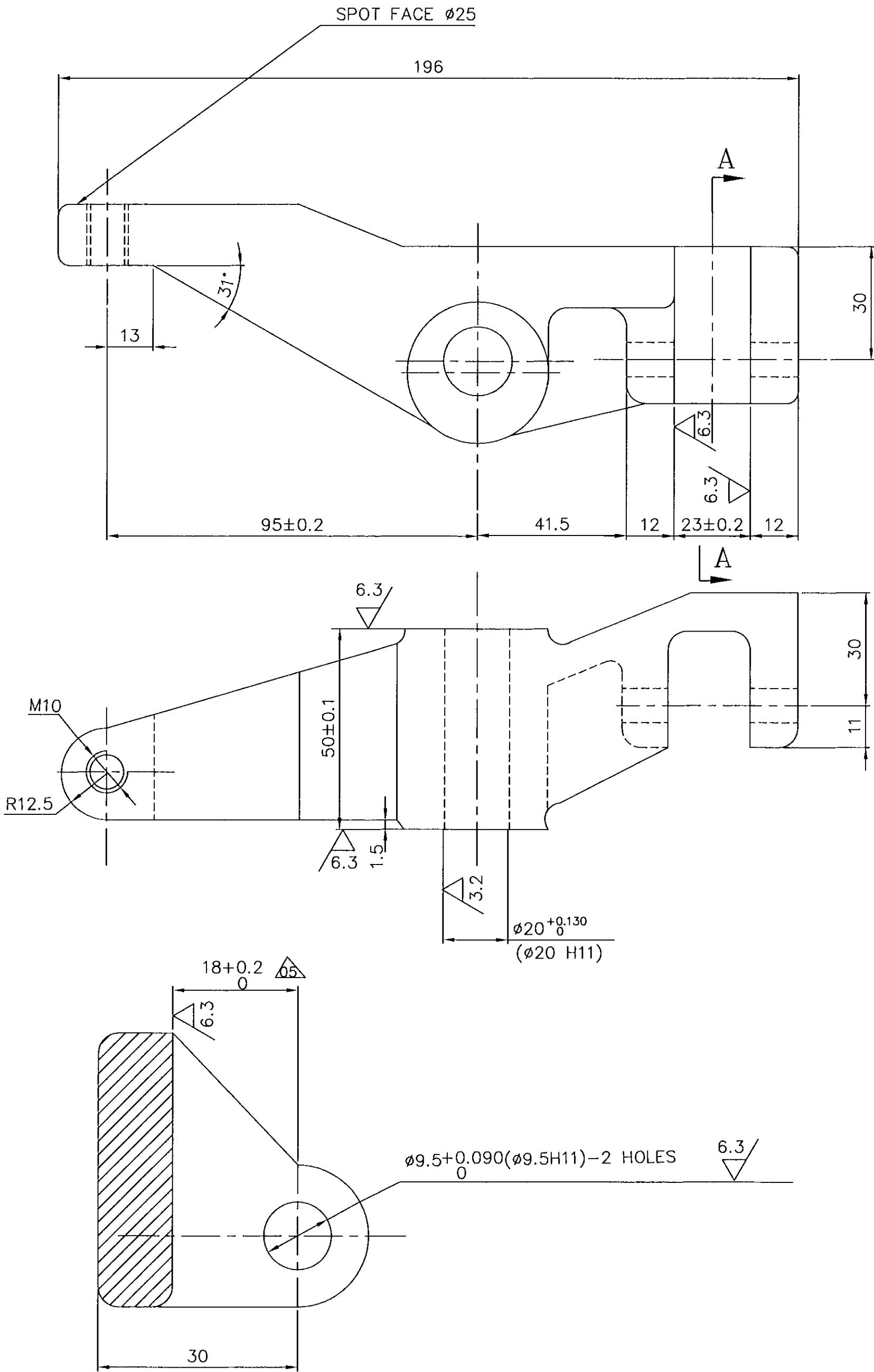


89000-102-02-2
DRAWING NO.

ALL DIMENSIONS ARE IN MILLIMETRES. FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING MANUFACTURE REFER RELEVANT QCP / QP

$\sqrt[6.3]{3.2}$



NOTES:-

- FOR QUALITY REQUIREMENTS REFER LATEST APPLICABLE QUALITY PROCEDURES.
- REFER DRAWING NO.2-20-201-00111 FOR CASTING.

PART CODE :842020115700

	LEVER	92 018 122	ASTM A 536 GR 65-45-12			1 500		CASTING	
No OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT									
BHARAT HEAVY ELECTRICALS LTD., UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALU -620014.				DRN CHD APPD	NAME V. Arumugham. K. Pritharan. S. Natarajan.	SIGN	DATE	NO.OF VAR.	
DEPT SB		SCALE NTS		WEIGHT (KG).	1.500	REFERENCE INFORMATIONS			NO.OF ITEMS
CODE 330						CVI.DRG.NO. L:142042			REV
TITLE LEVER						CARD CODE U 01	DRAWING NO. 2-20-201-00063		

REV 06 ZONE	DATE 11.06.01	ALTERED CHD & APPD
DRG.UPDATED AND REDRAWN.		
DCN: SB:1298		

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SECTION - AA.

Size A2