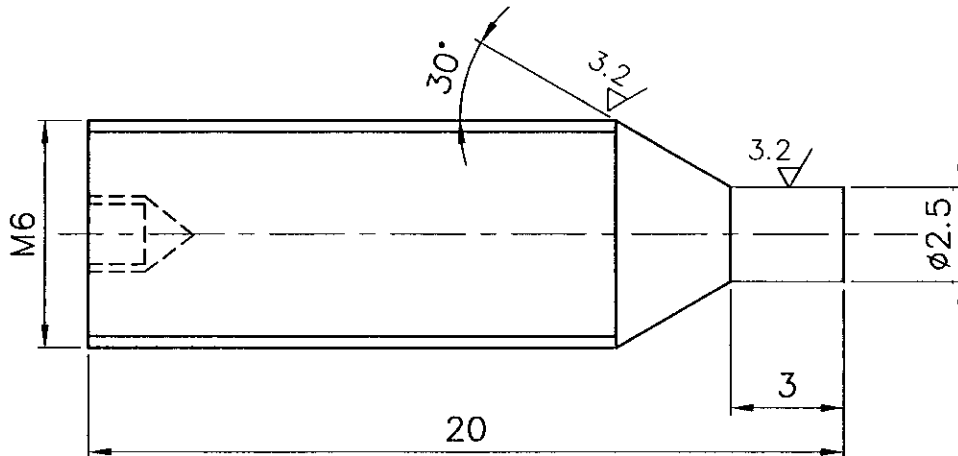


ALL DIMENSIONS ARE IN MILLIMETRES.

FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING MANUFACTURE REFER RELEVANT QCP/QP

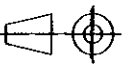
REV	DATE	ALTERED
04	11.06.01	CHD & APPD
DRG.UPDATED AND REDRAWN.		
DCN:SB:1298		

 $\sqrt{3.2}$


NOTES:-

1. FOR QUALITY REQUIREMENTS REFER APPLICABLE LATEST QUALITY PROCEDURE.
2. TO BE CADMIUM PLATED TO 0.005 MM THICK.

PART CODE : 842020117700

01	GRUB SCREW M6-20	41235-06-025				0.01			01	
NO OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No	
 BHARAT HEAVY ELECTRICALS LTD., UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI 620014.						NAME V.ARUMUGAM K.SRIDHARAN S.NATARAJAN		SIGN 	DATE 	NO.OF VAR
DEPT SB		 SCALE NTS		WEIGHT (KG). 0.01		REFERENCE INFORMATION			NO. OF ITEMS	
CODE 330										
TITLE						CARD CODE	DRAWING NO.		REV	
SOC.HD.LOCK SCREW						U 01	4-20-201-00242		04	