

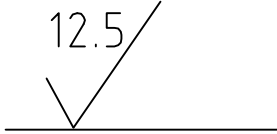
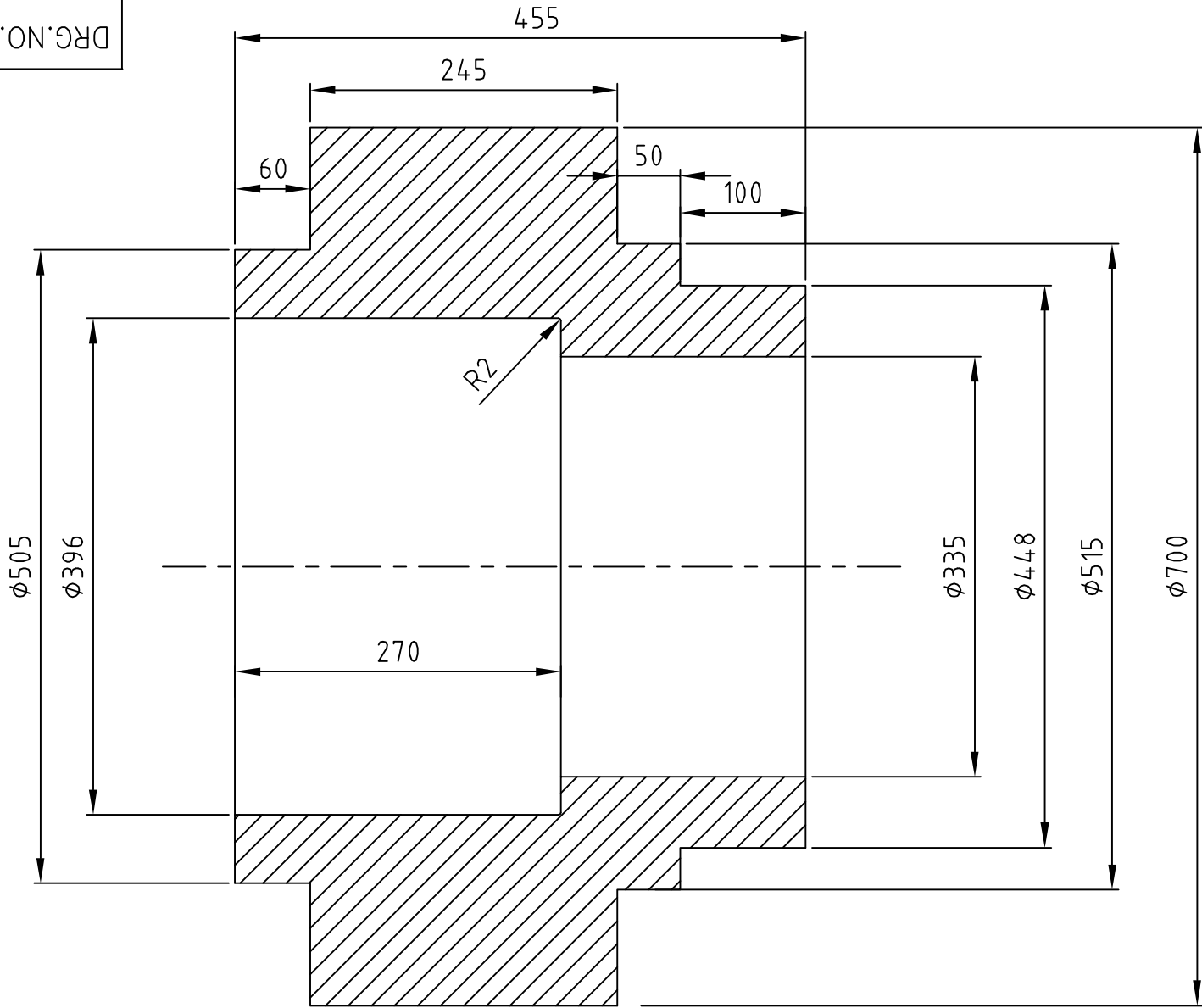
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36102393.DWG  
FILE NAME

REF.DRG.NO.

INVENTORY NO.

DRG.NO. 3-61-088-02393



NOTE

1. FORGING TO BE ROUGH MACHINED TO DIMENSIONS INDICATED IN THE DRAWING
- 2.BREAK ALL SHARP EDGES &ALL CORNER RADII TO BE R2
3. TEST ULTRASONICALLY AS PER SPECIFICATIONS AA0850118 CAT-3
4. FOR FINISH MACHINING REFER 2-61-088-02059

FORGING					BA9413221324	653.0	
					AA 19332		
ITEM NO	DESCRIPTION	DRAWING NO.	VAR. NO.	RAW MATERIAL SIZE OR CASTING DRG.NO. OR FORGING DRG.NO.	MATERIAL CODE	NET WT.	GROSS WT.
					MATERIAL SPECN.	QUANTITY	

THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED...

1. REF.TO HY0230261 FOR UNSPECIFIED TOLERANCES.
2. CHAMFER M/CD SHARP EDGES 1.2 TO 1.0 AT 45°.
3. INTERNAL M/CD CORNER RADII 1 TO 0.7.
4. THE SURFACE ROUGHNESS WHEREVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE BACK SLASHES GIVEN AT THE TOP MOST RIGHT CORNER OF THE DRG.

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT 883 XRP BOWL MILL



BHARAT HEAVY ELECTRICALS LTD.  
HYDERABAD

DEPT. PULVE.ENG	SCALE 1:5	WEIGHT (KG) 653	REF. TO ASSY DRG. 2.61.088.02059	ITEM NO. 1	NO.OF ITEMS 1
CODE 446			DRAWING NO. 3-61-088-02393	REV. 01	
TITLE UPPER JOURNAL HOUSING (ROUGH MACHINED)			SHEET NO. 01	NO OF SHEETS 01	