

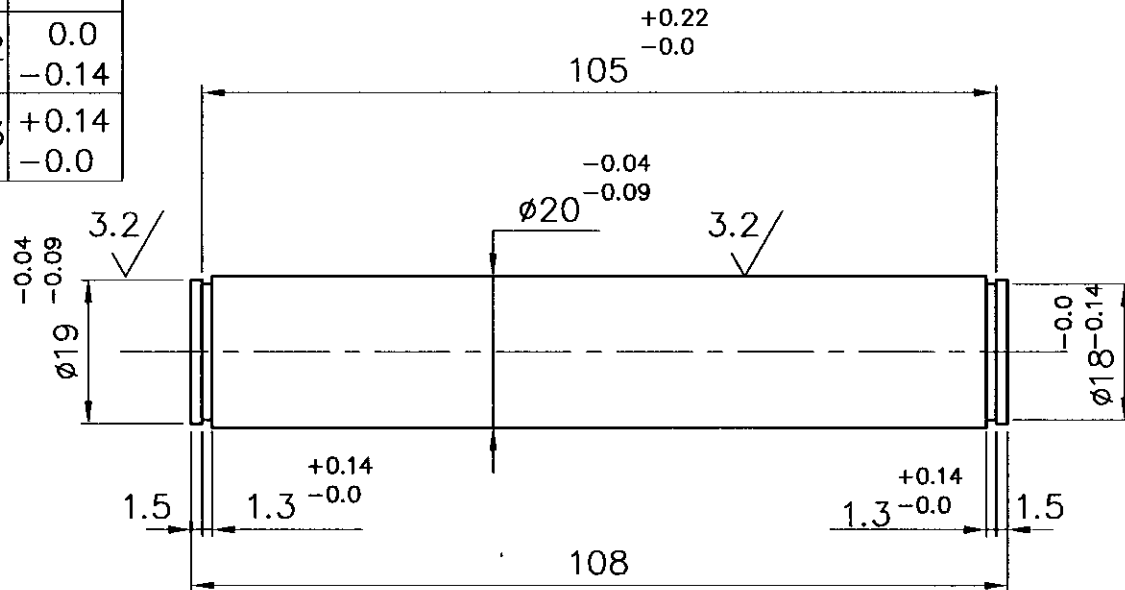
ALL DIMENSIONS ARE IN MILLIMETRES.

FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING MANUFACTURE REFER RELEVANT QCP/QP

REV	DATE	ALTERED
04	11.06.01	CHD & APPD
DRG.UPDATED AND REDRAWN.		
DCN:SB:1298		

6.3  $\sqrt{\quad}$  (3.2  $\sqrt{\quad}$ )


e 9	-0.04 -0.09
H 11	+0.22 -0.0
H 12	0.0 -0.14
H 13	+0.14 -0.0



## NOTES:-

1. FOR QUALITY REQUIREMENTS REFER APPLICABLE LATEST QUALITY PROCEDURE.

PART CODE : 842020116700

01	DIA 25X110	15/024/255	SA182 F6 Cl3			0.24			01
NO OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No
 <b>BHARAT HEAVY ELECTRICALS LTD.,</b> UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI 620014.				DRN	NAME V.ARUMUGAM		SIGN	DATE	NO.OF VAR
				CHD	K.SRIDHARAN				
				APPD	S.NATARAJAN				
DEPT SB		SCALE NTS		WEIGHT (KG). 0.24		REFERENCE INFORMATION			NO. OF ITEMS
CODE 330						S-141997-1			
TITLE <b>CLEVIS PIN</b> FOR WALL BLOWER.				CARD CODE U 01	DRAWING NO. <b>4-20-201-00233</b>				REV <b>04</b>