FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

DRG. NO. 0-139-01-30162 | SHEET NO. | NO. OF SHEETS

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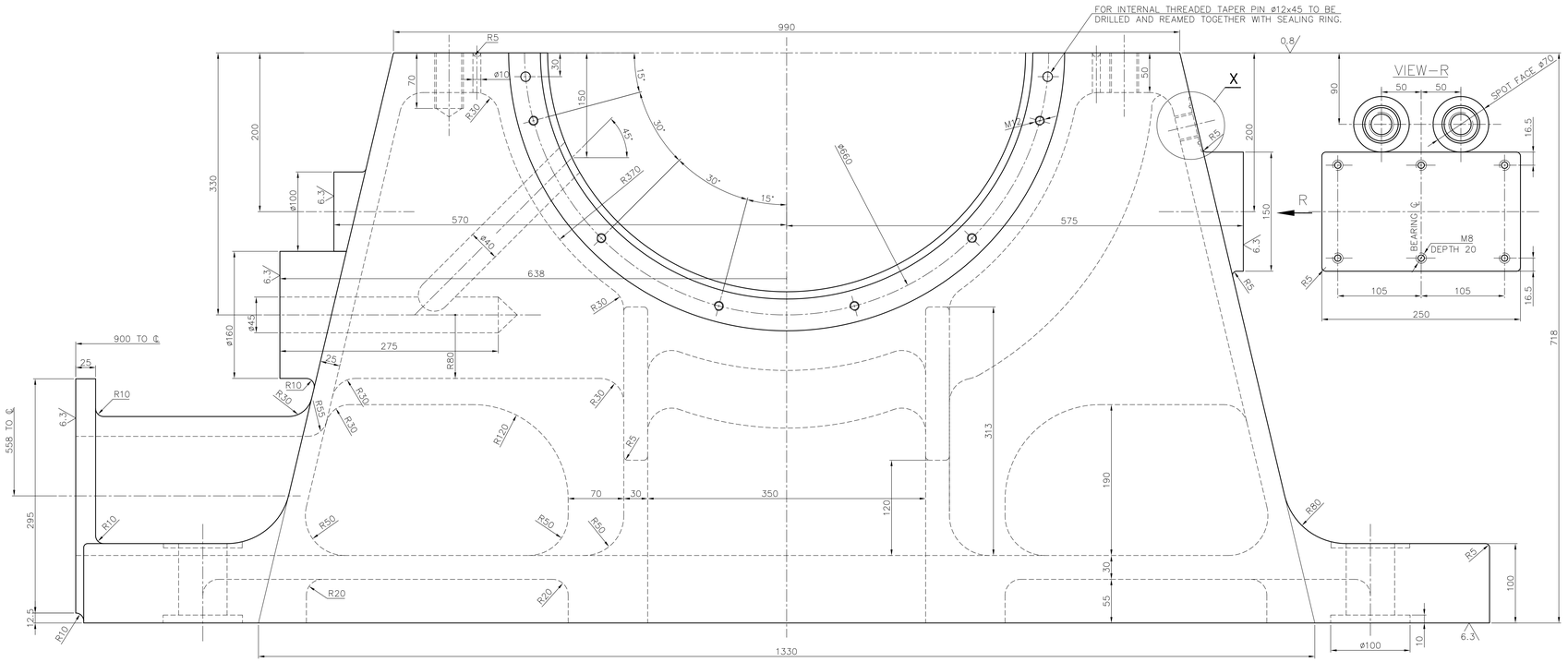
INVENTORY NO | SIGN. AND DATE | FILE NAME | COMPUTER FILE NAME



REMARKS:

1. BEARING PEDESTAL SHOULD BE SHOT BLASTED BEFORE MACHINING.
2. MACHINE THE INTERNAL DIAMETERS TOGETHER WITH THE TOP HALF OF BEARING PEDESTAL.
3. BEARING PEDESTAL MUST BE LEAK PROOF. LEAKAGE TEST SHOULD BE CONDUCTED BEFORE AND AFTER MACHINIG WITH KEROSENE AS PER HY0850061.
4. CLEAN CAREFULLY THE INTERNAL SURFACE OF THE BEARING PEDESTAL EXCEPT THE MACHINED SURFACES AND APPLY WHITE CRANK CASE SEALER.
5. ACCURACY OF CASTING ACCORDING TO AA0230402.
6. CASTING SHALL BE STRESS RELIEVED AT 520 TO 580°C FOR 5 HOURS.

PATTERN NO.: M–20–528

ITEM NO.	DESCRIPTION	DRAWING NO.	VAR. NO.	RAW MATERIAL SIZE OR CASTING DRG. NO. OR FORGING DRG. NO.		
					1350	
				AA19703	2	
				MATERIAL CODE	NET WT.	GROSS WT.
				MATERIAL SPECN.	QUANTITY	

THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED....

1. REF. TO HY0230261 FOR UNSPECIFIED TOLERANCES.
2. CHAMFER M/CD. SHARP EDGES 1.2 AT 45°.
3. INTERNAL M/CD. CORNER RADII 1 TO 0.7
4. THE SURFACE ROUGHNESS WHEREVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHSOWN OUT SIDE BACK SLASHS GIVEN AT THE TOP MOST RIGHT CORNER OF THE DRG.

TYPE OF PRODUCT: TARI 860–29P
NAME OF CUSTOMER/PROJECT: GIPCL

BHARAT HEAVY ELECTRICALS LIMITED
HYDERABAD

	NAME	SIGN.	DATE	NO.OF VAR.
DRN.	MJK		21.12.20	
CHD.	PDN		21.12.20	NA
APPD.	KCP		21.12.20	

DEPT.	UNTOL DIMS. OR C/M/F	SCALE	WEIGHT (KG)	REF. TO ASSY DRG.	ITEM NO.	NO.OF ITEMS
EME		N.T.S.	1350	1–139–01–31026	2	NA
CODE 425						

TITLE: BOTTOM HALF OF BEARING PEDESTAL

CARD CODE | DRAWING NO. 0–139–01–30162 | REV. 00

SHEET NO. 01 | NO OF SHEETS 01

REV.	DATE	ALTERED	CHD./APPD.	ZONE

Dec Mon 21 12:40 2020

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