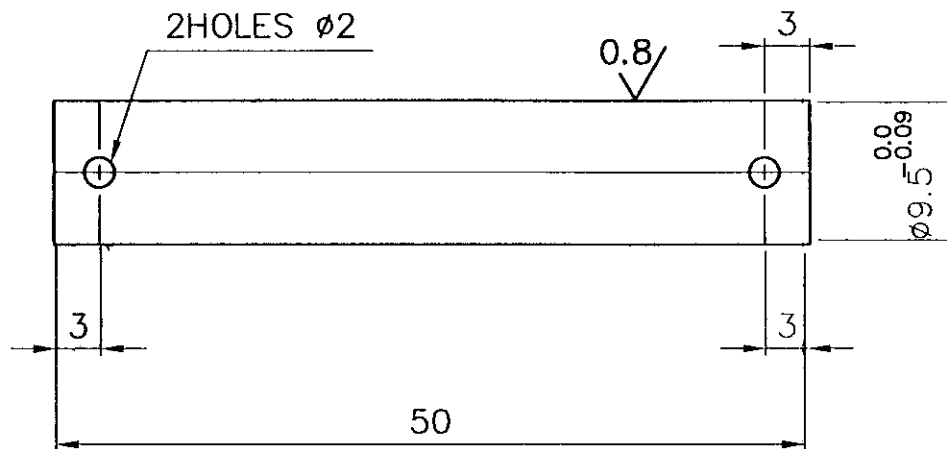


ALL DIMENSIONS ARE IN MILLIMETRES.

FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING MANUFACTURE REFER RELEVANT QCP/QP

REV	DATE	ALTERED
02	11.06.01	CHD & APPD
DRG.UPDATAED AND REDRAWN.		
DCN:SB:1298		


6.3/ (0.8/)



## NOTES:-

1. FOR QUALITY REQUIREMENTS REFER APPLICABLE LATEST QUALITY PROCEDURE.
2. CHAMFER ALL SHARP CORNER TO 0.5 X 45°
3. HEAT TREAT TO RC 30- 32

PART CODE : 842020116900

01	D16X50	15/039/115	ASTM 193-GR B7			0.03			01
NO OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No
 <b>BHARAT HEAVY ELECTRICALS LTD.,</b> UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI 620014.				DRN	NAME V.ARUMUGAM		SIGN	DATE	NO.OF VAR
				CHD	K.SRIDHARAN				
				APPD	S.NATARAJAN				
DEPT SB		SCALE NTS		WEIGHT (KG). 0.03		REFERENCE INFORMATION			NO. OF ITEMS
CODE 330									
TITLE PIN				CARD CODE U 01	DRAWING NO. 4-20-201-00235				REV 03