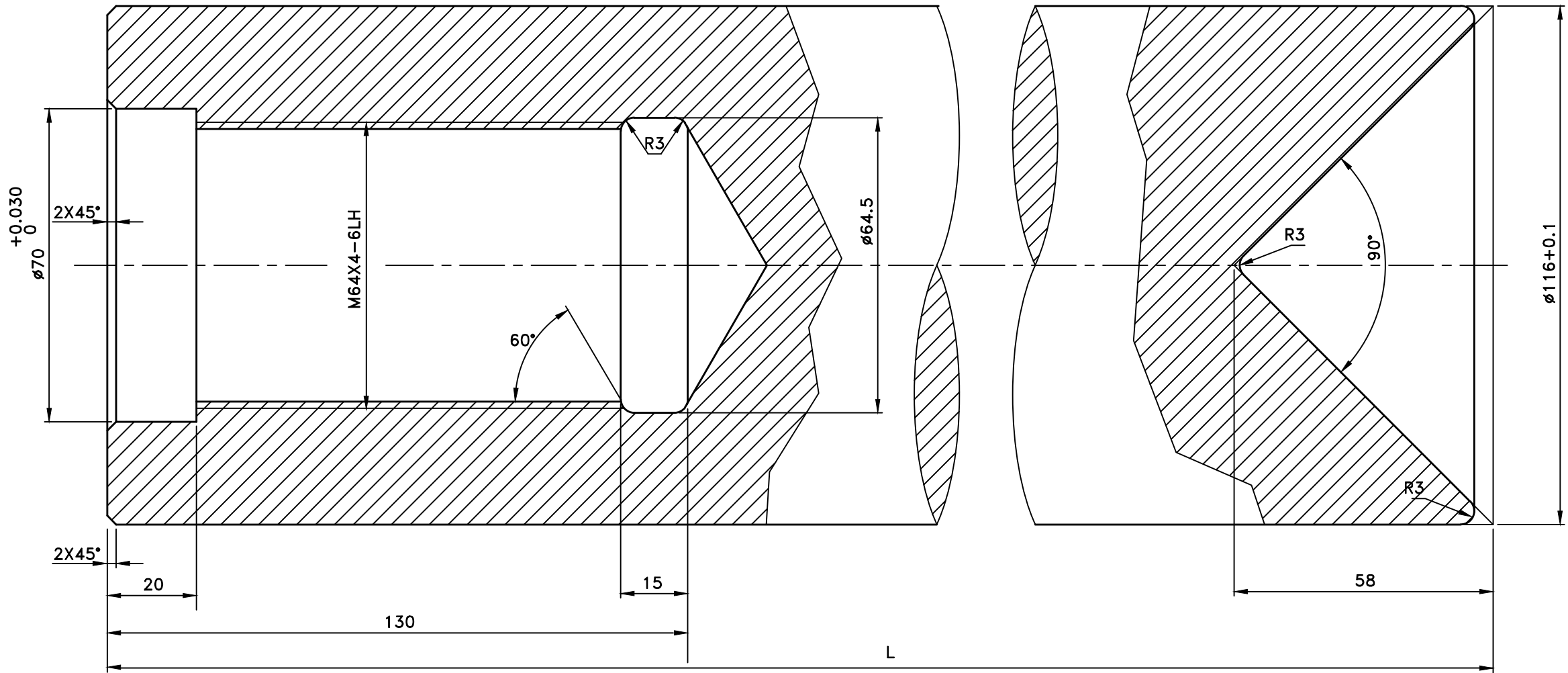


THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LTD
CAUTION: IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANYWAY DETERMINAL TO INTEREST OF THE COMPANY

ALL DIMENSIONS ARE IN MILLIMETERS

DEVIATIONS OF UNTOLERANCED DIMENSIONS TO BE AS PER IS:2102-1969 MEDIUM. 1.6/



M64X4-6H	4	60.270	61.717
		59.670	61.402
THREAD SPECIFICATION	PITCH	MINORDIA MIN.	PITCHDIA MAX. MIN.

SL No.	L	WT(Kg)	MATERIAL CODE No.
01	22430	1856	SY69 06 11 0012
02	22200	1830	SY69 06 11 0063
03	20350	1720	SY69 06 11 0070

NOTE TO SUPPLIER

1.THE PUSHERROD SHALL BE RIGIDLY BUNDLED WITH ROLLED STEEL STRIP IN A SPAN OF 1 METRE AND FOR THE ENTIRE LENGTH TO AVOID ANY DAMAGE DURING TRANSIT EACH BUNDLE SHALL HAVE A MAXIMUM OF 3 Nos.&MINIMUM OF 2Nos.

2.THREAD M64 X 4 SHALL BE PROTECTED SUITABLY TO AVOID TRANSIT DAMAGE

MATERIAL:C60
HEAT TREAT TO 65-80Kg/mm²

		Bharat Heavy Electricals Ltd SEAMLESS STEEL TUBE PLANT TIRUCHIRAPALLI - 620014		DRN	NAME R.KUMAR	SIGNATURE	DATE 02.12.10
DEPT T E	GRADE OF UNTOL. DIM C/M/F	SCALE 1:1	WEIGHT(kg)	APPD	S.KARUPPASAMY		ITEM NO
CODE					REF TO ASSY DWG NO 30....308		
TITLE PUSHER ROD(Ø116)				CARD CODE U 01	DRAWING NO : 30.ST.192.01.313		REV 02
					REF TO OLD DWG NO 41900W50		

Pre-Qualifying Criteria

S.No	Criteria	Vendor Comments
1	The vendor should be a manufacturer/trader and should have supplied similar rods of length 20m and above to any Central/State/Govt organisation/PSU Company/ Public Listed company after 31 st march 2016. Purchase Order copy of the same is to be furnished.	Submitted/Not Submitted
2	Number of Years of Experience and facilities available with the manufacturer in the field of design, manufacture and supply of similar rods of length 20m and above. Documental evidence to be provided. In case of a trader, documental evidence of valid technical tie up with the manufacturer and facilities available with the manufacturer in the field of design, manufacture and supply of similar rods of length 20m and above. Documental evidence to be provided.	Submitted/Not Submitted
3	Details of Quality Management system/ followed. Documental evidence of the same is to be enclosed	Submitted/Not Submitted
4	Guarantee / Warranty certificate to be provided wherever applicable. Replacement during warranty period shall be supplied free of charge on FOR SSTP BHEL basis. The supplied item shall be guaranteed for 12 months from the date of material acceptance. In case of any failure or trouble reported , the supplier shall replace the item free of cost	Acceptable/Not Acceptable
5	10% of order value shall be released after proving performance of the supplied Pusher Rod.	Acceptable/Not Acceptable
6	BHEL reserves the right to inspect the first lot of materials at supplier's works for giving clearance before bulk production. Supplier must arrange the necessary facilities for inspection.	Acceptable/Not Acceptable


 Digitally signed
 by Abhighna D
 Date:
 2023.11.25
 11:01:42 +05'30'