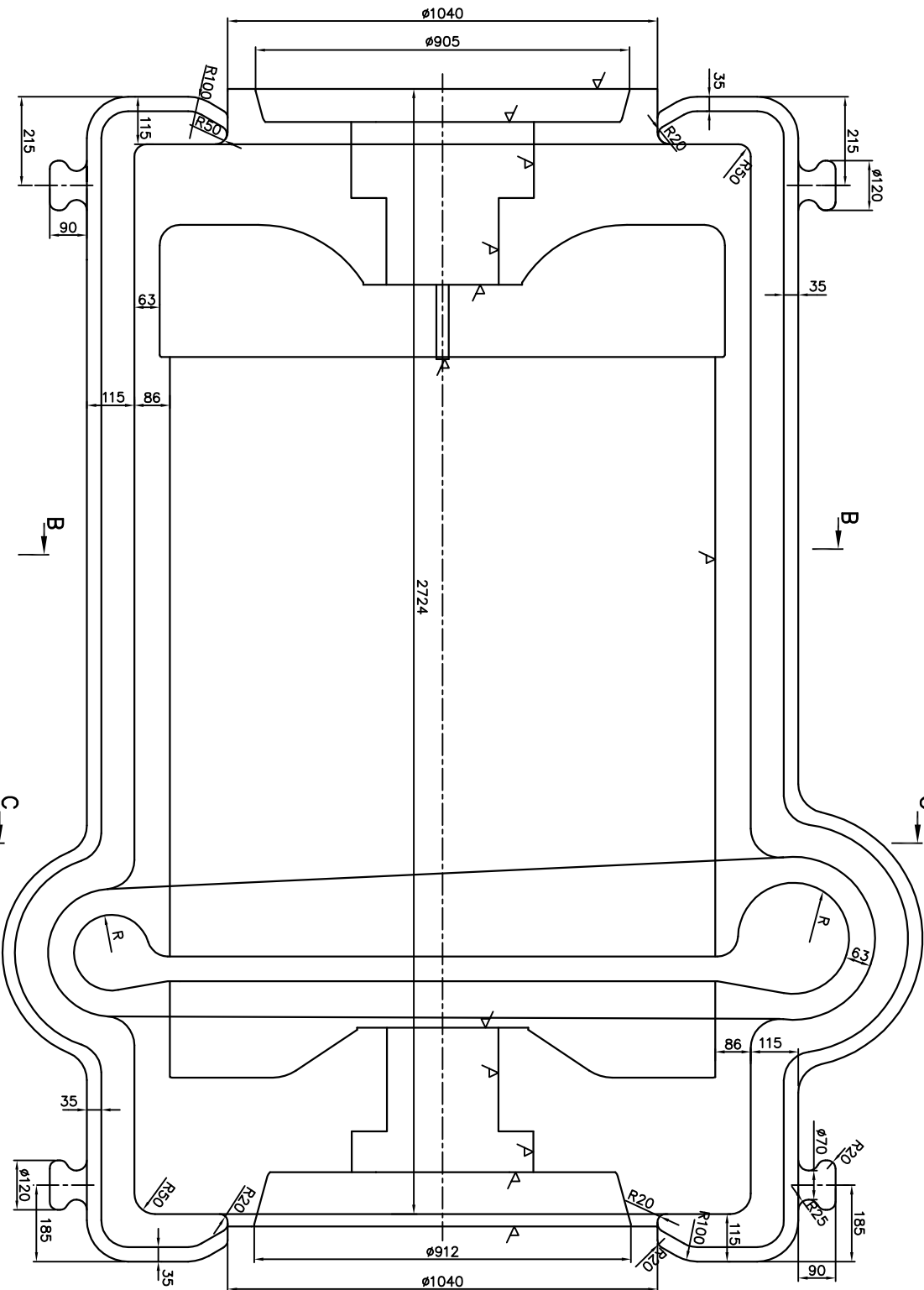
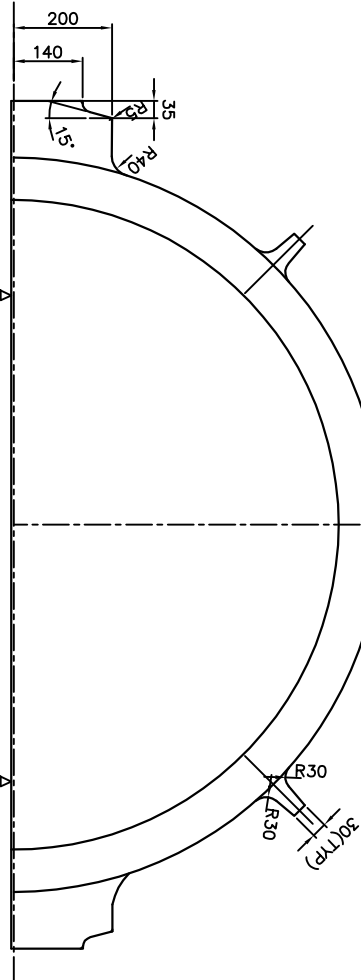
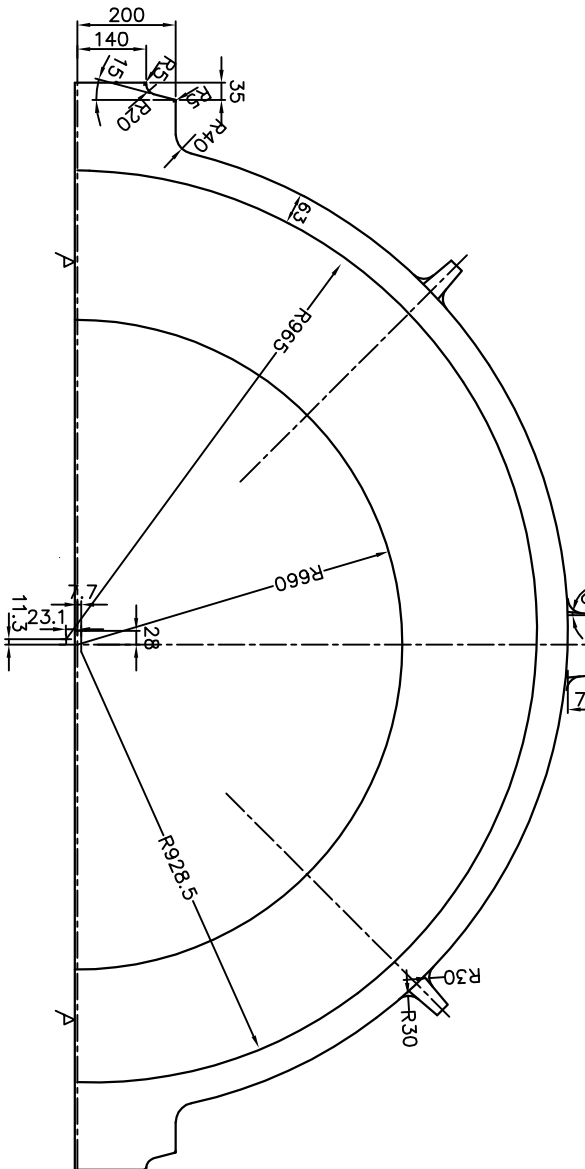
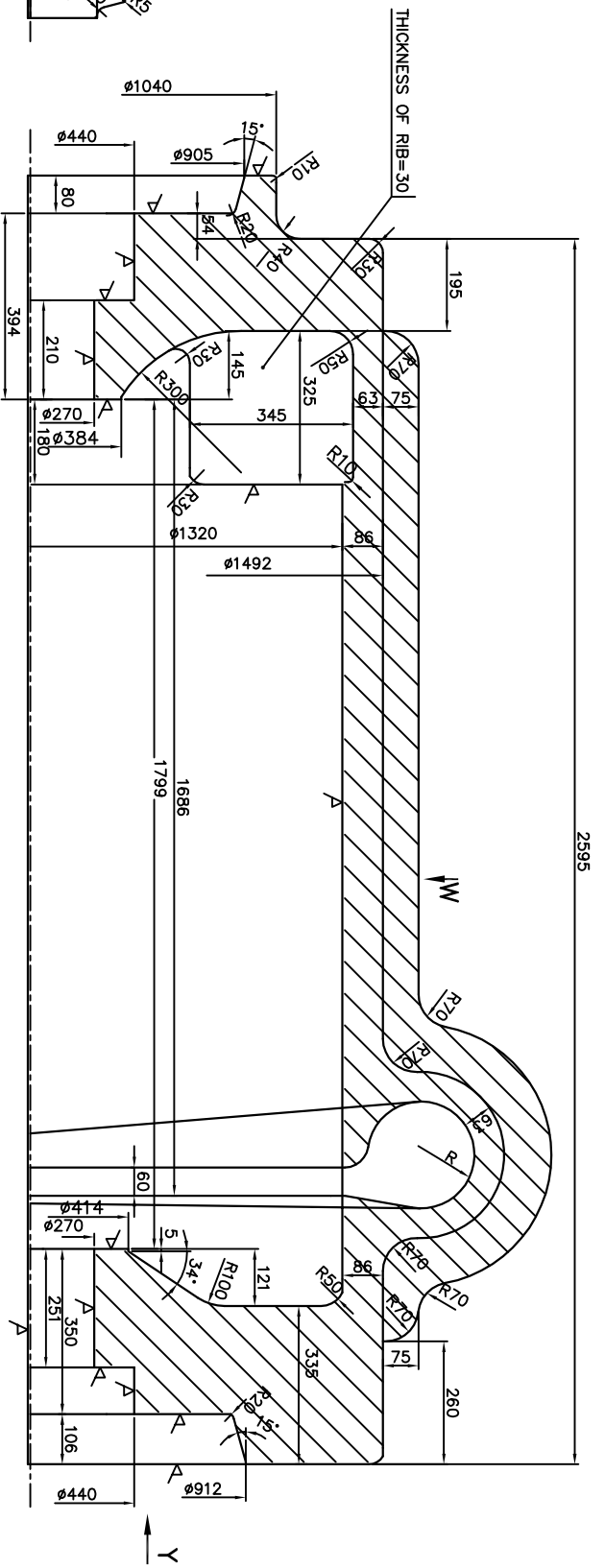
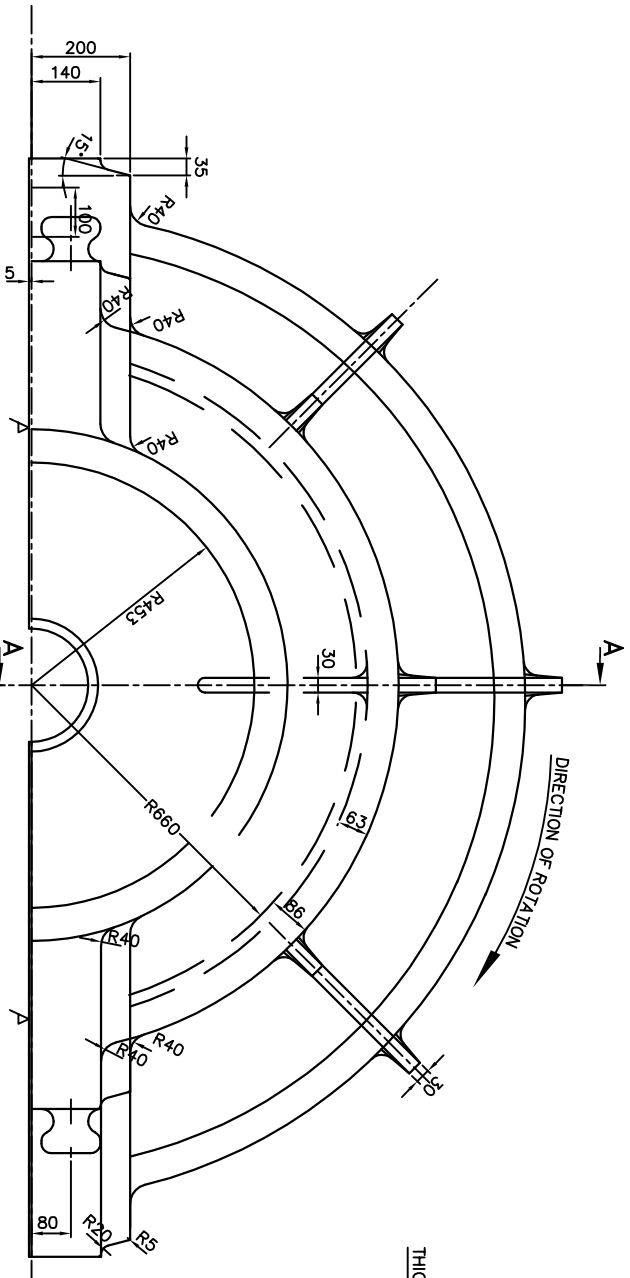




1. CASTING TO BE ROUGH MACHINED TO DRAWING DIMENSIONS ON ALL THE SURFACES MARKED ∇ TO THE SURFACE FINISH OF 6.3 MICRONS AND TO THE TOLERANCE OF +2 ON OD AND HT, -2 ON ID, UNLESS OTHERWISE STATED
2. WT. OF CASTING BEFORE MACHINING: 10700 Kgs
-0
+0
- WT. OF CASTING AFTER MACHINING: 9500 Kgs

3. THIS DRAWING IS ISSUED FOR THE PURPOSE OF MACHINING ONLY. FOR ALL OTHER DETAILS REFER FOLLOWING COMPONENT DRAWING NO. 0-331-05-10085 V02 REV 02 (3 SHEETS)

REV	DATE	CHECKED	ZONE	REV	DATE	CHECKED	ZONE	REV	DATE	CHECKED	ZONE

BHARAT HEAVY ELECTRICALS. LTD.
CENTRAL FOUNDRY FORGE PLANT
RAIPUR, RAJASTHAN

ROUGH M/C DRG. FOR CASTING MACHINING (CH)
PROJECT AND DRAWING NAME
WCH/AN ENGR
DRAWING NO. 0-331-05-10085/M
SHEET NO. 1

38699A
SHEET NO. 1

MACHINING OF CASING CASTING (UH)

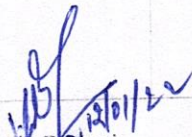
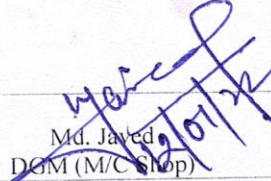
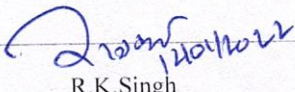
Indent No: 20210405

i) PRE QUALIFICATION

S.No.	BHEL Requirement	Vendor's Confirmation
1	Vendor should have a Horizontal boring & milling machine of Spindle Dia 125mm or more	Vendor to Confirm and submit detail
2	Vendor should have material handling capacity of 11MT or more	Vendor to Confirm and submit detail

ii) TECHNICAL REQUIREMENT

S.No.	BHEL Requirement	Vendor's Confirmation
1	Machining as per drawing no. 0-331-05-10085/M/R00	Vendor to confirm
2	Vendor to arrange all tools & instruments required for machining of the job	Vendor to confirm
3	BHEL reserves the right to visit vendor for stage inspection during job machining to assess the progress and technical aspects and further processing shall be done accordingly.	Vendor to confirm
4	Final Inspection of the machined job may be carried out by BHEL at vendor's works before despatch	Vendor to confirm
5	Delivery requirement: 5 weeks/pc from the date of lifting	Vendor to confirm
6	Identification details on the casting to be maintained	Vendor to confirm
7	Vendor to submit following with the offer:- a) Details of the Organization b) Details of the machine tools and other facilities installed in the company	Vendor to submit
8	Vendor may plan a visit to CFFP for technical discussion.	Vendor to Note
9	BHEL team may visit vendor's works for facility/capacity verification.	Vendor to Accept

 Vikalp Bhanoti Dy. Manager (M/C Shop)	 Md. Javed DGM (M/C Shop)	 R.K. Singh AGM (M/C Shop)
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