

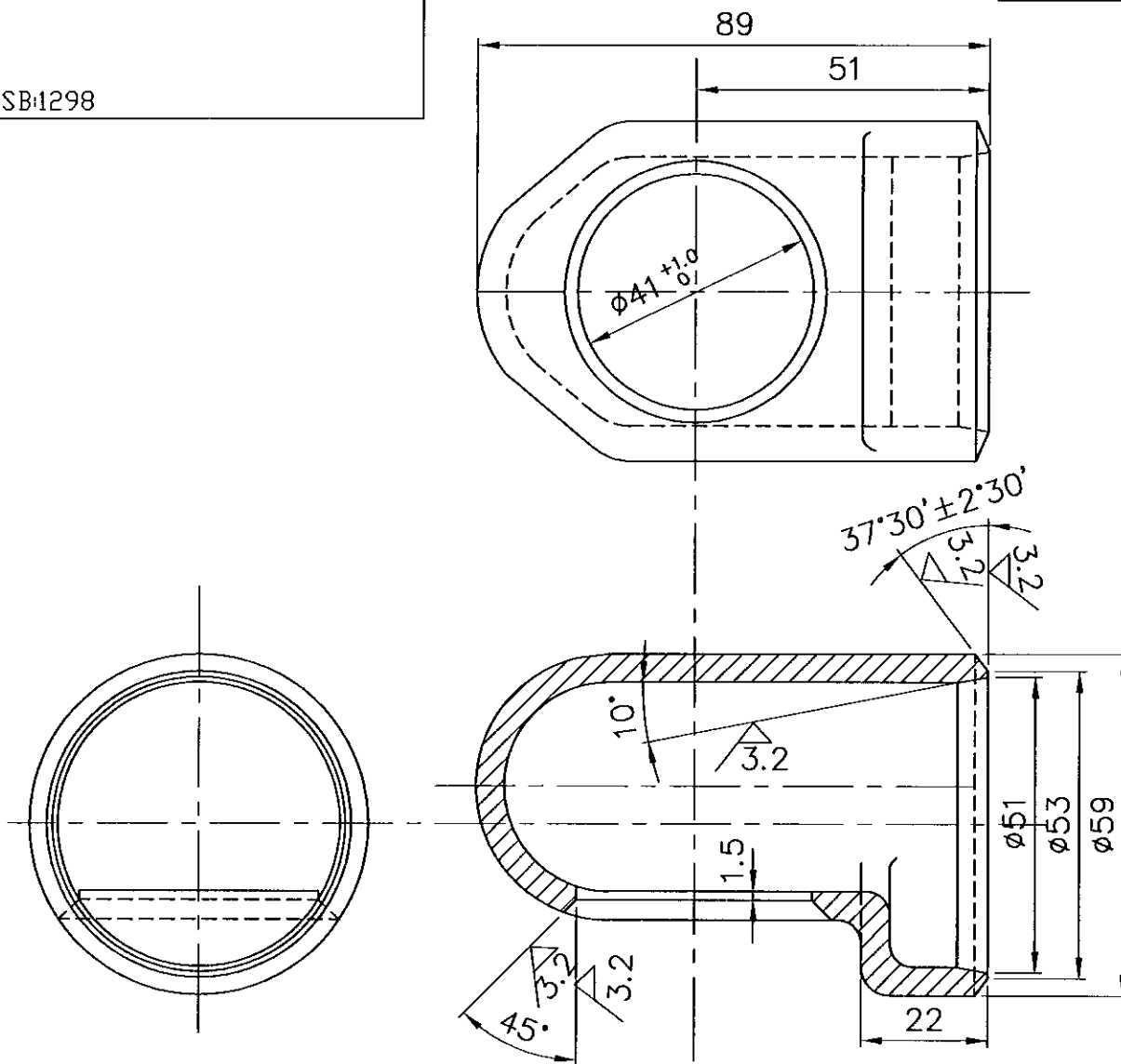
FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING MANUFACTURE REFER RELEVANT QCP/QP

REV	DATE	ALTERED
04	11.06.01	CHD & APPD

DRG.UPDATAED AND REDRAWN.

DCN:SB:1298


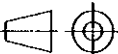
$\nabla (3.2 \nabla)$



NOTES:-

1. FOR QUALITY REQUIREMENTS REFER APPLICABLE LATEST QUALITY PROCEDURE.
2. FOR CASTING DRG.,REF DRG. NO: - 4-20-201-00681

PART CODE : 842020115400

01	CASTING	920059630000	SA297GrHH			0.780			01
NO OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No
 BHARAT HEAVY ELECTRICALS LTD., UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI 620014.					DRN	NAME V.ARUMUGAM	SIGN	DATE	NO.OF VAR
					CHD	K.SRIDHARAN			
					APPD	S.NATARAJAN			
DEPT SB			SCALE	WEIGHT (KG).	REFERENCE INFORMATIONS				NO. OF ITEMS
CODE 330			NTS						
TITLE NOZZLE HEAD					CARD CODE U 01	DRAWING NO. 4-20-201-00162			REV 04

Size A4