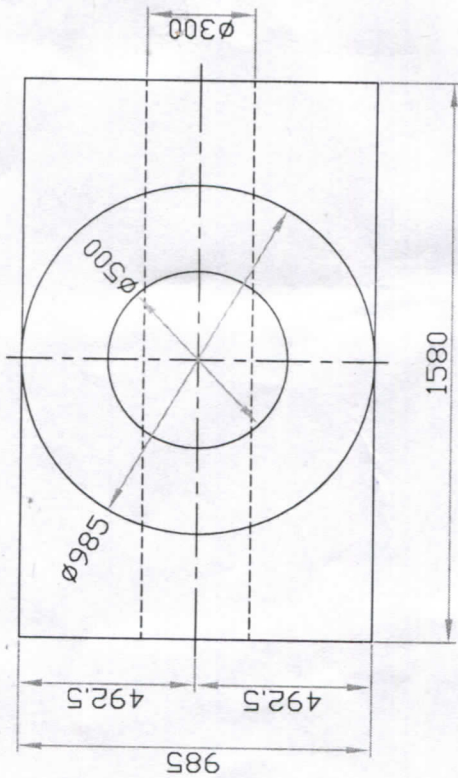


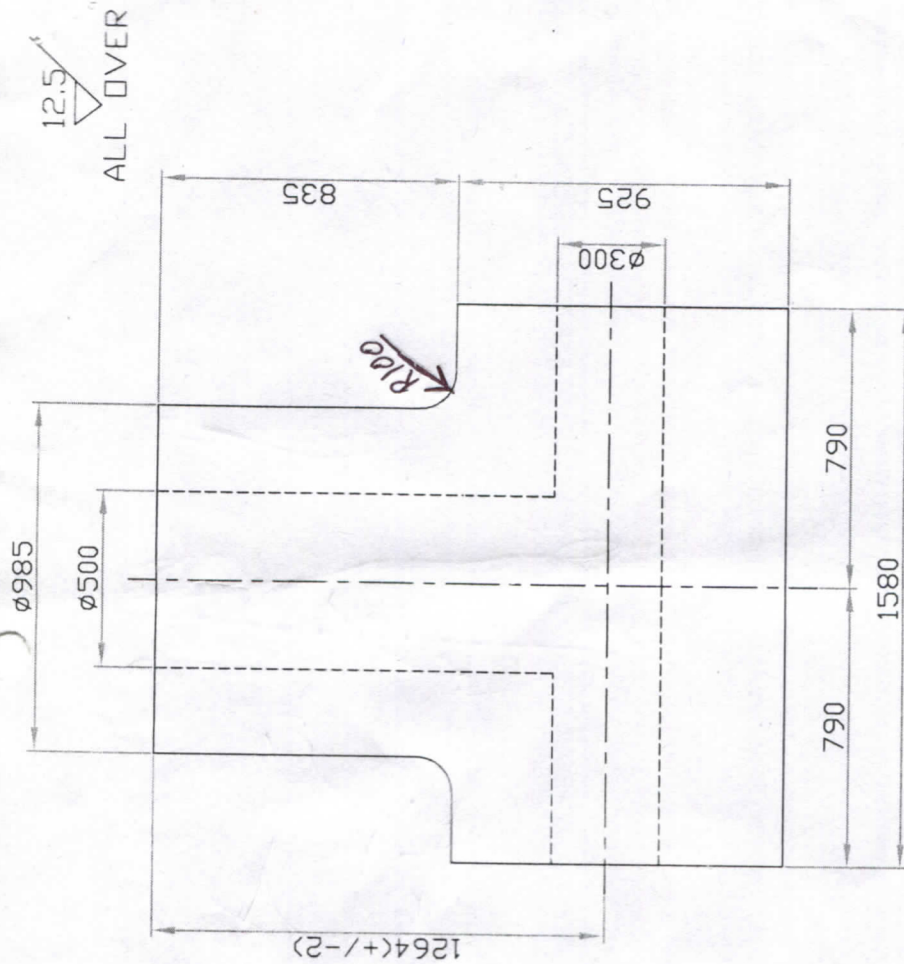


(SIDE VIEW)

NOTE:-

TOLERANCE ON OUTSIDE DIMENSION +3, -0
ON INSIDE DIMENSION +0, -3
ON LENGTH +10, -0

(TOP VIEW)



REV.		DATE	ALTERED BY	DATE	REV.	DATE	ALTERED BY	DATE	REV.	DATE	ALTERED BY	DATE	
CHECKED BY		CHECKED BY		CHECKED BY		CHECKED BY		CHECKED BY		CHECKED BY		CHECKED BY	
DRN. <i>9k</i> APPD. <i>9k</i> COND. <i>9k</i>													
 CFPP FORGE SHOP				ITEM				BODY					
W. O. CFPP : MF2-6168-U2 MATERIAL : SA336 F92 SCALE : N.T.S WT. : 13700 Kg				NAME : BHEL, RANIPET DRG. NO : 2-VV7-30-18414P R03				CFPP DRG. NO. D-6168 REV. NO. 00					

MACHINING OF BODY FORGING**Indent No: 20210562 & 20210563****PRE QUALIFICATION REQUIREMENT**

S.No.	BHEL Requirements	Vendor's Confirmation
1	Vendor should have a Vertical Boring Machine which can accommodate a job of Dia 1880 mm , height 1780 mm and weight 20MT	Vendor to Confirm and submit detail
2	Vendor should have a Horizontal Boring Machine having Spindle Dia 100 mm or more	Vendor to Confirm and submit detail
3	Vendor should have material handling capacity $\geq$ 28.0MT	Vendor to Confirm and submit detail

TECHNICAL REQUIREMENT

S.No.	BHEL Requirement	Vendor's Confirmation
1	Machining as per drawing no. D6168R00	Vendor to confirm
2	Vendor to arrange all tools & instruments required for machining of the job	Vendor to confirm
3	BHEL reserves the right to visit vendor for stage inspection during job machining to assess the progress and technical aspects and further processing shall be done accordingly.	Vendor to confirm
4	Final Inspection of the machined job may be carried out by BHEL at vendor's works before despatch	Vendor to confirm
5	Delivery requirement: 6-8 weeks/pc from the date of lifting	Vendor to confirm
6	Identification details on the casting to be maintained	Vendor to confirm
7	Vendor to submit following with the offer:- c) Details of the Organization d) Details of the machine tools and other facilities installed in the company	Vendor to submit
8	Vendor may plan a visit to CFFP for technical discussion.	Vendor to Note
9	BHEL team may visit vendor's works for facility/capacity verification.	Vendor to Accept

Vikalp Bishnuthi Dy. Manager (M/C Shop)	Md. Javed DGM (M/C Shop)	R.K. Singh AGM (M/C Shop)
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