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Ref. Drg. No.
SKETCH

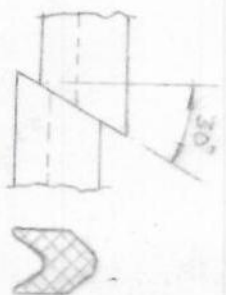
Sign & Date

Inventory No.
FF8181040015



FIRST ANGLE PROJECTION (ALL DIMENSIONS ARE IN M.M.)

PLUNGER



END CUTTINGS

DATA :-

NAME OF EQUIPMENT : 3- PLUNGER
FORGING PRESS

CAP - 75/90 MM

MEDIUM : WATER/EMULSION

WORKING PRESSURE : 300 bar(MAX)

TEMP UP TO : +160°C

REQUIREMENT :

AUTOMATIC 'V' SHAPE CHEVRON PACKINGS
(SEAL RING)
CONSISTING OF ONE HEADER RING, FOUR
INTERMEDIATE RINGS AND ONE GLAND
RING WRT. ABOVE DATA.

NOTES:
1. THIS DRAWING IS FOR REFERENCE ONLY.
2. ABOVE PACKINGS SHOULD BE OF SPLIT TYPE
WITH EXTRA LENGTH (20/25 mm) OR EXACT LENGTH
ENDS TO BE CUT AT 30° AS SHOWN ABOVE.

BHARAT HEAVY ELECTRICALS LIMITED.
UNIT: CENTRAL FOUNDRY FORGE PLANT.
HARDWAR



ALL SHARP CORNERS TO BE ROUNDED OFF.

MATERIAL - COTTON/NATURAL RUBBER

REV. DATE ALTERED CHECKED

DEPT. DESIGN BUREAU SCALE WEIGHT(KGS.) REF. TO ASSY. DRG. ITEM NO.

TITLE AUTOMATIC 'V' SHAPE CHEVRON PACKING FOR PLUNGER

75/90 MM FORGING PRESS

DRAWING NO. 021, 01, 112 REV. 0

SHEET NO. 1 NO. OF SHEETS 1

Dimensions to be controlled Within Limits as Shown
Machining Tolerance: 0.25 mm Unless Otherwise
Shown. Non Machining Tolerance +