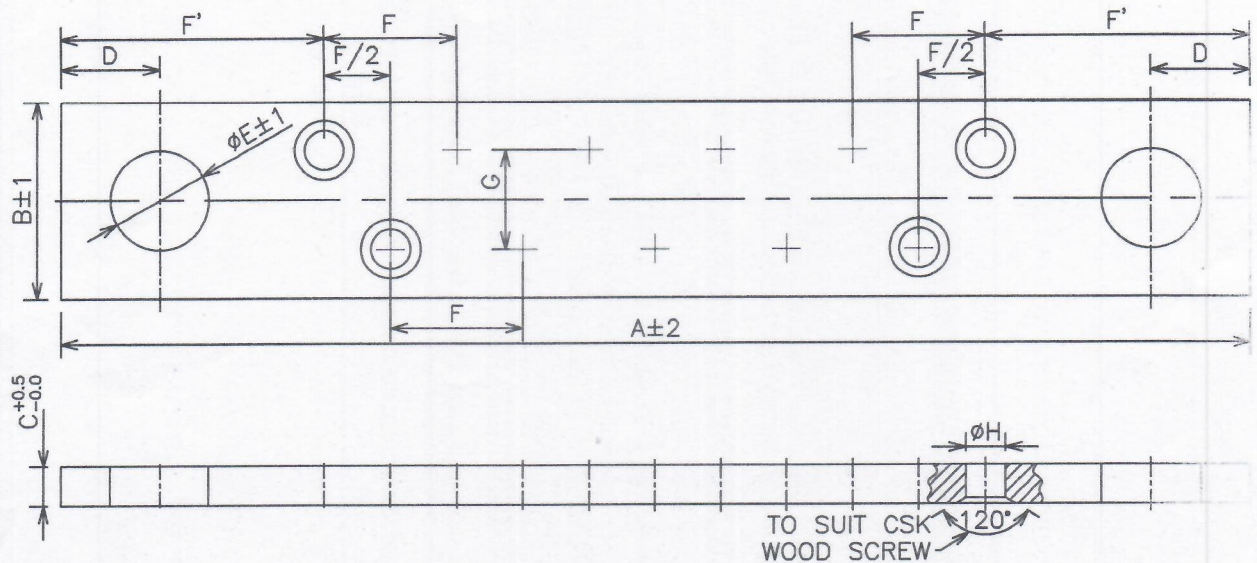


FIRST ANGLE PROJECTION (ALL DIMENSIONS ARE IN mm)

①

REV	DATE	ALTERED	REV	DATE	ALTERED	REV	DATE	ALTERED
C	24/04/02	CHECKED	(d)	13/02/03	CHECKED	(e)	21/05/21	CHECKED
SUPERCEDES REV. A & B DRG. MADE IN ACAD			DIM. CHANGED IN B,C,D,F,F'.			VAR 6, 7& 8 ADDED.		



LIFTING HOLES/COUNTER SUNK TO SUIT CSK WOOD SCREW 50mm-NO.12

VAR	A	B	C	D	φE	F	F'	G	CSKφH	WT/Pc (kg)
1	250	50	5	26	22	50	75	20	8	
2	300	50	5	26	22	50	75	20	6	
3	400	50	8	34	22	50	75	20	6	
4	500	60	8	34	25	50	75	30	6	
5	600	60	8	34	25	50	75	30	6	
6	175	50	5	26	22	50	75	20	8	
7	200	50	5	26	22	50	75	20	8	
8	350	50	8	30	22	50	75	20	6	

- 1) THE NUMBER OF HOLES WILL DEPEND UPON THE LENGTH 'A' AND THE PITCH DIMENSION 'F'
- 2) DIMENSION TOLERANCE $\pm 2\text{mm}$ WHEREVER NOT SPECIFIED
- 3) MATERIAL - M.S.
- 4) ITEMS AT SL. NO 1,2,3,6&7 WILL HAVE HOLE ON ONE SIDE ONLY.



BHARAT HEAVY ELECTRICALS. LTD.
CENTRAL FOUNDRY FORGE PLANT
RANIPUR HARDWAR

DEPTT.	FDY.TECH.	SCALE	WEIGHT IN Kgs	NAME	SIGN	DATE
		N.T.S.		DRN	MISC/FT-1248	-Sd-
				WKD	SK GUPTA	-Sd-
				CHD	YNV RAD	-Sd-
				APPD	N KHAN	-Sd-
PROJECT AND CUSTOMER NAME			TECHNOLOGY NO	DRAWING NO.-		
PATTEN SHOP				FT-1248		
CFFP/BHEL				SHEET NO.- 1		
				NO. OFF SHEETS-		