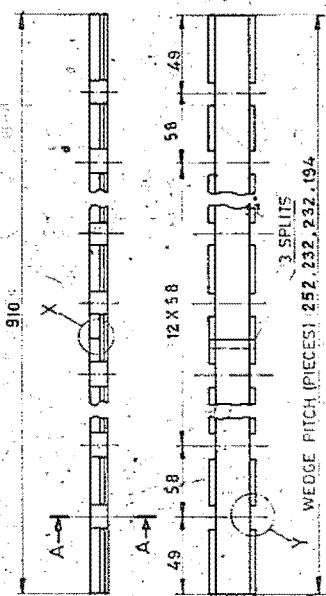


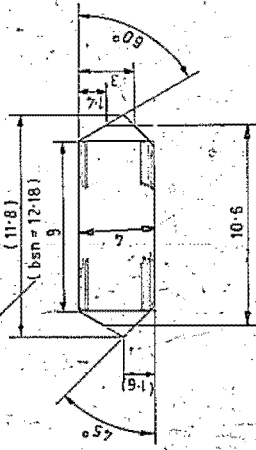
(ALL DIMENSIONS ARE IN mm.)

FIRST ANGLE PROJECTION

1009/08 2072 ON'DWG



TIP DIMENSION OF PUNCHED STAMPING



ENLARGED SECTION A-A

TECHNICAL REQUIREMENTS

1. WEDGE TO BE MANUFACTURED IN ONE PIECE AND THEN PARTED OFF TO SPECIFIED LENGTH.
2. ALL PART WEDGE MUST ASSEMBLE SHOULD FORM TO THE GIVEN LENGTH SPLITTING ALLOWANCE TO BE DECIDED SUITABLY BY SUPPLIER.
3. EACH ITEM TO BE GIVE SUITABLE IDENTIFICATION MARK WHEN SUPPLIED.
4. TOLERANCE ON ALL MANUFACTURED DIMENSIONS TO BE ± 0.1
5. DIMENSION IN BRACKETS ARE FOR REFERENCE ONLY.

VAR. NO.	REMARKS	DATE	BY	CHKD.	DATE	BY	CHKD.
01							
02							
03							
04							
05							
06							
07							
08							
09							
10							
11							
12							
13							
14							
15							
16							
17							
18							
19							
20							
21							
22							
23							
24							
25							
26							
27							
28							

ADDITIONAL INFORMATION
W.O. 44061A22-10, 81
STATUS OF DRAWING
DISTRIBUTION OF PRINTS
PLN-4
REV. DATE 04/20/86
CHKD. 05/05/86
DRG. RETRACED.

TYPE OF PRODUCT: RRR 7636
OR
NAME OF CUSTOMER/PROJECT: M/S VISHNU CEMENTS

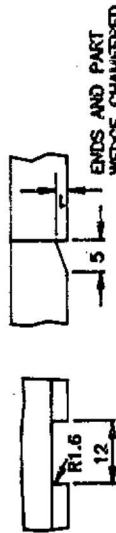
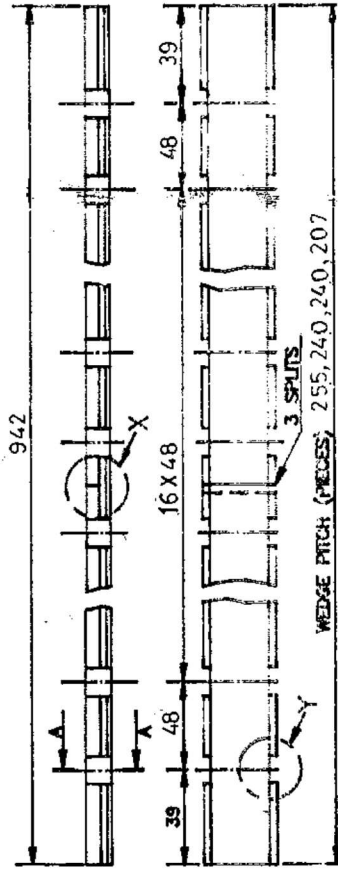
NAME: BHARAT HEAVY ELECTRICALS LTD.
BHOVAL

DATE: 04/20/86
SCALE: N.T.S.
WEIGHTING: 0.078
HWP TO ASSY DRG: 04028040001
ITEM NO: 14
NO. OF SHEETS: 01

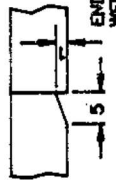
TITLE: ROTOR WEDGE
DRAWING NO: 24028040001
CARD CODE: 06

TECHNICAL REQUIREMENTS :-

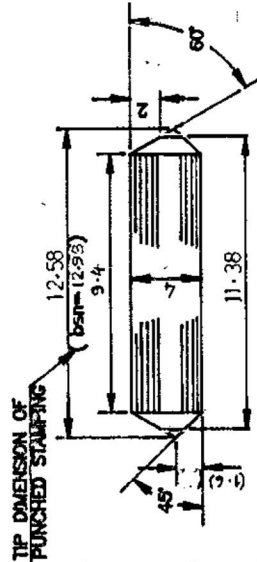
1. WEDGE TO BE MANUFACTURED IN ONE PIECE AND THEN PARTED OFF TO SPECIFIED LENGTHS.
2. ALL PART WEDGES WHEN ASSEMBLED SHOULD FORM TO THE GIVEN LENGTH SPLITTING ALLOWANCE TO BE DECIDED SUITABLY BY SUPPLIER.
3. EACH ITEMS TO BE GIVEN SUITABLE IDENTIFICATION TAG WHEN SUPPLIED.
4. TOLERANCE ON ALL MANUFACTURED DIMENSIONS TO BE ± 0.1 .
5. DIMENSION IN BRACKETS ARE FOR REFERENCE ONLY.



DETAIL-Y



DETAIL--X



ENLARGED SECTION A-A


[illegible]

(ALL DIMENSIONS ARE IN mm)

MATERIAL- AA22415

[illegible]

BHARAT HEAVY ELECTRICALS LTD.
BHOPAL

DEPT. AME	GRADE OF UNTOL. DIM. C/M/F		SCALE	WEIGHT (kg)	REF. TO ASSY. DRG.	ITEM NO.	75	77			
CODE 404			NTS	—				NO. OF ITEMS			
TITLE STATOR SLOT WEDGE (‘R’ TYPE)					7 DRAWING NO.				22	23	24
					4 402 05 46235				REV. 30		
					SHEET NO. 01		NO. OF SHEET 01				

RV/AMDRg./44020546235

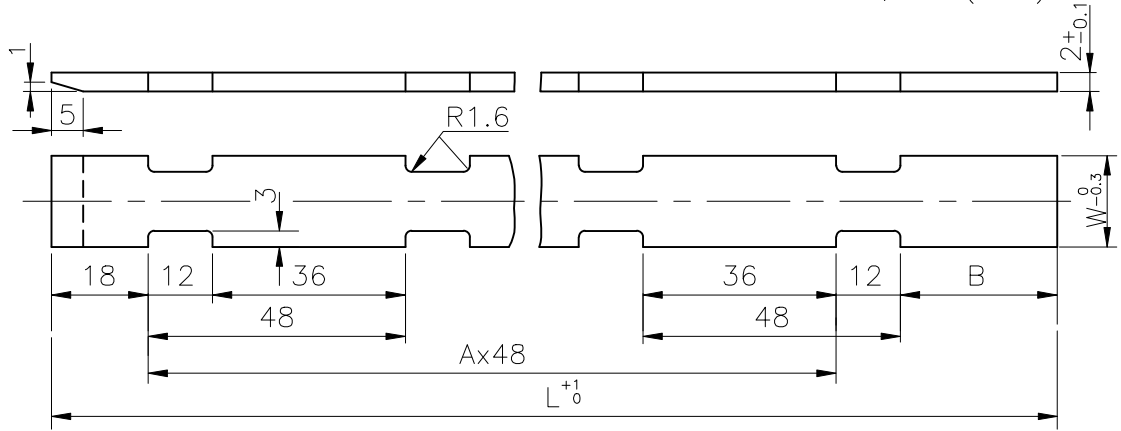
SIZE A4

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FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

REV	DATE	ALTERED	REV	DATE	ALTERED	ADDITION INFORMATION
13	29.08.09	CHECKED	12	29.07.09	CHECKED	—
		APPROVED			APPROVED	STATUS OF DRAWING
ITS. 19&20 ADDED.			ITS. 17&18 ADDED.			DISTRIBUTION OF PRINT AME-1, PLM-3, TEX(PLM)-1



ITEM NO.	A	B	W	L	WEIGHT kg	W.O.
01	6	43	16.8	361	0.017	41273A421-11
02	5	43	16.8	313	0.015	41273A421-11
03	7	33	12.0	399	0.017	42082A421-21
04	10	43	20.3	553	0.040	43032A421-11
05	9	43	20.3	505	0.037	43032A421-11
06	9	43	19.8	505	0.036	43077T421-11
07	9	43	21.8	505	0.040	43103A422-71,81
08	7	33	19.2	399	0.0272	43157A421-11
09	9	43	18.1	505	0.033	43186A421-11
10	10	43	18.1	553	0.036	43186A421-11
11	7	33	19.8	399	0.028	44178A423-11
12	8	33	19.8	447	0.04	44178A423-11
13	9	43	17.3	505	0.031	47063A423-21
14	8	43	16.3	457	0.0265	48041A423-11
15	7	43	16.3	409	0.024	48041A423-11
16	8	43	17.3	457	0.026	48129A423-51
17	10	91	16.3	601	0.033	48064P423-71
18	9	91	16.3	553	0.030	48064P423-71
19	10	43	16.8	553	0.033	49054A423-11
20	9	43	16.8	505	0.03	49054A423-11



BHARAT HEAVY ELECTRICALS LTD.
BHOPAL

DRN	NAME	SIGN	DATE	73 NO. OF VAR
LP	LP	Sd/-	29.1.02	
CKD	RPG	Sd/-	29.1.02	
APPD	SB	Sd/-	29.1.02	

DEPT.	GRADE OF UNTOL.	SCALE	WEIGHT (kg)	REF. TO ASSY. DRG.	ITEM NO.	75 NO. OF ITEMS
AME	DIM. C/M/F	NTS	—			
CODE						
404						
TITLE				7 DRAWING NO.	22	23 REV.
STATOR SLOT WEDGE ('L' TYPE)				4 402 05 46239	13	
				SHEET NO.	01	NO. OF SHEET
					01	

SIZE A4

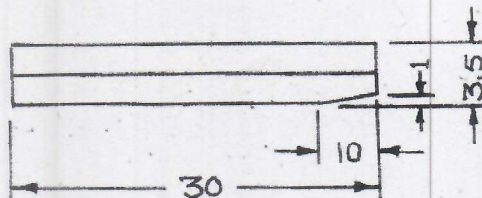
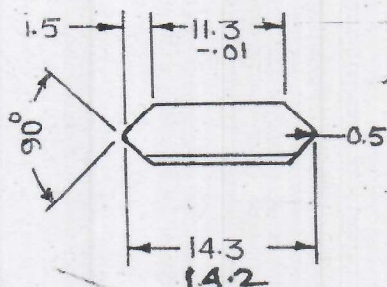
RV/AMDrg./44020546239

FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm.)

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REV. 02	DATE 1/6/88	ALTERED N-6	CHECKED	REV. 01	DATE 20/8/87	ALTERED Badmumma	CHECKED
LIMIT OF DIMENSION 14.3 WAS NOT ON				STYLE NO. ADDED			
ADDITIONAL INFORMATION				STATUS OF DRAWING			
DISTRIBUTION OF PRINTS				AME - 1			
				IMM - 3			
				TEX - 1			
REV. 03		DATE 25/1/99		ALTD. (SPV)		CKD. Bkannu	
12 DIGITS NEW ST. NO. BP 9064032882, ADDED.							



NOTE:-

ITEM IS BOUGHTOUT.

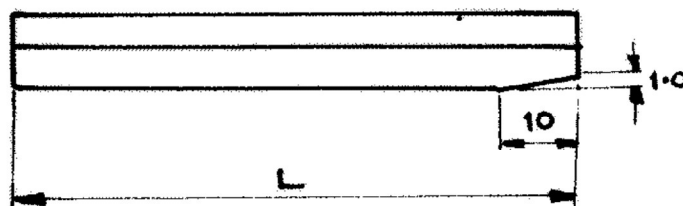
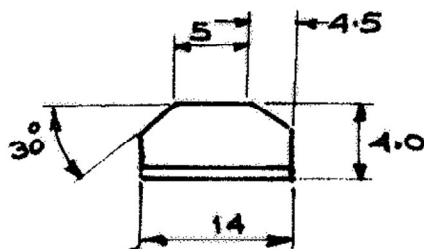
STYLE NO. BP9064032882

3.5X14.3X30.0		SLOT WEDGE		EPOXY GLASS LAMINATE PS 22415		3.0g	
QTY. 66	BASIC 63	UNIT OF QTY. 52	DESCRIPTION 22	ITEM NO. 18	DRAWING NO. 22	MATERIAL CODE 34	UNIT WT (Kg) 35
VARI-ANT 00	VARI-ANT 61	RM UNIT QTY. 54	ITEM NO. 21	STG. 21	DRAWING NO. 21	MATERIAL SPECN 37	QTY. 38
CARD TYPE 2				CARD TYPE 1			
SIGN & DATE		BHARAT HEAVY ELECTRICALS LIMITED BHOPAL					
DEPT. ISE	CODE 419	SCALE NTS.	WEIGHT (Kg.)	REF. TO DRG. K 149537	ITEM NO.		
TITLE				DRAWN	NAME R.P.S.	SIGN.	DATE 1.9.83
SLOT WEDGE				CHECKED	J.L.R.	PNS	1.9.83
APPROVED				RPA/PNS	PNS	PNS	1.9.83
DIMENSIONS TO BE CONTROLLED WITHIN LIMITS AS SHOWN				DRAWING NO. 4025146002			
MACHINING TOLERANCE $\pm .25$ mm., UNLESS OTHERWISE SHOWN.				SHEET NO. 01			
NON-MACHINING TOLERANCE \pm				NO. OF SHEETS			

INVENTORY NO.

REV.	DATE	ALTERED	REV.	DATE	ALTERED	ADDITIONAL INFORMATION STATUS OF DRAWING DISTRIBUTION OF PRINTS O.C-1 IMM QC-1 AME-1 IMM-3 IMM-TCX-1
		CHECKED			CHECKED	

NOTE:- ITEMS 001 TO 023 BOTOUT



012	265	}				
011	250			023	430	}
010	235			022	415	
009	220			021	400	
008	205		EPOXY	020	385	
007	190	GLASS	019	370	GLASS	
006	175	LAMINATE	018	355	LAMINATE	
005	160	TO	017	340	TO	
004	145	AA 22415	016	325	AA22415	
003	130		015	310		
002	115		014	295		
001	100		013	280		





[illegible]**CARD TYPE 2**

CARD TYPE 1



BHARAT HEAVY ELECTRICALS LIMITED
BHOPAL



DEPT.	CODE		SCALE	WEIGHT (Kg.)	REF. TO ASSY. DRG.	ITEM NO.		
TITLE <u>ROTOR SLOT WEDGE</u>					DRAWN	NAME KAUSHIK	SIGN. 	DATE 1-2-90
					CHECKED	JLR		1-2-90
					APPROVED	SK		1-2-90

DIMENSIONS TO BE CONTROLLED WITHIN LIMITS AS SHOWN
MACHINING TOLERANCE $\pm .25$ mm., UNLESS OTHERWISE 26
SHOWN.

**CARD
CODE**

DRAWING NO.

44028046029

REV. 17

SHEET NO

NO. OF SHEETS :-