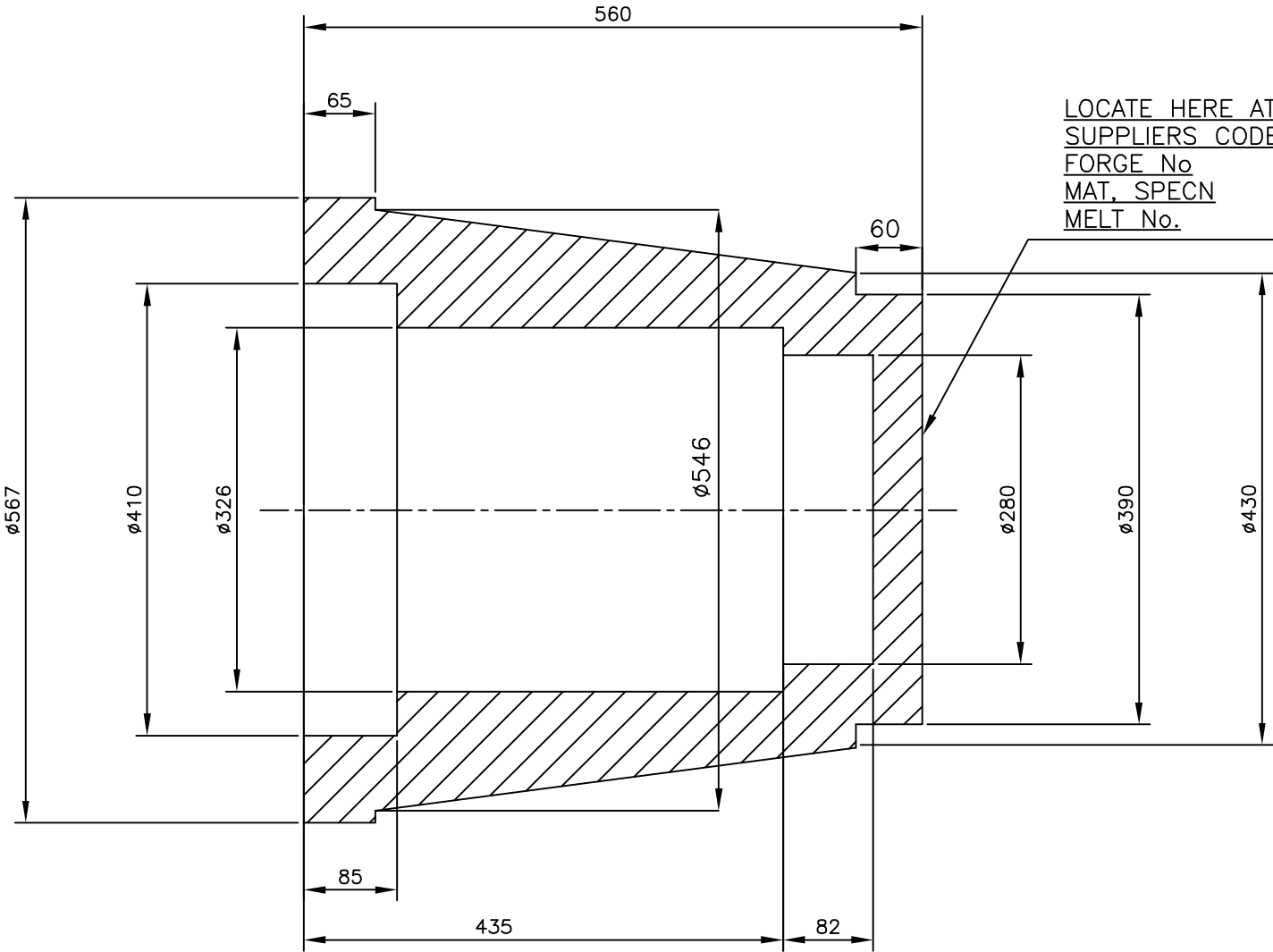


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DRG.NO. 3-61-376-90010

12.5



LOCATE HERE ATTESTATION DETAILS VIZ  
SUPPLIERS CODE  
FORGE No  
MAT. SPECN  
MELT No.

- NOTE:—
- 1.FORGING TO BE ROUGH MACHINED TO DIMERNSIONS INDICATED IN DRG
  - 2.FIGURE IN DASHED LINE REPRESENTS SHAPE OF FINAL MACHINED COMPONENT
  - 3.CORNER CHAMFERS –R2;FILLET RADIUS–R3.
  - 4.TOLERENCE ON DIAMETERS AND LENGTH ±1MM
  - 5.FORGING SHOULD BE AS PER CPS-AA19332
  - 6.TEST ULTRASONICALLY AS PER CORP ORATION STD AA-085-01-18-CAT-3

	FORGING			BA9413221022		
				AA 19332		
ITEM NO	DESCRIPTION	DRAWING NO.	VAR. NO.	RAW MATERIAL SIZE OR CASTING DRG.NO. OR FORGING DRG.NO.	MATERIAL CODE	NET WT. GROSS WT.
					MATERIAL SPECN.	QUANTITY

THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED...

- 1. REF.TO HY0230261 FOR UNSPECIFIED TOLERANCES.
- 2. CHAMFER M/CD SHARP EDGES 1.2 TO 1.0 AT 45°.
- 3. INTERNAL M/CD CORNER RADII 1 TO 0.7.
- 4. THE SURFACE ROUGHNESS WHEREVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE BACK SLASHES GIVEN AT THE TOP MOST RIGHT CORNER OF THE DRG.

TYPE OF PRODUCT OR MATERIAL ATTEST  
NAME OF CUSTOMER/PROJECT 76”BOWL MILL



BHARAT HEAVY ELECTRICALS LTD.  
HYDERABAD

DEPT. PULVE.ENGG	SCALE N.T.S	WEIGHT (KG) 480	REF. TO ASSY DRG. 40-F-002-016	ITEM NO.	NO.OF ITEMS
CODE 446			DRAWING NO. 3-61-376-90010	REV. 08	
TITLE LOWERJOURNAL HOUSING			SHEET NO. 01	NO OF SHEETS 01	