

8692-V-NC04-13698
DRAWING NO.

ALL DIMENSIONS ARE IN MILLIMETRES. FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING MANUFACTURE REFER RELEVANT QCP / QP

$\sqrt{12.5}$	$\sqrt{3.2}$
$\phi 38.9-H11$	$+0.160$ 0
$\phi 50-H11$	$+0.160$ 0

SECTION-AA

SECTION-BB

SECTION-CC

—	CASTING	92 201 481	A216 WCB CERTIFY	NORMALISED	10	5.5	8.0	----	05
No OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT									
CS									
Bharat Heavy Electricals Ltd., UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI -620014.				DRN K.P.LEON	SIGN	DATE 22.09.03	NO.OF VAR.		
365-120				CHD P.Boomnathan		22.09.03			
DEPT VL				APPD K.S.RAMAN		22.09.03			
CODE 320				SCALE NTS	WEIGHT (KG). 5.5	REFERENCE INFORMATION			NO. OF ITEMS
TITLE YOKE CUM BONNET (4"-150C SG GV)				CARD CODE U 01	DRAWING NO. 2-V-NC04-13698			REV 00	

REV	DATE	ALTERED
		CHD & APPD
ZONE		

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