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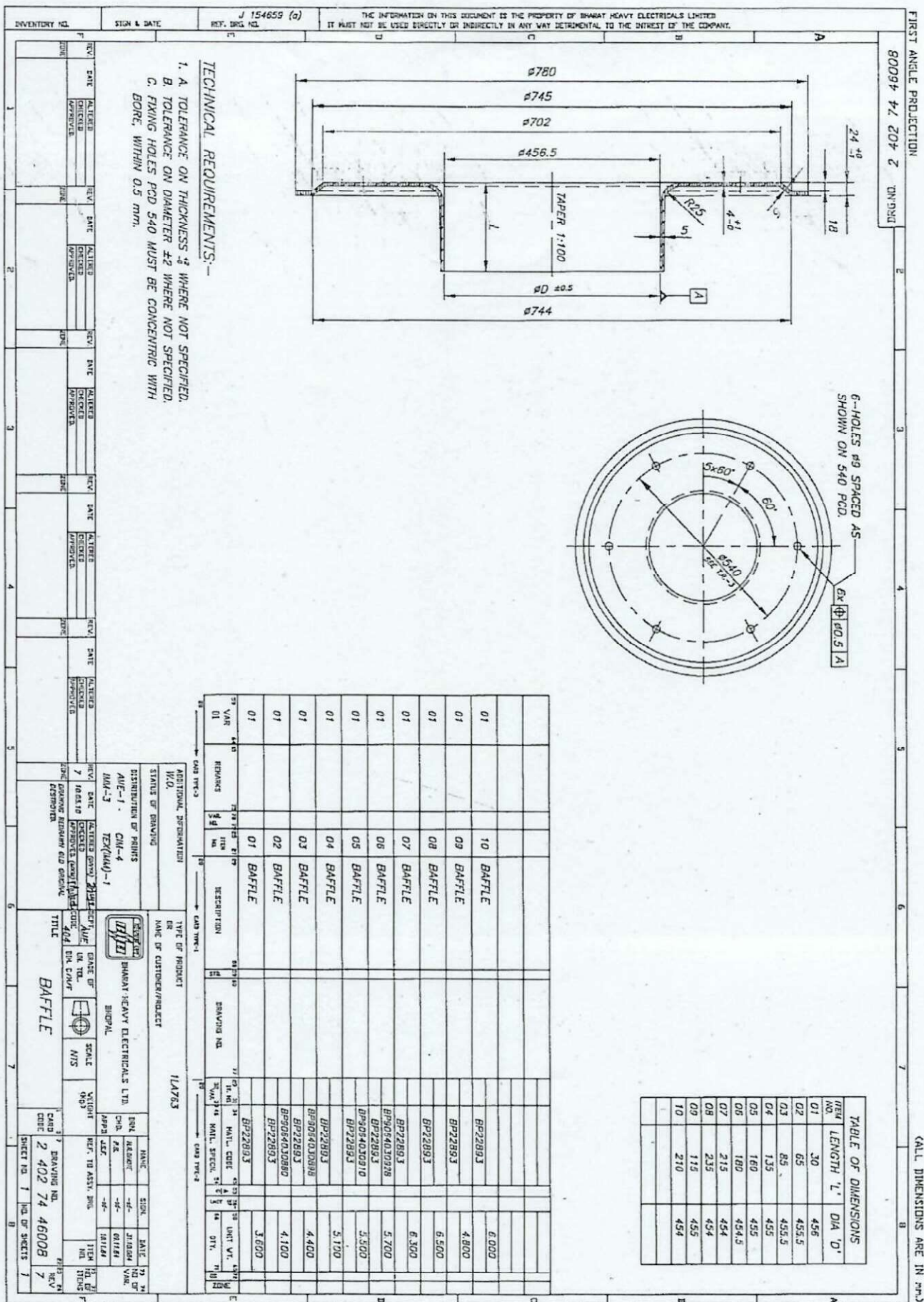
TABLE OF DIMENSIONS

ITEM NO.	L	D
01	30	508.5
02	55	505.5
03	75	505
04	105	505
05	110	504.5
06	155	504.5
07	180	504
08	200	504
09	85	505
10	185	504
11	120	505

ITEM NO.	DESCRIPTION	QTY	UNIT	REMARKS
01	BAFFLE	10	EA	
02	BAFFLE	08	EA	
03	BAFFLE	07	EA	
04	BAFFLE	06	EA	
05	BAFFLE	05	EA	
06	BAFFLE	04	EA	
07	BAFFLE	03	EA	
08	BAFFLE	02	EA	
09	BAFFLE	01	EA	
10	BAFFLE	01	EA	
11	BAFFLE	01	EA	

REV	DATE	BY	CHKD	APPD	DESCRIPTION
01	09/08/00
02	09/08/00
03	09/08/00
04	09/08/00
05	09/08/00
06	09/08/00
07	09/08/00
08	09/08/00
09	09/08/00
10	09/08/00
11	09/08/00

11.4 P-71

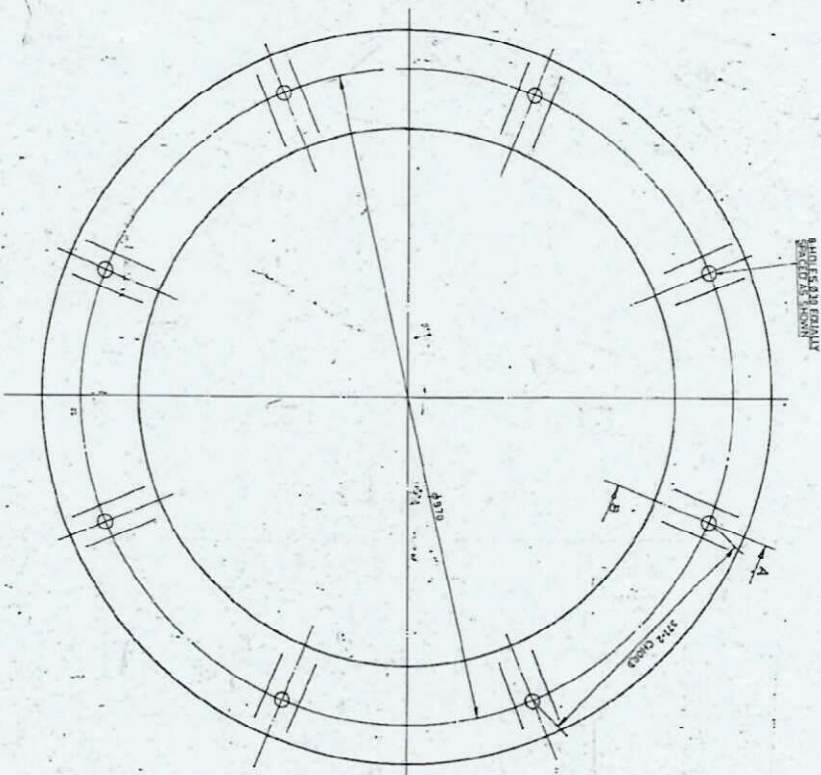
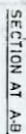
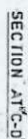


PRINT 22.03.12 INVENTORY NO.		SIGN & DATE		USER: WOL34023448026 REF. DRG. NO.		THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY.																	
<div style="float: right; text-align: right; width: 150px;"> FIRST ANGLE PROJECTION L2094 34 204 46027 </div>																							
														STYLE NO. : BP9084261939									
REV. DATE		ALTERED		CHECKED		APPROVED		REV. DATE		ALTERED		CHECKED		APPROVED									
STYLE NO. ADDED.		REV. DATE		ALTERED		CHECKED		APPROVED		REV. DATE		ALTERED		CHECKED									
TITLE		GRADE OF		UN. TOL.		DIM. C/M/F		SCALE		WEIGHT		REF. TO ASSY. DRG.		ITEM NO.									
GRP CANOPY								MKS		(G/P)													
CARD CODE		SHEET NO.		1		NO. OF SHEETS		1		DRAWING NO.		3 402 34 46027		REV. NO.									
NAME		SIGN.		DATE		VAR.		NAME		SIGN.		DATE		VAR.									
NAME OF CUSTOMER/PROJECT		TYPE OF PRODUCT		OR		NAME OF CUSTOMER/PROJECT		TYPE OF PRODUCT		OR		NAME OF CUSTOMER/PROJECT		TYPE OF PRODUCT									
BHARAT HEAVY ELECTRICALS LTD. BHOPAL		H-COMPACT		H-COMPACT		BHARAT HEAVY ELECTRICALS LTD. BHOPAL		H-COMPACT		H-COMPACT		BHARAT HEAVY ELECTRICALS LTD. BHOPAL		H-COMPACT									
W.O. 411494404-21		DISTRIBUTION OF PRINTS		AME - 1		IMM - 3		TEX (MM) - 1		REV. DATE		ALTERED		CHECKED									
ADDITIONAL INFORMATION		CAB TYPE-3		CAB TYPE-1		CAB TYPE-2		CAB TYPE-3		CAB TYPE-1		CAB TYPE-2		CAB TYPE-3									
VAR. 00		REWORKS		ITEM NO.		DESCRIPTION		DRAWING NO.		MATERIAL CODE		MATERIAL SPEC.		UNIT V.L.									
06		02		SUPPOT		5TKX30X200		AA1011808013		AA10108		0.25		5.25									
01		01		CANOPY		BP22893		4410108		5.25		0.25		5.25									

098. NO 1 402 34 46006

FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm.)

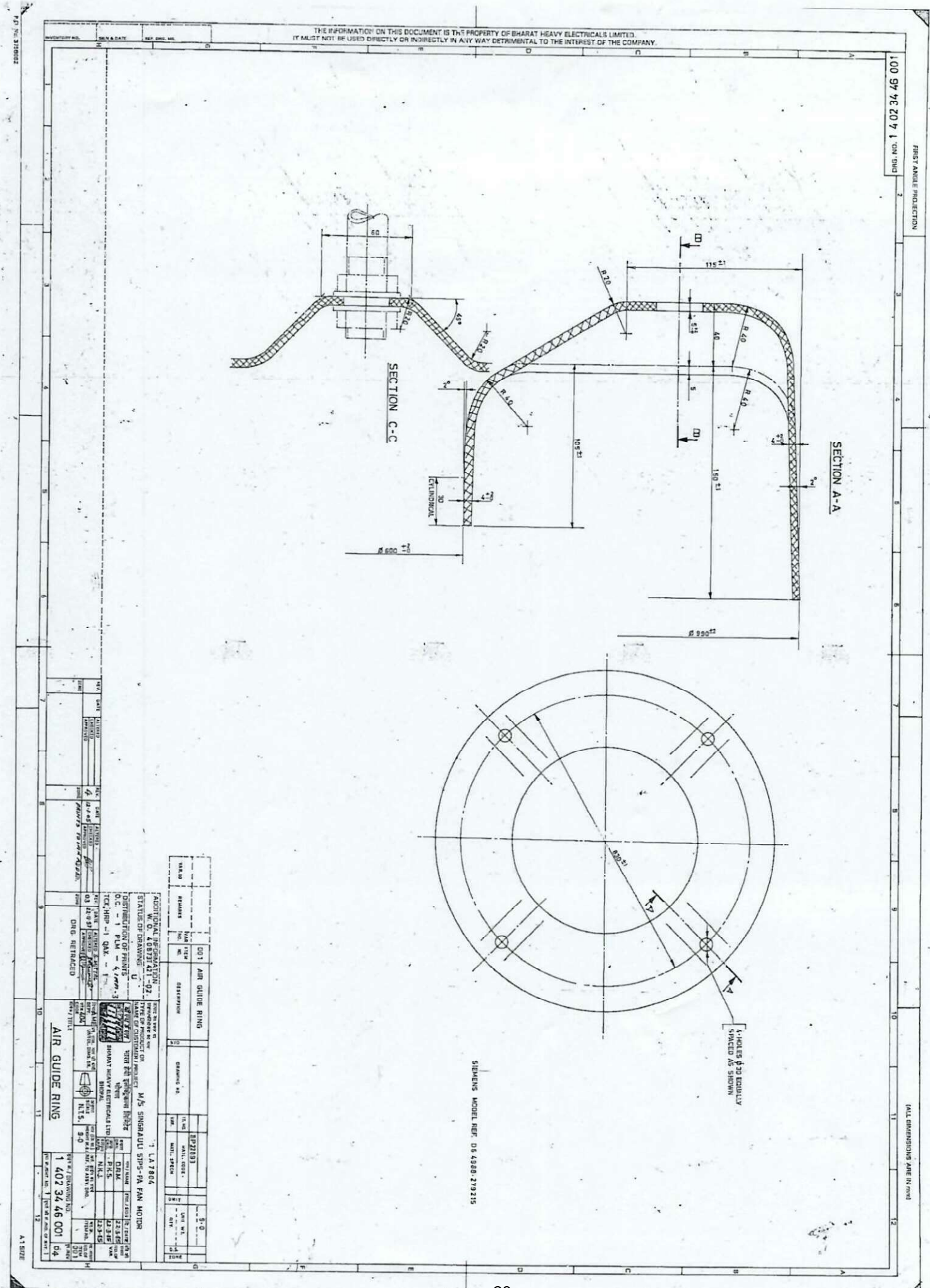


8 HOLES, 0.22 EQUALS
SPACED AS SHOWN

THE OUTSIDE SURFACES TO SMOOTH FINISH

STYLE NO - BP9084039033

[illegible]





BHARAT HEAVY ELECTRICALS LIMITED, BHOPAL
QUALITY PLAN FOR – AIR GUIDE- MATERIAL: FIBRE GLASS REINFORCED POLYESTER MOULDINGS TO SPEC.
BP22893

QUALITY PLAN NO. QA/MT/BOI/091 REV 00

DATED: 09.10.2020

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ABBREVIATION:

#

1. Vendor to conduct tests for characteristics once in 2 years in NABL Accredited Lab & shall furnish the valid TCs which shall be verified by inspection agency. TCs of NABL Lab, results of TC shall be strictly as per scope/range of NABL accreditation.

SL. NO	COMPONENT	CHARACTERISTICS	TYPE OF CHECK	QUANTAM OF CHECK	REFERENCE DOCUMENT	ACCEPTANCE NORMS	FORMAT OF RECORD	INSPECTION AGENCY	REMARKS
1.0		Physical Properties 1) Specific gravity 2) Water Absorption 3) Glass content 4) Flammability (Fire Retardation test)	Test	Sample	BP22893 /BHEL Drg.	BP22893 /BHEL Drg.	TC/TR	BHEL/TPIA	#
2.0		Mechanical Properties 1) Tensile strength 2) Cross breaking strength 3) Compressive strength	Test	Sample	BP22893 /BHEL Drg.	BP22893 /BHEL Drg.	TC/TR	BHEL/TPIA	#
3.0		Dimension & Finish	Meas./ Visual	100%	BHEL Drg.	BHEL Drg.	Inspection report	BHEL/TPIA	Witness
4.0		Packing & marking as per clause 13 of BP22893	Visual	100%	BP22893 /BHEL Drg.	BP22893 /BHEL Drg.	Internal report	BHEL/TPIA	---

Legends: TR: Test report, TC: Test certificate, Meas.: measurement

Prepared By

Approved By

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