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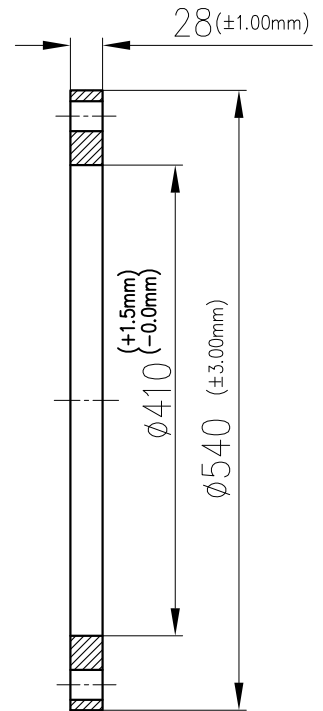
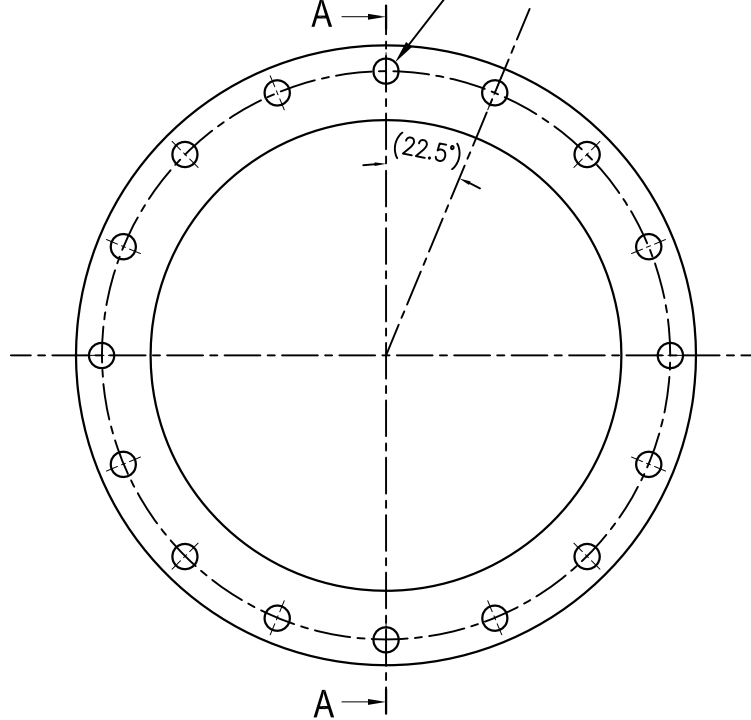
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in any way detrimental to the interest of the Company.

REF. DRG. NO. :
REV. DATE : ALTERED :

SIGN. & DATE :
REV. DATE : ALTERED :

INVENTORY NO. :
REV. DATE : ALTERED :

Ø22, 16 NOS.(FOR M20 BOLT)
ON PCD 495



SECTION A-A

MATL:- MS (AS PER IS-2062).

NOTE:- ALL DIMENSIONS ARE IN mm.

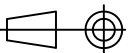
FOR ALL FACES SURFACE ROUGHNESS MIN 3.2µm MAX 12.5µm.

C/C OF ADJACENT BOLT HOLES TOLERANCE ±0.45 mm.

CUSTOMER : GSCL GUJARAT STATE ELECTRICITY CORPORATION LTD.

CUSTOMER CONSULTANT:  TCE CONSULTING ENGINEERS LIMITED
BANGALORE

PROJECT : 2 X 250 MW SIKKA THERMAL POWER PROJECT
(EXTENSION UNITS 3 & 4)-JAMNAGAR

JOB NO. : IS-1-07-2006				BHARAT HEAVY ELECTRICALS LIMITED INDUSTRIAL SYSTEMS GROUP, BANGALORE		
NAME	SIGN.	DATE	DEPT.	CODE	TITLE : CAST BASALT FLANGE 350 NB	
DEGND.	—					
DRN.	JAYARAJ	09.01.2012	UNTO. DIMN. C / M / F ISO : 2768			
CHKD.	ASK	09.01.2012		DRG. NO. : IS-4-606-305-M021		REV. NO. : 0
APPD.	ASK	09.01.2012		SCALE : N.T.S.		SHEET NO. : 1

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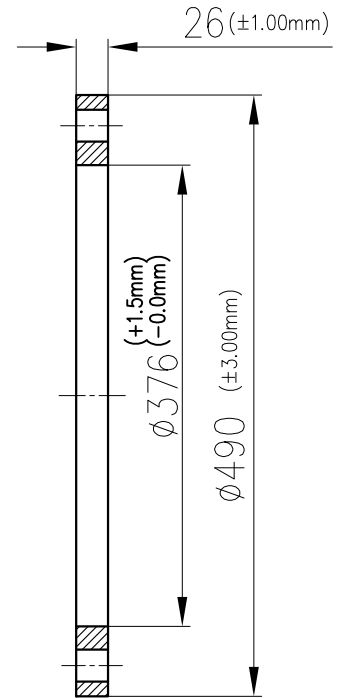
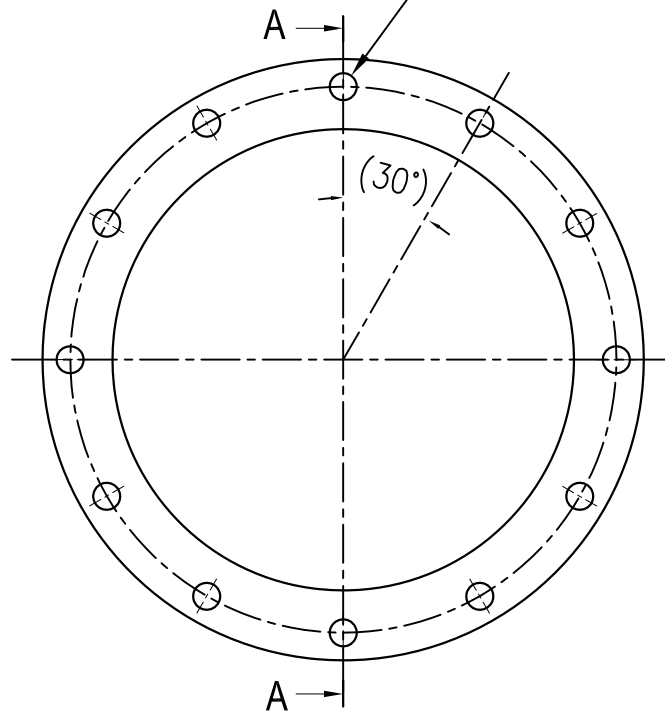
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REF. DRG. NO. :
REV. DATE : ALTERED :

SIGN. & DATE :
REV. DATE : ALTERED :

INVENTORY NO. :
REV. DATE : ALTERED :

Ø22, 12 NOS.(FOR M20 BOLT)
ON PCD 445



SECTION A-A

MATL:- MS (AS PER IS-2062).

NOTE:- ALL DIMENSIONS ARE IN mm.

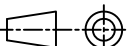
FOR ALL FACES SURFACE ROUGHNESS MIN 3.2µm MAX 12.5µm.

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PROJECT : 2 X 250 MW SIKKA THERMAL POWER PROJECT
(EXTENSION UNITS 3 & 4)-JAMNAGAR

JOB NO.: IS-1-07-2006						BHARAT HEAVY ELECTRICALS LIMITED INDUSTRIAL SYSTEMS GROUP, BANGALORE	
NAME	SIGN.	DATE	DEPT.	CODE	TITLE : CAST BASALT FLANGE 300 NB		
DEGND.	—						
DRN.	JAYARAJ	09.01.2012					
CHKD.	ASK	09.01.2012					
APPD.	ASK	09.01.2012					
				UNTOL. DIMN. C / M / F ISO : 2768		DRG. NO. : IS-4-606-305-M022	
						REV. NO. : 0	
SCALE : N.T.S.				SHEET NO. : 1		NO. OF SHEETS : 1	