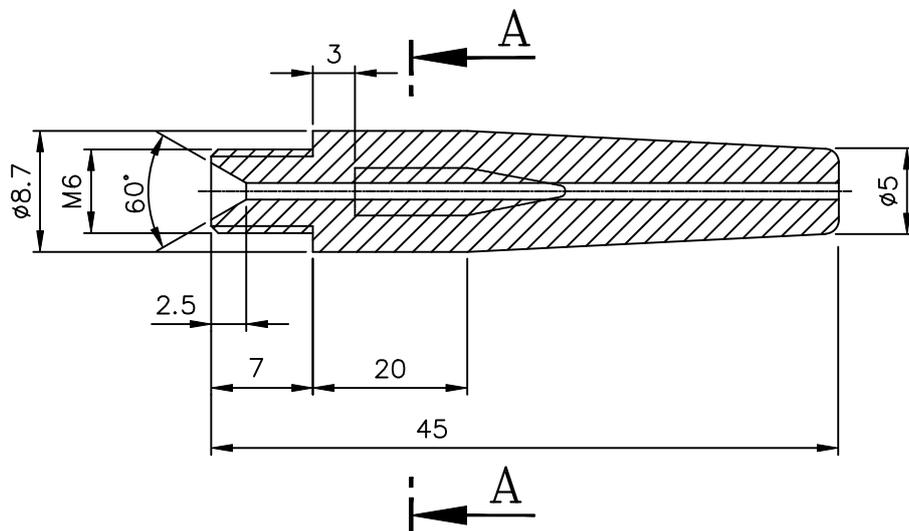


ALL DIMENSIONS ARE IN MM

REV	DATE	ALTERED
		CHECKED
		APPROVED
ZONE		

1.6/



SEC-AA

* CHROMIUM ZIRCONIUM COPPER
AS PER USA-UNS Cr.Zr.

Cr.-0.65% Minmum
Zr.-0.08% Minmum
Cu.-99% Minmum

SL.No.	FOR WIRE ϕ	HOLE ϕD	FOR
01	1.6	$+0.05$ -0.00 1.70	Manual Co ² Torch

NOTE: -

01. HOLE ϕD , TO BE DONE THROUGHOUT IN SINGLE DIRECTION AND IN SINGLE SETTING
02. HOLE ϕD TO BE ENGRAVED AT THE TOP OF THE CONTACT TIP.
03. SHARP CORNERS TO BE REMOVED.

CAUTION: THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED.IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY.		$\phi 8.7 \times 45$ L		USA			
	ITEM NO	DESCRIPTION	DRAWING NO	MATL CODE	UNIT WT		
				MATL SPEC	QTY		
	EQPT: WELDING ACCESSORIES/WTC						
	 Bharat Heavy Electricals Ltd HIGH PRESSURE BOILER PLANT TIRUCHIRAPALLI - 620014	DRN	NAME S.SELVAMANICKAM	SIGNATURE <i>S.Selvamanickam</i>	DATE 22.10.25		
		CHD	A.DANASEKAR	<i>A. Danasekar</i>	22.10.25		
		APPD	A.DANASEKAR	<i>A. Danasekar</i>	22.10.25		
DEPT M&S CODE 2597	GRADE OF UNTOL. DIM ϕ /M/F IS: 2102		SCALE 2:1	WEIGHT (Kg) -	REF TO ASSY DWG NO	ITEM	
TITLE CONTACT TIP (FOR WATER COOLED NOZZLE)					CARD CODE U 01	DRAWING NO : 4-M-10A43-30188	REV 00

