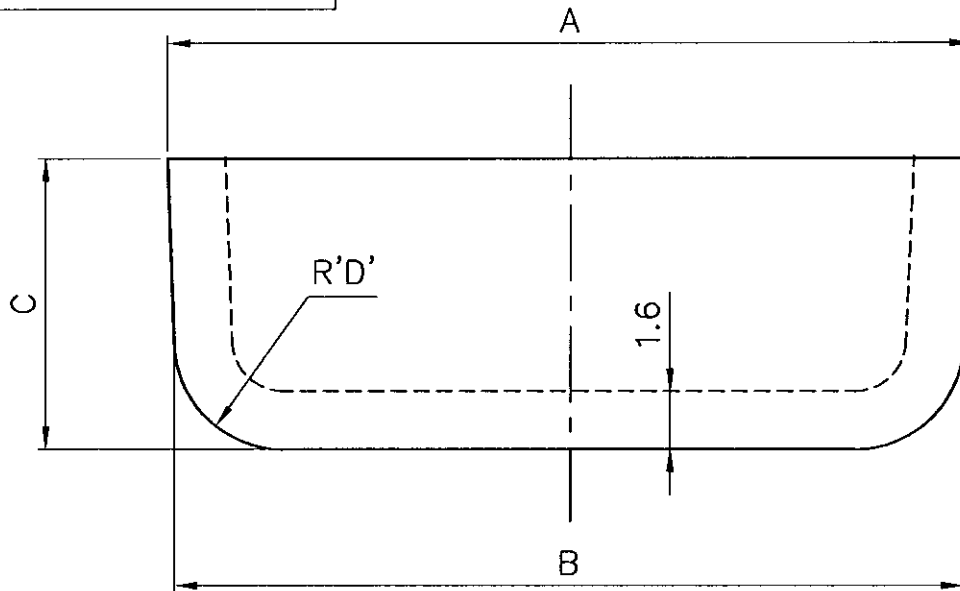


ALL DIMENSIONS ARE IN MILLIMETRES.

FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING MANUFACTURE REFER RELEVANT QCP/QP

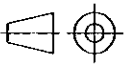
REV	DATE	ALTERED
02	11.06.01	CHD & APPD
DRG.UPDATAED AND REDRAWN.		
DCN:SB:1298		



WT	PARTCODE	STYLE	DIMENSION ϕA	DIMENSION ϕB	DIMENSION C	DIMENSION D
0.01	842020115100	01	22.2	21.5	8	6
0.01	842020115200	02	19.2	18.5	5	3

NOTES:-

1. FOR QUALITY REQUIREMENTS REFER APPLICABLE LATEST QUALITY PROCEDURE.

01	SH. 1.6 X ϕ 30	150110760000	IS513GrD						01
NO OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No
				NAME DRN V.ARUMUGAM CHD K.SRIDHARAN APPD S.NATARAJAN		SIGN		DATE	NO.OF VAR
BHARAT HEAVY ELECTRICALS LTD., UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI 620014.									
DEPT SB			SCALE	WEIGHT (KG).	REFERENCE INFORMATION				NO. OF ITEMS
CODE 330			NTS						
TITLE				CARD CODE	DRAWING NO.				REV
CUPPED PLUG				U 01	4-20-201-00192				02