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36102392.DWG  
FILE NAME

REF.DRG.NO.	03	29.12.08	ALTERED PKP	
			CHDCKP	APPD.VKR.
ZONE STEP OF Ø 555, 80L ADDED				
INVENTORY NO.	REV. 02	DATE 4.2.06	ALTERED NARAYANA	
			CHDN.D.S	APPD.S.G
	ZONE DIM 52 WAS 35.			
			REV. 01	DATE 3.11.03
			ALTERED NARAYANA	
			CHD.N.D.S	APPD.S.G
			ZONE DRAWING DRAWN ON AUTOCAD	

THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED...

- REF.TO HY0230261 FOR UNSPECIFIED TOLERANCES.
- CHAMFER M/CD SHARP EDGES 1.2 TO 1.0 AT 45°.
- INTERNAL M/CD CORNER RADII 1 TO 0.7.
- THE SURFACE ROUGHNESS WHEREVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE BACK SLASHES GIVEN AT THE TOP MOST RIGHT CORNER OF THE DRG.

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT

883 XRP BOWL MILL

DRN.

CHD.

APPD.

NARAYANA

N.D.S

S.GHATGE

17.11.03

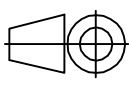
17.11.03

17.11.03

NO.OF VAR.

DEPT. PULVE.ENGG

CODE 446



SCALE 1:5

WEIGHT (KG) 990

REF. TO ASSY DRG. 26108802056

DRAWING NO. 3-61-088-02392

SHEET NO. 01 NO OF SHEETS 01

TITLE LOWER JOURNAL HOUSING (ROUGH MACHINED)

REV. 03

TD-151/REV. 03 SIZE A3