



PRODUCT STANDARD
AME BHOPAL

AM 54022 REV **B**

PAGE 1 OF 1

N1-1-1

DISC NUT

ALL DIMENSIONS ARE IN mm.

SPECIFICATION: DIN 981
(SEE NOTE BELOW)

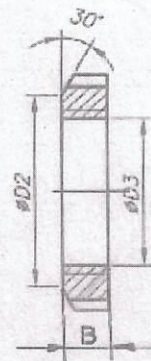
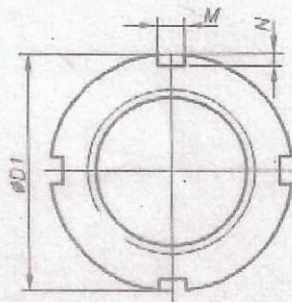


TABLE OF DIMENSIONS

ITEM NO.	ØD1	ØD2	ØD3	B	M	N	WT (Kg)	SIEMENS DRG.NO.	STYLE NO.	REMARKS CAT.NO. *
01	180	160	M140x2	22	14	6	1.56	J551509,IT-5		KM 28
02	145	133	M110x2	19	12	5	0.965	J551502,IT-6	BP9014321902	KM 22
03	155	138	M120x2	20	12	5	1.08	J551503,IT-6	BP9014322003	KM 24
04	250	226	M200x3	29	18	8	3.70	-	BP9013034349	KM 40
05	165	149	M130x2	21	12	5	1.25	-		KM 26
06	130	120	M100x2	18	10	4	0.68	-		KM 20
07	210	182	M160x3	25	16	7	5.70	-		KM 32
08	300	270	Tr240x4	34	20	10	6.2	-	BP9013034357	HM48T

NOTE:-

* - THESE ARE TO BE BOUGHT OUT FROM REPUTED BEARING MANUFACTURER.
(SEE REMARKS COL. FOR CAT. No./SKF/STEYR).

AM54022

REVISIONS

		DISTRIBUTION NO				
		AME	1			
		IMM	3	NAME	SIGN	DATE
		TEX	1	PREPARED	OC	SD/ 28.1.83
		FBM	4	CHECKED	PB	SD/
		PLM	3	APPROVED	JSF	SD/
8	DATE 7.10.03	INIT. & ST. NO. ADDED	17. 8. 03	ADDED	ADDED	ADDED
7	DATE 28.1.83	DRG. REDRAWN	RMS			



PRODUCT STANDARD AME BHOPAL

AM 54023 REV 9

PAGE 1 OF 1

W1-2-2

LOCK WASHER

ALL DIMENSIONS ARE IN mm.

MATL. SPECN: AA 10115
SPECIFICATION: DIN 5406
(SEE NOTE BELOW)

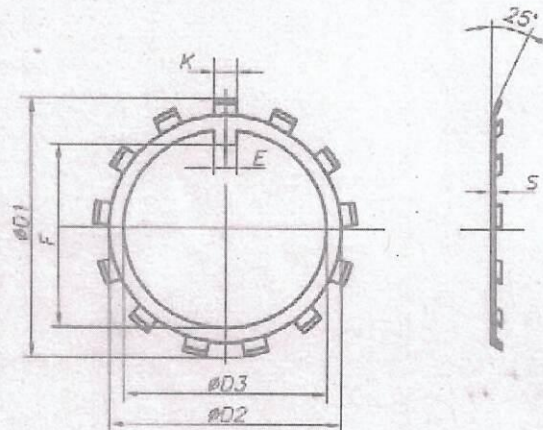


TABLE OF DIMENSIONS

ITEM NO.	D1	D2	D3	E	F	K	S	NO. OF TEETH	SIEMENS DRG. NO.	STYLE NO.	REMARKS	
											CAT. NO.	
01	192	160	140	16	135	14	2	17	J551509,IT-6		MB 28	
02	154	133	110	12	105.5	12	1.75	17	J551502,IT-7	BP9014321910	MB 22-	
03	164	138	120	14	115	12	2	17	J551503,IT-7	BP9014321996	MB 24	
04	262	226	200	20	194	18	2.5	19	-	BP9013034322	MB 40	
05	175	149	130	14	125	12	2.0	17	-		MB 26	
06	142	120	100	12	96.5	10	1.75	17	-		MB 20	
07	217	182	160	18	154	16	2.5	19	-		MB 32	
08	312	270	240	24	233	20	3.45	19	-	BP9013034331	MB 48	

NOTES:-

1. No. OF TEETH INDICATED SHALL BE EQUALLY SPACED ON PERIPHERY.
2. THESE ARE TO BE BOUGHT OUT FROM REPUTED BEARING MANUFACTURER.
(SEE REMARKS COL FOR CAT. NO. OF FAG/SKF/STEYR).

AM54023	REVISIONS	DISTRIBUTION NO.					
		AME	1	NAME	SIGN	DATE	
		IMM	3				
		TEX	1	PREPARED	OC	SD/	29.1.83
9	DATE 7.10.83	ITEMS 4 & 8 ST. NO. ADDED	PLM	CHECKED	PB	SD/	
8	DATE 23.5.83	DWG REDRAWN. RMS		APPROVED	JSF	SD/	