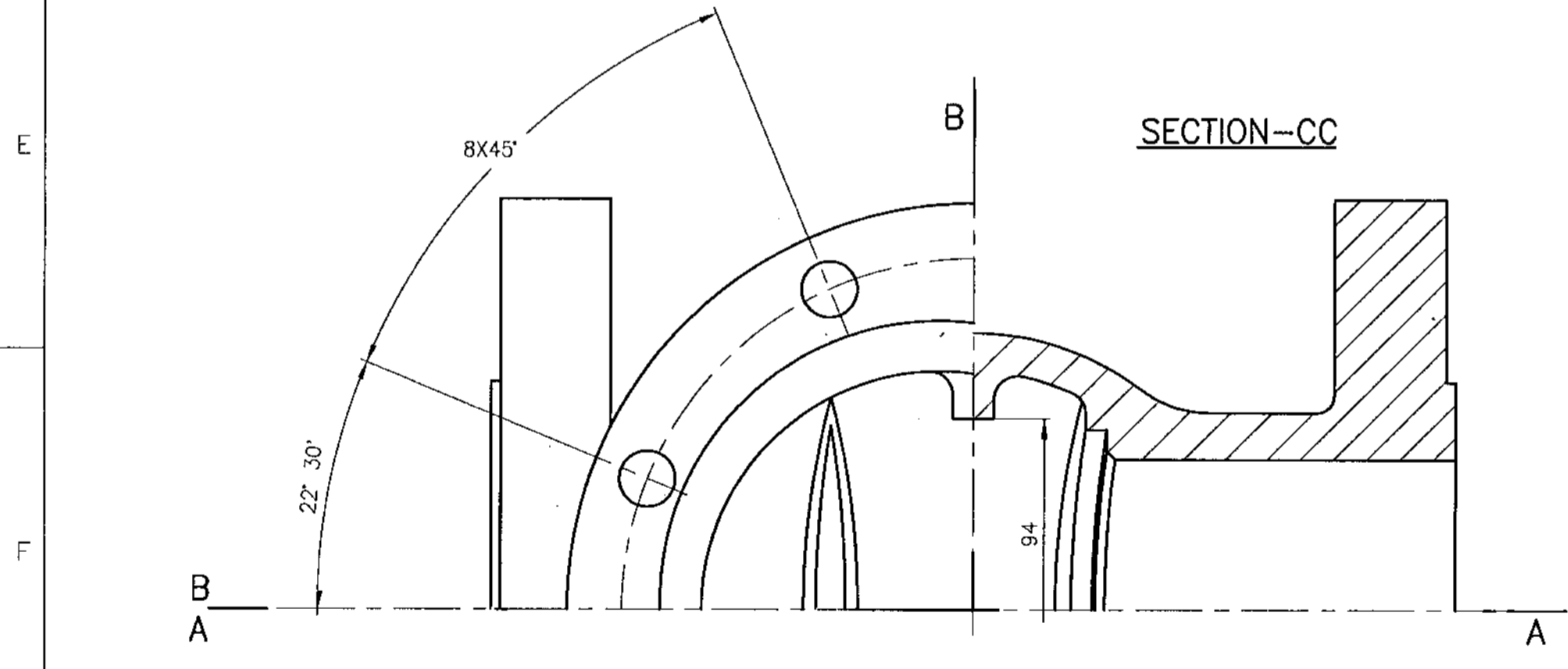
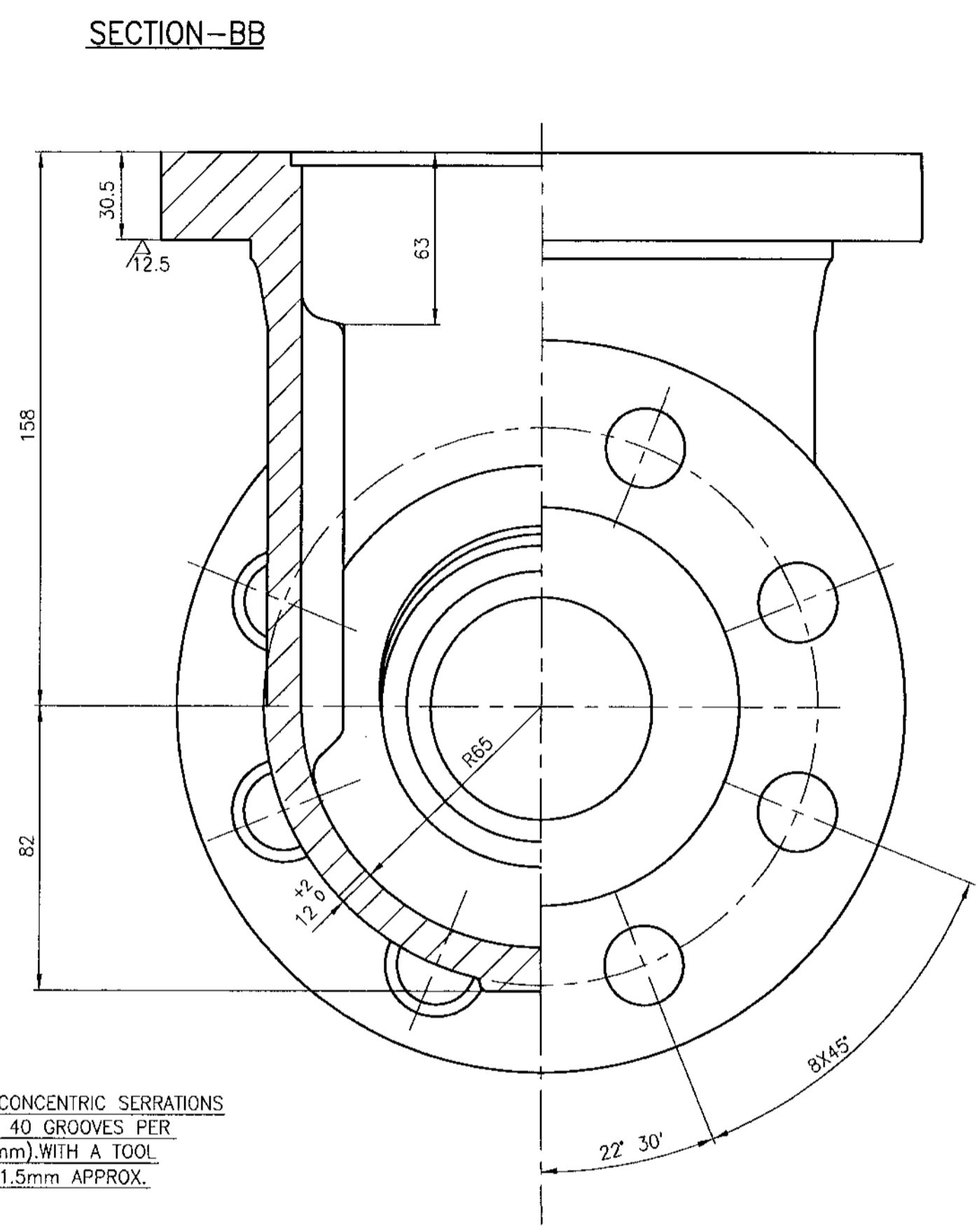
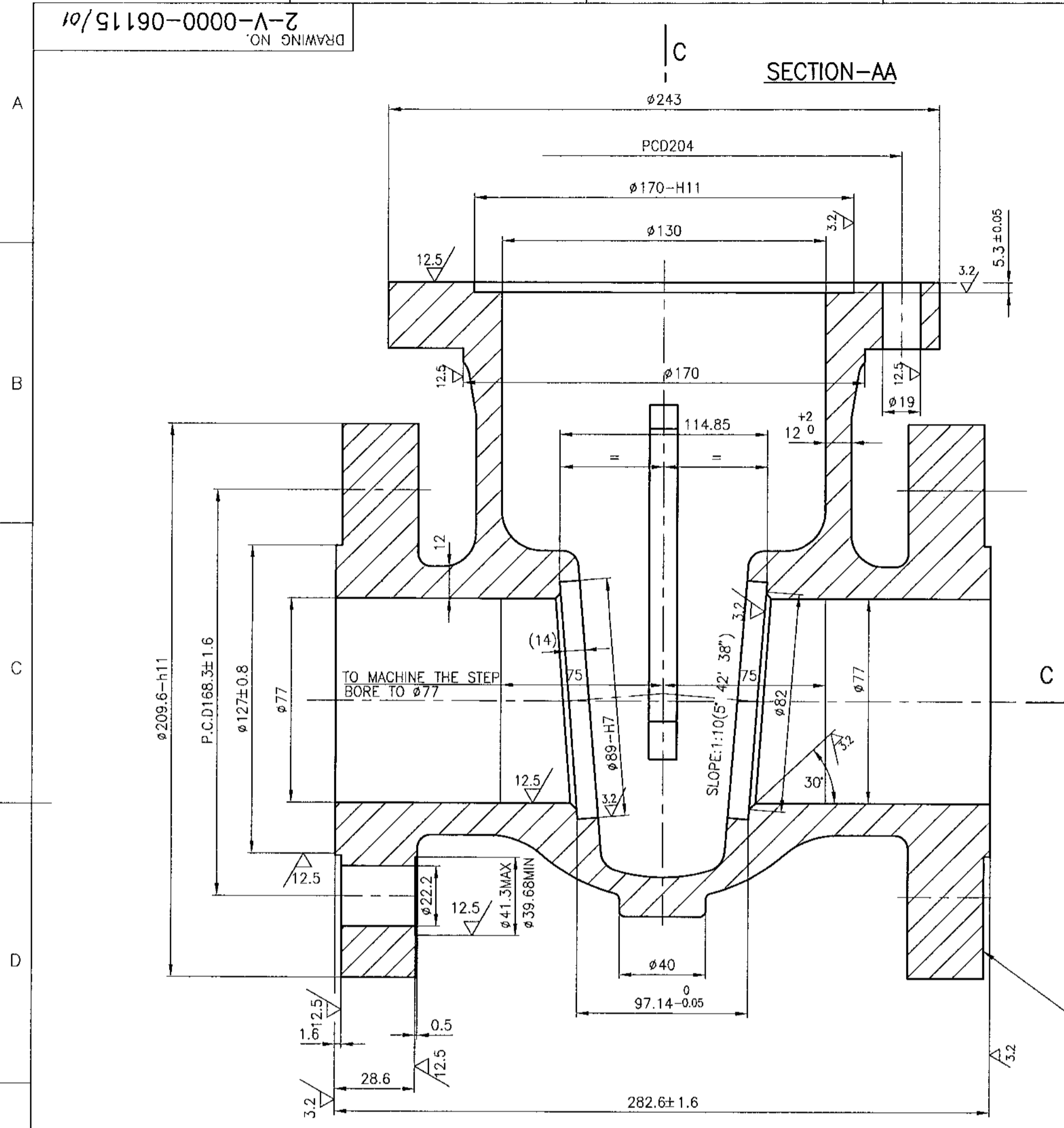


10/51190-000-A-2
DRAWING ON

ALL DIMENSIONS ARE IN MILLIMETRES. FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING MANUFACTURE REFER RELEVANT QCP / QP

✓/12.5/ 3.2/

∅170-H11	+0.250
	0
∅156-h11	-0.290
	0
∅89-H7	+0.035
	0



SPIRAL OR CONCENTRIC SERRATIONS WITH 24 TO 40 GROOVES PER INCH (25.4mm). WITH A TOOL RADIUS OF 1.5mm APPROX.

2	CASTING DRG.No. 2.V.N373.06013R	92 200 465	A351-CF8M	SH	46	30.9	40.0	2.V.N373.06115/931063570000	-
1	CASTING DRG.No. 2.V.N364.06013R	92 200 437	A351-CF8	SH	46	30.9	40.0	2.V.N364.06115/931063560000	-
SLNO.	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT

	DRN	K.P.LEON	SIGN	DATE	NO. OF VAR.
	CHD	N.DHANAPAL		06.07.96	
	APPD	K.S.RAMAN		09.07.96	

DEPT VL	SCALE	WEIGHT (KG)	REFERENCE INFORMATION	NO. OF ITEMS
CODE 320	NTS		CAD REF:C206115	

TITLE	CARD CODE	DRAWING NO.	REV
BODY (3"-300C FL)	U 01	2-V-0000-06115	01

REV	DATE	ALTERED T.L.L.G
01	15.9.98	CHD & APPD
ZONE	ITEM NO. DELETED	
REFER DCN. CS:0924		

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