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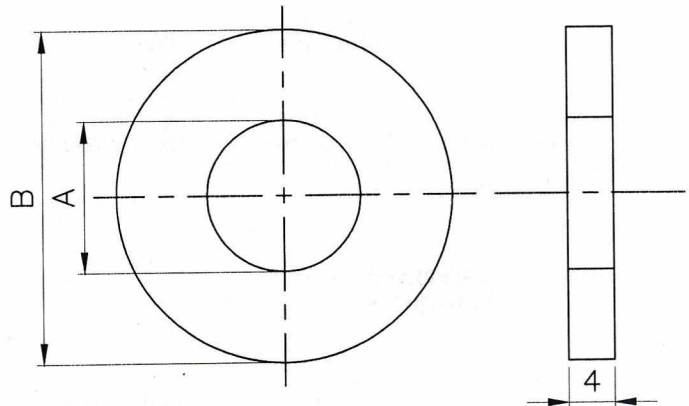
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REV.	DATE	ALTERD -SD-	REV.	DATE	ALTERD -SD-	REV.	DATE	ALTERD -SD-
03	27.02.89	CHECKED-SD-	02	13.05.87	CHECKED-SD-	01	09.10.82	CHECKED-SD-
NOTE-3 ADDED.			ITEM NO. 007 ADDED.			STYLE NOS. AGAINST ITEMS 002,003,005 & 006 ADDED.		
REV.	DATE	ALTERD -SD-	REV.	DATE	ALTERD -SD-	REV.	DATE	ALTERD
04	23.07.90	CHECKED-SD-	05	10.09.02	CHECKED-SD-			CHECKED
NOTE-4 ADDED.			ZINC PLATING INCLUDED.					

ITEM NO.	DIA 'A' I/D	DIA 'B' O/D	FINISH
001	13	28.6	CADMIUM PLATED
002	13	42	CADMIUM PLATED
003	17	42	CADMIUM PLATED
004	8.5	38.1	CADMIUM PLATED
005	13	42	STAINLESS
006	17	42	STAINLESS
007	21	42	STAINLESS



IT-001 TO 007

NOTE:-

1. SURFACES ARE TO BE PERFECTLY FLAT AND FREE FROM DEFECTS.
2. ALL BURRS TO BE REMOVED.
3. ALTERNATLY IT.005 TO 007 WASHER CAN BE MADE FROM 5-TK STAINLESS STEEL SHEET TO AA10740.
4. CADMIUM/ZINC PLATING MINIMUM THICKNESS:- 12 TO 15 MICRON.

OLD DRG REF: B9404651

—	ST825143	007	4TKx42x42 STAINLESS STEEL SHEET			IS:1570 Gr07/19	0.037	001
—	ST917657	006	4TKx42x42 STAINLESS STEEL SHEET			IS:1570 Gr07/19	0.037	001
—	ST917656	005	4TKx42x42 STAINLESS STEEL SHEET			IS:1570 Gr07/19	0.038	001
—		004	4TKx38.1x38.1 H.R.S. SHT			AA1011713160	0.037	001
—	ST917260	003	4TKx42x42 H.R.S. SHT			AA1011713160	0.037	001
—	ST917004	002	4TKx42x42 H.R.S. SHT			AA1011713160	0.038	001
—		001	4TKx28.6x28.6 H.R.S. SHT			AA1011713160	0.015	001
VAR	REMARKS	ITEM NO.	DESCRIPTION	DRAWING NO.	IT.NO.	MATL.CODE	WT.	
00					VAR.	MATL.SPCN.	QTY.	

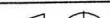
CUSTOMER

PROJECT/PRODUCT

GENERAL

BHARAT HEAVY ELECTRICALS LIMITED
BHOPAL

	NAME	SIGN.	DATE	NO. OF VAR.
DRN.	G.M.KUNDY	-SD-	03.09.82	
CKD.	G.M.KUNDY	-SD-	03.09.82	
APPD.	B.K.NAIR	-SD-	04.09.82	

DEPTT. SWGR-409	UNTOL.DIM.GR. C/M/F		SCALE	WEIGHT-KG	REF.TO ASSY.DRG.	IT.NO.	NO.OF ITEM
TITLE WASHER					DRAWING NO.		REV.
					45415101103		05

SHEET NO. 01 NO. OF SHEETS- 01 SIZE- A4