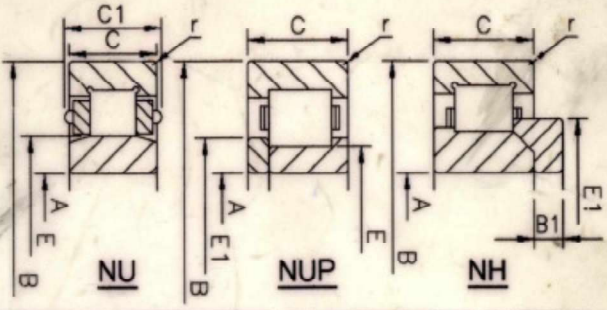


DIVISIONAL STANDARD

C450068 (SH.1 OF 5)



NOTES :-

- SUPPLIER TO FURNISH INFORMATION EVERY TIME WITH OFFERS AS PER C450067 (SHEET 1).
- ITEM 021 & 022 ARE FOR DEVELOPMENT PURPOSE AND CAN BE USED WITH PRIOR PERMISSION OF ENGG. DIVISION.

BEARINGS

IT. NO.	BEARING NO.	MACHINE REF.	ASSY. DRG. REF.	STYLE NO. CODE NO.	BOUNDARY DIMENSIONS								CLEARANCE		MAX. SPEED OVER SPEED	DYNAMIC LOAD (N)	STATIC LOAD (N)
					A	B	C	E	E1	B1	C1	r	DIA.	AXIAL			
1	NU330 EM/C4	TM4906 +65M(PE) TM4939 TG10931AZ TG10919AZ TA10102AZ TA10102 TA10106	04394001001 G250 04314016001 04304059001 24304423002 24304423002	-	150.000 149.975	320.000 319.960	65.00 64.75	193	-	-	65	5	0.165 0.215	0.000 0.000	2275 2250	781000 965000	
2	NJ320+ HJ320 (NH320EM/C4)	TM4906 +65M(CE) TM4939	04394001001 G250	-	100.000 99.980	215.000 214.970	47.001 46.80	-	140	13	-	4	0.105 0.140	0.210 0.405	2275 2750	391000 440000	
3	NU418EM/C4	TM3603 133AW 133AZ(PE)	H022(9) G791(29)	BP7211553987	90.000 89.980	225.000 224.970	54.00 53.80	123.5	-	-	-	5	0.105 0.140	0.000 0.000	2320 3000	380000 415000	

REV. 43	IT. 035 & 036 ADDED.
8.6.18	
REV NO. 42	IT. 022 & 023, M/C REF. AND ASSY. DRG. REF. ADDED. IT. 035 & 034 RIVETLESS BEARING DELETED.
17.6.16	
REV NO. 41	IT. 033, 034 ADDED, NOTE-3 ADDED
25.05.15	
REV NO. 40	IN BOM IT. 023, ASSY REF. 14394388001 CHANGED TO 04394328002.
24.05.15	
REV NO. 39	M/C REF. TM4303 (PE) DRG. NO. 04394328002 WAS NOT ON.
23.12.14	
REV NO. 38	IN ITEM 29, M/C REF. TM3701(CE) DRG. NO. 1439431001 & STYLE NO. BL 3024705759 ADDED. IN ITEM 32, DRG. NO. 14394331104 & STYLE NO. BL 3024662636 ADDED. -CONTD-
22.12.14	
REV NO. 37	NOTE-2 WAS ON. MACHINE REF. TM4906, TM4907 & 165M DELETED FROM ITS. 001, 002, 024, AND REF. ADDED IN ITS. 021, 022, 023, 024.
22.12.14	
REV NO. 36	M/C REF. TA10102 & TA10106 AND DRG. REF. 24304423002 DELETED FROM IT. 001 & ADDED TO IT. 021.
22.12.14	
REV NO. 35	IN BOM IT. 001 DIM. 193 WAS 190.
22.12.14	
REV NO. 34	DT. 05.05.12 M/C REF. TA10102 & TA10106 AND DRG. REF. 24304423002 DELETED FROM IT. 021 AND ADDED TO IT. 001.
22.12.14	
REV NO. 33	IT NOS. 308 & 31 WERE NOT ON. VALUE OF 'r' FOR IT. 5 WAS 5. M/C REF. TA1003, TA1001 & TA1002 ADDED FOR IT. 005. M/C REF. ASSY REF. TA1003, TA1001 & TA1002 ADDED FOR IT. 021.
22.12.14	
REV NO. 32	IT. NO. 30 WAS NOT ON.

ISSUED (O.P. VERMA) SD/-

ISSUED BY:- TME (405)

APPD (A.K.DAS) SD/-

DISTRIBUTION:-

TM -1, TMX -1

TAM -3, TXM -3

CHANGES TO BE APPD BY

DIVISIONAL STDS ENGR ONLY

SCALE:- NTS

C450068 (SH.1 OF 5)

DIVISIONAL STANDARD														C450068 (SH.2 OF 5)				BEARINGS										
ISSUED (G.R.V.R.M.A.) SD/-	APPD (A.K.D.A.S.) SD/-	CHANGES TO BE APPD BY DIVISIONAL STDS ENGR ONLY	ISSUED BY:- TME (405)	DISTRIBUTION:- TME -1, TNX -1 TAM -3, TMM -3	SCALE:-NTS	BHARAT HEAVY ELECTRICALS LIMITED BHOPAL	C450068 (SH.2 OF 5)	IT. NO.	BEARING NO.	MACHINE REF.	ASSY.DRG. REF.	STYLE NO. CODE NO.	BOUNDRY DIMENSIONS									CLEARANCE		MAX. SPEED OVER SPEED	DYANAMIC LOAD(N) STATIC LOAD(N)			
													A	B	C	E	E1					B1	C1			r	DIA.	AXIAL
FOR LATEST REVISION, REFER SHEET NO.1								4	NJ315BM+ HJ315 (NH31BM/C4)	TM3601 133AW(CE)	G314 G017 H022	BP7211534966	75.000 74.985	160.000 159.975	37.00 36.85	-	104	11	-	3.5	0.090 0.125	0.120 0.320	2320 3000	242000 265000				
								5	NU326EM/C4 VA-301	TM4601 TM4603 TM4605 TM4606 TM4501 TA7003(PE) TA6301(PE) OA7001(PE)	24394337001 24394341001 24394341001 24394341001 24394341001 34304311002 34304311002 34304311002	BP7211532890	130.000 129.975	280.000 279.965	58.00 57.75	167	-	-	-	4	0.145 0.190	0.000 0.000	2800 3500	627000 750000				
								6	NUP318EM/C4	TM4301 TM4601 TM4603 TM4605 TM4606	G134, G083 24394437002 24394441003 24394441003 24394441003	BP7211538996	90.000 89.980	190.000 189.970	43.000 42.800	115	125	-	-	3	0.105 0.140	0.205 0.385	2800 3500	319000 360000				
								7	NU322EM/C4	TM3601(PE)	G426(28) G410(28)	BP7211532874	110.000 109.98	240.000 239.97	50.00 49.98	143	-	-	-	4	0.125 0.165	0.000 0.000	2320 3000	468000 540000				
								8	NJ413M+ HJ413 (NH413M/C4)	TM3603AZ(CE)	H4505022	BP7211555988	65.000 64.985	160.000 159.975	37.00 36.85	-	98.5	11	-	3.5	0.080 0.110	0.120 0.250	2725 3850	183000 190000				
								9	NU328EM/C4	TM4301(PE) TM5002AZ(PE) TAO 659(PE)	24394302002 14394327001 24394355003	BP7211532904	140.000 139.975	300.000 299.965	62.00 61.75	180	-	-	-	5	0.145 0.190	0.000 0.000	2470 3350	682000 830000				
10	NU314EM/C4 (BRASS CAGE ONLY)	AG3101(PE) PTU 70 AZ (DE)	H 048(20) 14341021001	BP7211532866	70.000 69.985	150.000 149.982	35.00 34.85	90	-	-	-	3.5	0.090 0.110	0.000 0.000	2380 3000	205000 228000												
11	NU320EM/C4	G320(PE)	04394038001 (13)	BP7211532866 10	100.000 99.980	215.000 214.970	47.00 46.88	127.5	-	-	-	3	0.105 0.140	0.000 0.000	2097 2620	319000 440000												

BEARINGS

FOR LATEST REVISION, REFER SHEET NO.1

DIVISIONAL STANDARD														C450068 (SH.3 OF 5)				BEARINGS			
IT. NO.	BEARING NO.	MACHINE REF.	ASSY.DRG. REF.	STYLE NO. CODE NO.	BOUNDRY DIMENSIONS								CLEARANCE		MAX. SPEED OVER SPEED	DYANAMIC LOAD(N) STATIC LOAD(N)					
					A	B	C	E	E1	B1	C1	r	DIA.	AXIAL							
FOR LATEST REVISION, REFER SHEET NO.1	12	NJ312 +HJ312 (NH312ECMC4)	G320(CE)	04394038001 (34)	BP7211534958	60.000 59.985	130.000 129.982	31.00 30.88	-	-	-	-	2.1	0.080 0.110	0.150 0.250	2097 2620	151000 160000				
	13	NU324M/C4	TM3701(PE)	14394331001	BP7211532882	120.000 119.980	260.000 259.965	55.00 54.80	154	-	-	-	3	0.105 0.160	0.000 0.000	2600 3200	539000 620000				
	14	NH318MC4 EX26	TM3701(CE) TM5002AZ TAO 659(CE)	14394431001 24394427002 24394455002	BP7211534974	90.000 89.980	190.000 189.970	43.00 42.98	165	-	-	-	3	0.090 0.140	0.205 0.385	2753 3200	319000 360000				
	15	NU446826 M2/W23B	TM4501(PE)	34394353002		130.000 129.975	280.000 279.965	58.00 57.75	167	-	-	-	5	0.145 0.190	0.000 0.000	3100 3800	627000 750000				
	16	NH324 EMACG175	HS15250(CE)	14394460003	BP7211534990	119.998 119.985	260.000 259.075	55.00 54.88	154	168.5	14.0	-	4	0.165 0.205	0.260 0.475	2200 2800	475000 550000				
	17	NU330 EMA/C188	HS15250(PE)	14394360003	BP7211532920	149.998 149.982	320.000 319.972	65.00 64.75	193	-	-	-	4	0.165 0.210	0.000 0.000	2200 2800	715000 855000				
	18	NH309C4	MG51CW ME	24414433003	-	45.00 44.988	100.00 99.985	25.00 24.88	-	64	7.0	-	1.5	0.070 0.100	0.12 0.18	1320 2400	79000 77500				
19	SKF NU2236 EMRDC4 VA301 FAG NU2236 E 801488	6FRA6068 (DE)	14454364001	-	180.00 179.975	320.00 319.972	86 85.75	215	-	-	-	4	0.170 0.220	0.000 0.000	2584 3230	1010000 1500000					
11																					

ISSUED CO.Overman
SD/-

ISSUED BY:- TME (405)

DISTRIBUTION:-
TME -1, TNX -1
TAM -3, TXM -3

SCALE:-NTS

C450068 (SH.3 OF 5)

BHARAT HEAVY ELECTRICALS LIMITED
BHOPAL

CHANGES TO BE APPD BY
DIVISIONAL STDS ENGR ONLY

BEARINGS

DIVISIONAL STANDARD															C450068 (SH.4 OF 5)			
IT. NO.	BEARING NO.	MACHINE REF.	ASSY.DRG. REF.	STYLE NO. CODE NO.	BOUNDRY DIMENSIONS								CLEARANCE		MAX. SPEED OVER SPEED	DYNAMIC LOAD(N) STATIC LOAD(N)		
					A	B	C	E	E1	B1	C1	r	DIA.	AXIAL				
20	SKF NJ320 ECM C4 VA 309+HJ320 EC VA 301 FAG NJ320 EM 1 C4 F1 J 20 A +HJ320EF1	6FRA6068 (NDE)	14454464002	-	100.000 99.980	215.00 214.97	47.001 46.80	-	140	13	-	4	0.105 0.140	0.210 0.405	2584 3230	391000 440000		
21	NU330/ECMRD/ C4/VA301 (CYL CAGE PROFILE)	TM4906AZ (PE) TM4907 TA10102 TA10106	04394001001 24304423002	9024684307	150.000 149.975	320.000 319.960	65.00 64.75	190	-	-	65	5	0.165 0.215	0.000 0.000	2275 2250	781000 965000		
22	NH320/ECMRD/ C4P/VA301 (CYL CAGE PROFILE)	TM4906AZ (CE) TM4303CE TM4907 TM4303 (CE)	04394001001 14394428002 14394428002 14394428002	9024684315 9024752523	100.000 99.980	215.000 214.970	47.001 46.80	-	140	13	-	4	0.105 0.140	0.120 0.320	2275 2750	391000 440000		
23	NU328/ECMRD/ C4/VA301 RIVETLESS	TM5002 (PE) TM4303 (PE) TM4701AZ TM4303 (PE)	14394327001 04394328002 04394328002 04394328002	9024706084	140.000 139.975	300.000 299.965	62.0 61.75	180	-	-	-	5	0.145 0.190	-	2470 3350	682000 830000		
24	NH320ECP/C4 POLYAMIDE CAGE	TM4907 TM4906	04394001001	9024752531	100.000 99.980	215.000 214.970	47.001 46.80	-	140	13	-	4	0.105 0.140	0.210 0.405	2275 2750	391000 440000		
25	NU2332ECMC4 VA301	TA10103AZ	24304490001	9024697573	160.000 159.975	340.000 339.96	114.000 113.75	-	-	-	-	4	0.165 0.215	-	-	1320000 1830000		
26	N332-ECM-SRL 340-370-VA309 TO DIN43283 (OIL LUBRICATED ELECTRICALLY INSULATED)	IM4507 (DE)	24454392002	9024720125	160.000 159.975	340.000 339.96	68.000 67.85	-	-	-	-	4	0.165 0.215	-	-	865000 1060000		

ISSUED (A.K.DAS) SD/-

ISSUED BY:- TME (405)

DISTRIBUTION:-

TIME -1, TNX -1

TAM -3, TXM -3

SCALE:-NTS

C450068 (SH.4 OF 5)

BHARAT HEAVY ELECTRICALS LIMITED

BHOPAL

FOR LATEST REVISION, REFER SHEET NO.1

BEARINGS

12

BEARINGS

FOR LATEST REVISION, REFER SHEET NO.1

ISSUED (C.O.F. VERMA)
SD/-
APPD (A.K. DAS)
SD/-
CHANGES TO BE APPD BY
DIVISIONAL STDS ENGR ONLYISSUED BY:- TME (405)
DISTRIBUTION:-
TME -1, TNX -1
TAM -3, TXM -3BHARAT HEAVY ELECTRICALS LIMITED
BHOPAL
SCALE:-NTS
C450068 (SH.4 OF 5)

DIVISIONAL STANDARD													C450068 (SH.5 OF 5)			
IT. NO.	BEARING NO.	MACHINE REF.	ASSY.DRG. REF.	STYLE NO. CODE NO.	BOUNDRY DIMENSIONS								CLEARANCE		MAX. SPEED OVER SPEED	DYNAMIC LOAD(N) STATIC LOAD(N)
					A	B	C	E	E1	B1	C1	r	DIA.	AXIAL		
27	NU1964 M1 A C4 TOLERANCE TO DIN620	6FRA6068 SUSPENSION DE	04451564002	9024726271	319.990 319.960	439.985 439.955	55.9 55.6	-	-	-	-	3	0.305 0.385	-	-	580000 1050000
28	NJ1044- 566185 CAGE M1 RAD CL-C4 HJ1044 F 55 TOLERANCE TO DIN620	6FRA6068 SUSPENSION NDE	04451564002	9024726280	220.000 219.970	340.00 339.96	56.00 55.7	-	261.7	-	14	3	0.220 0.280	-	-	510000 765000
29	NH318 ECMRD/ C4 VA 301 (CYL CAGE PROFILE)	TM5002AZ (CE) TM701AZ (CE) TM3701 (CE)	24394427002 24394488002 14394431 001	BL 9024 706769	90.00 89.980	190.00 189.970	43.00 42.98	165	-	-	-	3	0.090 0.140	0.205 0.385	2753 3200	319000 360000
30	NH324EM/C4 VA-301	TA-7003 BX (NDE)			120.000 119.980	260.000 259.965	55	-	168	14		3	0.125 0.165	0.260 0.475	1900 2200	539000 620000
31	NH326EM/C4 VA-301	TA7003AZ AY (NDE)	34304473001		130.000 129.975	280.000 279.965	58.00 57.95	-	182	14	-	4	0.145 0.190	0.260 0.475	1800 2160	627000 750000
32	NU324ECM RD/C4 VA301 RIVETLESS (CYL. CAGE PROFILE)	TM3701 (PE)	14394331104	BL 9024726280	120.000 119.980	260.000 259.965	55.00 54.80	154	-	-	-	3	0.105 0.160	0.000 0.000	2600 3200	539000 620000
33	NU328ECM/ C4 (RIVETED)	TM4303 (PE)	04394328002	BP9024718082 (RIVETED)	140.000 139.975	300.000 299.965	62.0 61.75	180	-	-	-	5	0.145 0.190	-	2470 3350	682000 830000
34	NH320ECM/ C4 (RIVETED)	TM4303 (PE)	14394428002		160.000 99.980	215.000 214.970	47.00 46.80	-	140	13	-	4	0.105 0.140	0.120 0.320	2275 2750	391000 440000
35	NU324 ECMRA /C4 VA301	IM3601AZ IM3301AZ/BZ IM3302	24454303001		120.000 119.980	260.000 259.965	55.00 54.80	154	-	-	-	3	0.105 0.160	0.000 0.000	2600 3200	539000 620000
36	NH318 ECMRA/ C4 VA3091 (INSULATED)	IM3601AZ IM3301AZ/BZ IM3302	24454403001 24454409001		90.00 89.980	190.00 189.970	43.00 42.98	165	-	-	-	3	0.090 0.140	0.205 0.385	2753 3200	319000 360000

ISSUED CO. PAPER (MA)
SD/-
APPD CA X. DAS)
SD/-

ISSUED BY:- TME (405)
DISTRIBUTION:-
TME -1, TNX -1
TAM -3, TXM -3

SCALE:- NTS
C450068 (SH.5 OF 5)

BHARAT HEAVY ELECTRICALS LIMITED
BHOPAL

FOR LATEST REVISION, REFER SHEET NO. 1

BEARINGS

BEARINGS

FOR LATEST REVISION, REFER SHEET NO. 1

ISSUED CO. VERMA

ISSUED BY:- TME (405)

BHARAT HEAVY ELECTRICALS LIMITED

APPD (A.K.PAS)

DISTRIBUTION:-

BHOVAL

CHANGES TO BE APPD BY

TME -1, TNX -1

SCALE:- NTS

C450068 (SH.5 OF 5)