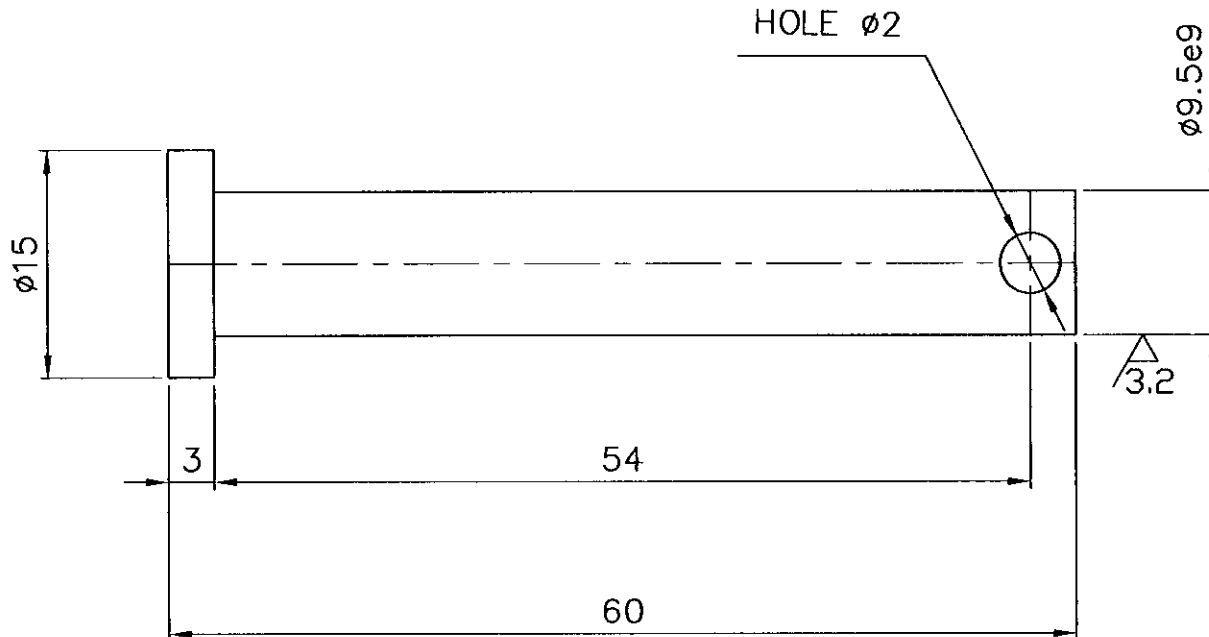


ALL DIMENSIONS ARE IN MILLIMETRES.

FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING MANUFACTURE REFER RELEVANT QCP/QP


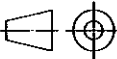
REV	DATE	ALTERED
02	11.06.01	CHD & APPD
DRG.UPDATED AND REDRAWN.		
DCN: SB: 1298		

6.3 $\sqrt{\quad}$ (3.2 $\sqrt{\quad}$)
 $\phi 9.5e9 = 9.5 \begin{matrix} -0.03 \\ -0.06 \end{matrix}$


NOTES: -

1. FOR QUALITY REQUIREMENTS REFER APPLICABLE LATEST QUALITY PROCEDURE.
2. CHAMFER ALL SHARP CORNERS TO 0.5 TO 45°

PART CODE : 842020143100

01	DIA 28	15 024 256	SA182F6aCl3			0.030			01
NO OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No
				DRN V.ARUMUGAM CHD K.SRIDHARAN APPD S.NATARAJAN		SIGN		DATE	NO.OF VAR
BHARAT HEAVY ELECTRICALS LTD., UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI 620014.									
DEPT SB				SCALE	WEIGHT (KG).	REFERENCE INFORMATION			NO. OF ITEMS
CODE 330				NTS	0.030	4-20-201-2034			
TITLE					CARD CODE	DRAWING NO.			REV
PIN					U 01	4-20-201-01623			02

Size A4