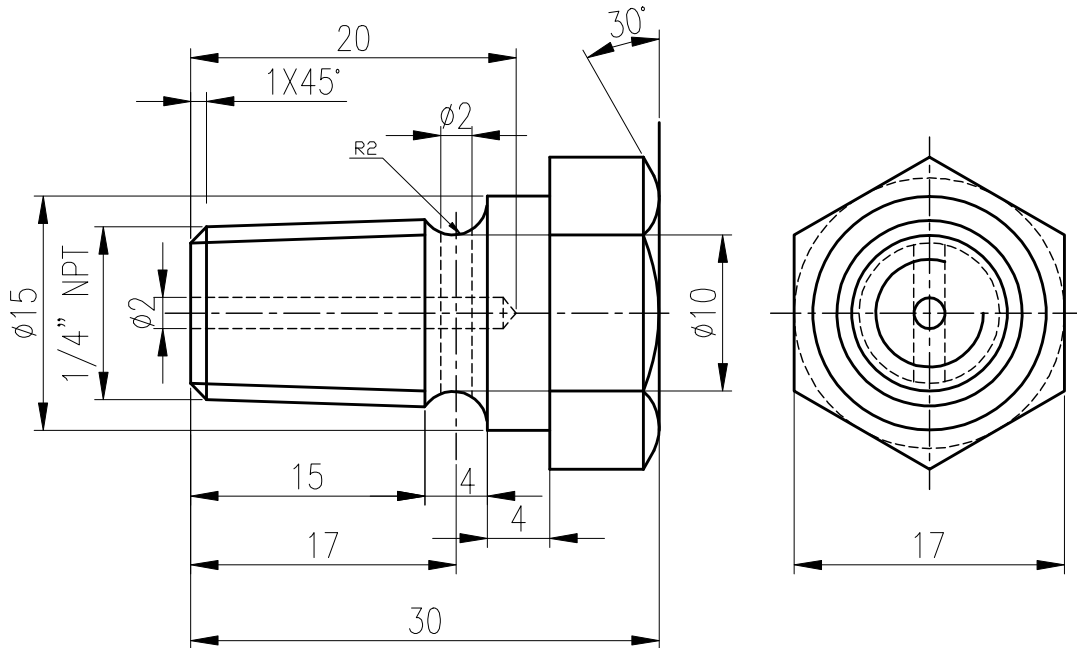


ALL DIMENSIONS ARE IN MILLIMETRES.

FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING MANUFACTURE REFER RELEVANT QCP/QP

REV 03	DATE 12.01.11	ALTERED CHD & APPD	J.S K.S
RAW MATERIAL IS1875 CL4 INCLUDED. DCN: SB: 801133/5012916			

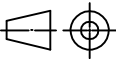
6.3/
▽



NOTES:

1. FOR QUALITY REQUIREMENTS REFER APPLICABLE LATEST QUALITY PROCEDURE.
2. CADMIUM PLATE TO 0.005mm THICKNESS

PART CODE: 842020138800

01	DIA 40	150273310000/ 150271350000	BS 970 GR220 M07/ IS 1875 CL4			0.150			01
NO OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No
 BHARAT HEAVY ELECTRICALS LTD., UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI 620014. 365-127					DRN	NAME J.SANKAR	SIGN J.S	DATE 12.01.11	NO.OF VAR
					CHD	K.SRIDHARAN	K.S	12.01.11	
					APPD	K.SRIDHARAN	K.S	12.01.11	
DEPT SB			SCALE NTS	WEIGHT (KG). 0.150	REFERENCE INFORMATION				NO. OF ITEMS
CODE 330					4-20-201-00240				
TITLE AIR VENT				CARD CODE U 01	DRAWING NO. 4-20-201-01540				REV 03