

Annexure-1

Item- Machining of Spider Assy as per Drawing-02520280605.
Project - Shahpurkandi-33 MW

SCOPE OF WORK	
1	Spider Assy in fabricated form (Each Set comprising of 02 halves) as per drawing-02520280603, will be issued by BHEL after submitting Bank Guarantee by the vendor.
2	Performing the required major operations such as Vertical Turning Lathe/Vertical Boring , Horizontal Turning Lathe/Horizontal Boring and Drilling operations to ensure complete Machining of Spider assy as per the drawing 02520280605.
3	Delivery required is 08 weeks (from the date of issue of fabricated bottom bracket assy from BHEL) for each Spider Assy.

MATERIAL TO BE ISSUED TO VENDOR FREE OF COST BY BHEL	
1	Fabricated Spider Half Assy As Per Drg 02520280603 (Each set comprising of 02 halves)
2	Item No 2,3 & 5 Drg No.02520280605
3	Drill Jig SI No 1 & 2 As Per Tool List Of Drg 02520280605 i.e. 1599276 & 1599277

OTHER NOTABLE POINTS	
1	QA plan is applicable : Vendor has to follow QA Plan QA/HG/568 Rev-03(Clause 2.9.4) as enclosed herewith.
2	Before start of machining, vendor has to ensure the latest revision of drawing from BHEL-Bhopal(HGE) .
3	All the Tools and tackles required for but not limited to the Machining and Measurements will be arranged by vendor.
4	Inspection will be done at vendor's work by BHEL authorized Third Party agencies/BHEL/Customer as per the discretion of BHEL in compliance to the QAP.
5	MDCC/Dispatch clearance is applicable : Vendor to obtain the dispatch clearance from BHEL before dispatch of machined assy.
6	Transportation to & fro (i.e. Fabricated material from BHEL to Vendor's Shop and finished machined product from Vendor's Shop to BHEL) is under the scope of BHEL. Vendor to provide the required loading and unloading support of material/product at their premise.
7	Scrap generated during machining will be chargeable and the cost of Scrap will be deducted from the billable amount ,as per BHEL standard practices.


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