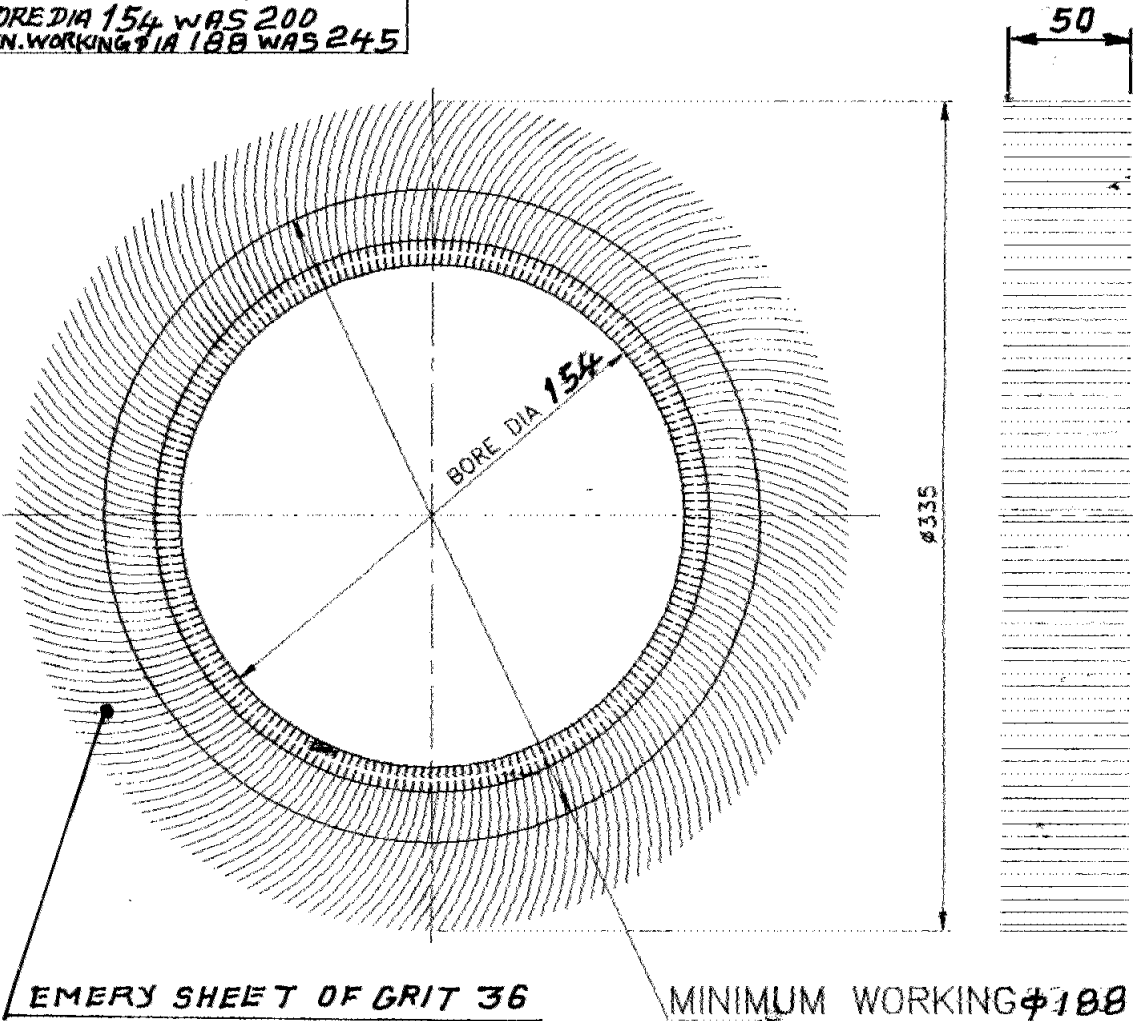


ALL DIMENSIONS ARE IN MM


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REV	DATE	ALTERED R.KUMAR
01	19.12.98	APPROVED P.GANESAN
Ø335 WAS Ø385		
NOTE ADDED		
REV	DATE	APPD: P. Ganesh
02	25.3.99	APPD: P. Ganesh - 0503
BORE DIA 154 WAS 200		
MIN. WORKING DIA 188 WAS 245		



NOTE:

THE MAXIMUM OF WHEEL IN EMERY SHEET 2. EMERY OF GRADE ZIRKON
 OPENED OUT CONDITION SHOULD NOT BE
 MORE THAN 100%

		Bharat Heavy Electricals Ltd SEAMLESS WHEEL TUBE PLANT TIRUCHIRAPALLI - 620014		DRN	NAME	SIGNATURE	DATE
					R.KUMAR	<i>R. Kumar</i>	21.9.98
				APPD	P.GANESAN	<i>P. Ganesh</i>	21.9.98
DEPT	TE	SCALE	WEIGHT (Kg)	REF TO ASSY DRG		ITEM NO	
CODE		T S		REF TO OLD DRG			
TITLE				CARD CODE	DRAWING NO :		REV
EMERY FLAP WHEEL (S F W II)				U 01	SSTP.TE.SKT.4.1685		02