	COMPUTER FILE NAME 26102579.DWG	THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY
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GENERAL DIMENSIONAL LIMITS, FITS & TOLERANCES AS PER HY0230261



ADOPT 100x100x10 TO 65x65x10

VARIANT TABLE

VAR. NO.	MILL	X	Y	Z
01	1103	451	58.67	53
02	883	381	57.20	50.8

NOTE:—

01. MACHINE AFTER WELDING. FOR DIMENSIONAL ACCURACY
IF IT CANNOT BE CONTROLLED OTHERWISE.

04	PLATE 20x64x200				AA1011819139	1.93	
					AA10119	1	
03	ROUND ø71 - 100L				AA1020208228	2.93	
					AA10208	1	
02	ROUND ø90 - 100L				AA1020208252	4.62	
					AA10208	1	
01	ANGLE 100x100x10-378L (ADOPT)				AA1012508234	3.55	
					AA10108	1	
ITEM NO.	DESCRIPTION	DRAWING NO.	VAR. NO.	RAW MATERIAL SIZE OR CASTING DRG. NO. OR FORGING DRG. NO.	MATERIAL CODE	NET WT.	GROSS WT.
					MATERIAL SPECN.	QUANTITY	

THE FOLLOWING CONDITIONS APPLY
EXCEPT OTHERWISE STATED.

1. REF. TO HY0230261 FOR UNSPECIFIED TOLERANCES.
2. CHAMFER M/CD. SHARP EDGES AT 45°.
3. INTERNAL M/CD. CORNER RADII 1 TO 0.7
4. THE SURFACE ROUGHNESS WHERE-EVER SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE THE BACK SLASH GIVEN ON THE TOP MOST RIGHT CORNER OF THE DRG.



TYPE OF PRODUCT

NAME OF CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LIMITED

HYDERABAD

DEPT.
PULV ENGG.
CODE
446

UNTOL. DIMS. GR.
♂/M/♀

SCALE	WEIGHT (KG)
1:2	13.04

REF. TO ASSY DR
/

S.	ITEM NO. /	NO.OF ITEMS /
----	---------------	------------------

TITLE DISC ARM
 MILL DISCHARGE VALVE

CARD
CODE

DRAWING NO.
2-61-410-02579

REV.
02

SHEET NO. 01 | NO OF SHEETS 01

THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LTD. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY.

36100353.DWG

FILE NAME

REF.DRG.NO.

INVENTORY NO.

DRG.NO. 3-61-480-00353

12.5/

6.3/

3.2/

12.5/

6.3/

3.2/

60

100

4 HOLES

12.5/

25

25

54±0.2

158

95

25

25

200

6.5

6.5

75±0.2

75±0.2

25

101^{+0.5}_{-0.0}

22

22

6.3/

6.3/

3.2/

90° TYP

15

12.5/

02

A

01

Ø18 DRILL THRU

Ø16 DRILL THRU.

Ø32.00^{+0.04}_{-0.00}

0.02 A

6 (TYP)

SECTION- "AA"

NOTES:-

01. MACHINE AFTER WELDING FOR DIMENSIONAL ACCURACY IF IT CAN'T BE CONTROLLED OTHERWISE

02. BREAK ALL SHARP EDGES AND CORNERS UNLESS NOTED OTHERWISE

02

PLATE

25x80x98

01

PLATE

12x158x200

ITEM NO

DESCRIPTION

DRAWING NO.

VAR. NO.

RAW MATERIAL SIZE OR CASTING DRG.NO. OR FORGING DRG.NO.

MATERIAL CODE

NET WT.

GROSS WT.

AA1011819155

1.6

AA10119

2

AA1011819090

2.96

AA10119

1

MATERIAL SPECN.

QUANTITY

THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED...

1. REF.TO HY0230261 FOR UNIFORM TOLERANCES.

2. CHAMFER M/CD SHARP EDGES 1.2 TO 1.0 AT 45°.

3. INTERNAL M/CD CORNER RADII 1 TO 0.7.

4. THE SURFACE ROUGHNESS WHEREVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE BACK SLASHES GIVEN AT THE TOP MOST RIGHT CORNER OF THE DRG.

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT

803/883/1103 XRP BM

DEPT. PULV ENGG.

CODE 446

SCALE

1:2

WEIGHT (KG)

6.16

DRN.

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B.M.R

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6.16

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6.16

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DEPT. PULV ENGG.

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SCALE

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WEIGHT (KG)

6.16

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DEPT. PULV ENGG.

CODE 446

SCALE

1:2

WEIGHT (KG)

6.16

DRN.

CHD.

APPD.

NAME

B.M.R

K.M.R

SIGN.

DATE

NO.OF VAR.

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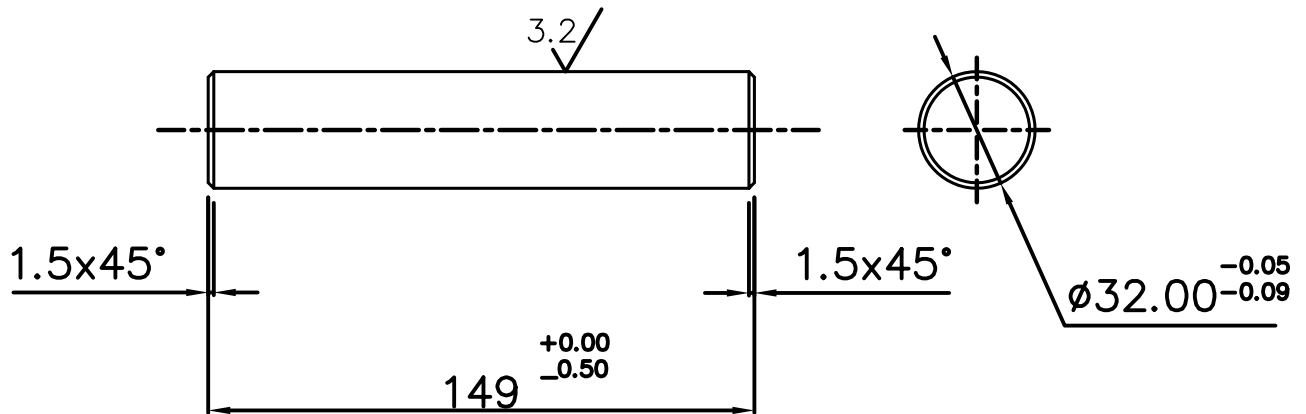
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IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

COMPUTER FILE NAME
46100509.DWG

INVENTORY NO

REV.	DATE	ALTERED	REV.	DATE	ALTERED
02	21.05.98	CHECKED	03	8.2.03	CHECKED
DRG. REDRAWN INCORPORATING ALL PREVIOUS REVISIONS			$\phi 32.00 \begin{matrix} -0.05 \\ -0.09 \end{matrix}$ WAS $\phi 31.80 \begin{matrix} 0.00 \\ -0.05 \end{matrix}$		

6.3 / 3.2



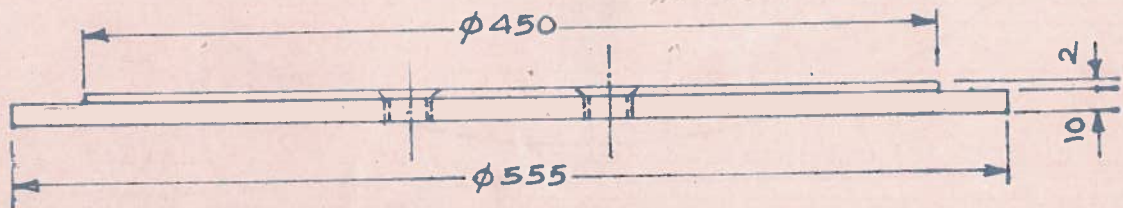
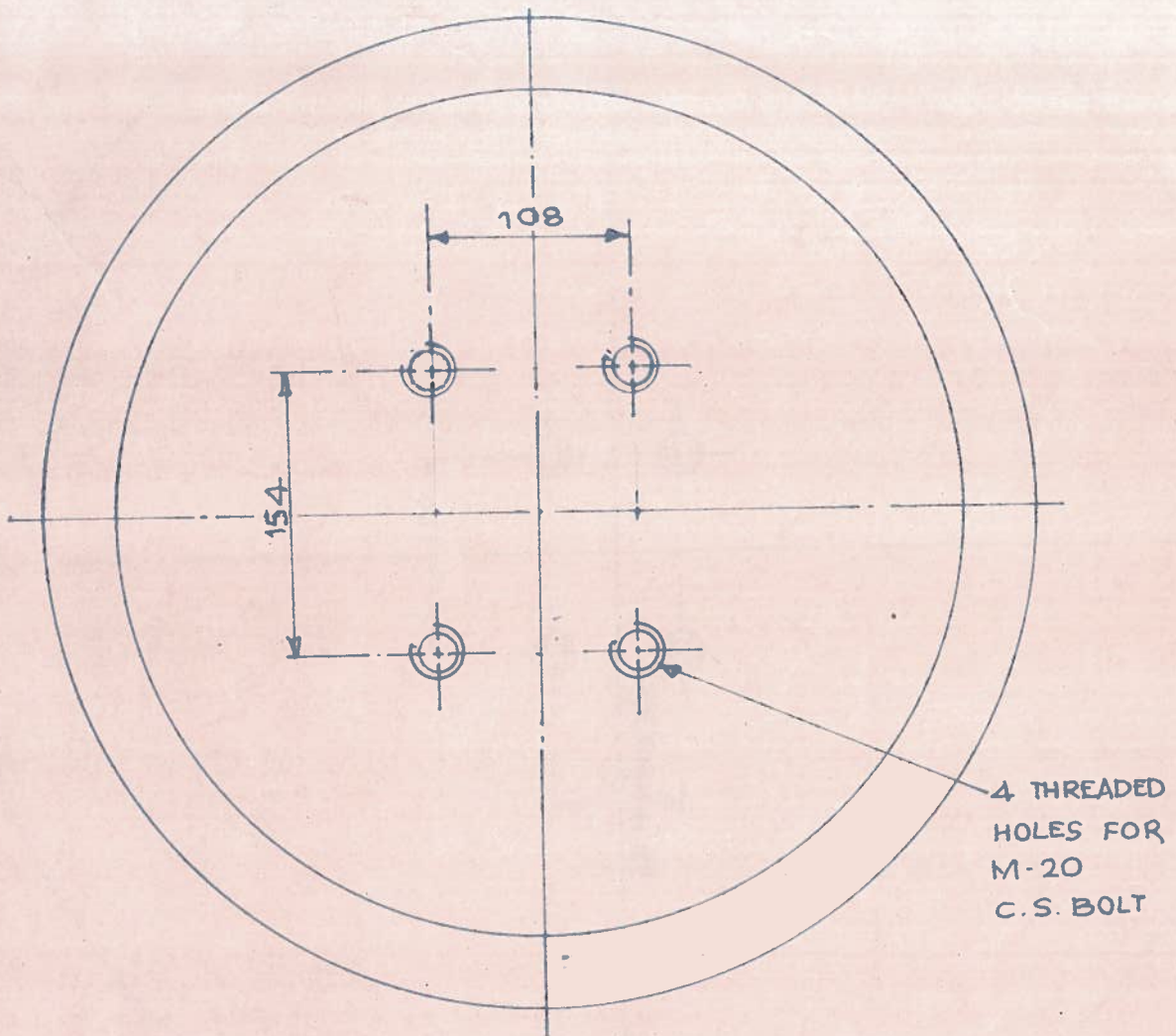
01	ROUND $\phi 36 \times 155L$	AA1020208155		1.19
		AA10208		
DNS	DESCRIPTION	MATL. CODE	A	UNIT
		MATL. SPEN.	C	UNIT
				QTY.



BHARAT HEAVY ELECTRICALS LIMITED
HYDERABAD

	NAME	SIGN.	DATE
DRN.	N.D.SAMUEL		21.05.98
CHD.	S.GHATGE		21.05.98
APPD.	K.M.RAO		21.05.98

DEPT. BMD	UNTOL. DIM. GR.	SCALE	WEIGHT (KG)	REF. TO ASSY DRG.	ITEM NO.
DEPT.CODE 446	$\phi/M/\#$	1:2	1.19		
TITLE				DRAWING NO.	REV.
PIN				4-61-480-00509	03
(MILL DISCHARGE VALVE)				SHT No. 1	NO OF SHT. 1



MAT-SS-304

ALL DIMENSIONS ARE IN M.M.

MAHARASHTRA STATE ELECTRICITY BOARD
• T.P.S. KHAPERKHEDA •**MDV SS FLAP OF XRP 883 COAL MILL**

TRD.

CHD.

APRD.

DRG.No.

DRN.

SCALE

DATE

30-07-04

3-4-00096

1:5

18-4-95

000-295