First Angle Projection

All dimensions in 'mm'

DRG.No.04631750024

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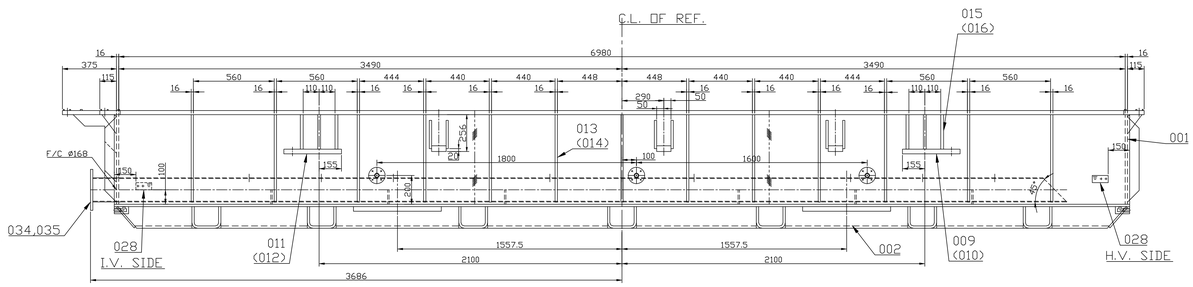
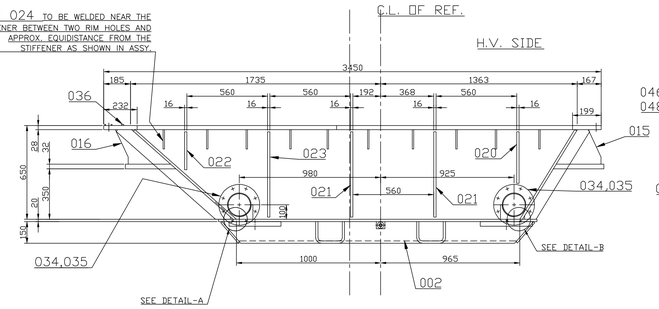
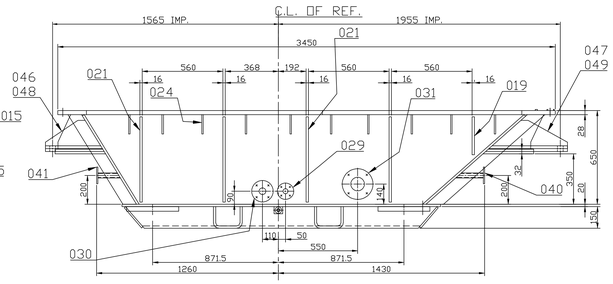
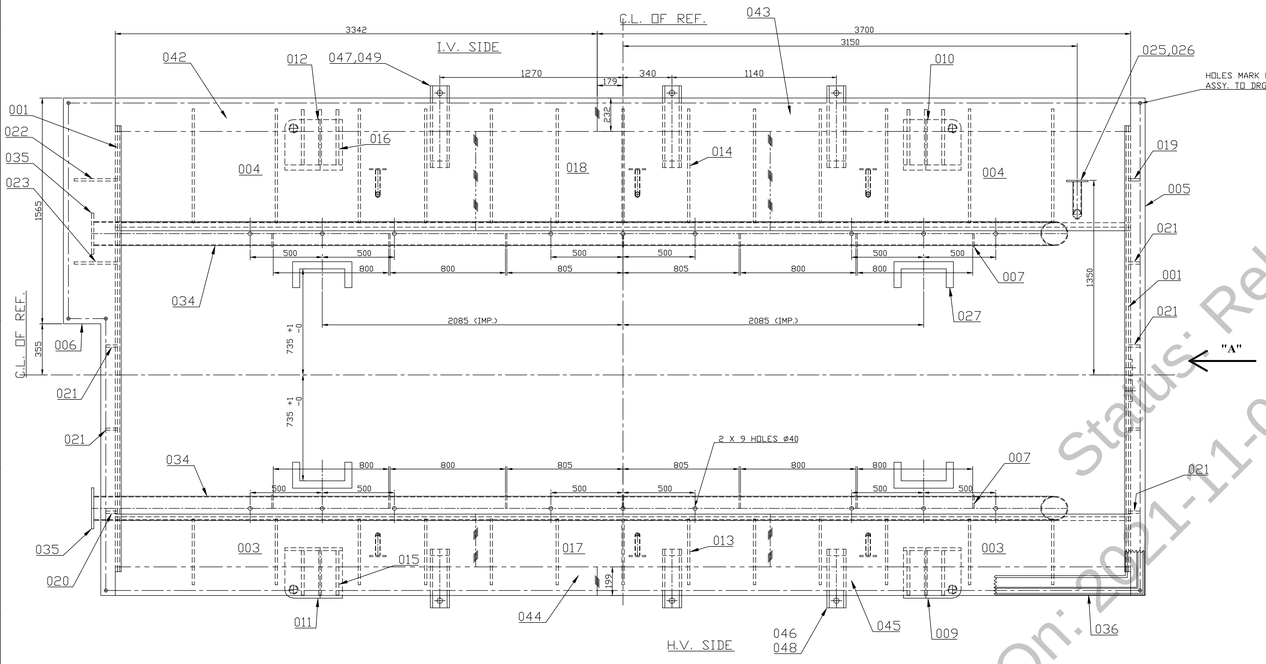


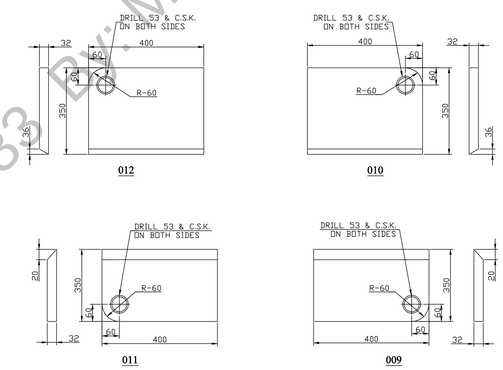
ITEM 024 TO BE WELDED NEAR THE STIFFENER BETWEEN TWO RIM HOLES AND APPROX. EQUIDISTANCE FROM THE STIFFENER AS SHOWN IN ASSY.

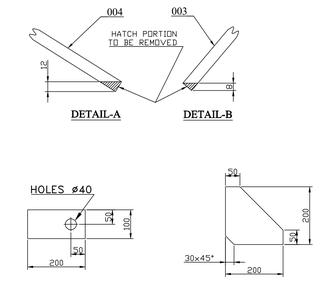


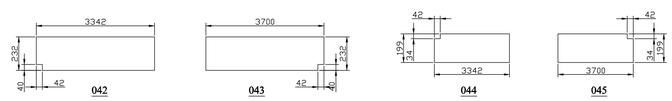


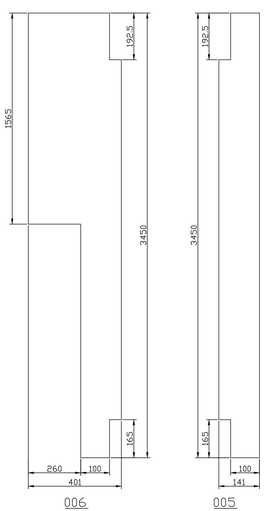
VIEW SEEN IN THE DIRECTION OF ARROW-"A"

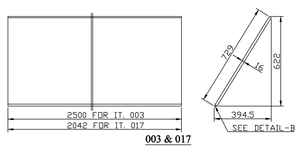


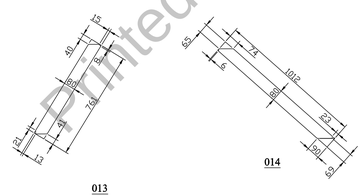


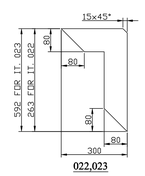


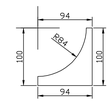


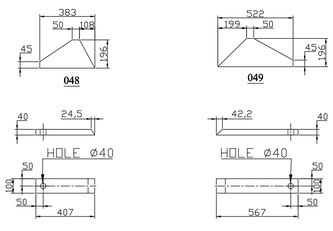


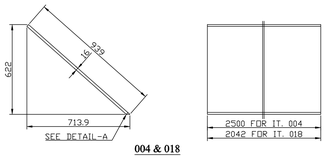


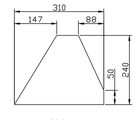


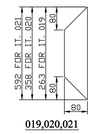


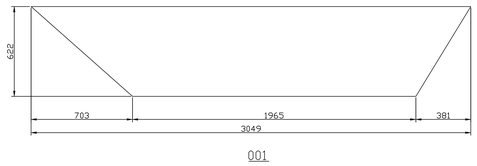


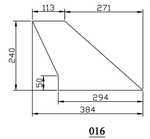












APPROX. WEIGHTS

1. BOTTOM TANK ASSY. = 7473.000 KGS.

SURFACE AREA OF BOTTOMTANK

1.INSIDE ---= 25.00 SQ. MTRS.
2.OUTSIDE --= 44.00 SQ. MTRS.

VOLUME OF BOTTOM TANK

1. BOTTOM TANK = 11140.00 LITRES

NOTES:-

1. FOR PAINTING & TESTING INSTRUCTION REF. TOP TANK ASSY. DRG. NO. 04631650032.

FOR B.O.M. REFER E-BOM 04631750024

ADDITIONAL INFORMATION 72589A17200	TYPE OF PRODUCT DR 160 MVA,220/132/11 KV AUTO TRFR		
STATUS OF DRAWING	NAME OF CUSTOMER/PROJECT M/S:- UPPTCL		
DISTRIBUTION OF PRINTS	BHARAT HEAVY ELECTRICALS LTD. JHANSI		
	DRN G SINGH 03/08/2020		
	CHD SKS 04/08/2020		
	APPD SHJ 04/08/2020		
REV 01 DATE 07/12/2020 ALTERED SHJ CHECKED SHJ APPROVED SHJ	DIMENSION OF BASE PLATE AT ZONE B-9 WAS 16 MM		
DEPT-TRE CODE-406	UN TOL. DIM. C/W/F	SCALE	WEIGHT (KG)
TITLE BOTTOM TANK ASSY.	DRAWING NO. 04631750024	REV. 01	
	SHT NO	NO OF SHT 16	

SIGNATURE NOT REQUIRED AS IT IS SYSTEM GENERATED DRAWING

SIZE A0

Status: Released
Printed On: 2021-11-09 11:40:33 By: MM1